



YAMAHA

PARTS LIST

MODEL RD250 ('78)

(TYPE 2R8)

(TYPE 2T0)

MODEL RD400 ('78)

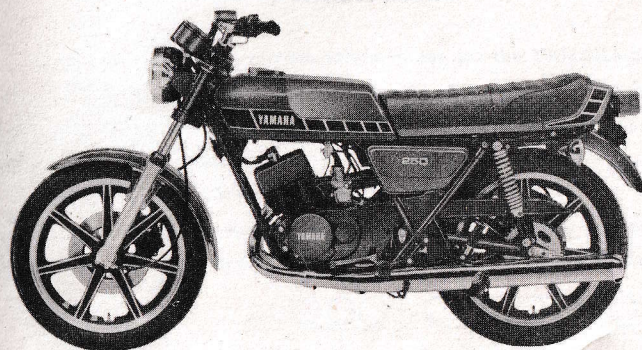
(TYPE 2R9)

FOR EUROPE

YAMAHA MOTOR CO., LTD.

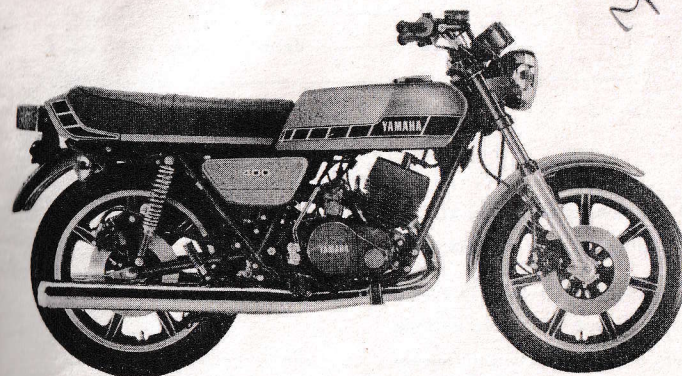
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RD250('78)

18/6/81
43/3
3.5



RD400('78)

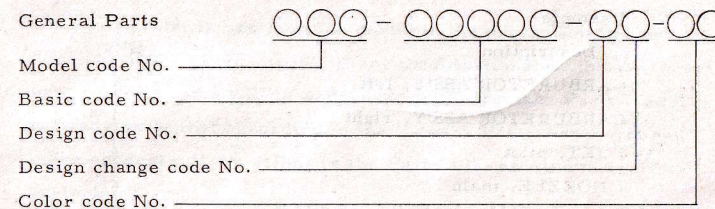
FOREWORD

This Parts List relates to the Parts in use for the YAMAHA SPORTS RD250('78), RD400('78). When you ordering replacement parts for RD250('78), RD400('78), refer to this Parts List and quote both parts numbers and part names correctly.

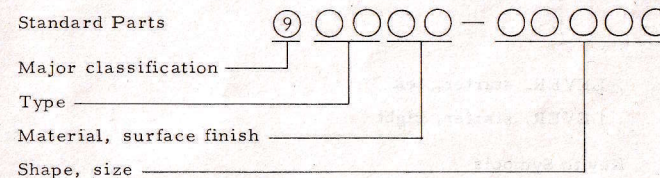
1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:

General Parts



Standard Parts



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Hose (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
...	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD	"SD" type oil seal
SO	"SO" type oil seal
SW	"SW" type oil seal
E	"E" type circlip
R	"R" type circlip
F/No.	Frame No. (Applicable machine No.)

- (4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.
- (5) Please be advised that we supply you with Head Lamp Unit Ass'y, Tail Lamp Unit Ass'y and Flasher Lamp Ass'y without bulbs.
- (6) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (7) This Parts List is based on the model in the production line on Dec., 1, 1977. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, you will make necessary corrections to the Parts List on hand to keep it up-to dated.

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CHASSIS

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REPAIR KIT

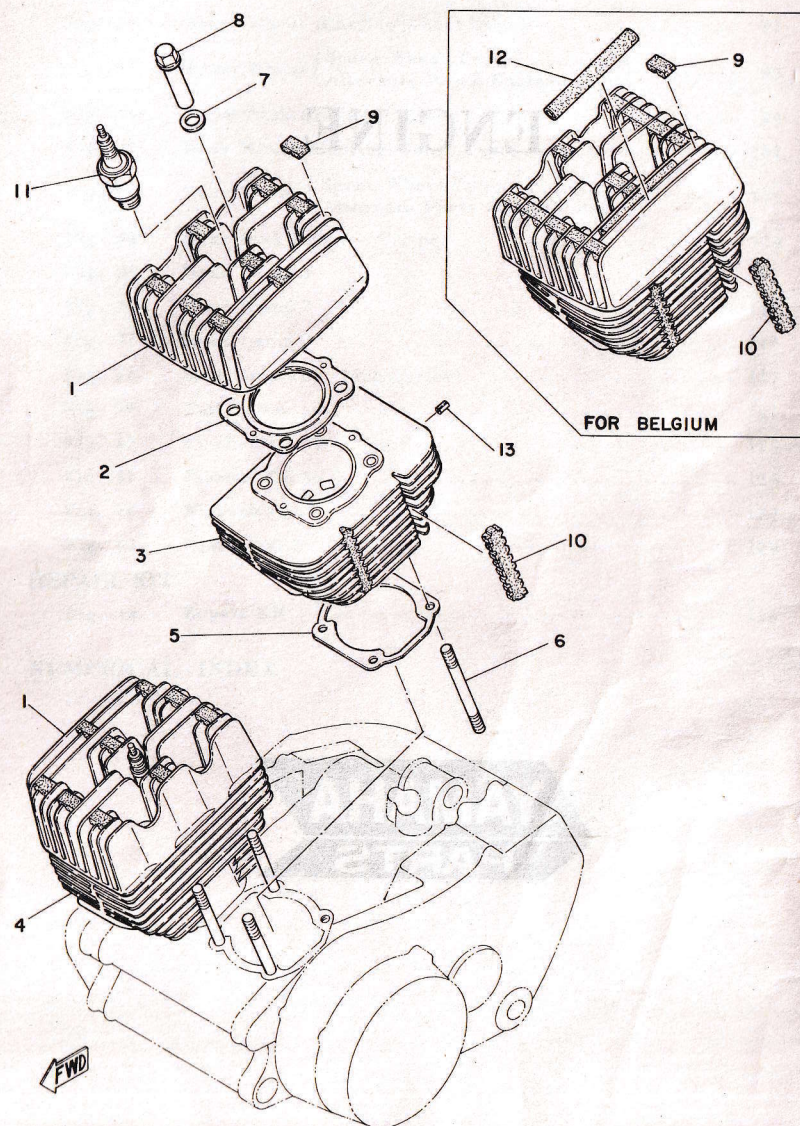
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ENGINE

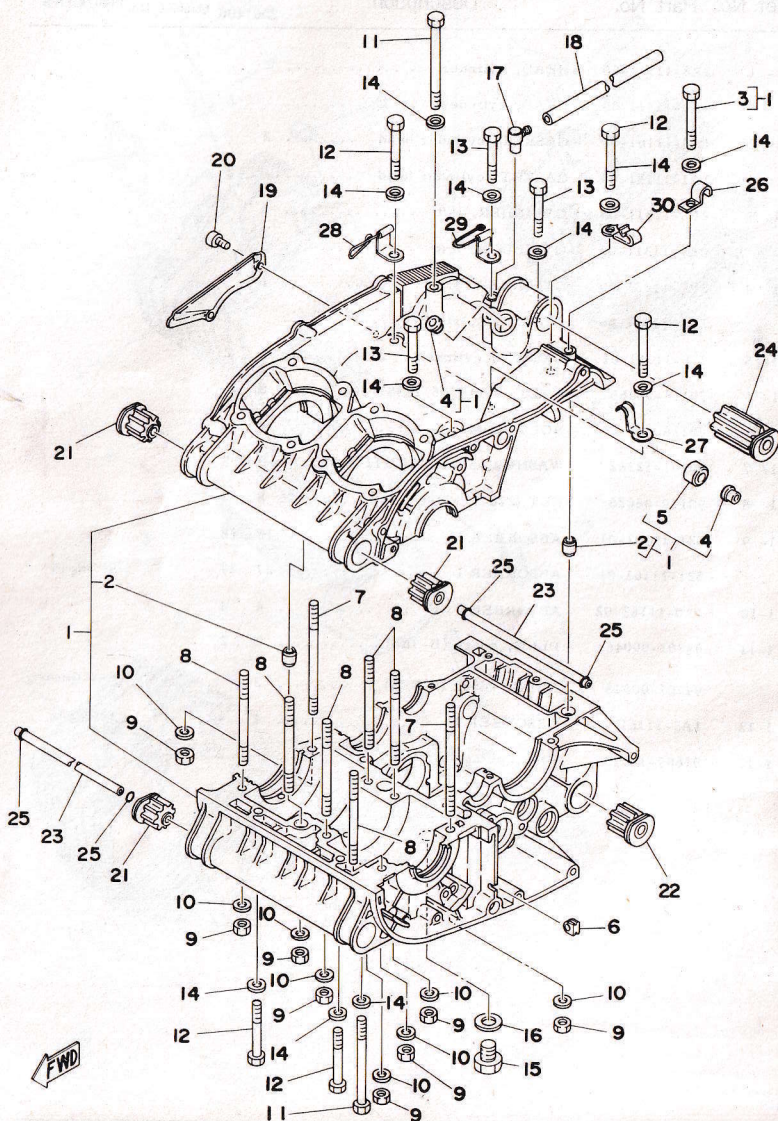


Fig. 1 CYLINDER HEAD · CYLINDER



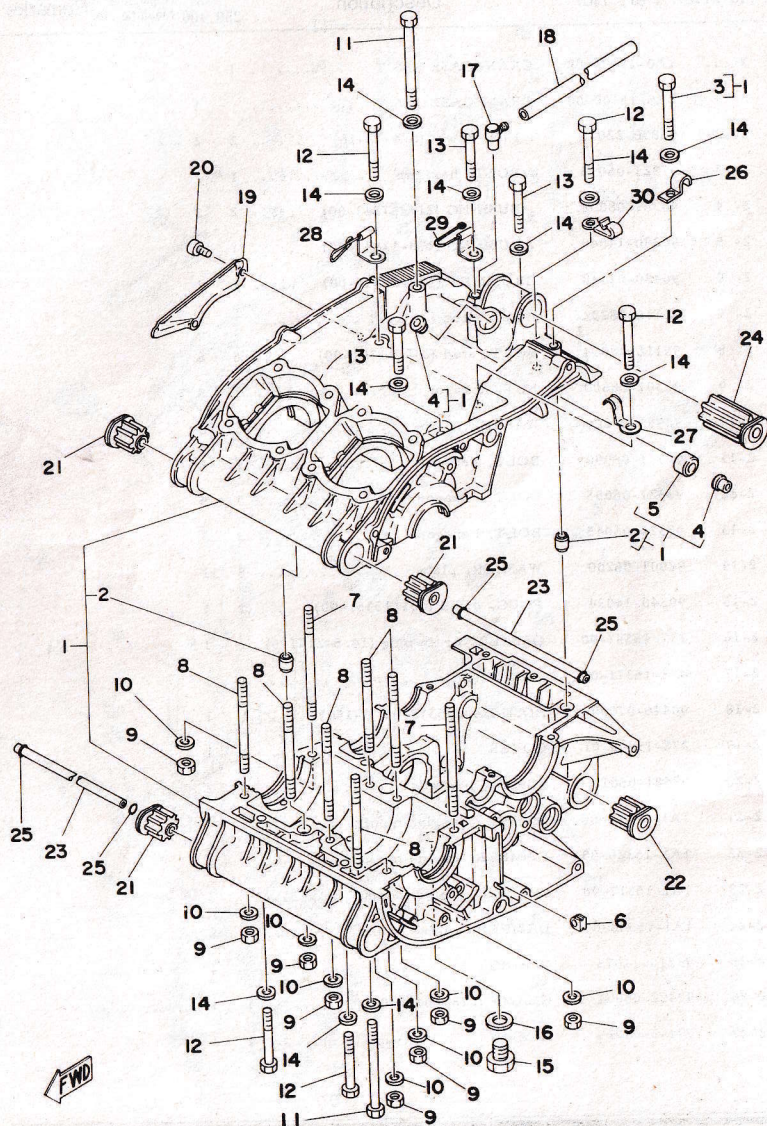
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
1- 1	2R8-11111-00	HEAD, cylinder	2		
	2R9-11111-00	HEAD, cylinder	2		
1- 2	1A0-11181-01	GASKET, cylinder head	2		
	1A1-11181-00	GASKET, cylinder head	2		
1- 3	2R8-11311-00	CYLINDER, left	1		
	2R9-11311-00	CYLINDER, left	1		
1- 4	2R8-11321-00	CYLINDER, right	1		
	2R9-11321-00	CYLINDER, right	1		
1- 5	278-11351-01	GASKET, cylinder	2	2	
1- 6	90116-08065	BOLT, stud (276-11361-00)	8		
	90116-08232	BOLT, stud	8		
1- 7	90201-12362	WASHER, plate (278-11175-00)	8	8	
1- 8	90179-08026	NUT (278-11171-00)	8	8	
1- 9	521-11161-01	ABSORBER 1	18	18	
	521-11161-01	ABSORBER 1	27	27	for Belgium
1-10	1A0-11162-02	ABSORBER 2	4	4	
1-11	94701-00046	PLUG, spark (B-9ES)	2	2	
	94701-00045	PLUG, spark (B-8ES)	2		for W. Germany
1-12	1A3-11161-10	ABSORBER 1	4	4	for Belgium
1-13	91609-30010	PIN, spring	2		

Fig. 2 CRANKCASE



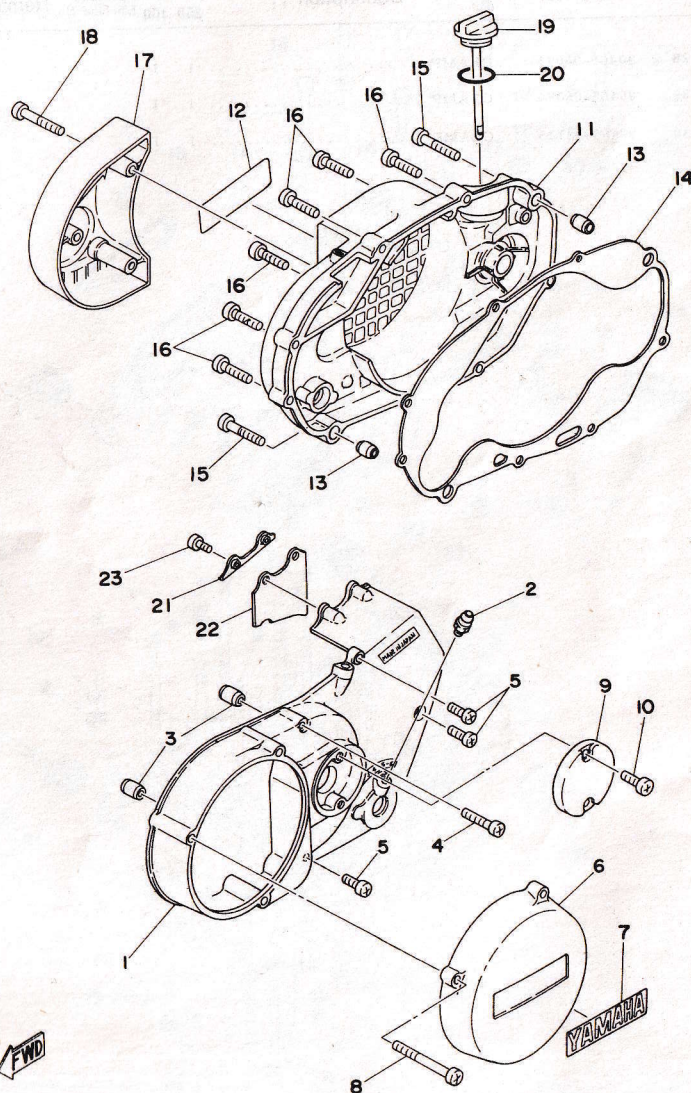
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
2- 1	1A0-15100-02	CRANKCASE ASS'Y	1		
	2R9-15100-00	CRANKCASE ASS'Y	1		
2- 2	91830-22016	. PIN, dowel (8.4-12-16)	2	2	
2- 3	97321-06055	. BOLT, hexagon	1	1	
2- 4	90381-08002	. BUSHING (214-17843-00)	2	2	
2- 5	90380-14040	. BUSHING (278-17833-00)	1	1	
2- 6	90480-01148	GROMMET (136-82545-00)	1	1	
2- 7	90116-08232	BOLT, stud	2	2	
2- 8	90116-08064	BOLT, stud (248-11361-00)	6	6	
2- 9	95301-08600	NUT, hexagon	8	8	
2-10	92901-08200	WASHER, plain	8	8	
2-11	97321-06090	BOLT, hexagon	1	2	
2-12	97321-06055	BOLT, hexagon	3	5	
2-13	97321-06045	BOLT, hexagon	3	3	
2-14	92901-06200	WASHER, plain	8	11	
2-15	90340-14034	PLUG, drain (431-15351-00)	1	1	
2-16	137-15353-00	GASKET, drain plug (14.5-21-1.5)	1	1	
2-17	498-15371-00	BREATHER	1	1	
2-18	90446-07008	HOSE (248-15373-00 5-150)	1	1	
2-19	278-15492-01	COVER	1	1	
2-20	98501-05010	SCREW, panhead	2	2	
2-21	1A1-15316-00	DAMPER, engine mount	4		
2-22	1A1-15326-00	DAMPER, engine mount	2		
2-23	1A1-15317-00	SPACER, engine mount	2		
2-24	1A1-15336-00	DAMPER, engine mount	2		
2-25	93210-11073	O-RING	4		
2-26	90462-05004	CLAMP (278-15485-00)	1	1	
2-27	90462-06025	CLAMP	1	1	

Fig. 2 CRANKCASE



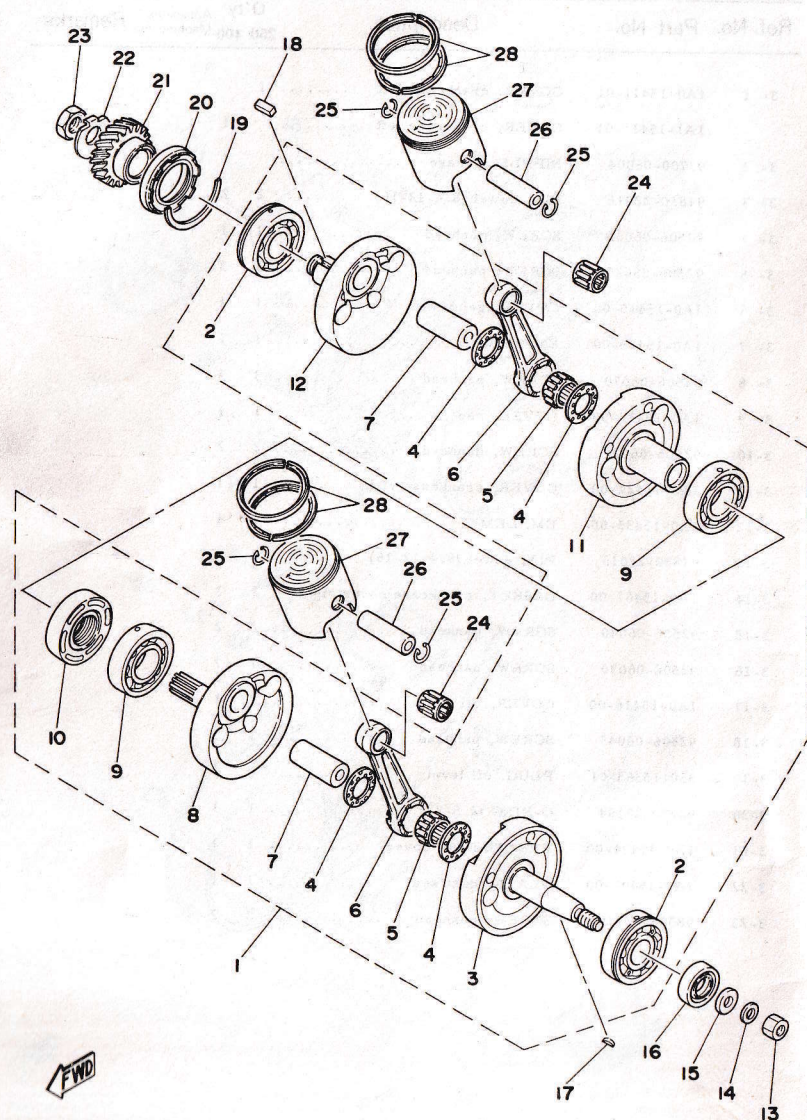
Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2-28	90465-06093	CLAMP	1	1	
2-29	90465-06094	CLAMP	1	1	
2-30	90465-08125	CLAMP	1	1	

Fig. 3 CRANKCASE COVER



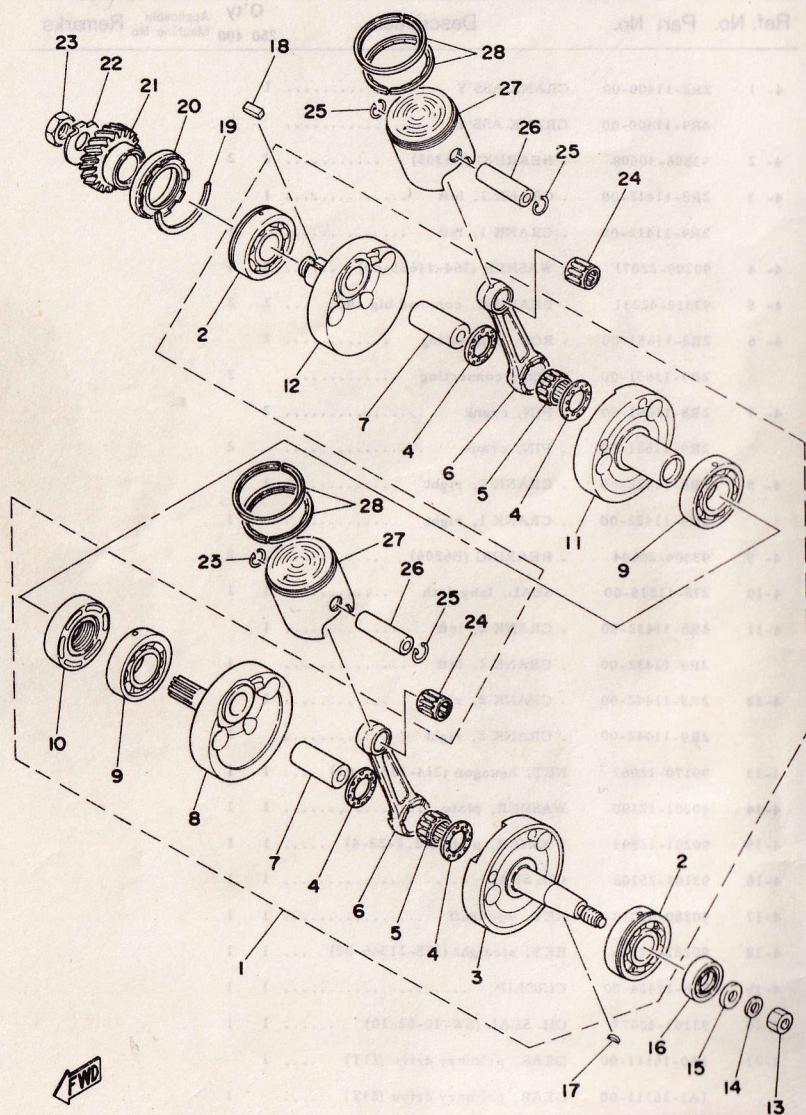
Ref. No.	Part No.	Description	Q'ty		Remarks
			250	400	
3- 1	1A0-15411-01	COVER, crankcase left	1		
	1A1-15411-01	COVER, crankcase left	1		
3- 2	93700-06004	NIPPLE, grease	1		
3- 3	91830-22016	PIN, dowel (8.4-12-16)	2	2	
3- 4	92506-06035	SCREW, panhead	1	1	
3- 5	92506-06020	SCREW, panhead	3	3	
3- 6	1A0-15415-00	COVER, generator	1	1	
3- 7	1A0-15435-00	EMBLEM	1	1	
3- 8	92506-06070	SCREW, panhead	3	3	
3- 9	1A0-15417-00	COVER, cap	1	1	
3-10	92506-06020	SCREW, panhead	2	2	
3-11	1A0-15421-00	COVER, crankcase right	1	1	
3-12	1A0-15435-00	EMBLEM	1	1	
3-13	91830-22016	PIN, dowel (8.4-12-16)	2	2	
3-14	1A0-15461-00	GASKET, crankcase cover right	1	1	
3-15	92506-06040	SCREW, panhead	2	2	
3-16	92506-06030	SCREW, panhead	7	7	
3-17	1A0-15416-00	COVER, oil pump	1	1	
3-18	92506-06045	SCREW, panhead	3	3	
3-19	360-15363-01	PLUG, oil level	1	1	
3-20	93210-27194	O-RING (2.5-27)	1	1	
3-21	1A0-15491-00	PROTECTOR, cover	1	1	
3-22	1A0-15497-00	PLATE, dust seal	1	1	
3-23	98506-05012	SCREW, panhead	2	2	

Fig. 4 CRANK · PISTON



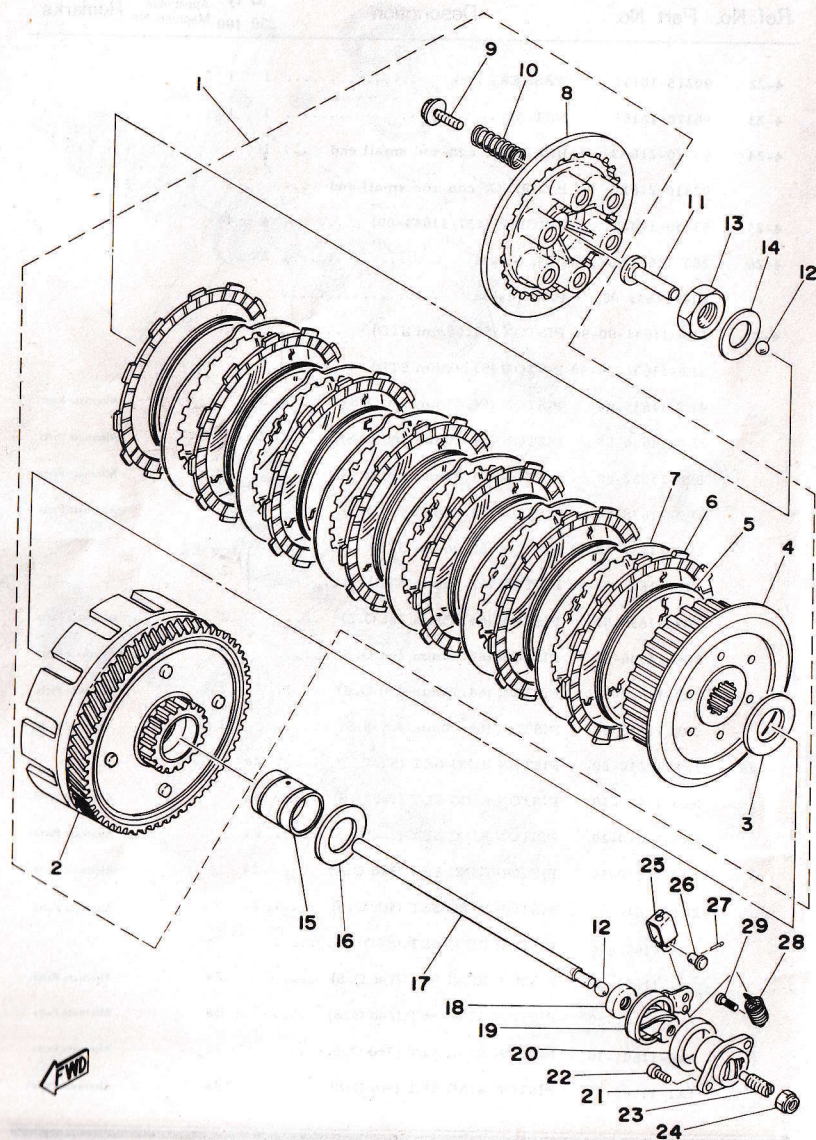
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
4- 1	2R8-11400-00	CRANK ASS'Y	1		
	2R9-11400-00	CRANK ASS'Y	1		
4- 2	93306-30508	. BEARING (B6305)	2	2	
4- 3	2R8-11412-00	. CRANK 1, left	1		
	2R9-11412-00	. CRANK 1, left	1		
4- 4	90209-22071	. WASHER (164-11685-00)	4	4	
4- 5	93310-42231	. BEARING, con-rod big end	2	2	
4- 6	2R8-11651-00	. ROD, connecting	2		
	2R9-11651-00	. ROD, connecting	2		
4- 7	2R8-11681-00	. PIN, crank	2		
	2R9-11681-00	. PIN, crank	2		
4- 8	2R8-11422-00	. CRANK 1, right	1		
	2R9-11422-00	. CRANK 1, right	1		
4- 9	93306-20604	. BEARING (B6206)	2	2	
4-10	278-11515-00	. SEAL, labyrinth	1	1	
4-11	2R8-11432-00	. CRANK 2, left	1		
	2R9-11432-00	. CRANK 2, left	1		
4-12	2R8-11442-00	. CRANK 2, right	1		
	2R9-11442-00	. CRANK 2, right	1		
4-13	90170-12067	NUT, hexagon (214-11555-01)	1	1	
4-14	90201-12100	WASHER, plate	1	1	
4-15	90201-12593	WASHER, plate (12.2-22-4)	1	1	
4-16	93103-25108	OIL SEAL	1	1	
4-17	90280-05013	KEY, woodruff	1	1	
4-18	90282-07006	KEY, straight (278-11546-00)	1	1	
4-19	278-17424-00	CIRCLIP	1	1	
4-20	93103-40077	OIL SEAL (SW-40-62-10)	1	1	
4-21	1A0-16111-00	GEAR, primary drive (21T)	1		
	1A1-16111-00	GEAR, primary drive (23T)	1		

Fig. 4 CRANK · PISTON



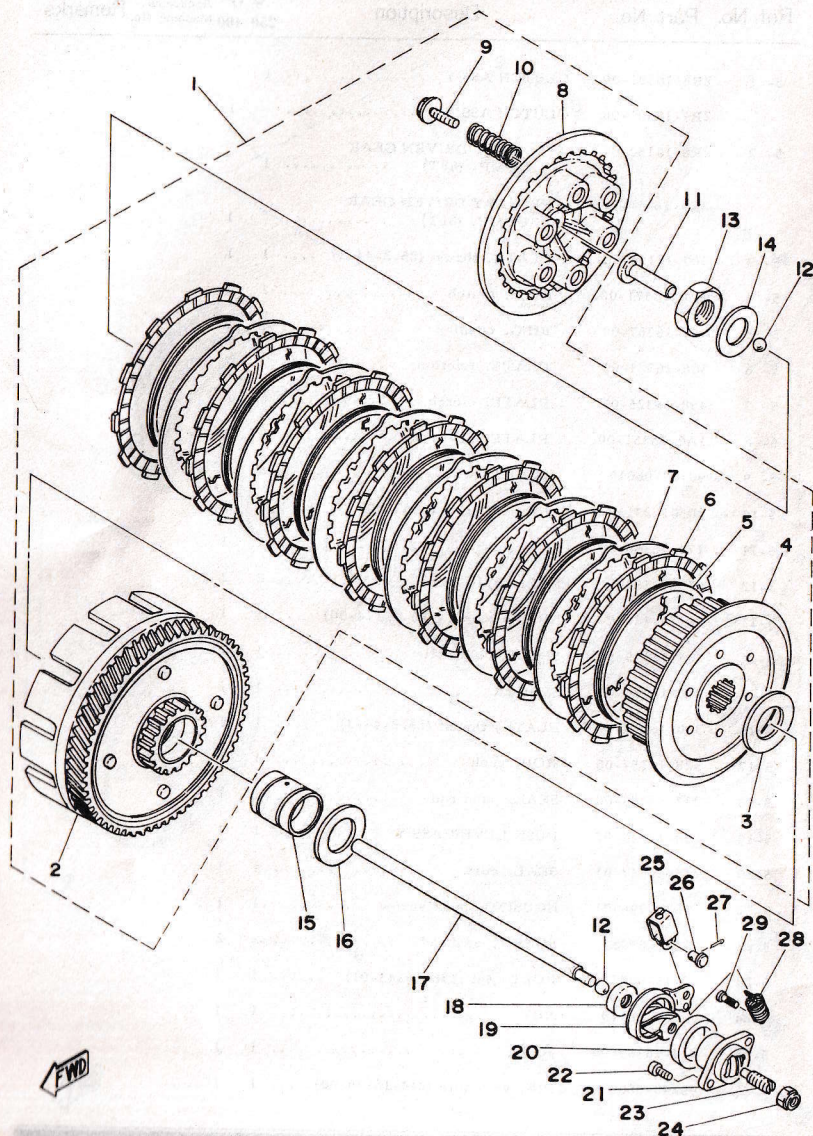
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
4-22	90215-18131	WASHER, lock	1	1		
4-23	90170-16182	NUT	1	1		
4-24	93310-216A3	BEARING, con-rod small end	1			
	93310-216E1	BEARING, con-rod small end		1		
4-25	93450-17025	CIRCLIP (137-11634-00)	4	4		
4-26	280-11633-00	PIN, piston	2			
	278-11633-00	PIN, piston		2		
4-27	2R8-11631-00-96 PISTON (53.96mm STD)		2		U.R.	
	2R8-11631-00-98 PISTON (53.98mm STD)			2		
	2R8-11635-00	PISTON (54.25mm 1st O.S)	2			Alternate Parts
	2R8-11636-00	PISTON (54.50mm 2nd O.S)	2			Alternate Parts
	2R8-11637-00	PISTON (54.75mm 3rd O.S)	2			Alternate Parts
	2R8-11638-00	PISTON (55.00mm 4th O.S)	2			Alternate Parts
	2R9-11631-00-96 PISTON (63.96mm STD)		2		U.R.	
	2R9-11631-00-98 PISTON (63.98mm STD)			2		
	2R9-11635-00	PISTON (64.25mm 1st O.S)	2			Alternate Parts
	2R9-11636-00	PISTON (64.50mm 2nd O.S)	2			Alternate Parts
	2R9-11637-00	PISTON (64.75mm 3rd O.S)	2			Alternate Parts
	2R9-11638-00	PISTON (65.00mm 4th O.S)	2			Alternate Parts
4-28	2R8-11610-00	PISTON RING SET (STD)	2s			
	2R8-11610-10	PISTON RING SET (1st O.S)	2s			Alternate Parts
	2R8-11610-20	PISTON RING SET (2nd O.S)	2s			Alternate Parts
	2R8-11610-30	PISTON RING SET (3rd O.S)	2s			Alternate Parts
	2R8-11610-40	PISTON RING SET (4th O.S)	2s			Alternate Parts
	1A1-11601-00	PISTON RING SET (STD)	2s			
	1A1-11601-10	PISTON RING SET (1st O.S)	2s			Alternate Parts
	1A1-11601-20	PISTON RING SET (2nd O.S)	2s			Alternate Parts
	1A1-11601-30	PISTON RING SET (3rd O.S)	2s			Alternate Parts
	1A1-11601-40	PISTON RING SET (4th O.S)	2s			Alternate Parts

Fig. 5 CLUTCH



Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
5- 1	2R8-16301-00	CLUTCH ASS'Y	1		
	2R9-16301-00	CLUTCH ASS'Y	1		
5- 2	2R8-16150-00	PRIMARY DRIVEN GEAR COMP. (68T)	1		
	2R9-16150-00	PRIMARY DRIVEN GEAR COMP. (66T)	1		
5- 3	360-16154-00	PLATE, thrust (25.2-44-3)	1	1	
5- 4	1A0-16371-00	BOSS, clutch	1	1	
5- 5	278-16367-00	RING, cushion	7	7	
5- 6	360-16321-00	PLATE, friction	7	7	
5- 7	498-16325-00	PLATE, clutch	6	6	
5- 8	1A0-16351-00	PLATE, pressure	1	1	
5- 9	90159-06010	SCREW, with washer	6	6	
5-10	90501-23138	SPRING (168-16333-00)	6	6	
5-11	174-16356-00	ROD, push	1	1	
5-12	93505-16006	BALL (5/16 inch)	2	2	
5-13	90170-18089	NUT, hexagon (156-16174-00)	1	1	
5-14	214-16119-00	SPRING, belleville	1	1	
5-15	278-16181-01	SPACER	1	1	
5-16	360-16154-00	PLATE, thrust (25.2-44-3)	1	1	
5-17	328-16357-00	ROD, push	1	1	
5-18	237-15389-00	SEAL, push rod	1	1	
5-19	360-16340-00	PUSH LEVER ASS'Y	1	1	
5-20	214-16347-01	SEAL, dust	1	1	
5-21	256-16396-01	HOUSING, push screw	1	1	
5-22	98501-05012	SCREW, panhead	2	2	
5-23	90113-08021	BOLT, set (256-16343-01)	1	1	
5-24	90179-08179	NUT	1	1	
5-25	214-16389-00	JOINT	1	1	
5-26	90240-06005	PIN, with hole (214-16379-00)	1	1	

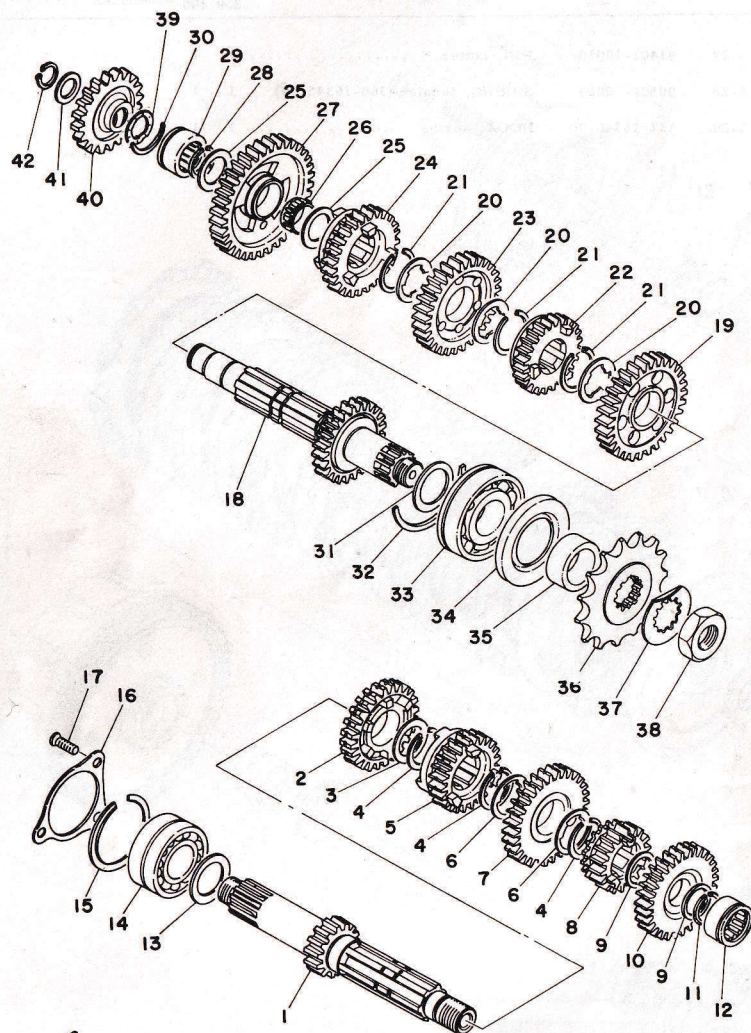
Fig. 5 CLUTCH



FWD

Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
5-27	91401-10010	PIN, cotter	1	1	
5-28	90506-10069	SPRING, tension (360-16345-00)	1	1	
5-29	132-16346-00	HOOK, spring	1	1	

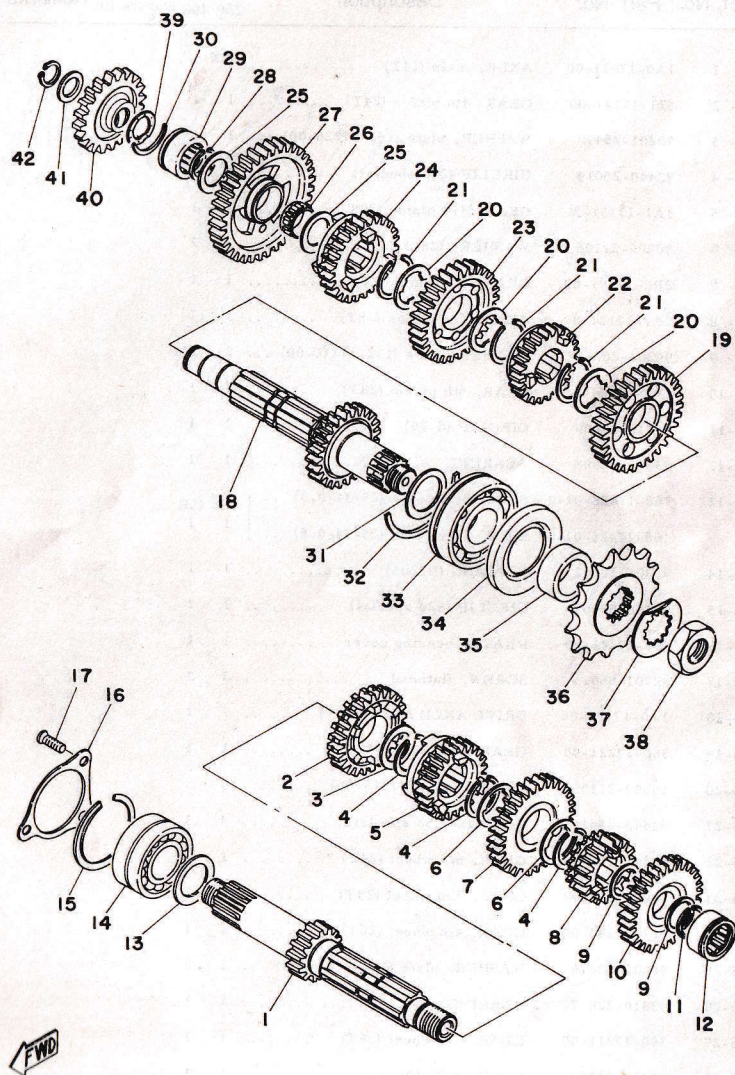
Fig. 6 TRANSMISSION



FWD

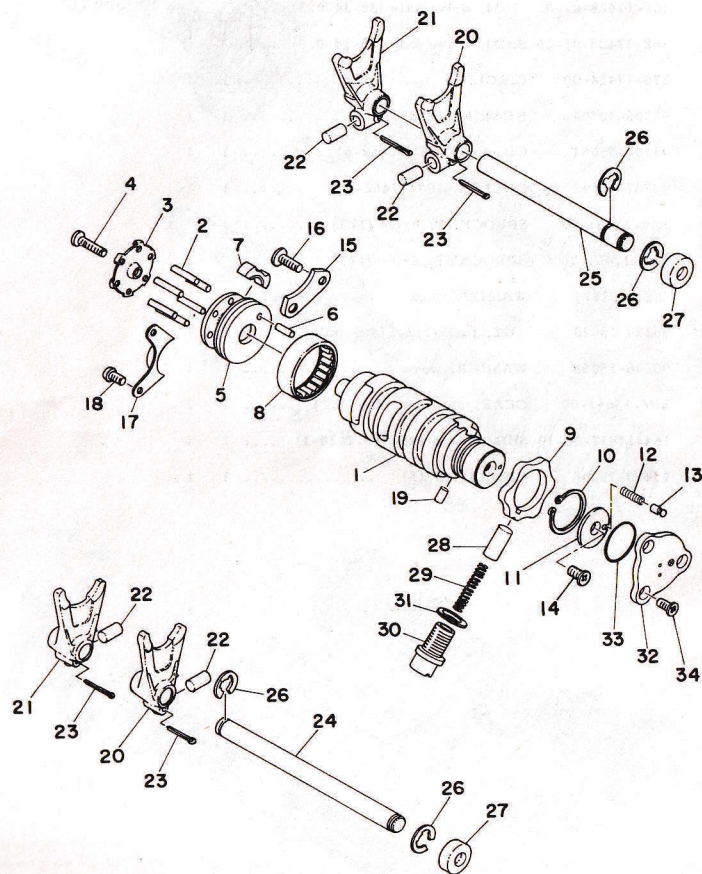
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
6-1	1A0-17411-00	AXLE, main (14T)	1	1		
6-2	521-17141-00	GEAR, 4th pinion (24T)	1	1		
6-3	90201-25490	WASHER, plate (152-17226-00)	1	1		
6-4	93440-25019	CIRCLIP (25φ special)	3	3		
6-5	1A1-17131-00	GEAR, 3rd pinion (22T)	1	1		
6-6	90209-21105	WASHER (328-17216-00)	2	2		
6-7	2R8-17161-00	GEAR, 6th pinion (27T)	1	1		
6-8	1A1-17121-00	GEAR, 2nd pinion (18T)	1	1		
6-9	90201-20266	WASHER, plate (132-17216-00)	2	2		
6-10	2R8-17151-00	GEAR, 5th pinion (28T)	1	1		
6-11	93410-20009	CIRCLIP (S-20)	1	1		
6-12	93311-22005	BEARING	1	1		
6-13	168-17428-01-03	SHIM, drive axle (25-34-0.3)	1	1	U.R	U.R
	168-17428-01-05	SHIM, drive axle (25-34-0.5)	1	1		
6-14	93305-20502	BEARING (B5205)	1	1		
6-15	93440-52009	CIRCLIP (52φ special)	1	1		
6-16	360-17471-00	PLATE, bearing cover	1	1		
6-17	92701-06015	SCREW, flathead	3	3		
6-18	1A0-17420-00	DRIVE AXLE ASS'Y (25T)	1	1		
6-19	360-17221-00	GEAR, 2nd wheel (32T)	1	1		
6-20	90209-21105	WASHER (328-17216-00)	3	3		
6-21	93440-25019	CIRCLIP (25φ special)	3	3		
6-22	521-17261-00	GEAR, 6th wheel (24T)	1	1		
6-23	360-17231-00	GEAR, 3rd wheel (29T)	1	1		
6-24	521-17241-00	GEAR, 4th wheel (26T)	1	1		
6-25	90201-20276	WASHER, plate (328-17116-00)	2	2		
6-26	93310-22057	BEARING	1	1		
6-27	360-17211-00	GEAR, 1st wheel (36T)	1	1		
6-28	93410-20009	CIRCLIP (S-20)	1	1		

Fig. 6 TRANSMISSION



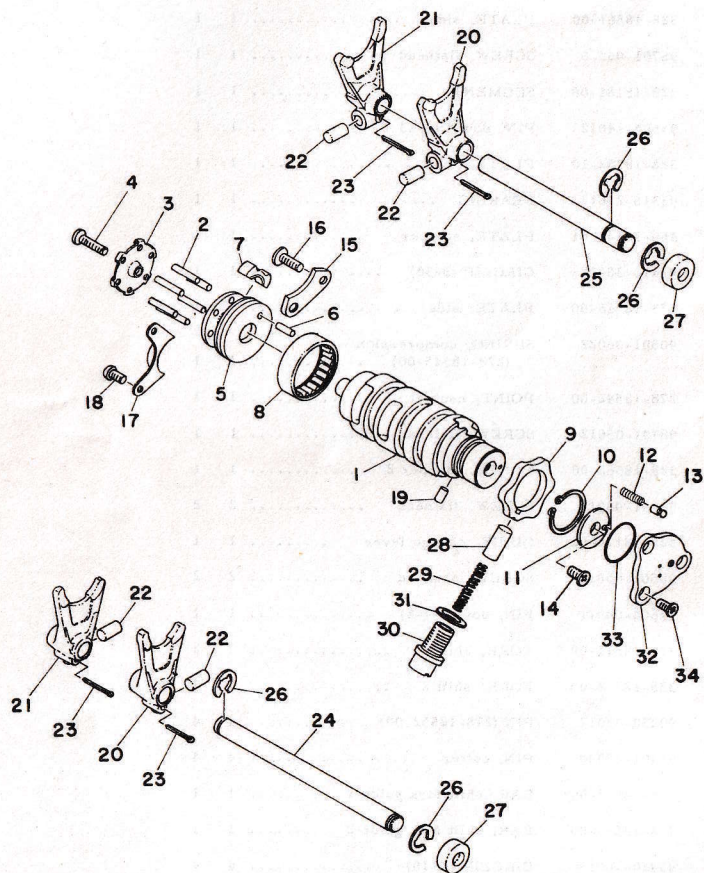
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
6-29	93311-42032	BEARING	1	1		
6-30	278-17425-00	CIRCLIP	1	1		
6-31	168-17428-01-03	SHIM, drive axle (25-34-0.3) ..	1	1	U.R	U.R
	168-17428-01-05	SHIM, drive axle (25-34-0.5) ..				
6-32	278-17424-00	CIRCLIP	1	1		
6-33	93306-30504	BEARING (B6305)	1	1		
6-34	93102-35054	OIL SEAL (SD-35-62-6)	1	1		
6-35	90387-25192	COLLAR (169-17462-00)	1	1		
6-36	1A0-17461-70	SPROCKET, drive (17T)	1			
	1A1-17461-70	SPROCKET, drive (17T)		1		
6-37	90215-21121	WASHER, lock	1	1		
6-38	90179-18020	NUT, lock (152-17463-00)	1	1		
6-39	90206-15055	WASHER, wave	1	1		
6-40	2R8-15651-00	GEAR, sprocket idle (26T)	1	1		
6-41	164-17417-00-10	SHIM, main axle (15.2-20-1)	1	1		
6-42	93410-15005	CIRCLIP (S-15)	1	1		

Fig. 7 SHIFTER 1



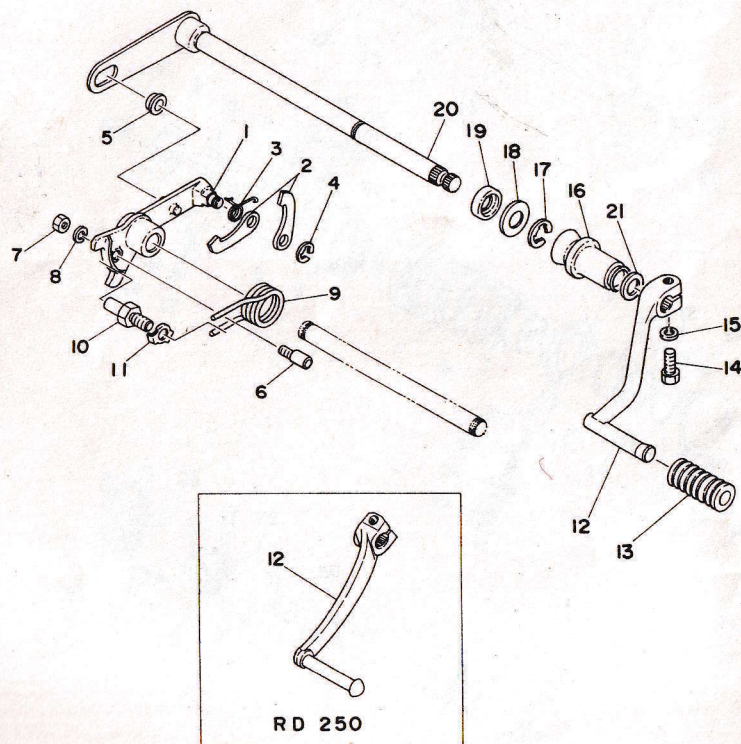
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
7- 1	360-18541-00	CAM, shift	1	1		
7- 2	93604-22050	PIN, dowel (4-21.8)	6	6		
7- 3	328-18561-00	PLATE, side	1	1		
7- 4	98701-05020	SCREW, flathead	1	1		
7- 5	328-18185-00	SEGMENT	1	1		
7- 6	93604-14012	PIN, dowel (4-13.8)	1	1		
7- 7	328-18352-10	PLATE, pawl	1	1		
7- 8	93315-23612	BEARING	1	1		
7- 9	360-18141-01	PLATE, stopper	1	1		
7-10	93410-30012	CIRCLIP (S-30)	1	1		
7-11	278-18566-00	PLATE, side	1	1		
7-12	90501-06022	SPRING, compression (278-18545-00)	1	1		
7-13	278-18542-00	POINT, neutral	1	1		
7-14	98701-05012	SCREW, flathead	1	1		
7-15	328-18562-00	PLATE, stopper 2	1	1		
7-16	92701-06015	SCREW, flathead	2	2		
7-17	328-18179-00	GUIDE, change lever	1	1		
7-18	98501-05010	SCREW, panhead	2	2		
7-19	93604-08071	PIN, dowel (4-8)	1	1		
7-20	328-18511-00	FORK, shift 1	2	2		
7-21	328-18512-00	FORK, shift 2	2	2		
7-22	90250-08017	PIN (278-18552-00)	4	4		
7-23	91401-25020	PIN, cotter	4	4		
7-24	278-18531-00	BAR, shift fork guide 1	1	1		
7-25	278-18535-00	BAR, shift fork guide 2	1	1		
7-26	93430-10016	CIRCLIP (E-10)	4	4		
7-27	90338-22009	PLUG, blind (278-18149-00)	2	2		
7-28	278-18547-02	STOPPER, cam	1	1		

Fig. 7 SHIFTER 1



Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
7-29	90501-10062	SPRING, compression (278-18557-00)	1	1		
7-30	90149-14031	SCREW (278-18577-03)	1	1		
7-31	137-15353-00	GASKET, drain plug	1	1		
7-32	278-82540-01	NEUTRAL SWITCH ASS'Y	1	1		
7-33	93210-29147	O-RING (2.4-29.4)	1	1		
7-34	98701-05012	SCREW, flathead	3	3		

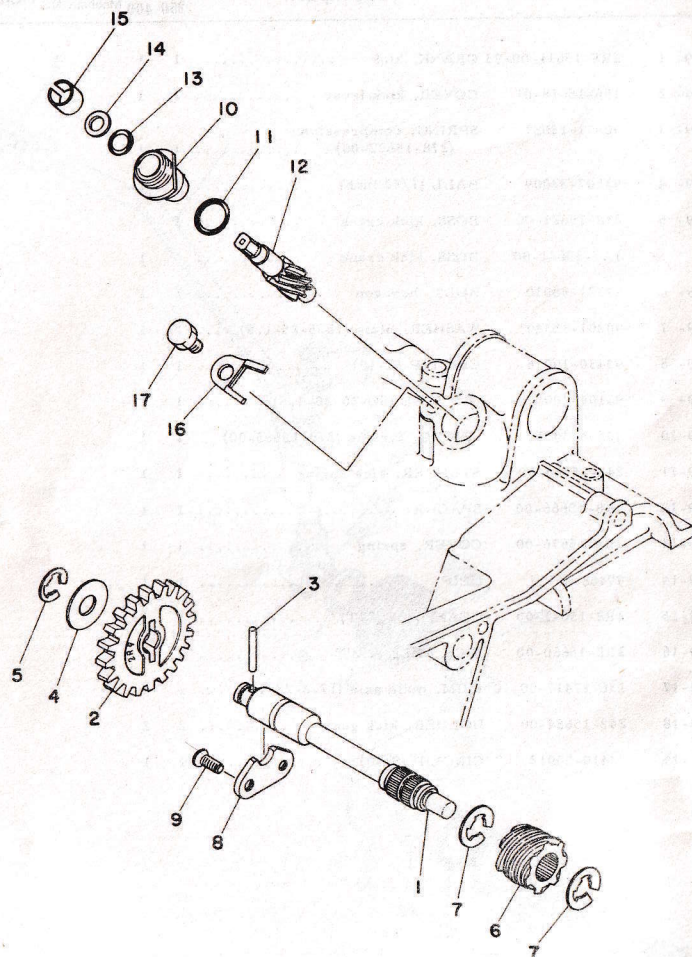
Fig. 8 SHIFTER 2



Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
8- 1	2R8-18128-00	BRACKET	1	1		
8- 2	328-18151-00	LEVER, change 3	2	2		
8- 3	90508-08007	SPRING, torsion (214-18123-00)	1	1		
8- 4	93430-07012	CIRCLIP (E-7)	1	1		
8- 5	214-18178-00	ROLLER, change lever 1	1	1		
8- 6	90149-06017	SCREW (214-18186-00)	1	1		
8- 7	95301-06600	NUT, hexagon	1	1		
8- 8	92901-06100	WASHER, spring	1	1		
8- 9	90508-32055	SPRING, torsion (278-18124-00)	1	1		
8-10	278-18127-00	STOPPER, screw	1	1		
8-11	90215-08015	WASHER, lock (214-18139-02) ..	1	1		
8-12	2R8-18111-00-93	PEDAL, change	1			
	2R9-18111-00-93	PEDAL, change		1		
8-13	132-18113-01	COVER, change pedal	1	1		
8-14	97311-06020	BOLT, hexagon	1	1		
8-15	92901-06100	WASHER, spring	1	1		
8-16	278-18131-00	BOOT, sealing	1	1		
8-17	93430-10016	CIRCLIP (E-10)	1	1		
8-18	90201-12575	WASHER, plate	1	1		
8-19	93101-12004	OIL SEAL (S-12-22-5)	1	1		
8-20	2R8-18101-00	CHANGE SHAFT ASS'Y	1	1		
8-21	93104-11056	OIL SEAL (SO-12-17-2.5)		1		

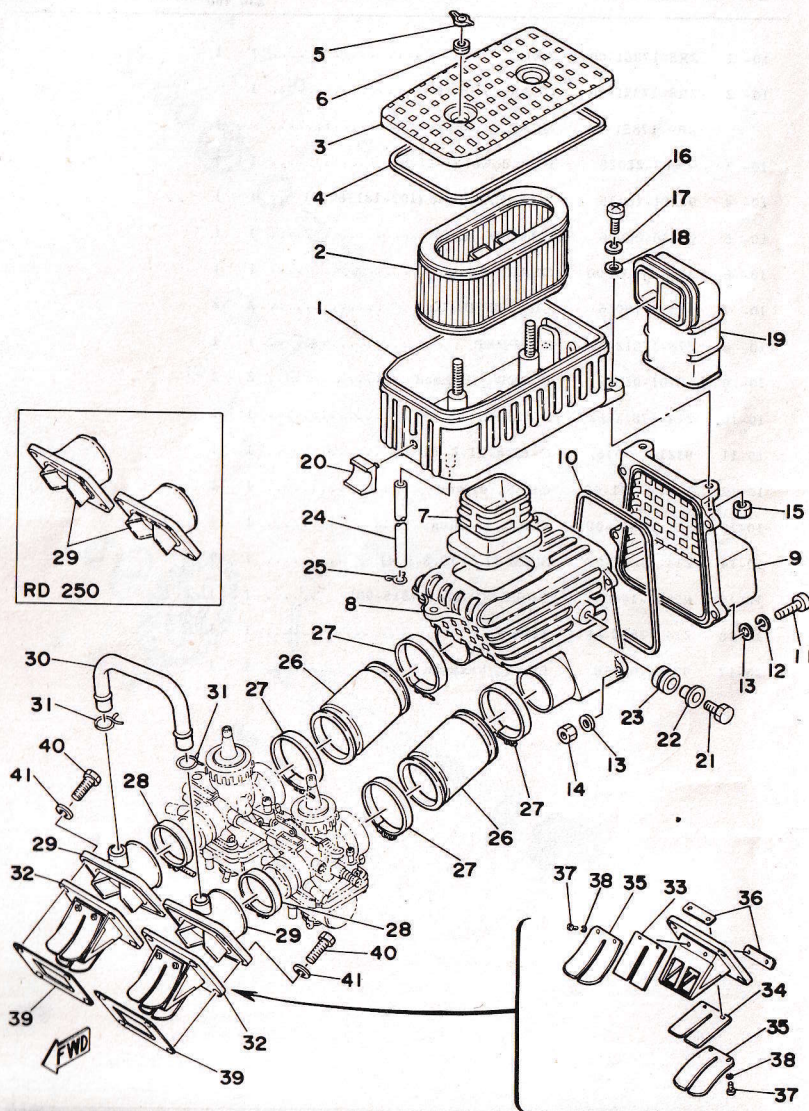
 YAMAHA MOTOR CO., LTD.

Fig. 10 TACHOMETER GEAR



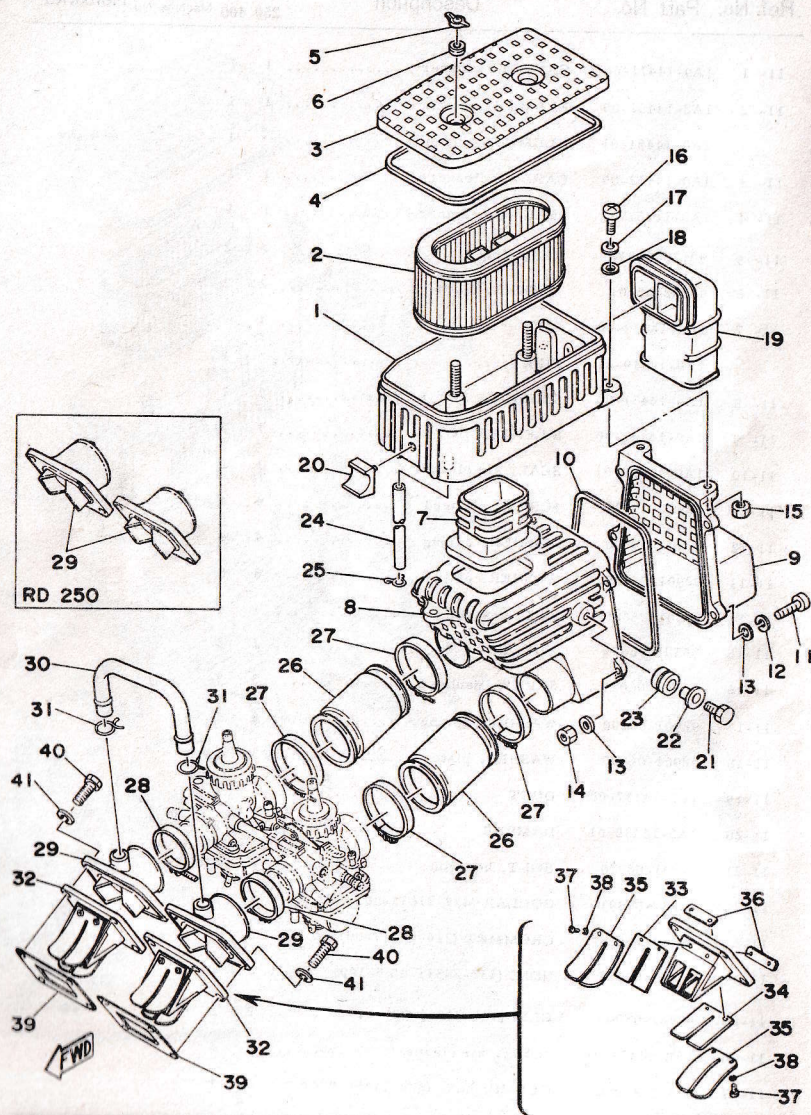
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
10- 1	2R8-17861-00	AXLE	1	1		
10- 2	2R8-17851-00	GEAR, primary	1			
	2R9-17851-00	GEAR, primary		1		
10- 3	93603-22028	PIN, dowel (3-21.8)	1	1		
10- 4	90201-10135	WASHER, plate (102-18138-00) ..	1	1		
10- 5	93430-08006	CIRCLIP (E-8)	1	1		
10- 6	2R8-17831-00	GEAR, drive	1	1		
10- 7	93430-10016	CIRCLIP (E-10)	2	2		
10- 8	278-17812-00	STOPPER	1	1		
10- 9	98701-05012	SCREW, flathead	2	2		
10-10	214-17811-02	HOUSING	1	1		
10-11	93210-13016	O-RING (1.8-13)	1	1		
10-12	2R8-17841-00	GEAR, driven	1	1		
10-13	353-17816-00	SEAL, housing	1	1		
10-14	214-17847-00	SHIM (7.5-10.8-0.4)	1	1		
10-15	90383-10005	BUSHING (214-17815-00)	1	1		
10-16	214-17812-00	STOPPER	1	1		
10-17	97301-06010	BOLT, hexagon	1	1		

Fig. 11 INTAKE



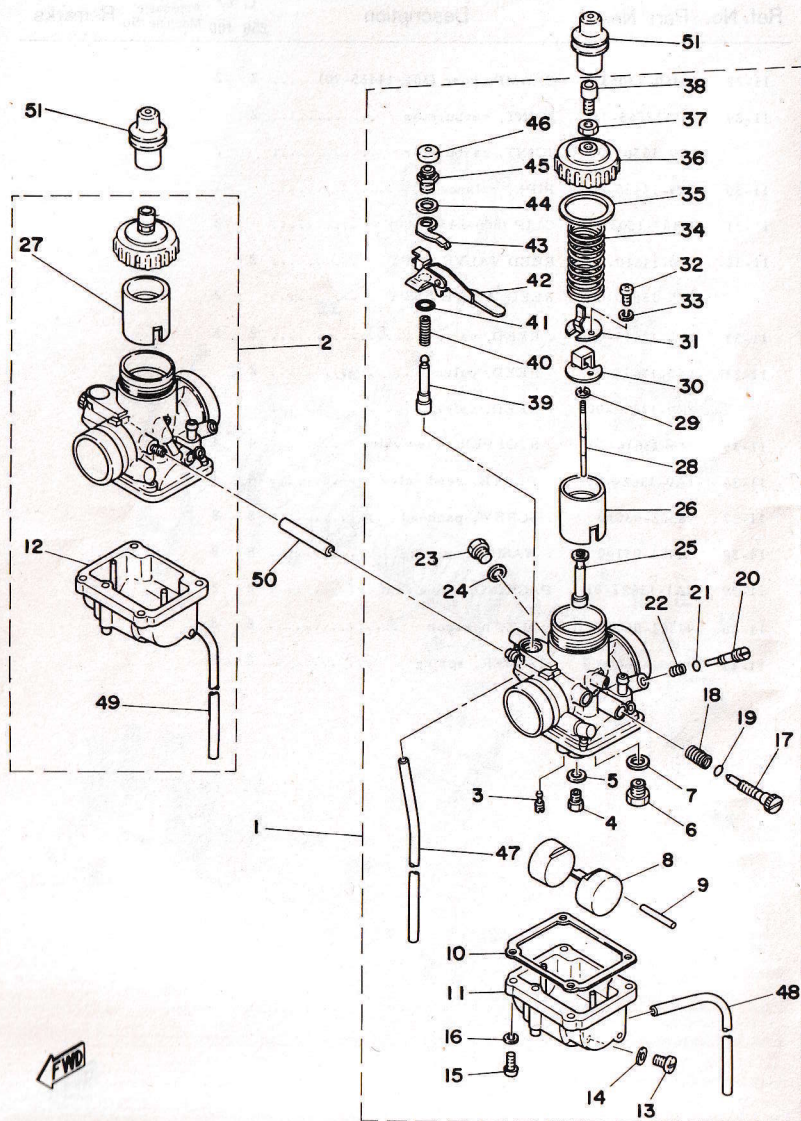
Ref. No.	Part No.	Description	Q'ty		Remarks
			250	400	
11- 1	1A0-14411-00	CASE, air cleaner	1	1	
11- 2	1A2-14451-00	ELEMENT, cleaner	1	1	
	1A0-14451-01	ELEMENT, cleaner	1		for Belgium
11- 3	1A0-14412-00	CAP, air cleaner	1	1	
11- 4	1A0-14457-01	SEAL, air cleaner 1	1	1	
11- 5	90175-06012	NUT, wing	2	2	
11- 6	90202-05101	WASHER, plate	2	2	
11- 7	1A2-14419-00	PIPE	1		
	1A0-14419-01	PIPE	1		
11- 8	1A0-14431-00	SILENCER BOX 1	1	1	
11- 9	1A0-14441-00	SILENCER BOX 2	1	1	
11-10	1A0-14467-01	SEAL, air cleaner 2	1	1	
11-11	98501-05025	SCREW, panhead	4	4	
11-12	92901-05100	WASHER, spring	4	4	
11-13	92901-05200	WASHER, plain	8	8	
11-14	95301-05600	NUT, hexagon	4	4	
11-15	95301-06600	NUT, hexagon	2	2	
11-16	92501-06020	SCREW, panhead	3	3	
11-17	92901-06100	WASHER, spring	3	3	
11-18	92901-06600	WASHER, plate	3	3	
11-19	1A0-14437-00	DUCT	1	1	
11-20	1A0-14435-01	DAMPER	1	1	
11-21	97301-06020	BOLT, hexagon	2	2	
11-22	90387-07391	COLLAR (437-21633-00)	2	2	
11-23	90480-14102	GROMMET (214-21717-00)	2	2	
11-24	90445-09078	HOSE (132-24311-00 5-190)	2	2	
11-25	90467-08003	CLIP (101-24356-00)	2	2	
11-26	1A0-14453-01	JOINT, air cleaner	2	2	
11-27	90460-49058	CLAMP, hose (278-14455-00)	4	4	

Fig. 11 INTAKE



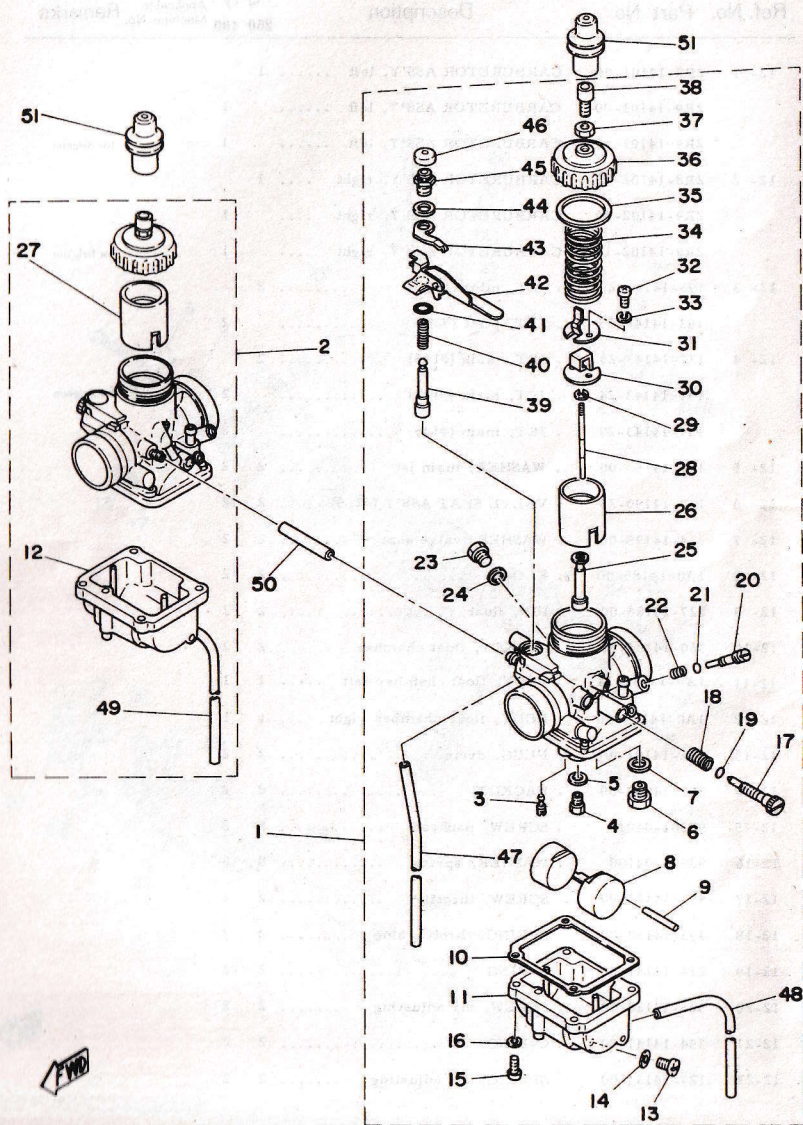
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
11-28	90460-43053	CLAMP, hose (304-14455-70) ...	2	2	
11-29	345-13565-71	JOINT, carburetor	2		
	2R9-13565-00	JOINT, carburetor	2		
11-30	2R9-14465-00	PIPE, balance	1		
11-31	90467-15012	CLIP (806-24358-00)	2		
11-32	1A0-13610-00	REED VALVE ASS'Y	2		
	2R9-13610-00	REED VALVE ASS'Y	2		
11-33	1A0-13613-00	. REED, valve	2	2	
11-34	1A0-13613-00	. REED, valve	2		
	2R9-13613-00	. REED, valve	2		
11-35	345-13616-70	. STOPPER, reed valve	4	4	
11-36	1A0-13624-00	. PLATE, reed valve	4	4	
11-37	98502-03010	. SCREW, panhead	8	8	
11-38	92901-03100	. WASHER, spring	8	8	
11-39	1A1-13621-01	PACKING, valve seat	2	2	
11-40	97301-06025	BOLT, hexagon	8	8	
11-41	92901-06600	WASHER, spring	8	8	

Fig. 12 CARBURETOR



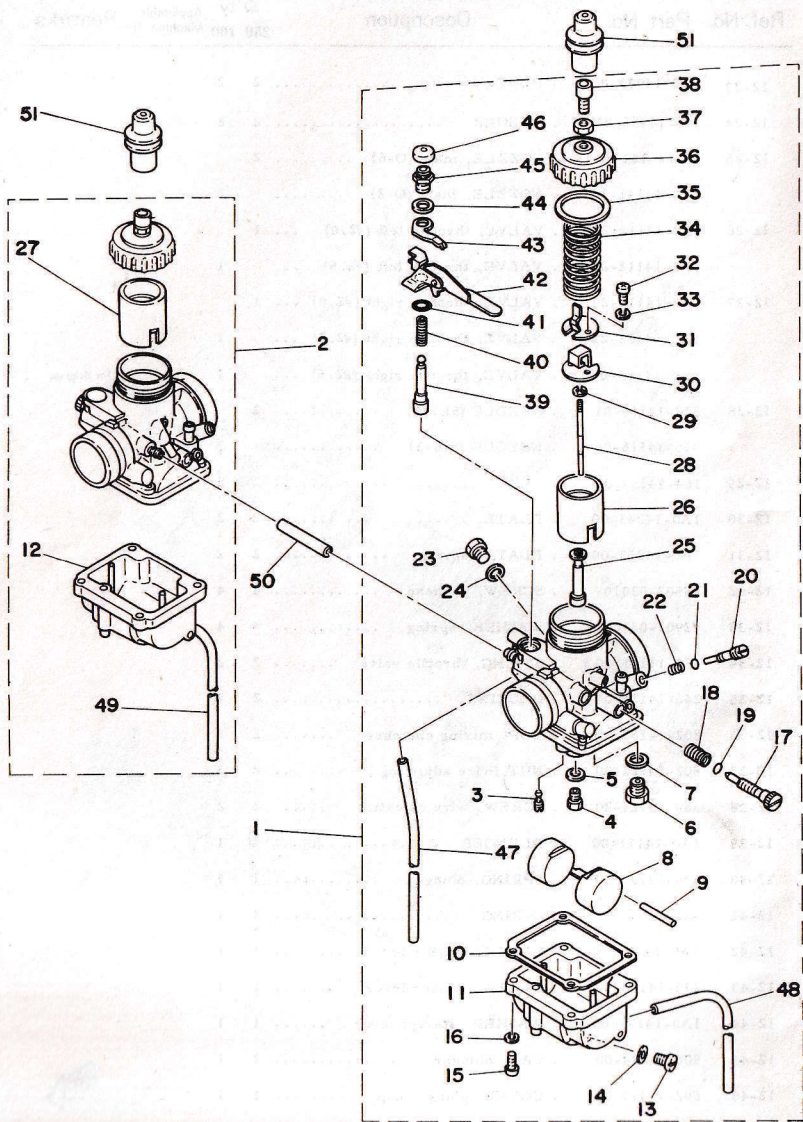
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
12- 1	2R8-14101-00	CARBURETOR ASS'Y, left	1		
	2R9-14101-00	CARBURETOR ASS'Y, left	1		
	2R9-14101-10	CARBURETOR ASS'Y, left	1		for Belgium
12- 2	2R8-14102-00	CARBURETOR ASS'Y, right	1		
	2R9-14102-00	CARBURETOR ASS'Y, right	1		
	2R9-14102-10	CARBURETOR ASS'Y, right	1		for Belgium
12- 3	193-14142-22	. JET, pilot (#22.5)	2		
	193-14142-25	. JET, pilot (#25)	2		
12- 4	137-14143-23	. JET, main (#115)	2		
	137-14143-24	. JET, main (#120)	2		for Belgium
	137-14143-29	. JET, main (#145)	2		
12- 5	137-14153-00	. WASHER, main jet	2	2	
12- 6	168-14190-25	. VALVE SEAT ASS'Y (#2.5)	2	2	
12- 7	214-14195-00	. WASHER, valve seat	2	2	
12- 8	1A0-14185-00	. FLOAT	2	2	
12- 9	127-14186-00	. PIN, float	2	2	
12-10	360-14184-01	. GASKET, float chamber	2	2	
12-11	1A0-14181-14	. BODY, float chamber left	1	1	
12-12	1A0-14183-00	. BODY, float chamber right	1	1	
12-13	266-14191-00	. PLUG, drain	2	2	
12-14	266-14126-00	. PACKING	2	2	
12-15	98501-04016	. SCREW, panhead	8	8	
12-16	92901-04100	. WASHER, spring	8	8	
12-17	493-14122-00	. SCREW, throttle	2	2	
12-18	493-14133-00	. SPRING, throttle stop	2	2	
12-19	214-14147-00	. O-RING	2	2	
12-20	525-14123-00	. SCREW, air adjusting	2	2	
12-21	354-14147-00	. O-RING	2	2	
12-22	127-14134-00	. SPRING, air adjusting	2	2	

Fig. 12 CARBURETOR



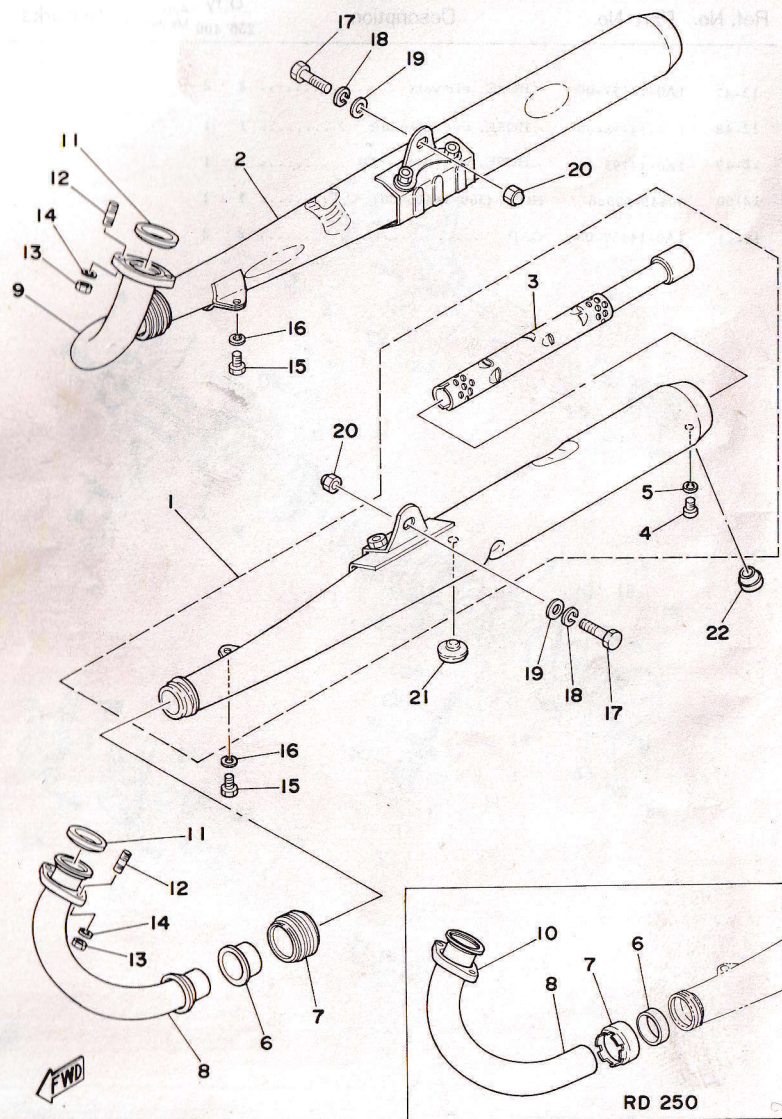
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
12-23	1A0-14991-00	. PLUG, screw	2	2	
12-24	256-14956-01	. WASHER	2	2	
12-25	360-14141-36	. NOZZLE, main (O-6)	2		
	2R9-14141-38	. NOZZLE, main (O-8)	2		
12-26	1A0-14112-20	. VALVE, throttle left (#2.0)	1		
	1A0-14112-25	. VALVE, throttle left (#2.5)	1		
12-27	1A0-14112-20	. VALVE, throttle right (#2.0)	1		
	1A0-14112-25	. VALVE, throttle right (#2.5)	1		
	1A0-14113-25	. VALVE, throttle right (#2.5)	1		for Belgium
12-28	522-14116-01	. NEEDLE (5L1-4)	2		
	316-14116-06	. NEEDLE (5J6-3)	2		
12-29	164-14137-00	. CLIP	2	2	
12-30	1A0-14243-00	. PLATE	2	2	
12-31	1A0-14253-00	. PLATE, spring	2	2	
12-32	98502-03010	. SCREW, panhead	4	4	
12-33	92901-03100	. WASHER, spring	4	4	
12-34	360-14131-00	. SPRING, throttle valve	2	2	
12-35	246-14126-00	. PACKING	2	2	
12-36	802-14158-00	. TOP, mixing chamber	2	2	
12-37	802-14161-00	. NUT, wire adjusting	2	2	
12-38	360-14124-20	. SCREW, wire adjusting	2	2	
12-39	1A0-14171-00	. PLUNGER	1	1	
12-40	256-14135-00	. SPRING, plunger	1	1	
12-41	93220-09001	. O-RING	1	1	
12-42	1A0-14175-00	. LEVER, starter left	1	1	
12-43	170-14178-00	. PLATE, starter lever	1	1	
12-44	1A0-14179-00	. WASHER, starter lever	1	1	
12-45	500-14174-00	. CAP, plunger	1	1	
12-46	802-14173-00	. COVER, plunger cap	1	1	

Fig. 12 CARBURETOR



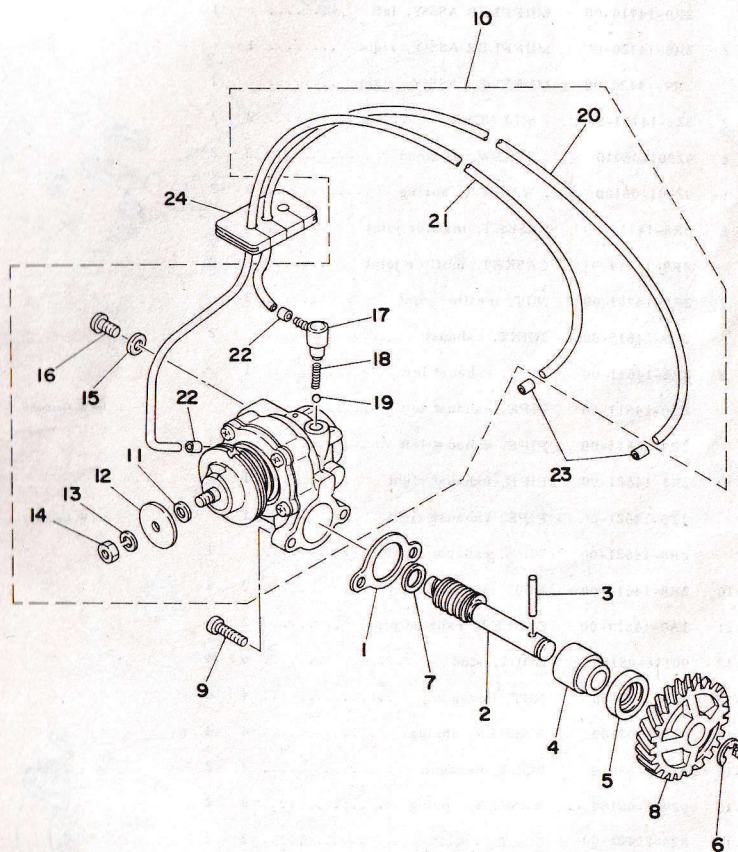
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
12-47	1A0-14197-00	HOSE, air vent	2	2		
12-48	1A0-14196-00	HOSE, overflow left	1	1		
12-49	1A0-14193-00	HOSE, overflow right	1	1		
12-50	90445-09056	HOSE (360-14485-00)	1	1		
12-51	1A0-14169-00	CAP	2	2		

Fig. 13 EXHAUST



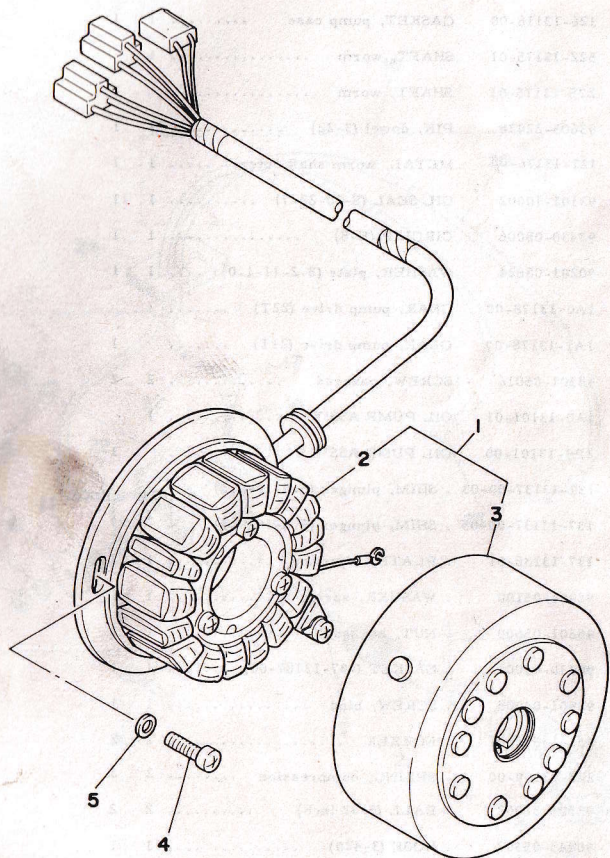
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
13- 1	2R8-14710-00	MUFFLER ASS'Y, left	1		
	2R9-14710-00	MUFFLER ASS'Y, left	1		
13- 2	2R8-14720-00	MUFFLER ASS'Y, right	1		
	2R9-14720-00	MUFFLER ASS'Y, right	1		
13- 3	521-14753-00	. SILENCER	2	2	
13- 4	92501-06010	. SCREW, panhead	2	2	
13- 5	92901-06100	. WASHER, spring	2	2	
13- 6	2R8-14714-00	GASKET, muffler joint	2		
	2R9-14714-01	GASKET, muffler joint	2		
13- 7	2R8-14713-00	NUT, muffler joint	2		
	2R9-14615-00	JOINT, exhaust	2		
13- 8	2R8-14611-00	PIPE, exhaust left	1		
	2T0-14611-00	PIPE, exhaust left	1		for W. Germany
	2R9-14611-00	PIPE, exhaust left	1		
13- 9	2R8-14621-00	PIPE, exhaust right	1		
	2T0-14621-00	PIPE, exhaust right	1		for W. Germany
	2R9-14621-00	PIPE, exhaust right	1		
13-10	2R8-14612-00	NUT, ring	2	2	
13-11	1A0-14613-00	GASKET, exhaust pipe	2	2	
13-12	90116-08166	BOLT, stud	4	4	
13-13	95303-08600	NUT, hexagon	4	4	
13-14	92901-08100	WASHER, spring	4	4	
13-15	97301-08014	BOLT, hexagon	2	2	
13-16	92901-08100	WASHER, spring	2	2	
13-17	823-21481-00	BOLT	2	2	
13-18	92901-10100	WASHER, spring	2	2	
13-19	92901-10200	WASHER, plain	2	2	
13-20	95301-10800	NUT, crown	2	2	
13-21	1A0-27114-00	STOPPER, main stand	1	1	
13-22	90480-14153	GROMMET	2	2	

Fig. 14 OIL PUMP



Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
14- 1	126-1116-00	GASKET, pump case	1	1	
14- 2	522-13175-01	SHAFT, worm	1		
	275-13175-01	SHAFT, worm	1		
14- 3	93603-22028	PIN, dowel (3-22)	1	1	
14- 4	137-13176-00	METAL, worm shaft outer	1	1	
14- 5	93101-10002	OIL SEAL (S-10-22-7)	1	1	
14- 6	93430-08006	CIRCLIP (E-8)	1	1	
14- 7	90201-08624	WASHER, plate (8.2-11-1.0)	1	1	
14- 8	1A0-13178-00	GEAR, pump drive (22T)	1		
	1A1-13178-00	GEAR, pump drive (21T)	1		
14- 9	98501-05016	SCREW, panhead	2	2	
14-10	1A0-13101-01	OIL PUMP ASS'Y	1		
	2R9-13101-00	OIL PUMP ASS'Y	1		
14-11	137-13137-00-03	SHIM, plunger (5.8-10-0.3)	1	U.R	U.R 1 1
	137-13137-00-05	SHIM, plunger (5.8-10-0.5)	1		
14-12	137-13138-01	PLATE, adjusting	1	1	
14-13	92901-05100	WASHER, spring	1	1	
14-14	95301-05600	NUT, hexagon	1	1	
14-15	90430-04004	GASKET (137-13187-00)	1	1	
14-16	98901-04008	SCREW, bind	1	1	
14-17	353-13552-01	NOZZLE	2	2	
14-18	278-13169-00	SPRING, compression	2	2	
14-19	93505-32002	BALL (5/32 inch)	2	2	
14-20	90445-05302	HOSE (3-420)	1	1	
14-21	90445-05301	HOSE (3-240)	1	1	
14-22	90468-02033	CLIP (214-13164-00)	2	2	
14-23	90468-02033	CLIP (214-13164-00)	2	2	
14-24	278-13174-00	HOLDER, oil pipe	1	1	

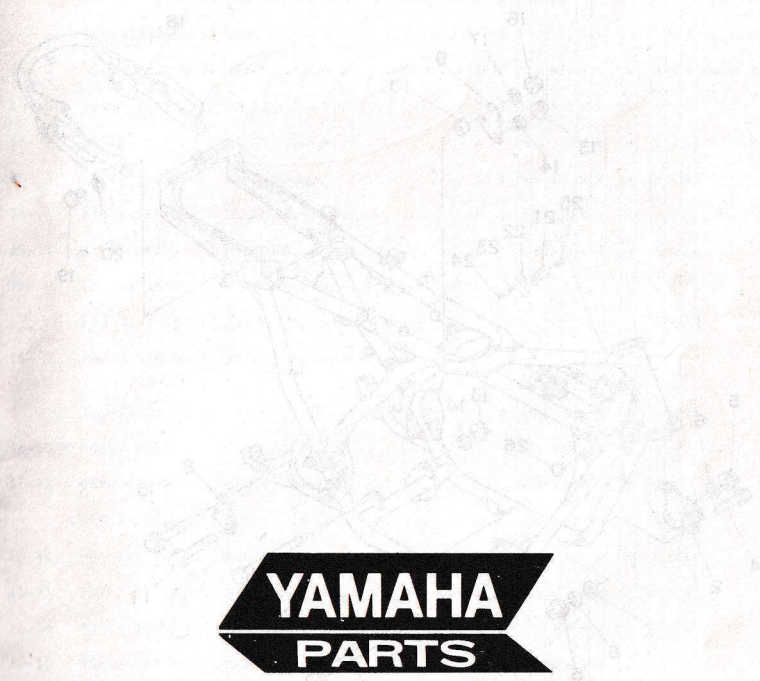
Fig. 15 A. C. GENERATOR



Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
15- 1	2R8-81400-50	A.C. GENERATOR ASS'Y	1	1		
15- 2	2R8-81410-50	. STATOR ASS'Y	1	1		←
15- 3	2R8-81450-50	. ROTOR ASS'Y	1	1		
15- 4	90153-06007	SCREW (341-22331-00)	2	2		
15- 5	90201-06045	WASHER, plate (6-14-2)	2	2		

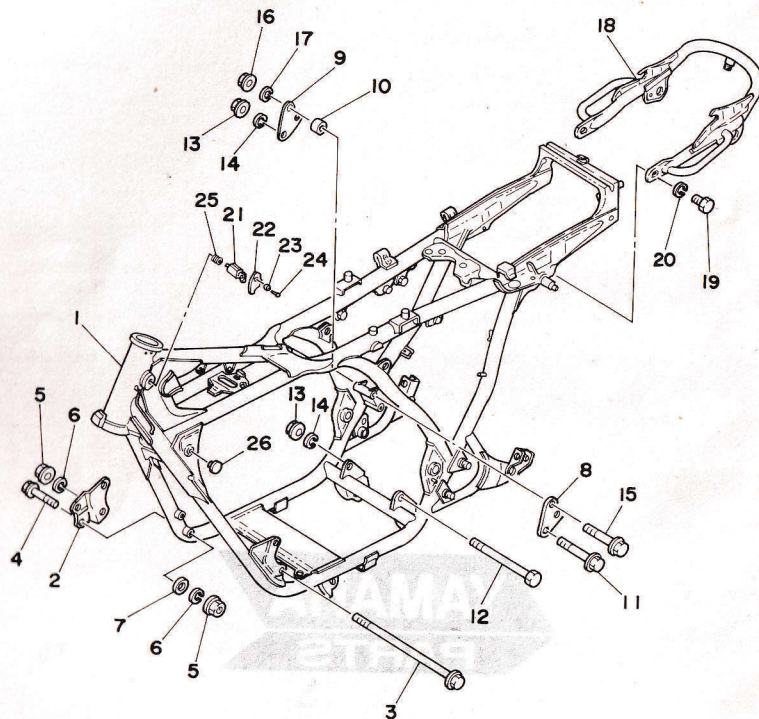
FL 95

CHASSIS



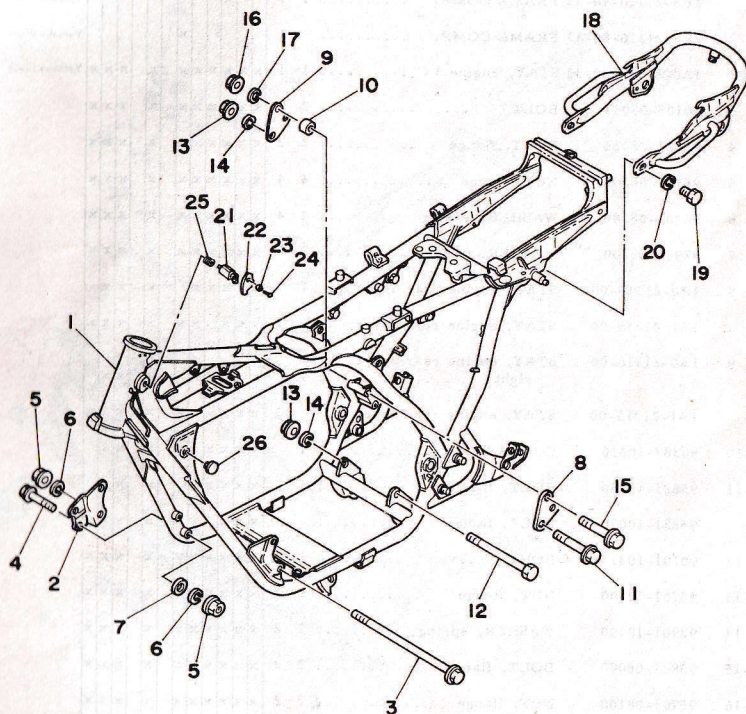
YAMAHA
PARTS

Fig. 16 FRAME



Ref. No.	Part No.	Description	Q'ty											Remarks	
			250 400												
			FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELGIUM	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY		
16- 1	2R8-21110-00-33	FRAME COMP.	1	1	x							x	x	x	Yamaha Black
	2R8-21110-20-33	FRAME COMP.	1	1				x	x						Yamaha Black
	2R8-21110-30-33	FRAME COMP.	1	1	x										Yamaha Black
	2R8-21110-40-33	FRAME COMP.	1	1			x								Yamaha Black
	2R8-21110-80-33	FRAME COMP.	1							x					Yamaha Black
16- 2	1A0-21317-00-33	STAY, engine 3	1	1	x	x	x	x	x	x	x	x	x	x	Yamaha Black
16- 3	90105-08033	BOLT	2	2	x	x	x	x	x	x	x	x	x	x	
16- 4	95821-08055	BOLT, flange	2	2	x	x	x	x	x	x	x	x	x	x	
16- 5	95701-08100	NUT, flange	4	4	x	x	x	x	x	x	x	x	x	x	
16- 6	92901-08100	WASHER, spring	4	4	x	x	x	x	x	x	x	x	x	x	
16- 7	92901-08200	WASHER, plain	2	2	x	x	x	x	x	x	x	x	x	x	
16- 8	1A0-21315-00	STAY, engine rear upper left	1		x	x	x	x	x			x	x	x	
	1A1-21315-00	STAY, engine rear upper ..	1		x	x	x	x	x			x	x	x	
16- 9	1A0-21316-00	STAY, engine rear upper right	1		x	x	x	x	x			x	x	x	
	1A1-21315-00	STAY, engine rear upper ..	1		x	x	x	x	x			x	x	x	
16-10	90387-10516	COLLAR	1		x	x	x	x	x			x	x	x	
16-11	95821-10080	BOLT, flange	1		x	x	x	x	x			x	x	x	
	95821-10070	BOLT, flange	1		x	x	x	x	x			x	x	x	
16-12	90101-10313	BOLT	1	1	x	x	x	x	x	x		x	x	x	
16-13	95701-10100	NUT, flange	2	2	x	x	x	x	x	x		x	x	x	
16-14	92901-10100	WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	
16-15	95821-08070	BOLT, flange	2	2	x	x	x	x	x	x		x	x	x	
16-16	95701-08100	NUT, flange	2	2	x	x	x	x	x	x		x	x	x	
16-17	92901-08100	WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	
16-18	1A0-21645-10	STAY, rear	1	1	x	x	x	x	x	x		x	x	x	
16-19	97301-08020	BOLT, hexagon	2	2	x	x	x	x	x	x		x	x	x	
16-20	92901-08100	WASHER, spring	2	2	x	x	x	x	x	x		x	x	x	

Fig. 16 FRAME



FWD

Fig. 17 SIDE COVER - BOX

Ref. No.	Part No.	Description	Q'ty		FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
			250	400											
16-21	1A0-23408-00	STEERING LOCK ASS'Y ...	1	1	x	x	x	x	x	x	x	x	x	x	
	*	STEERING LOCK ASS'Y ...	1	1	x	x		x							
16-22	584-23484-01	CAP, handle lock	1	1	x	x	x	x	x	x	x	x	x	x	
	134-23484-10	CAP, handle lock	1	1	x	x		x							
16-23	90206-04003	WASHER, wave (214-23488-00)	1	1	x	x	x	x	x	x	x	x	x	x	
16-24	90269-04003	RIVET (214-23483-00)	1	1	x	x	x	x	x	x	x	x	x	x	
16-25	90502-09024	SPRING, conical	1	1	x	x	x		x		x		x	x	
	*	SPRING	1	1	x		x		x						
16-26	90338-04010	PLUG (290-83329-00)	2	2	x	x	x	x	x	x	x	x	x	x	

Fig. 17 SIDE COVER · BOX

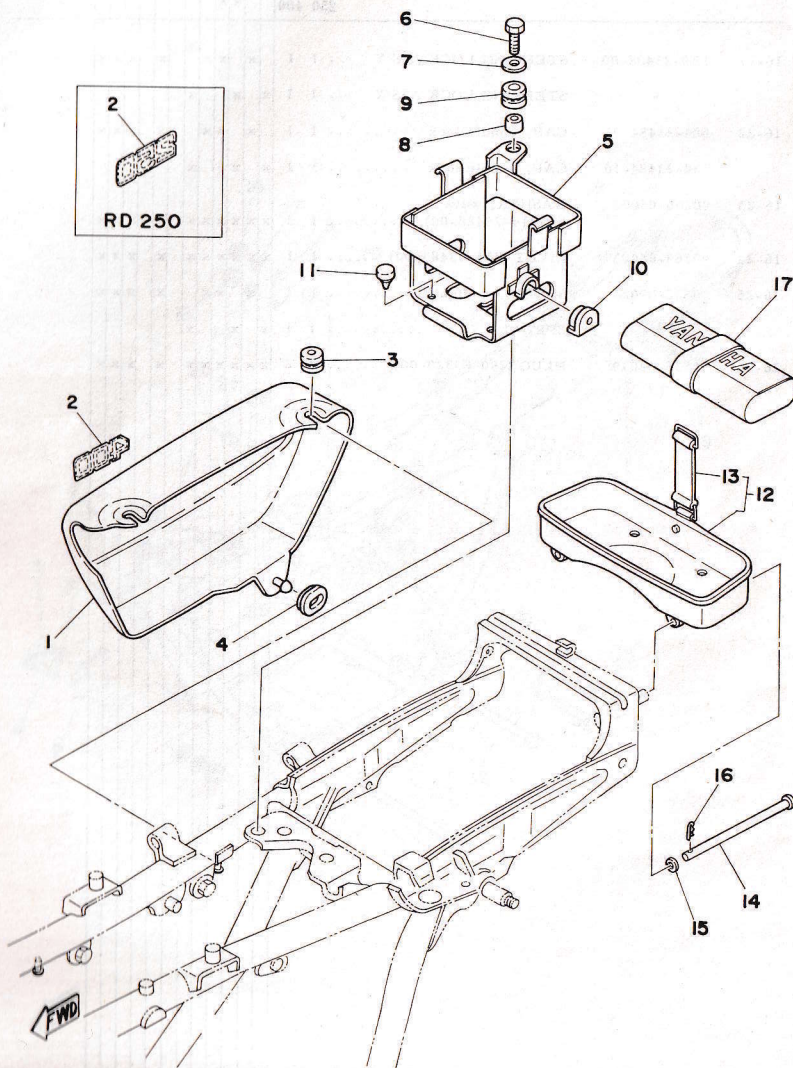
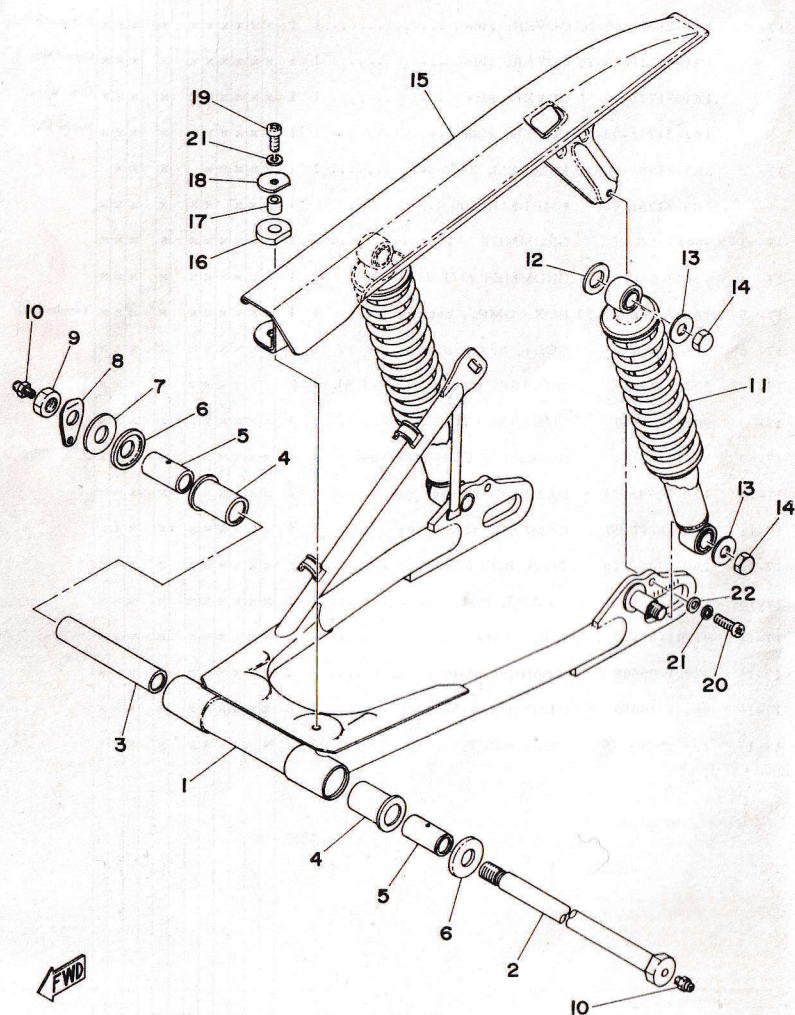


Fig. 18 REAR ARM · REAR CUSHION · CHAIN CASE

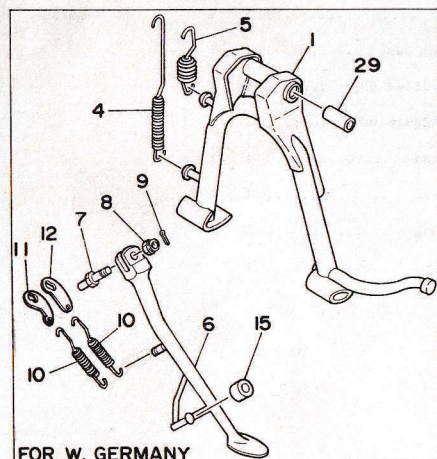
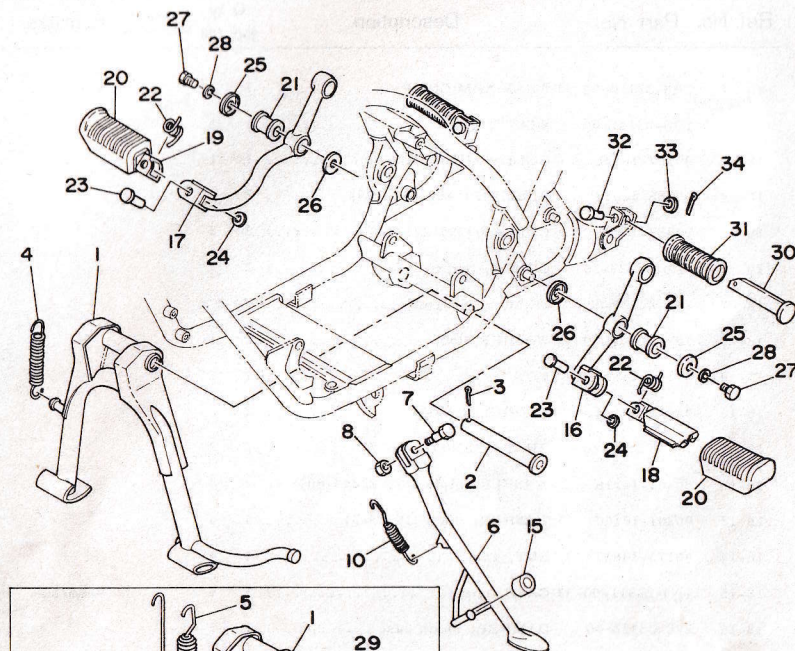
Ref. No.	Part No.	Description	Q'ty												Remarks
				250	400	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	SWEDEN	DENMARK	NORWAY	AUSTRIA	ITALY	
17- 1	1A1-21721-00-H6 COVER, side		1	1		x	x	x	x	x	x	x	x	x	Macho Maroon
	1A1-21721-00-20 COVER, side		1	1		x	x	x	x	x	x	x	x	x	Crystal Silver
	1A1-21721-00-36 COVER, side		1	1		x	x	x	x	x	x	x	x	x	Clean White
	1A1-21721-00-75 COVER, side		1	1		x	x	x	x	x	x	x	x	x	Marine Blue
17- 2	2R8-21781-00 EMBLEM, 250		1			x	x	x	x		x	x	x		
	2R9-21781-00 EMBLEM, 400		1			x	x	x	x		x	x	x		
17- 3	90480-12053 GROMMET		2	2		x	x	x	x	x	x	x	x		
17- 4	90480-01141 GROMMET (371-21747-00)		1	1		x	x	x	x	x	x	x	x		
17- 5	1A0-21170-01-33 BOX COMP., battery		1	1		x	x	x	x	x	x	x	x		Yamaha Black
17- 6	97301-06025 BOLT, hexagon		1	1		x	x	x	x	x	x	x	x		
17- 7	90201-06380 WASHER, plate (6.5-20-1.6)		1	1		x	x	x	x	x	x	x	x		
17- 8	90387-07390 COLLAR		1	1		x	x	x	x	x	x	x	x		
17- 9	90480-14102 GROMMET (214-21717-00)		1	1		x	x	x	x	x	x	x	x		
17-10	1A0-21746-01 DAMPER, battery box		2	2		x	x	x	x	x	x	x	x		
17-11	141-21717-00 DAMPER, side cover		4	4		x	x	x	x	x	x	x	x		
17-12	1A0-21107-00 TOOL BOX COMP.		1	1		x	x	x	x	x	x	x	x		
17-13	116-82131-00 . BAND, tool		1	1		x	x	x	x	x	x	x	x		
17-14	91701-05120 PIN, clevis		2	2		x	x	x	x	x	x	x	x		
17-15	92901-05600 WASHER, plate		2	2		x	x	x	x	x	x	x	x		
17-16	90468-10050 CLIP (156-83525-00)		2	2		x	x	x	x	x	x	x	x		
17-17	2R8-28100-10 TOOL ASS'Y		1	1		x	x	x	x	x	x	x	x		

Fig. 18 REAR ARM · REAR CUSHION · CHAIN CASE

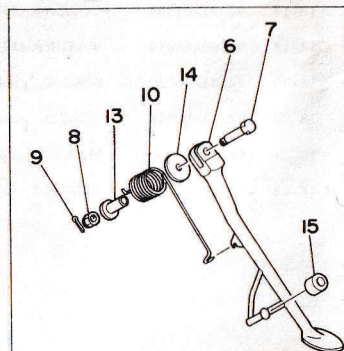


Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
18- 1	2R8-22110-00-33	REAR ARM COMP.	1	1	Yamaha Black
18- 2	2R8-22141-00	SHAFT, pivot	1	1	
18- 3	90387-16128	COLLAR (150-22126-00)	1	1	
18- 4	90386-22018	BUSHING (148-22123-00)	2	2	
18- 5	90387-16226	COLLAR (150-22124-00)	2	2	
18- 6	1A0-22128-00	COVER, thrust	2	2	
18- 7	240-22127-00	SHIM, rear arm	U.N	U.N	
18- 8	1A0-22149-00	WASHER, lock	1	1	
18- 9	90170-14174	NUT	1	1	
18-10	93700-06004	NIPPLE, grease	2	2	
18-11	1A3-22210-20	REAR CUSHION ASS'Y	2	2	
18-12	90201-14218	WASHER, plate (135-22243-00) ..	2	2	
18-13	90201-10140	WASHER, plate (10-25-2)	4	4	
18-14	90176-10013	NUT, cap	4	4	
18-15	1A0-22311-00-33	CASE, chain	1	1	Yamaha Black
18-16	278-22332-00	DAMPER, chain case	1	1	
18-17	90387-07389	COLLAR (256-21544-00)	1	1	
18-18	90209-06034	WASHER (278-22316-00)	1	1	
18-19	92501-06020	SCREW, panhead	1	1	
18-20	92501-06018	SCREW, panhead	1	1	
18-21	92901-06100	WASHER, spring	2	2	
18-22	92901-06600	WASHER, plate	1	1	

Fig. 19 STAND · FOOTREST



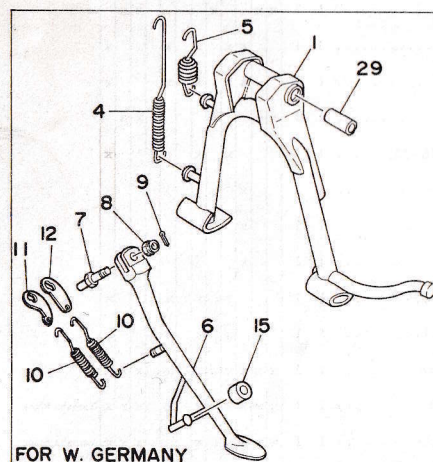
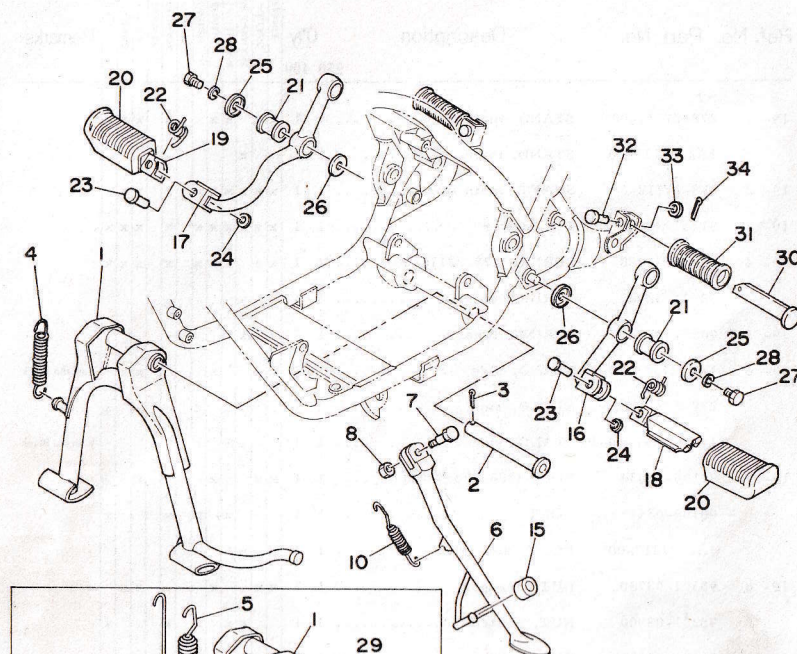
FOR W. GERMANY



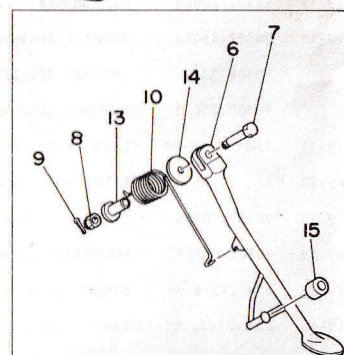
FOR SWITZERLAND, SWEDEN,
DENMARK, ITALY

Ref. No.	Part No.	Description	Q'ty	FRANCE	IRELAND	SWITZERLAND	W. GERMANY	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	Remarks
			250 400										
19- 1	278-27111-00	STAND, main	1 1	x	x	x	x	x	x	x	x	x	
	1A2-27111-00	STAND, main	1 1			x							
19- 2	278-27112-00	SHAFT, main stand	1 1	x	x	x	x	x	x	x	x	x	
19- 3	91401-30025	PIN, cotter	1 1	x	x	x	x	x	x	x	x	x	
19- 4	90506-35058	SPRING (278-27116-00)	1 1	x	x	x	x	x	x	x	x	x	
	90507-32027	SPRING, tension	1 1			x							
19- 5	90507-32028	SPRING, tension	1 1			x							
19- 6	1A0-27311-00-33	STAND, side	1 1	x	x								Yamaha Black
	278-27311-01	STAND, side	1 1			x	x	x					
	1A2-27311-00-33	STAND, side	1 1			x							Yamaha Black
19- 7	90109-08034	BOLT (266-27317-00)	1 1	x	x								
	90109-08415	BOLT	1 1			x	x	x					
	1A2-27317-00	BOLT, side stand	1 1			x							
19- 8	95301-08700	NUT, hexagon	1 1	x	x								
	95301-08900	NUT, slotted	1 1			x	x	x					
19- 9	91401-20020	PIN, cotter	1 1	x	x								
19-10	90507-25023	SPRING, tension	1 1	x	x								
	90508-32177	SPRING (360-27316-90)	1 1			x	x	x					
	90507-25023	SPRING, tension	2 2			x							
19-11	1A2-27315-00	LINK, side stand	1 1			x							
19-12	1A2-27315-10	LINK, side stand	1 1			x							
19-13	90387-10255	COLLAR (360-27313-90)	1 1			x	x	x					
19-14	90201-08569	WASHER (8.2-38-1.6)	1 1			x	x	x					
19-15	278-27314-00	STOPPER, side stand	1 1	x	x	x	x	x	x	x	x	x	
19-16	2R8-27411-00-33	FOOTREST 1, left	1 1	x	x	x	x	x	x	x	x	x	Yamaha Black
19-17	2R8-27421-00-33	FOOTREST 2, right	1 1	x	x	x	x	x	x	x	x	x	Yamaha Black
19-18	1T3-27451-00	FOOTREST 3, left	1 1	x	x	x	x	x	x	x	x	x	
19-19	1T3-27461-00	FOOTREST 4, right	1 1	x	x	x	x	x	x	x	x	x	

Fig. 19 STAND · FOOTREST



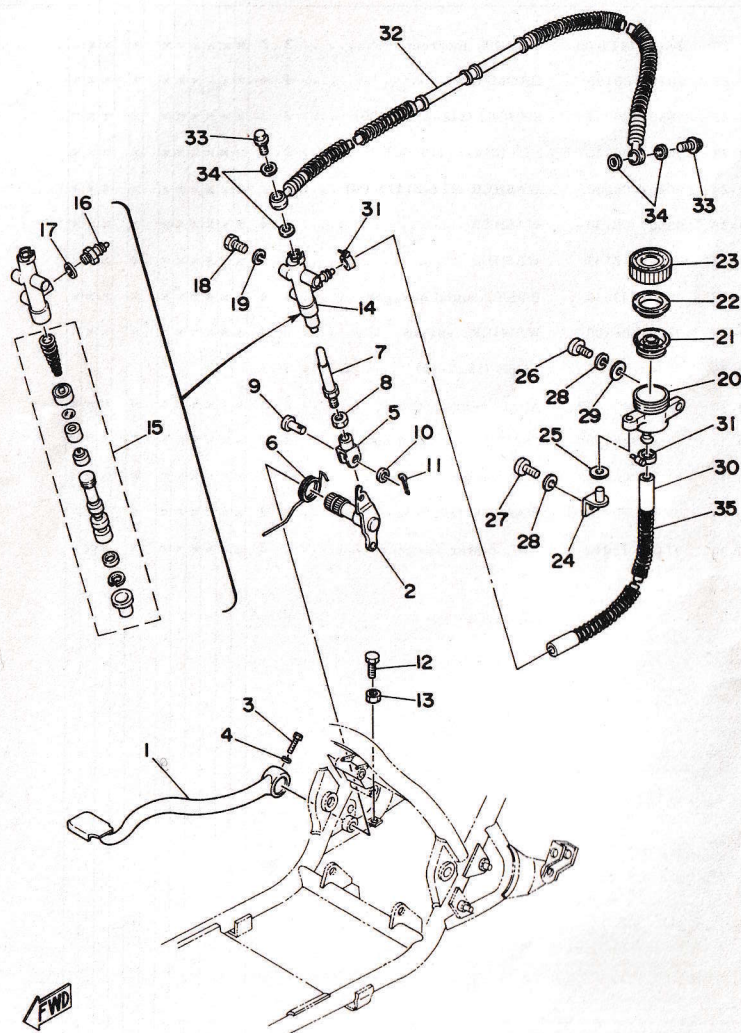
FOR W. GERMANY



FOR SWITZERLAND, SWEDEN,
DENMARK, ITALY

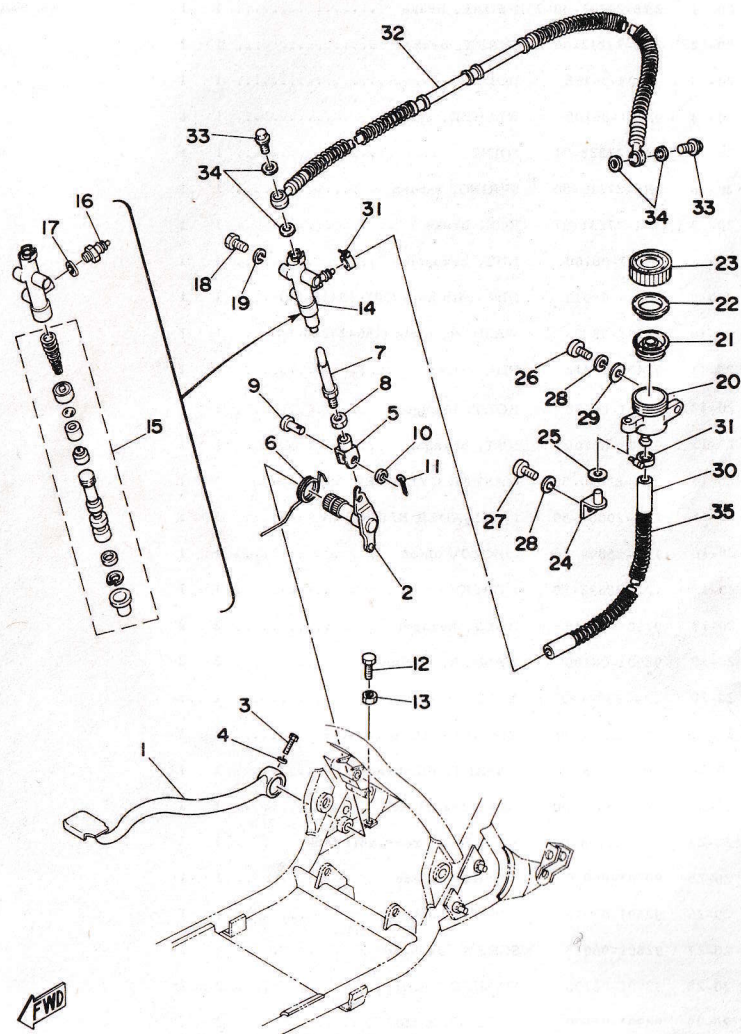
Ref. No.	Part No.	Description	Q'ty 250 400												Remarks
				FRANCE	HOLLAND	SWITZERLAND	W. GERMANY	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	
19-20	1A0-27413-00	COVER, footrest	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-21	90480-20195	GROMMET	4 4	x	x	x	x	x	x	x	x	x	x	x	
19-22	90508-20023	SPRING (214-27426-00)	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-23	90243-08006	PIN (214-27418-00)	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-24	90201-06042	WASHER (214-27417-00)	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-25	90209-08150	WASHER	4 4	x	x	x	x	x	x	x	x	x	x	x	
19-26	90209-12157	WASHER	4 4	x	x	x	x	x	x	x	x	x	x	x	
19-27	90106-08033	BOLT, round hexagon	4 4	x	x	x	x	x	x	x	x	x	x	x	
19-28	92901-08100	WASHER, spring	4 4	x	x	x	x	x	x	x	x	x	x	x	
19-29	90445-19307	HOSE (16.5-40)	1 1				x								
19-30	120-27431-00	ARM, rear footrest	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-31	120-27433-00	COVER, rear footrest	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-32	91701-06035	PIN, clevis	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-33	90201-20279	WASHER (20.5-32-2.0)	2 2	x	x	x	x	x	x	x	x	x	x	x	
19-34	91401-16012	PIN, cotter	2 2	x	x	x	x	x	x	x	x	x	x	x	

Fig. 20 BRAKE PEDAL - REAR MASTER CYLINDER



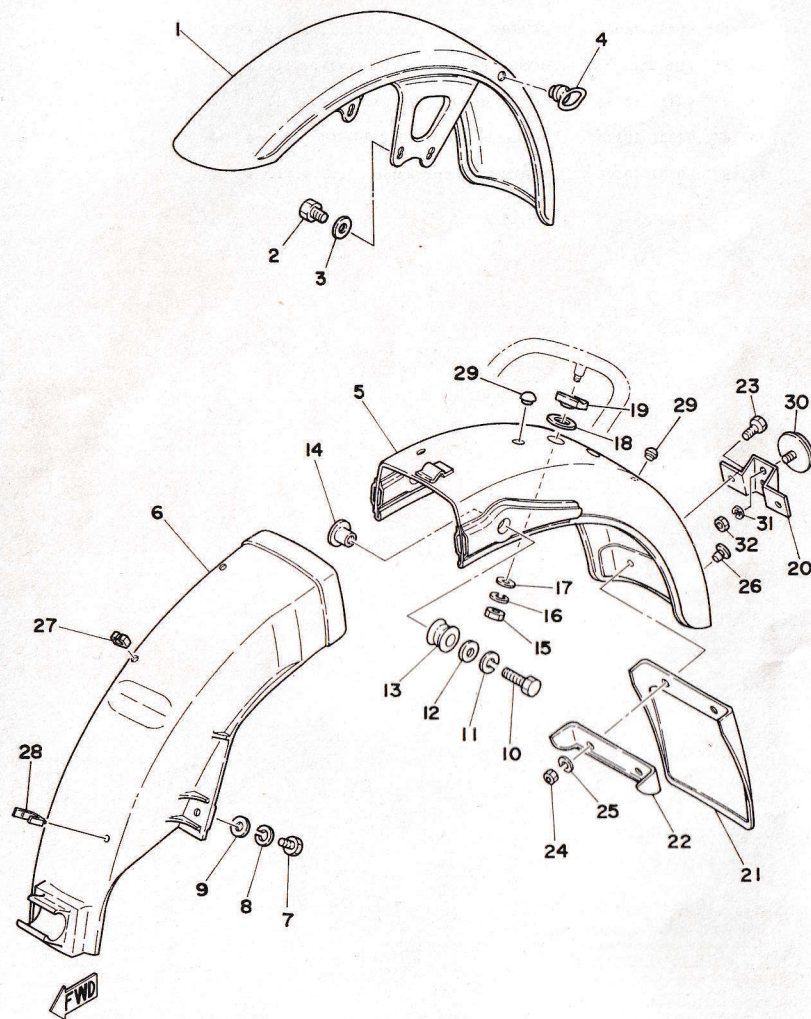
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
20- 1	2R8-27211-00-33	PEDAL, brake	1	1		Yamaha Black
20- 2	2R8-27212-00	SHAFT, brake	1	1		
20- 3	90109-06468	BOLT	1	1		
20- 4	92901-06100	WASHER, spring	1	1		
20- 5	1A1-27222-01	JOINT	1	1		
20- 6	2R8-27216-00	SPRING, return	1	1		
20- 7	1A1-27231-01	ROD, brake	1	1		
20- 8	95301-08700	NUT, hexagon	1	1		
20- 9	90240-08013	PIN, with hole (307-18118-00)	1	1		
20-10	90201-08083	WASHER, plate (156-27226-00)	1	1		
20-11	91401-16012	PIN, cotter	1	1		
20-12	97301-06020	BOLT, hexagon	1	1		
20-13	95301-06700	NUT, hexagon	1	1		
20-14	2R8-25850-50	MASTER CYLINDER ASS'Y, rear	1	1		
20-15	1A3-20000-50	. CYLINDER KIT, master	1	1		
20-16	1A1-25899-50	. BOLT, union	1	1		
20-17	1A1-25898-50	. GASKET	1	1		
20-18	97301-08016	BOLT, hexagon	2	2		
20-19	92901-08100	WASHER, spring	2	2		
20-20	1A1-25894-01	TANK, reservoir	1	1		
20-21	360-25854-00	DIAPHRAGM, reservoir	1	1		
20-22	360-25855-01	GASKET, diaphragm	1	1		
20-23	1A1-25852-00	CAP, reservoir	1	1		
20-24	1A1-21798-00	BRACKET, reservoir tank	1	1		
20-25	90201-06050	WASHER, plate	1	1		
20-26	92501-06018	SCREW, panhead	1	1		
20-27	92501-06015	SCREW, panhead	1	1		
20-28	92901-06100	WASHER, spring	2	2		
20-29	92901-06600	WASHER, plate	1	1		

Fig. 20 BRAKE PEDAL • REAR MASTER CYLINDER



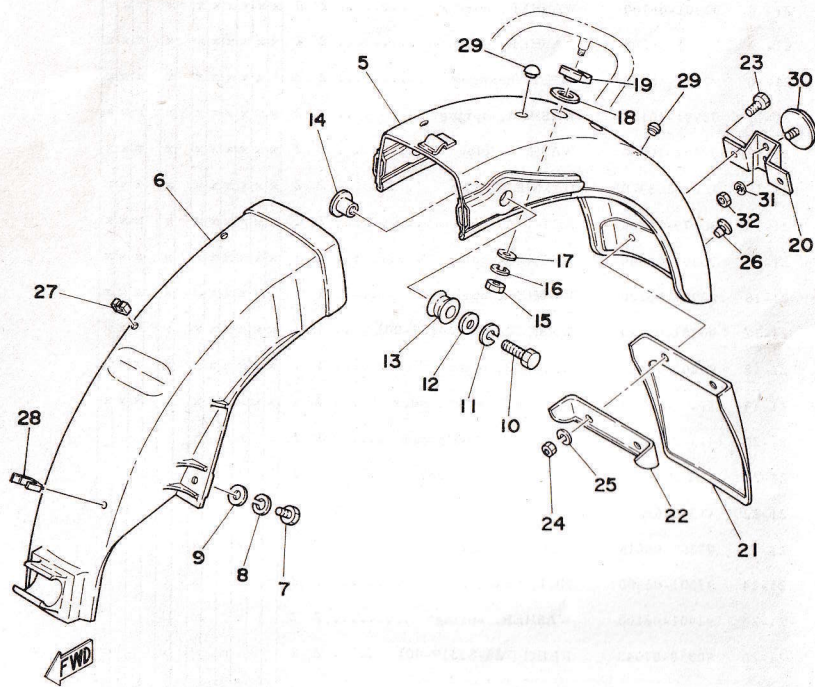
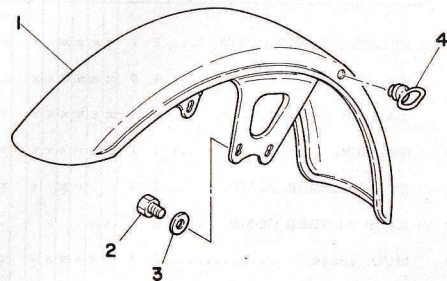
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
20-30	1A1-25895-00	HOSE, reservoir	1	1		
20-31	90460-16068	CLAMP, hose	2	2		
20-32	2R8-25872-50	HOSE, brake	1	1		
20-33	90401-10034	BOLT, union	2	2		
20-34	90201-10118	WASHER, plate (10.2-14-10)	4	4		
20-35	90501-10406	SPRING, compression	1	1		

Fig. 21 FRONT FENDER · REAR FENDER



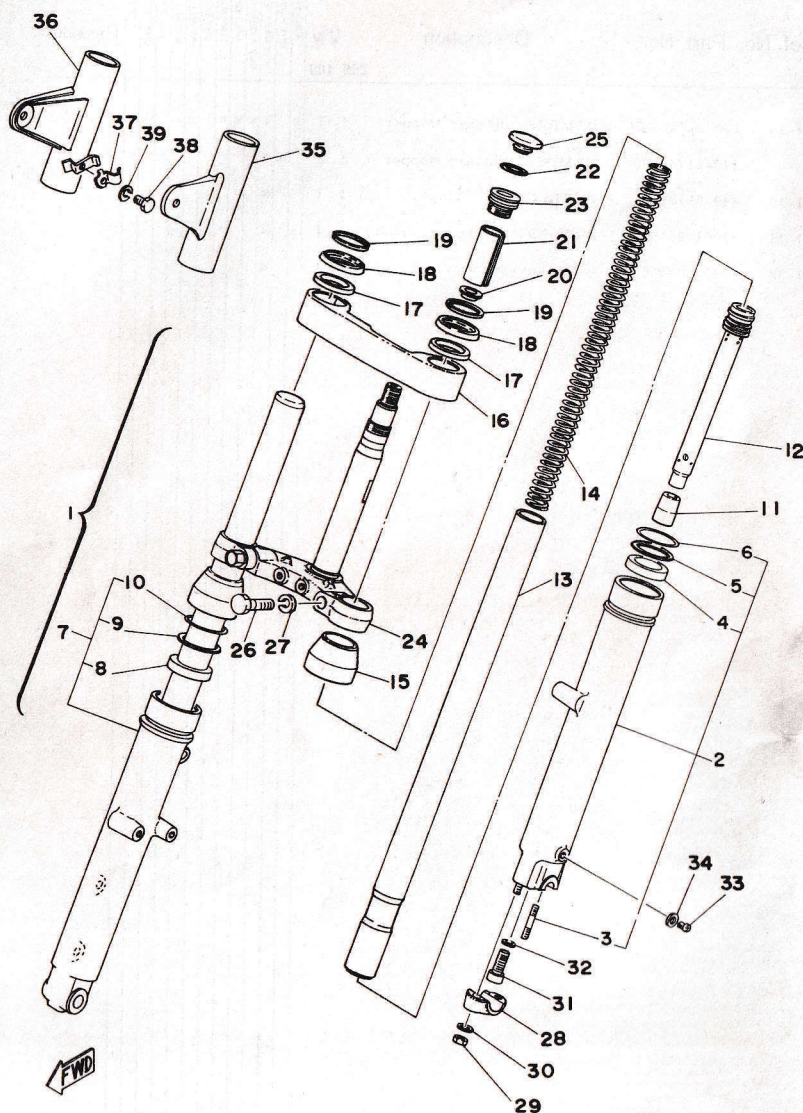
Ref. No.	Part No.	Description	Q'ty		FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	FINLAND	DENMARK	NORWAY	ENGLAND	AUSTRIA	ITALY	Remarks
			250	400												
21- 1	1A0-21510-02-93	FRONT FENDER COMP. ...	1	1	x	x	x	x	x	x	x	x	x	x	x	
21- 2	90101-08253	BOLT	4	4	x	x	x	x	x	x	x	x	x	x	x	
21- 3	90201-08097	WASHER (700-48192-10) ...	4	4	x	x	x	x	x	x	x	x	x	x	x	
21- 4	1A0-21518-00	HOLDER, wire	1	1	x	x	x	x	x	x	x	x	x	x	x	
21- 5	1A2-21610-11-93	REAR FENDER COMP.	1	1			x	x	x	x						
	1A0-21610-11-93	REAR FENDER COMP.	1	1	x	x										
21- 6	1A0-21629-01	MUD, guard	1	1	x	x	x	x	x	x	x	x	x	x	x	
21- 7	97301-06016	BOLT, hexagon	2	2	x	x	x	x	x	x	x	x	x	x	x	
21- 8	92901-06100	WASHER, spring	2	2	x	x	x	x	x	x	x	x	x	x	x	
21- 9	92901-06600	WASHER, plate	2	2	x	x	x	x	x	x	x	x	x	x	x	
21-10	97301-10035	BOLT, hexagon	2	2	x	x	x	x	x	x	x	x	x	x	x	
21-11	92901-10100	WASHER, spring	2	2	x	x	x	x	x	x	x	x	x	x	x	
21-12	92901-10600	WASHER, plate	2	2	x	x	x	x	x	x	x	x	x	x	x	
21-13	168-21639-00	DAMPER, rear	2	2	x	x	x	x	x	x	x	x	x	x	x	
21-14	90179-10220	NUT	2	2	x	x	x	x	x	x	x	x	x	x	x	
21-15	95301-06600	NUT, hexagon	1	1	x	x	x	x	x	x	x	x	x	x	x	
21-16	92901-06100	WASHER, spring	1	1	x	x	x	x	x	x	x	x	x	x	x	
21-17	90201-06073	WASHER (156-24187-00) ..	1	1	x	x	x	x	x	x	x	x	x	x	x	
21-18	90202-15105	WASHER, plate	1	1	x	x	x	x	x	x	x	x	x	x	x	
21-19	1A2-21638-00	DAMPER, rear fender	1	1	x	x	x	x	x	x	x	x	x	x	x	
21-20	413-21641-00	BRACKET, reflector	1	1			x			x						
21-21	1H2-21621-00	FLAP, rear fender	1							x						
21-22	413-21622-90	BAND, flap	1							x						
21-23	97301-06016	BOLT, hexagon	2	2			x			x						
21-24	95301-06600	NUT, hexagon	2	2			x			x						
21-25	92901-06100	WASHER, spring	2	2			x			x						
21-26	90338-07043	PLUG (288-83319-00)	2	2						x						
21-27	90464-08020	CLAMP	2	2	x	x	x	x	x	x	x	x	x	x	x	
21-28	90464-16025	CLAMP	1	1	x	x	x	x	x	x	x	x	x	x	x	

Fig. 21 FRONT FENDER · REAR FENDER



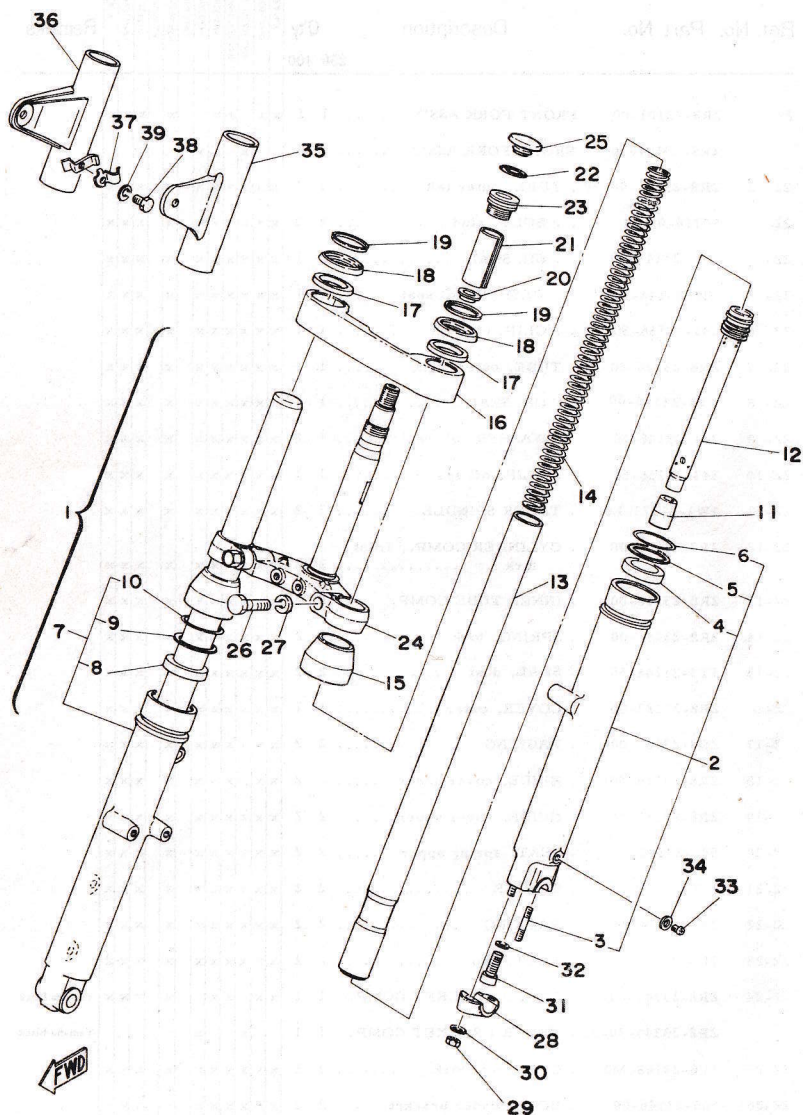
Ref. No.	Part No.	Description	Q'ty		FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	Remarks
			250	400												
21-29	170-21746-00	DAMPER, cleaner stopper	1	1	x	x	x	x	x	x						
	170-21746-00	DAMPER, cleaner stopper	2	2		x									x	x
21-30	449-85131-01	REFLECTOR	1	1			x									
21-31	92901-05100	WASHER, spring	1	1			x									
21-32	95301-05600	NUT, hexagon	1	1			x									

Fig. 22 FRONT FORK



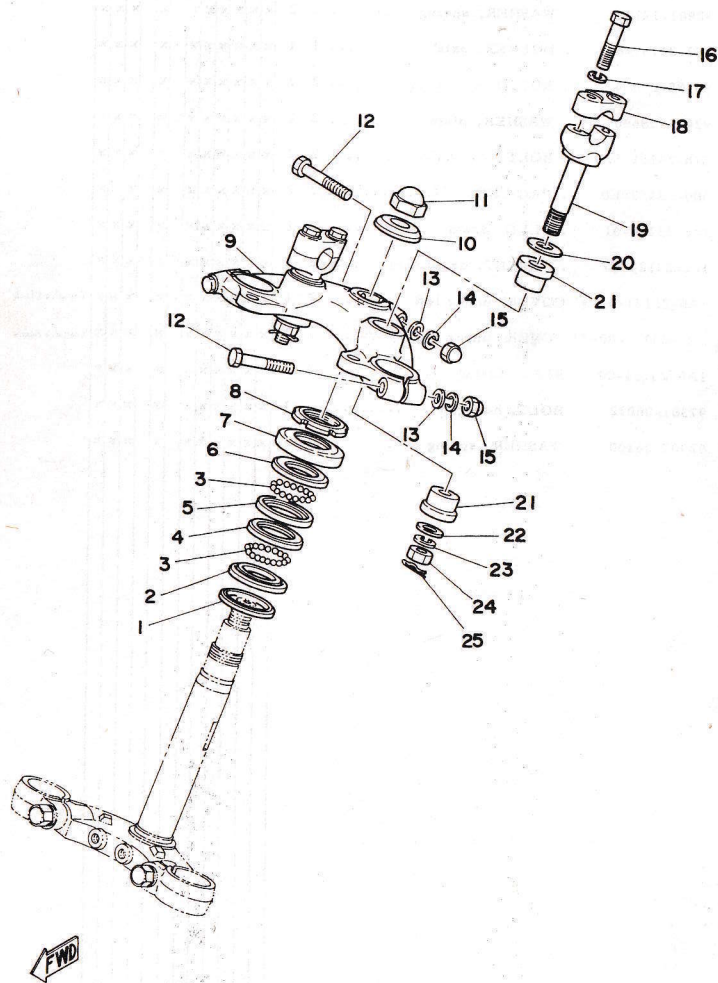
Ref. No.	Part No.	Description	Q'ty 250 400	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELEM	FINLAND	DENMARK	NORWAY	ENGLAND	ITALY	Remarks
22- 1	2R8-23101-00	FRONT FORK ASS'Y	1 1	x	x	x	x	x	x	x	x	x	x	
	2R8-23101-30	FRONT FORK ASS'Y	1 1			x								
22- 2	2R8-23126-00-38	. TUBE, outer left	1 1	x	x	x	x	x	x	x	x	x	x	
22- 3	90116-08261	. . BOLT, stud	2 2	x	x	x	x	x	x	x	x	x	x	
22- 4	1T3-23145-00	. . OIL SEAL	1 1	x	x	x	x	x	x	x	x	x	x	
22- 5	341-23146-50	. . WASHER, oil seal	1 1	x	x	x	x	x	x	x	x	x	x	
22- 6	341-23156-50	. . CLIP, oil seal	1 1	x	x	x	x	x	x	x	x	x	x	
22- 7	2R8-23136-00-38	. TUBE, outer right	1 1	x	x	x	x	x	x	x	x	x	x	
22- 8	1T3-23145-00	. . OIL SEAL	1 1	x	x	x	x	x	x	x	x	x	x	
22- 9	341-23146-50	. . WASHER, oil seal	1 1	x	x	x	x	x	x	x	x	x	x	
22-10	341-23156-50	. . CLIP, oil seal	1 1	x	x	x	x	x	x	x	x	x	x	
22-11	1W1-23173-L0	. TAPER SPINDLE	2 2	x	x	x	x	x	x	x	x	x	x	
22-12	2R8-23170-00	. CYLINDER COMP., front fork	2 2	x	x	x	x	x	x	x	x	x	x	
22-13	2R8-23110-00	. INNER TUBE COMP.	2 2	x	x	x	x	x	x	x	x	x	x	
22-14	2R8-23141-00	. SPRING, fork	2 2	x	x	x	x	x	x	x	x	x	x	
22-15	1T3-23144-50	. SEAL, dust	2 2	x	x	x	x	x	x	x	x	x	x	
22-16	2R8-23122-00	. COVER, outer	1 1	x	x	x	x	x	x	x	x	x	x	
22-17	2R8-23163-00	. PACKING	2 2	x	x	x	x	x	x	x	x	x	x	
22-18	2R8-23116-00	. GUIDE, cover under	2 2	x	x	x	x	x	x	x	x	x	x	
22-19	2R8-23115-00	. GUIDE, cover upper	2 2	x	x	x	x	x	x	x	x	x	x	
22-20	583-23142-00	. SEAT, spring upper	2 2	x	x	x	x	x	x	x	x	x	x	
22-21	1U6-23118-M0	. SPACER	2 2	x	x	x	x	x	x	x	x	x	x	
22-22	240-23114-00	. PACKING	2 2	x	x	x	x	x	x	x	x	x	x	
22-23	1U6-23111-M1	. BOLT, cap	2 2	x	x	x	x	x	x	x	x	x	x	
22-24	2R8-23340-00-33	. UNDER BRACKET COMP.	1 1	x	x	x	x	x	x	x	x	x	x	Yamaha Black
	2R8-23340-30-33	. UNDER BRACKET COMP.	1 1			x								Yamaha Black
22-25	1U6-23168-M0	. CAP, front fork	2 2	x	x	x	x	x	x	x	x	x	x	
22-26	306-23346-60	. BOLT, under bracket	2 2	x	x	x	x	x	x	x	x	x	x	

Fig. 22 FRONT FORK



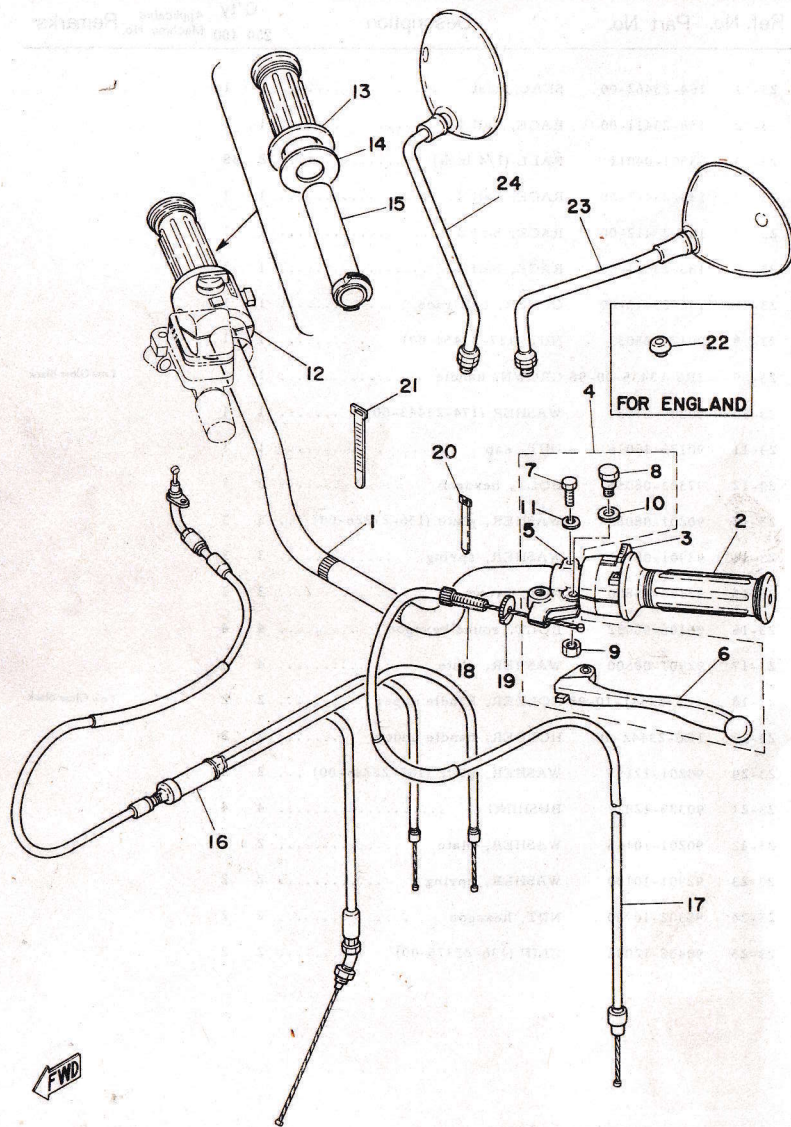
Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	WEST GERMANY	NETHERLANDS	FINLAND	SWEDEN	RUSSIA	ENGLAND	ITALY	Remarks
			250 400										
22-27	92901-12100	. WASHER, spring	2 2	x	x	x	x	x	x	x	x	x	
22-28	291-23167-61	. HOLDER, axle	1 1	x	x	x	x	x	x	x	x	x	
22-29	90185-08054	. NUT, U	2 2	x	x	x	x	x	x	x	x	x	
22-30	92901-08600	. WASHER, plate	2 2	x	x	x	x	x	x	x	x	x	
22-31	278-23181-50	. BOLT	2 2	x	x	x	x	x	x	x	x	x	
22-32	509-23158-L0	. PACKING	2 2	x	x	x	x	x	x	x	x	x	
22-33	122-23119-01	. PLUG, drain	2 2	x	x	x	x	x	x	x	x	x	
22-34	122-23129-00	. GASKET, drain plug	2 2	x	x	x	x	x	x	x	x	x	
22-35	1A0-23121-01-33	COVER, upper left	1 1	x	x	x	x	x	x	x	x	x	Yamaha Black
22-36	2R8-23131-00-33	COVER, upper right	1 1	x	x	x	x	x	x	x	x	x	Yamaha Black
22-37	1A0-23164-00	STAY, fitting	1 1	x	x	x	x	x	x	x	x	x	
22-38	97301-06012	BOLT, hexagon	1 1	x	x	x	x	x	x	x	x	x	
22-39	92901-06100	WASHER, spring	1 1	x	x	x	x	x	x	x	x	x	

Fig. 23 STEERING



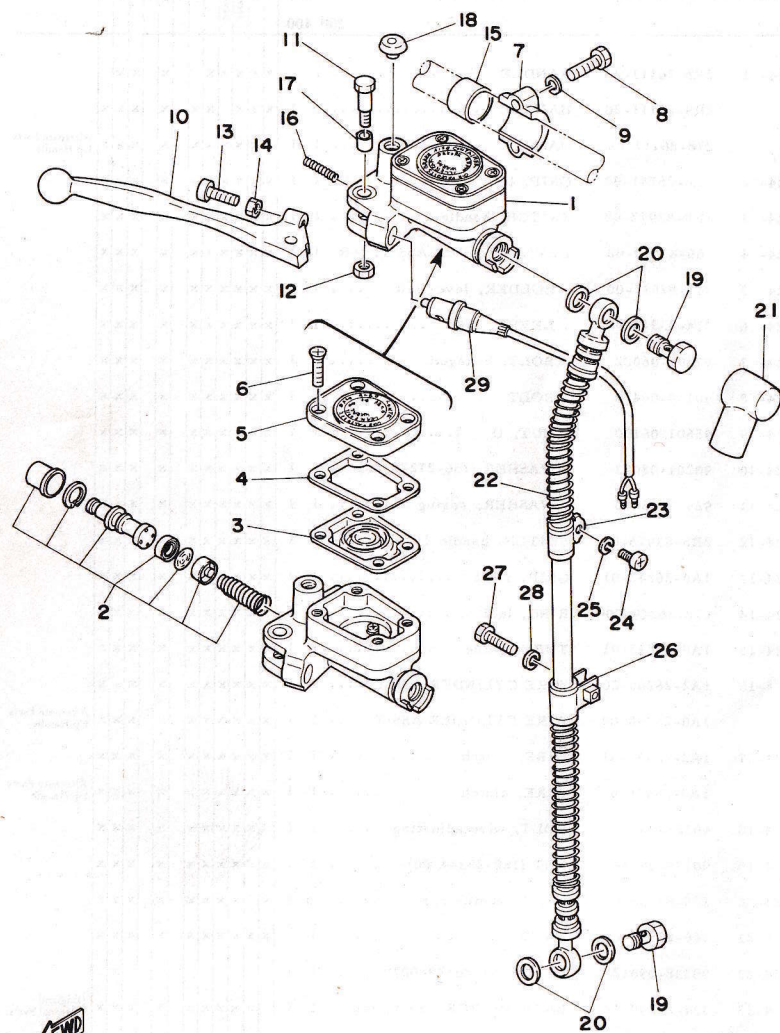
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
23-1	164-23462-00	SEAL, dust	1	1	
23-2	156-23411-00	RACE, ball 1	1	1	
23-3	93501-04011	BALL (1/4 inch)	38	38	
23-4	156-23412-00	RACE, ball 2	1	1	
23-5	183-23412-00	RACE, ball 2	1	1	
23-6	183-23411-00	RACE, ball 1	1	1	
23-7	136-23415-00	COVER, ball race	1	1	
23-8	90179-25033	NUT (137-23454-00)	1	1	
23-9	2R8-23435-00-98	CROWN, handle	1	1	Low Gloss Black
23-10	90209-17057	WASHER (174-23443-00)	1	1	
23-11	90176-16016	NUT, cap	1	1	
23-12	97323-08055	BOLT, hexagon	3	3	
23-13	90201-08083	WASHER, plate (156-27226-00)	3	3	
23-14	92901-08100	WASHER, spring	3	3	
23-15	95303-08800	NUT, crown	3	3	
23-16	90106-08032	BOLT, round hexagon	4	4	
23-17	92901-08600	WASHER, plate	4	4	
23-18	1E6-23441-10-98	HOLDER, handle upper	2	2	Low Gloss Black
23-19	1E6-23442-00	HOLDER, handle under	2	2	
23-20	90201-12195	WASHER, plate (167-22243-00)	2	2	
23-21	90385-12027	BUSHING	4	4	
23-22	90201-10146	WASHER, plate	2	2	
23-23	92901-10100	WASHER, spring	2	2	
23-24	95302-10700	NUT, hexagon	2	2	
23-25	90468-12006	CLIP (136-25375-00)	2	2	

Fig. 24 HANDLE · WIRE



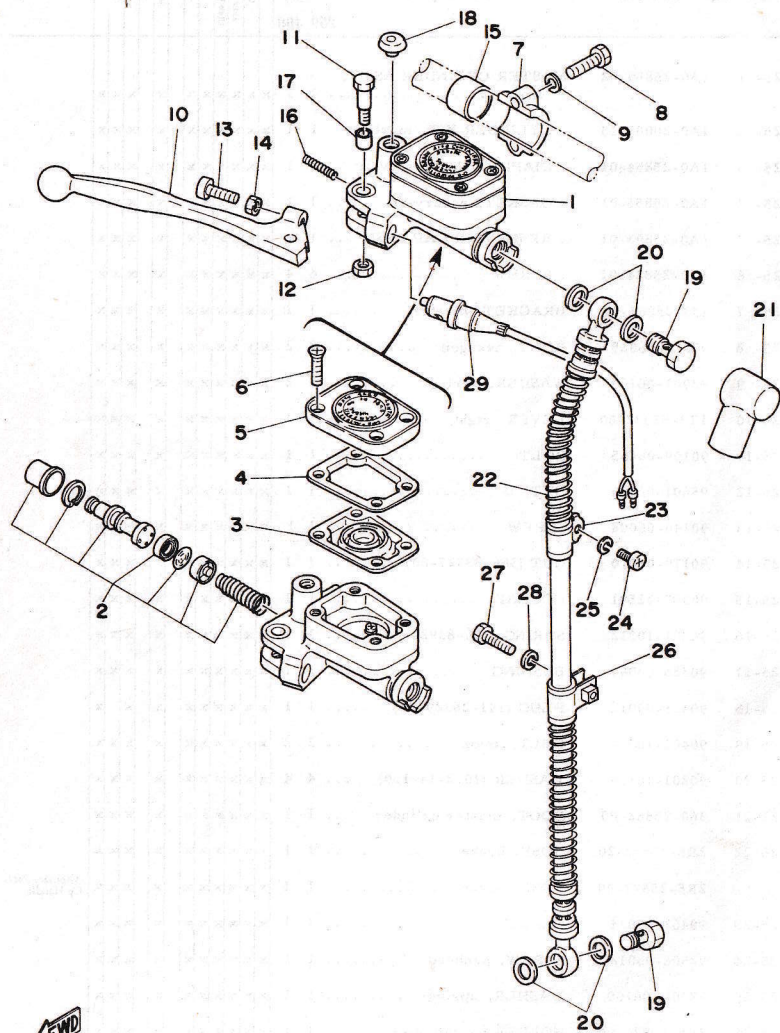
Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	GERMANY	SWITZERLAND	NETHERLANDS	FINLAND	SWEDEN	DENMARK	AUSTRIA	ITALY	Remarks
			250 400											
24- 1	2R8-26111-20	HANDLE	1	x	x	x	x	x	x	x	x	x	x	
	2R9-26111-20	HANDLE	1	x	x	x	x	x	x	x	x	x	x	
	278-26111-02	HANDLE	1 1	x	x	x	x	x	x	x	x	x	x	Alternate Parts Up Handle
24- 2	1E6-26241-00	GRIP, left	1 1	x	x	x	x	x	x	x	x	x	x	
24- 3	2R8-83972-00	SWITCH, handle 4	1 1	x	x	x	x	x	x	x	x	x	x	
24- 4	360-82910-02	LEVER HOLDER ASS'Y, left	1 1	x	x	x	x	x	x	x	x	x	x	
24- 5	341-82911-00	. HOLDER, lever left	1 1	x	x	x	x	x	x	x	x	x	x	
24- 6	214-83912-00	. LEVER, left	1 1	x	x	x	x	x	x	x	x	x	x	
24- 7	97301-06022	. BOLT, hexagon	1 1	x	x	x	x	x	x	x	x	x	x	
24- 8	90109-06410	. BOLT	1 1	x	x	x	x	x	x	x	x	x	x	
24- 9	95601-06100	. NUT, U	1 1	x	x	x	x	x	x	x	x	x	x	
24-10	90201-08083	. WASHER (156-27226-00) ..	1 1	x	x	x	x	x	x	x	x	x	x	
24-11	92901-06100	. WASHER, spring	1 1	x	x	x	x	x	x	x	x	x	x	
24-12	2R8-83975-00	SWITCH, handle 2	1 1	x	x	x	x	x	x	x	x	x	x	
24-13	1A0-26242-01	GRIP, right	1 1	x	x	x	x	x	x	x	x	x	x	
24-14	278-26249-00	RING, leaf	1 1	x	x	x	x	x	x	x	x	x	x	
24-15	1A0-26243-01	TUBE, guide	1 1	x	x	x	x	x	x	x	x	x	x	
24-16	1A2-26260-20	WIRE CYLINDER ASS'Y ...	1 1	x	x	x	x	x	x	x	x	x	x	
	1A0-26260-00	WIRE CYLINDER ASS'Y ...	1 1	x	x	x	x	x	x	x	x	x	x	Alternate Parts Up Handle
24-17	1A2-26335-21	WIRE, clutch	1 1	x	x	x	x	x	x	x	x	x	x	
	1A0-26335-00	WIRE, clutch	1 1	x	x	x	x	x	x	x	x	x	x	Alternate Parts Up Handle
24-18	90123-08046	BOLT, wire adjusting	1 1	x	x	x	x	x	x	x	x	x	x	
24-19	90179-08148	NUT (168-26344-00)	1 1	x	x	x	x	x	x	x	x	x	x	
24-20	168-83936-01	BAND, switch cord	2 2	x	x	x	x	x	x	x	x	x	x	
24-21	366-82591-00	BAND	1 1	x	x	x	x	x	x	x	x	x	x	
24-22	90338-09012	PLUG (341-26329-00)	1 1											
24-23	1J7-26290-12	BACK MIRROR ASS'Y, left ..	1 1	x	x	x	x	x	x	x	x	x	x	(England Optional Parts)
	341-26290-20	BACK MIRROR ASS'Y, left ..	1 1	x										
24-24	1J7-26290-02	BACK MIRROR ASS'Y, right ..	1 1	x	x	x	x	x	x	x	x	x	x	Optional Parts (England STD)

Fig. 25 FRONT MASTER CYLINDER • BRAKE HOSE



Ref. No.	Part No.	Description	Q'ty												Remarks
				250	400	FRANCE	GERMANY	NETHERLANDS	SWITZERLAND	SWEDEN	FINLAND	DENMARK	ENGLAND	ITALY	
25- 1	1A0-25850-02	MASTER CYLINDER ASS'Y, front	1 1	x	x	x	x	x	x	x	x	x	x	x	
25- 2	1A0-20000-10	CYLINDER KIT, master	1 1	x	x	x	x	x	x	x	x	x	x	x	
25- 3	1A0-25854-01	DIAPHRAGM, reservoir	1 1	x	x	x	x	x	x	x	x	x	x	x	
25- 4	1A0-25855-01	GASKET, reservoir	1 1	x	x	x	x	x	x	x	x	x	x	x	
25- 5	1A0-25893-01	RESERVOIR CAP ASS'Y	1 1	x	x	x	x	x	x	x	x	x	x	x	
25- 6	1A0-25824-01	SCREW	4 4	x	x	x	x	x	x	x	x	x	x	x	
25- 7	1J3-25867-00	BRACKET, master	1 1	x	x	x	x	x	x	x	x	x	x	x	
25- 8	97321-06025	BOLT, hexagon	2 2	x	x	x	x	x	x	x	x	x	x	x	
25- 9	92901-06100	WASHER, spring	2 2	x	x	x	x	x	x	x	x	x	x	x	
25-10	1T3-83922-00	LEVER, right	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-11	90109-06465	BOLT	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-12	95601-06100	NUT, U	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-13	90146-06008	SCREW	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-14	90170-06010	NUT (306-83927-00)	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-15	90387-22591	COLLAR	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-16	90501-10312	SPRING (306-83924-00)	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-17	90386-08094	BUSHING	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-18	90338-09012	PLUG (341-26329-00)	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-19	90401-10034	BOLT, union	2 2	x	x	x	x	x	x	x	x	x	x	x	
25-20	90201-10118	WASHER (10.2-14-1.0)	4 4	x	x	x	x	x	x	x	x	x	x	x	
25-21	360-25862-00	BOOT, master cylinder	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-22	2R8-25872-20	HOSE, brake	1 1	x	x	x	x	x	x	x	x	x	x	x	
	2R8-25872-00	HOSE, brake	1 1	x	x	x	x	x	x	x	x	x	x	x	Alternate Parts Up Handle
25-23	90461-10034	CLAMP	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-24	92506-06012	SCREW, panhead	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-25	92906-06100	WASHER, spring	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-26	2R8-25876-00	HOLDER, brake hose	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-27	97301-06025	BOLT, hexagon	1 1	x	x	x	x	x	x	x	x	x	x	x	

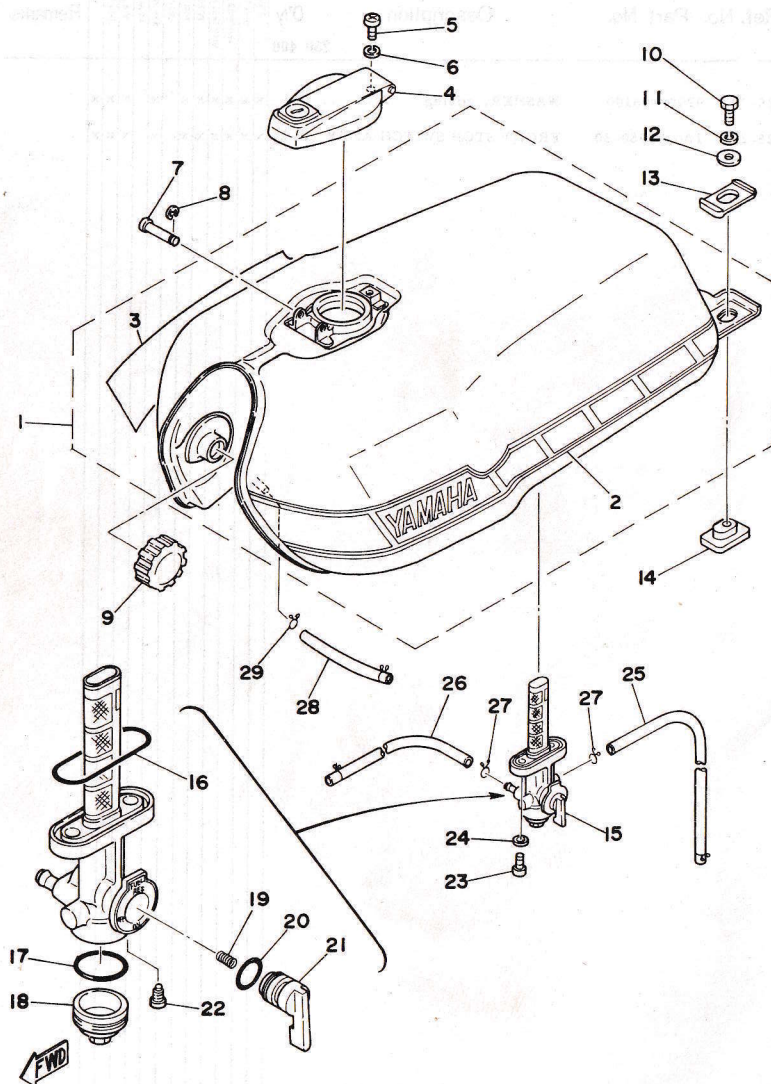
Fig. 25 FRONT MASTER CYLINDER • BRAKE HOSE



Ref. No.	Part No.	Description	Q'ty	FRANCE	GERMANY	ITALY	JAPAN	NETHERLANDS	NORWAY	SPAIN	SWEDEN	SWITZERLAND	UNITED KINGDOM	USA	REMARKS
25-28	92901-06100	WASHER, spring	1 1	x	x	x	x	x	x	x	x	x	x	x	
25-29	1A0-83980-30	FRONT STOP SWITCH ASS'Y	1 1	x	x	x	x	x	x	x	x	x	x	x	

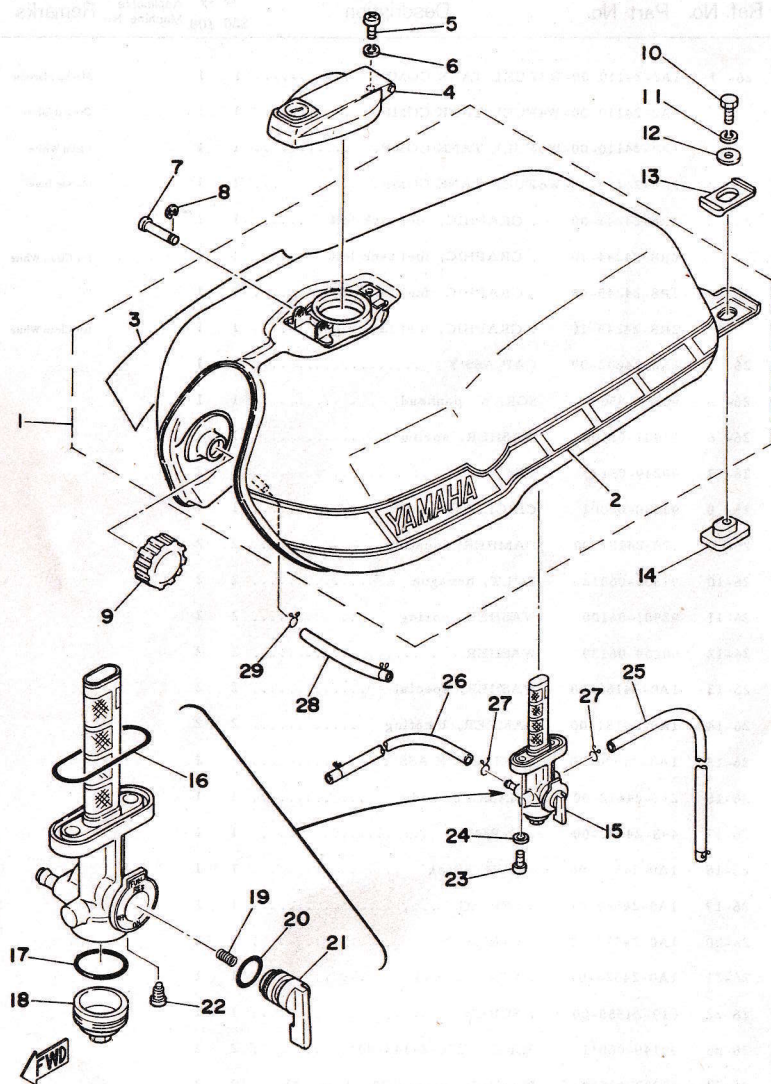
250 400

Fig. 26 FUEL TANK



Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
26- 1	1A2-24110-00-W3	FUEL TANK COMP.	1	1	Macho Maroon
	1A2-24110-00-W4	FUEL TANK COMP.	1	1	Crystal Silver
	1A2-24110-00-W5	FUEL TANK COMP.	1	1	Clean White
	1A2-24110-00-W6	FUEL TANK COMP.	1	1	Marine Blue
26- 2	2R8-24244-00	. GRAPHIC, fuel tank left	1	1	
	2R8-24244-10	. GRAPHIC, fuel tank left	1	1	for Clean White
26- 3	2R8-24245-00	. GRAPHIC, fuel tank right	1	1	
	2R8-24245-10	. GRAPHIC, fuel tank right	1	1	for Clean White
26- 4	1A0-24602-00	CAP ASS'Y	1	1	
26- 5	98501-05008	SCREW, panhead	1	1	
26- 6	92901-05100	WASHER, spring	1	1	
26- 7	90249-03123	PIN	1	1	
26- 8	93430-02001	CIRCLIP (E-1.9)	1	1	
26- 9	278-24181-00	DAMPER, locating	2	2	
26-10	97301-06012	BOLT, hexagon	2	2	
26-11	92901-06100	WASHER, spring	2	2	
26-12	90209-06139	WASHER	2	2	
26-13	1A0-24186-00	WASHER, special	2	2	
26-14	1A0-24181-00	DAMPER, locating	2	2	
26-15	1A0-24500-02	FUEL COCK ASS'Y	1	1	
26-16	214-24512-00	. GASKET, body	1	1	
26-17	498-24522-00	. O-RING	1	1	
26-18	1A0-24521-00	. CUP, filter	1	1	
26-19	1A0-24529-01	. SPRING	1	1	
26-20	1A0-24512-00	. O-RING	1	1	
26-21	1A0-24524-01	. LEVER, cock	1	1	
26-22	619-24535-00	. SCREW	1	1	
26-23	90149-06011	SCREW (256-24143-00)	2	2	
26-24	90202-06010	WASHER, plate (178-14766-00)	2	2	

Fig. 26 FUEL TANK



Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
26-25	90445-09094	HOSE (168-24312-00 5-210)		1	1	
26-26	90445-09082	HOSE (647-24313-00 5-150)		1	1	
26-27	90467-08003	CLIP (101-24356-00)		4	4	
26-28	90445-10308	HOSE (5-160)		1	1	
26-29	90467-09006	CLIP (806-24356-00)		2	2	

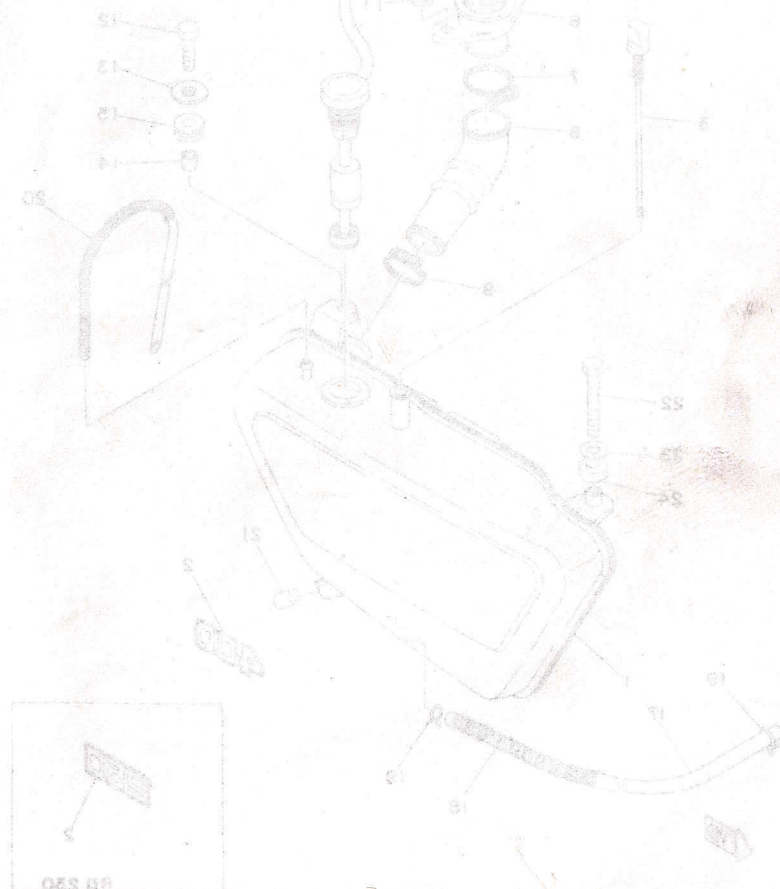
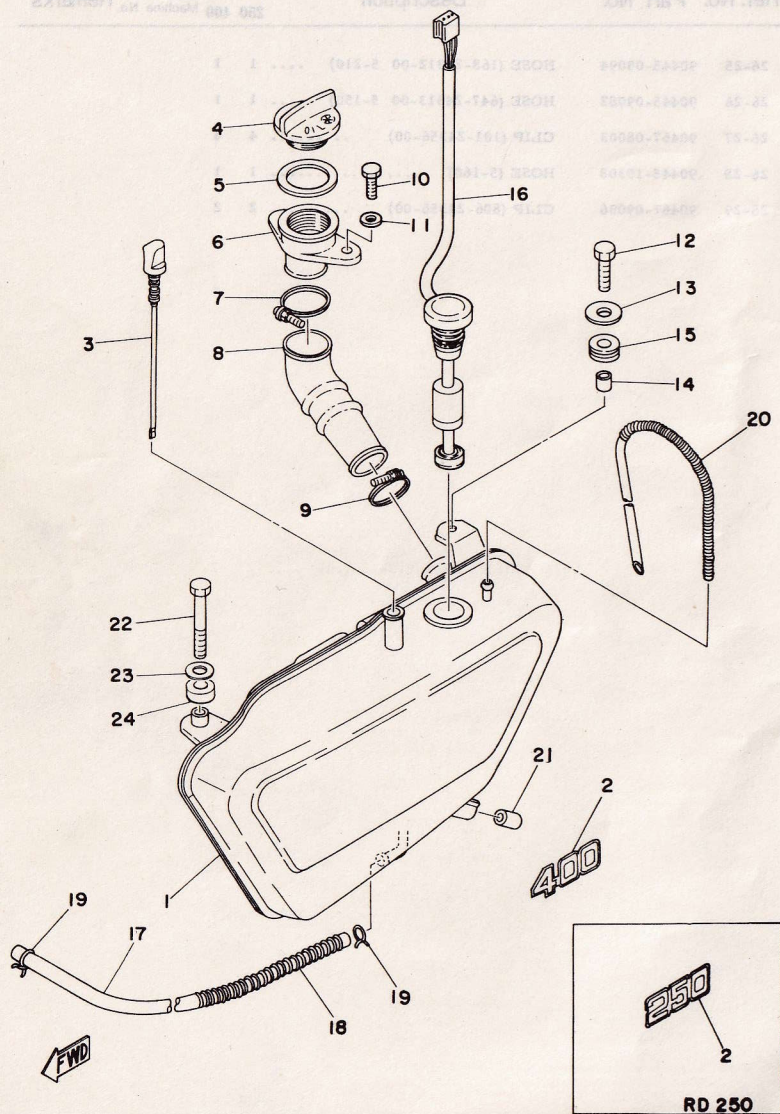
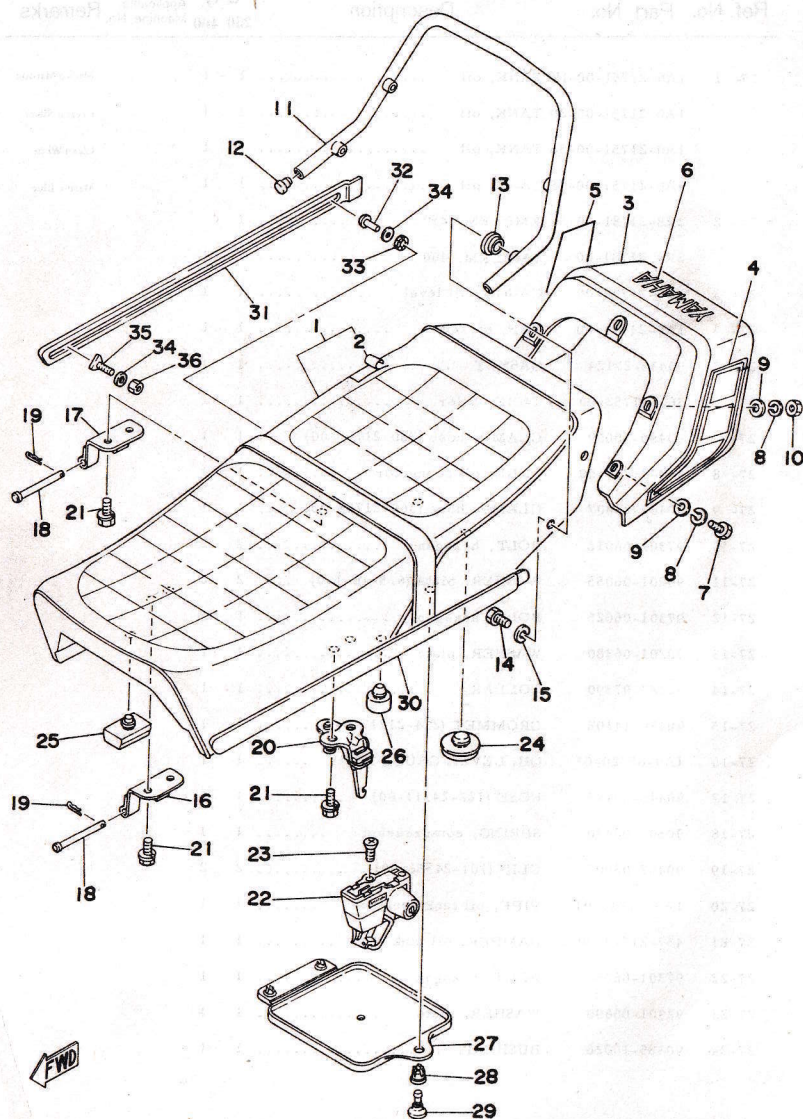


Fig. 27 OIL TANK



Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
27- 1	1A0-21751-00-H6 TANK, oil		1	1		Macho Maroon
	1A0-21751-00-20 TANK, oil		1	1		Crystal Silver
	1A0-21751-00-36 TANK, oil		1	1		Clean White
	1A0-21751-00-75 TANK, oil		1	1		Marine Blue
27- 2	2R8-21781-00 EMBLEM, 250		1			
	2R9-21781-00 EMBLEM, 400			1		
27- 3	1A0-21792-00 GAUGE, oil level		1	1		
27- 4	1A0-21771-00 CAP, oil tank		1	1		
27- 5	90430-27124 GASKET		1	1		
27- 6	360-21752-00 TUBE, filler		1	1		
27- 7	90460-30009 CLAMP, hose (360-21765-00)		1	1		
27- 8	360-21753-00 TUBE, oil connector		1	1		
27- 9	90460-26007 CLAMP, hose (360-21755-00)		1	1		
27-10	97301-06016 BOLT, hexagon		2	2		
27-11	90201-06055 WASHER, plate (6.5-16-1.0)		2	2		
27-12	97301-06025 BOLT, hexagon		1	1		
27-13	90201-06380 WASHER, plate		1	1		
27-14	90387-07390 COLLAR		1	1		
27-15	90480-14102 GROMMET (214-21717-00)		1	1		
27-16	1A0-85720-03 OIL LEVEL GAUGE ASS'Y		1	1		
27-17	90445-09122 HOSE (122-24311-00)		1	1		
27-18	90501-08410 SPRING, compression		1	1		
27-19	90467-08003 CLIP (101-24356-00)		2	2		
27-20	1A0-21745-01 PIPE, oil tank breather		1	1		
27-21	437-21779-00 DAMPER, oil tank 2		1	1		
27-22	97301-06050 BOLT, hexagon		1	1		
27-23	92901-06600 WASHER, plate		1	1		
27-24	90385-10026 BUSHING		1	1		

Fig. 28 SEAT



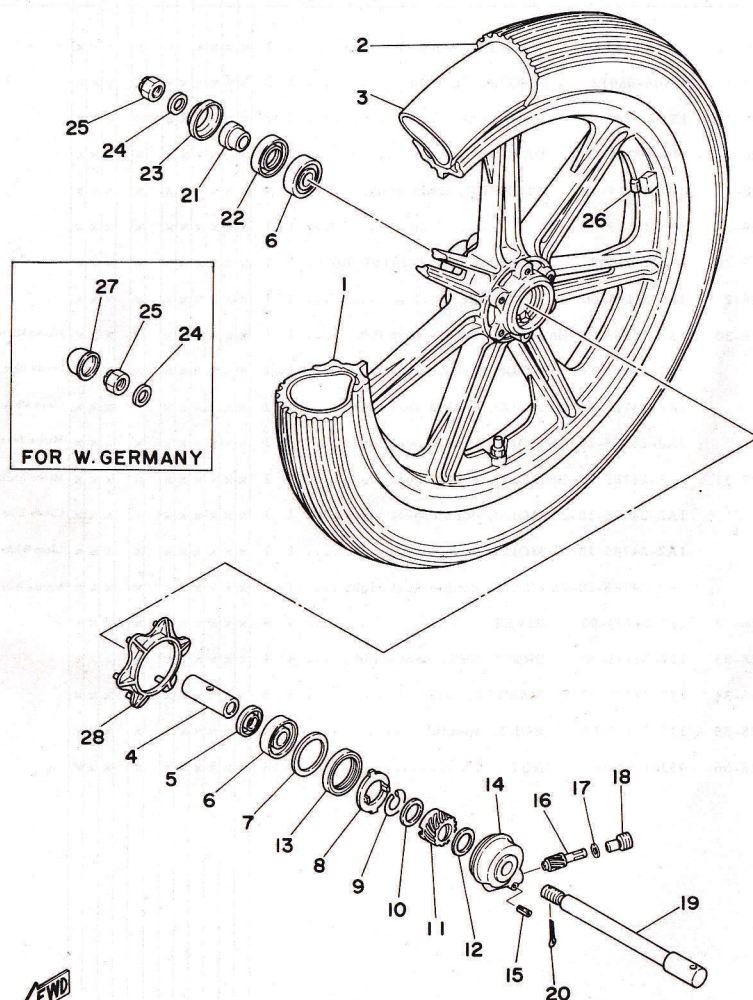
Ref. No.	Part No.	Description	Q'ty	250 400											Remarks
				FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BEELGIUM	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY		
28- 1	1A2-24730-Y1	DOUBLE SEAT ASS'Y	1 1	x	x	x	x	x	x	x	x	x	x		
	1A2-24730-W1	DOUBLE SEAT ASS'Y	1 1				x								
28- 2	1A2-24731-10	. COVER, double seat	1 1	x	x	x	x	x	x	x	x	x	x		
	1A2-24731-20	. COVER, double seat	1 1				x								
28- 3	1A2-24756-00-H6 COVER, tail		1 1	x	x	x	x	x	x	x	x	x	x	Macho Maroon	
	1A2-24756-00-20 COVER, tail		1 1	x	x	x	x	x	x	x	x	x	x	Crystal Silver	
	1A2-24756-00-36 COVER, tail		1 1	x	x	x	x	x	x	x	x	x	x	Clean White	
	1A2-24756-00-75 COVER, tail		1 1	x	x	x	x	x	x	x	x	x	x	Marine Blue	
28- 4	2R8-24757-00	GRAPHIC, tail cover left	1 1	x	x	x	x	x	x	x	x	x	x		
	2R8-24757-10	GRAPHIC, tail cover left	1 1	x	x	x	x	x	x	x	x	x	x	for Clean White	
28- 5	2R8-24767-00	GRAPHIC, tail cover right	1 1	x	x	x	x	x	x	x	x	x	x		
	2R8-24767-10	GRAPHIC, tail cover right	1 1	x	x	x	x	x	x	x	x	x	x	for Clean White	
28- 6	2F3-24786-10	EMBLEM, tail cover	1 1	x	x	x	x	x	x	x	x	x	x		
28- 7	97301-05014	BOLT	2 2	x	x	x	x	x	x	x	x	x	x		
28- 8	92901-05100	WASHER, spring	5 5	x	x	x	x	x	x	x	x	x	x		
28- 9	92901-05200	WASHER, plate	5 5	x	x	x	x	x	x	x	x	x	x		
28-10	95301-05600	NUT, hexagon	3 3	x	x	x	x	x	x	x	x	x	x		
28-11	1A2-24773-00	HANDLE, seat	1 1				x								
28-12	1T4-24742-00	GROMMET	2 2				x								
28-13	1T4-24796-00	COVER, seat handle	2 2				x								
28-14	97301-08014	BOLT, hexagon	4 4				x								
28-15	92901-08100	WASHER, spring	4 4				x								
28-16	248-24726-00-33	HINGE, seat	1 1	x	x	x	x	x	x	x	x	x	x	Yamaha Black	
28-17	1A0-24726-00	HINGE, seat	1 1	x	x	x	x	x	x	x	x	x	x		
28-18	91701-05055	PIN, clevis	2 2	x	x	x	x	x	x	x	x	x	x		
28-19	90468-10050	CLIP (156-83525-00)	2 2	x	x	x	x	x	x	x	x	x	x		
28-20	371-24728-00	BRACKET, seat	1 1	x	x	x	x	x	x	x	x	x	x		
28-21	90101-06304	BOLT	6 6	x	x	x	x	x	x	x	x	x	x		

This diagram illustrates the exploded view of a Honda outboard motor assembly, showing the motor, transom, and various mounting hardware. The parts are numbered as follows:

- 1: Motor housing (lower unit)
- 2: Motor housing (upper unit)
- 3: Motor housing (cowl)
- 4: Motor housing (cowl)
- 5: Motor housing (cowl)
- 6: Motor housing (cowl)
- 7: Motor housing (cowl)
- 8: Motor housing (cowl)
- 9: Motor housing (cowl)
- 10: Motor housing (cowl)
- 11: Motor housing (cowl)
- 12: Motor housing (cowl)
- 13: Motor housing (cowl)
- 14: Motor housing (cowl)
- 15: Motor housing (cowl)
- 16: Motor housing (cowl)
- 17: Motor housing (cowl)
- 18: Motor housing (cowl)
- 19: Motor housing (cowl)
- 20: Motor housing (cowl)
- 21: Motor housing (cowl)
- 22: Motor housing (cowl)
- 23: Motor housing (cowl)
- 24: Motor housing (cowl)
- 25: Motor housing (cowl)
- 26: Motor housing (cowl)
- 27: Motor housing (cowl)
- 28: Motor housing (cowl)
- 29: Motor housing (cowl)
- 30: Motor housing (cowl)
- 31: Motor housing (cowl)
- 32: Motor housing (cowl)
- 33: Motor housing (cowl)
- 34: Motor housing (cowl)
- 35: Motor housing (cowl)
- 36: Motor housing (cowl)

The diagram also includes a 'FWD' arrow indicating the forward direction.

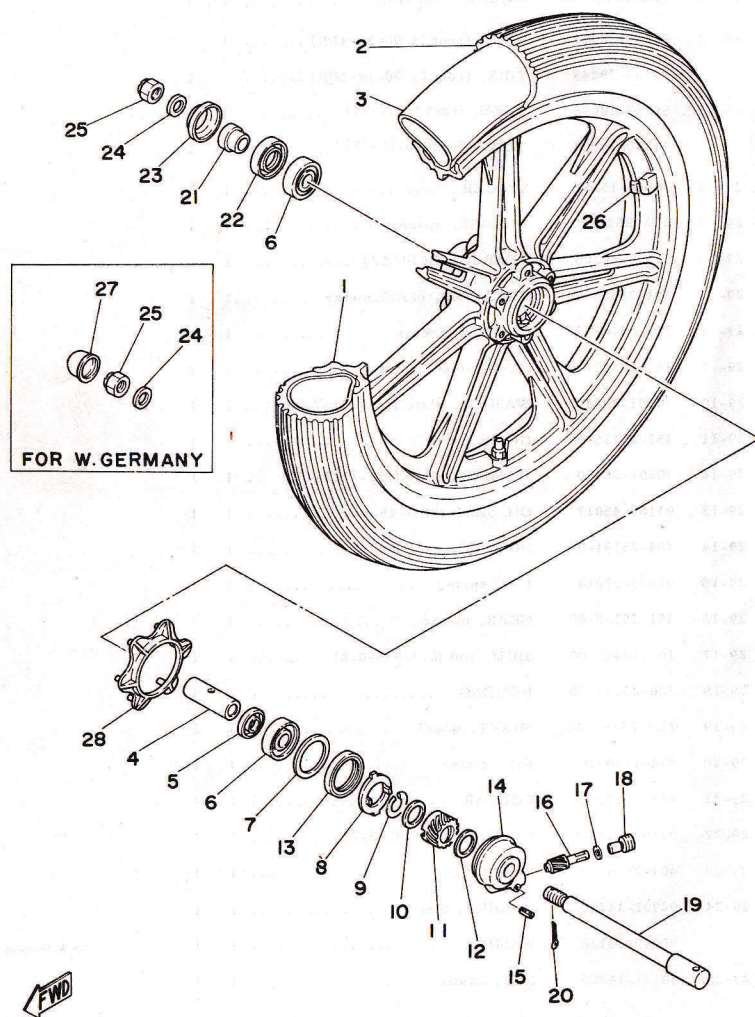
Fig. 29 FRONT WHEEL (CASTING WHEEL TYPE)



Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
29- 1	2A2-25168-20	WHEEL, cast front	1	1	
29- 2	94130-18225	TIRE, front (3.00-18-4PR)	1		
	94130-18243	TIRE, front (3.00-18-4PR)	1		
29- 3	94227-18095	TUBE, front (2.75-18)	1		
	94230-18084	TUBE, front (3.00-18)	1		
29- 4	90560-15161	SPACER	1	1	
29- 5	2R6-25115-00	FLANGE, spacer	1	1	
29- 6	93306-30206	BEARING (B6302ZZ)	2	2	
29- 7	341-25846-00	RETAINER, clutch meter	1	1	
29- 8	341-25149-00	CLUTCH, meter	1	1	
29- 9	341-25137-00	RING, stop	1	1	
29-10	90201-25286	WASHER, plate (341-25147-00)	1	1	
29-11	351-25135-00	GEAR, drive	1	1	
29-12	90201-25490	WASHER, plate (152-17226-00)	1	1	
29-13	93105-45017	OIL SEAL (SDD-45-56-6)	1	1	
29-14	404-25191-00	HOUSING, gear unit	1	1	
29-15	91609-20014	PIN, spring	1	1	
29-16	351-25138-00	GEAR, meter	1	1	
29-17	102-18416-00	SHIM, rod (6.2-9.5-0.8)	1	1	
29-18	306-25136-00	BUSHING	1	1	
29-19	1L9-25181-00	SHAFT, wheel	1	1	
29-20	91401-30030	PIN, cotter	1	1	
29-21	90387-15550	COLLAR	1	1	
29-22	93102-22014	OIL SEAL (SD-22-42-7)	1	1	
29-23	401-25367-00	COVER, dust	1	1	
29-24	92901-14200	WASHER, plain	1	1	
	90209-14136	WASHER	1	1	
29-25	90171-14020	NUT, castle	1	1	

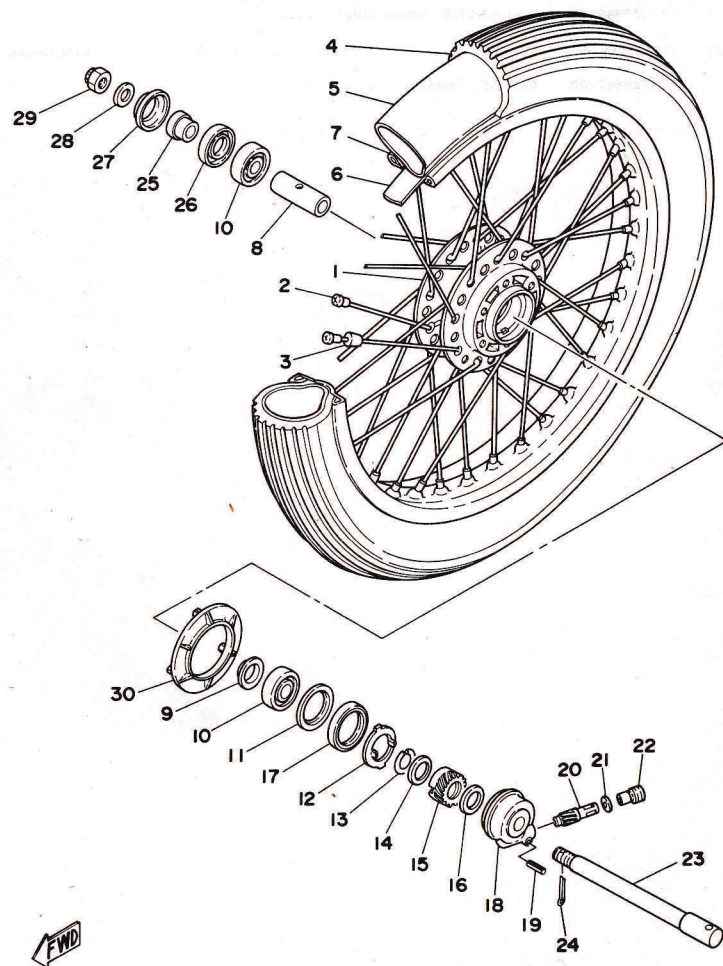
for W. Germany

Fig. 29 FRONT WHEEL (CASTING WHEEL TYPE)



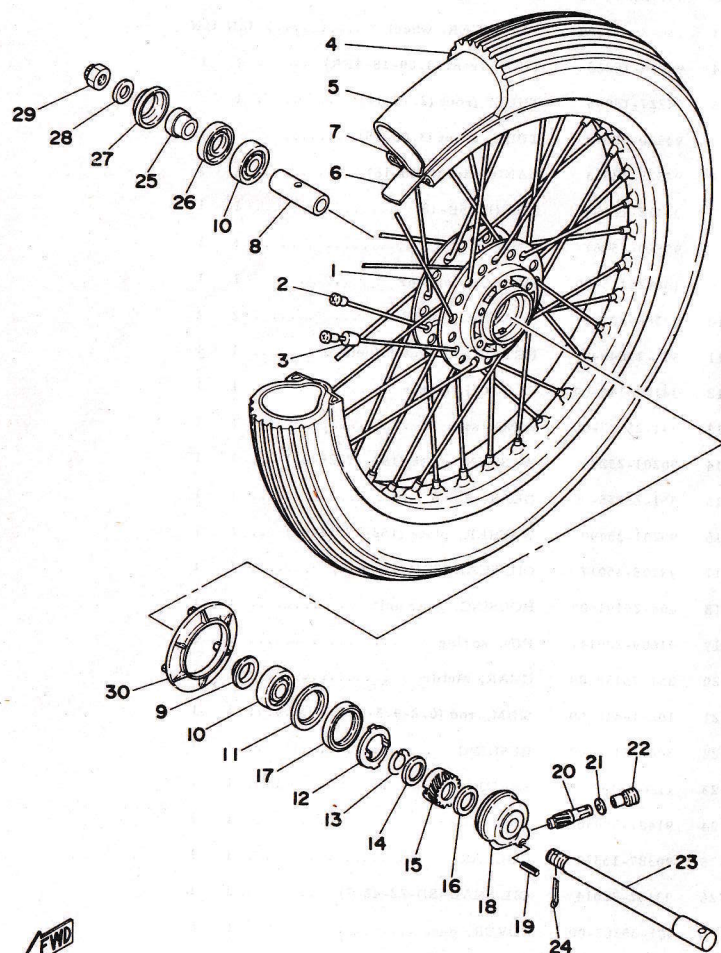
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
29-26	1A1-25398-01	BALANCER, wheel (20g)	}	}	U.N U.N	
	1A1-25399-00	BALANCER, wheel (10g)				
29-27	521-25188-00	COVER	1	1		for W. Germany
29-28	1U4-25847-00	COVER, housing	1	1		

Fig. 30 FRONT WHEEL
(SPOKE WHEEL TYPE
(ALTERNATE PARTS ENGLAND ONLY))



Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
30- 1	1L9-25111-00	HUB, front	1	1	
30- 2	351-25104-00	SPOKE SET	1s	1s	
30- 3	156-25398-00	BALANCER, wheel	UN	UN	
30- 4	94130-18225	TIRE, front (3.00-18-4PR)	1	1	
30- 5	94227-18095	TUBE, front (2.75-18)	1		
	94230-18012	TUBE, front (3.00-18)	1		
30- 6	94325-18043	BAND, rim (2.50-18)	1	1	
30- 7	94418-18084	RIM (1.85B-18)	1	1	
30- 8	90560-15161	SPACER	1	1	
30- 9	146-25115-00	FLANGE, spacer	1	1	
30-10	93306-30203	BEARING (B6302Z)	2	2	
30-11	341-25846-00	RETAINER, clutch meter	1	1	
30-12	341-25149-00	CLUTCH, meter	1	1	
30-13	341-25137-00	RING, stop	1	1	
30-14	90201-25286	WASHER, plate (152-17226-00)	1	1	
30-15	351-25135-00	GEAR, drive	1	1	
30-16	90201-25490	WASHER, plate (152-17226-00)	1	1	
30-17	93105-45017	OIL SEAL (SDD-45-56-6)	1	1	
30-18	404-25191-00	HOUSING, gear unit	1	1	
30-19	91609-20014	PIN, spring	1	1	
30-20	351-25138-00	GEAR, meter	1	1	
30-21	102-18416-00	SHIM, rod (6.2-9.5-0.8)	1	1	
30-22	306-25136-00	BUSHING	1	1	
30-23	1L9-25181-00	SHAFT, wheel	1	1	
30-24	91401-30030	PIN, cotter	1	1	
30-25	90387-15550	COLLAR	1	1	
30-26	93102-22014	OIL SEAL (SD-22-42-7)	1	1	
30-27	401-25367-00	COVER, dust	1	1	
30-28	92901-14200	WASHER, plain	1	1	

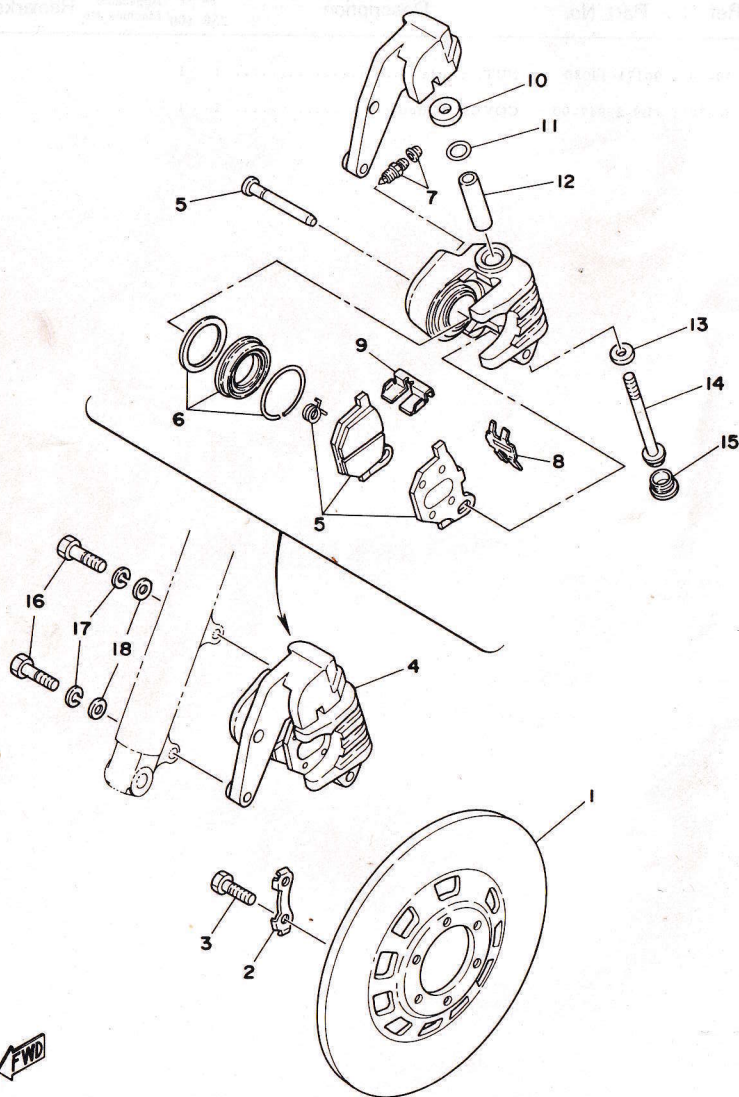
Fig. 30 FRONT WHEEL
(SPOKE WHEEL TYPE
(ALTERNATE PARTS ENGLAND ONLY))



FWD

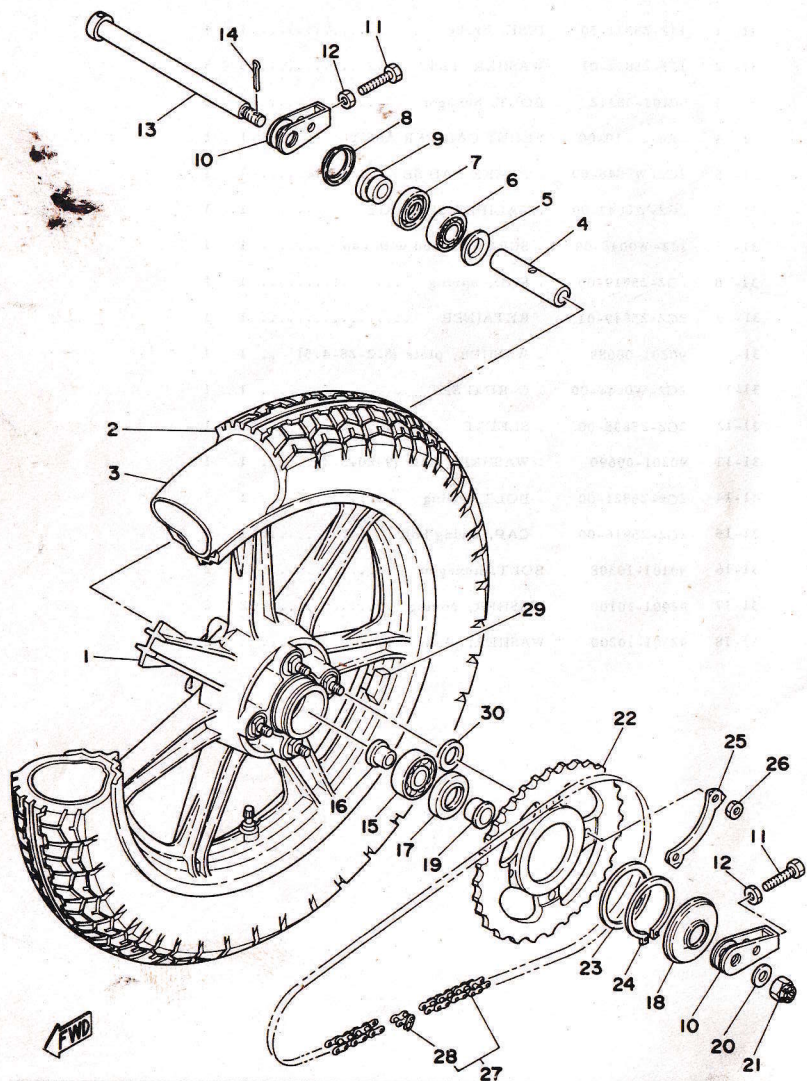
Ref. No.	Part No.	Description	Q'ty		Remarks
			250	400	
30-29	90171-14020	NUT, castle	1	1	
30-30	1L9-25847-00	COVER, housing	1	1	

Fig. 31 FRONT DISK BRAKE • CALIPER



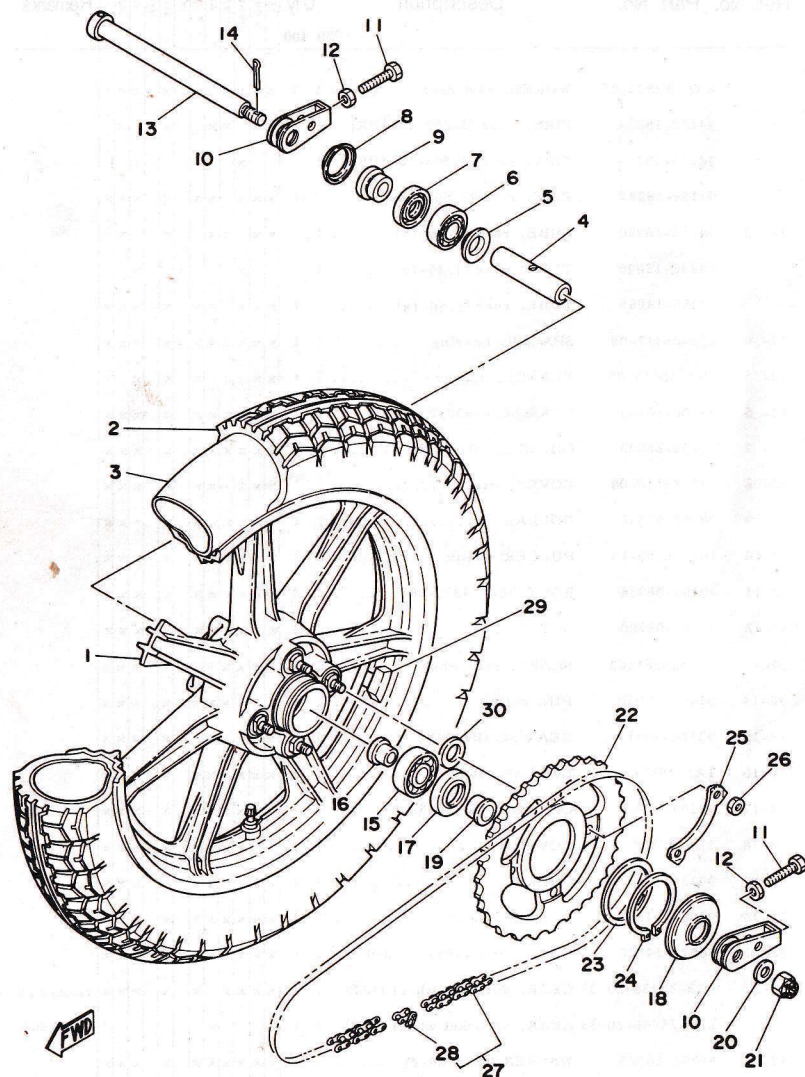
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
31- 1	1J3-25831-50	DISK, brake	1	1	
31- 2	1J3-25834-01	WASHER, lock	3	3	
31- 3	90101-08312	BOLT, hexagon	6	6	
31- 4	2R8-25810-00	FRONT CALIPER ASS'Y	1	1	
31- 5	2G2-W0045-00	. BRAKE PAD SET	1	1	
31- 6	2G2-W0047-00	. CALIPER SEAL KIT	1	1	
31- 7	1J3-W0048-00	. SCREW, bleed with cap	1	1	
31- 8	2G2-25919-00	. PAD, spring	1	1	
31- 9	2G2-25849-01	. RETAINER	1	1	
31-10	90201-08689	. WASHER, plate (8.2-28-4.5)	1	1	
31-11	2G2-W0044-00	. O-RING SET	1	1	
31-12	2G2-25838-00	. SLEEVE	1	1	
31-13	90201-09690	. WASHER, plate (9-20+3.2)	1	1	
31-14	2G2-25821-00	. BOLT, swing	1	1	
31-15	2G2-25916-00	. CAP, swing bolt	1	1	
31-16	90101-10308	BOLT, hexagon	2	2	
31-17	92901-10100	WASHER, spring	2	2	
31-18	92901-10200	WASHER, plain	2	2	

Fig. 32 REAR WHEEL (CASTING WHEEL TYPE)



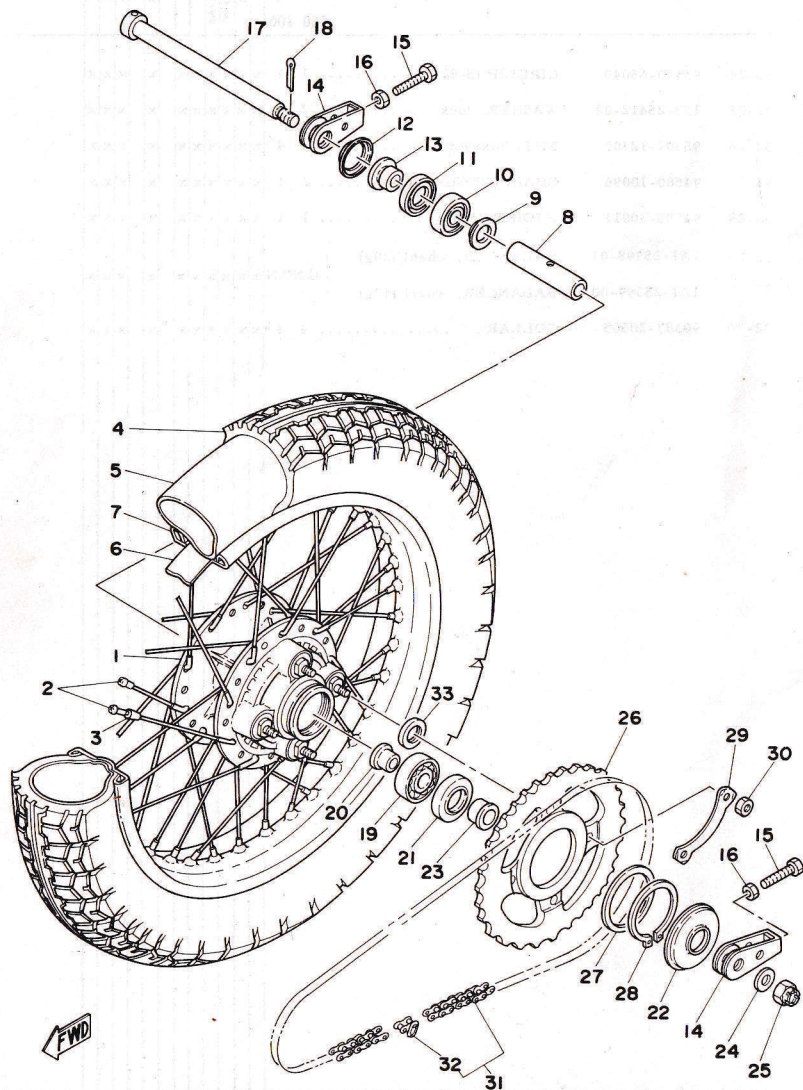
Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	SWITZERLAND	GERMANY	WEST GERMANY	FINLAND	DENMARK	ENGLAND	ITALY	Remarks
			250 400										
32- 1	2A2-W2533-20	WHEEL, cast rear	1 1	x	x	x	x	x	x	x	x	x	
32- 2	94132-18223	TIRE, rear (3.25S-18-4PR)	1	x	x	x	x	x	x	x	x	x	
	94135-18224	TIRE, rear (3.50S-18-4PR)	1				x					x	
	94135-18280	TIRE, rear (3.50S-18-4PR)	1	x	x	x	x	x	x	x	x	x	
32- 3	94232-18020	TUBE, rear (3.25-18)	1	x	x	x	x	x	x	x	x	x	
	94232-18096	TUBE, rear (3.25-18)	1				x					x	
	94235-18085	TUBE, rear (3.50-18)	1	x	x	x	x	x	x	x	x	x	
32- 4	1J3-25317-00	SPACER, bearing	1 1	x	x	x	x	x	x	x	x	x	
32- 5	1A1-25115-00	FLANGE, spacer	1 1	x	x	x	x	x	x	x	x	x	
32- 6	93306-30309	BEARING (B6303Z)	1 1	x	x	x	x	x	x	x	x	x	
32- 7	93102-28022	OIL SEAL (SD-28-47-7)	1 1	x	x	x	x	x	x	x	x	x	
32- 8	1J3-25118-00	COVER, dust	1 1	x	x	x	x	x	x	x	x	x	
32- 9	90387-17536	COLLAR	1 1	x	x	x	x	x	x	x	x	x	
32-10	168-25389-10	PULLER, chain	2 2	x	x	x	x	x	x	x	x	x	
32-11	90101-08034	BOLT (168-25379-00)	2 2	x	x	x	x	x	x	x	x	x	
32-12	95301-08700	NUT	2 2	x	x	x	x	x	x	x	x	x	
32-13	1J3-25381-00	SHAFT, rear wheel	1 1	x	x	x	x	x	x	x	x	x	
32-14	91401-30030	PIN, cotter	1 1	x	x	x	x	x	x	x	x	x	
32-15	93306-30417	BEARING (B6304Z)	1 1	x	x	x	x	x	x	x	x	x	
32-16	1A1-25377-00	COLLAR, shaft	1 1	x	x	x	x	x	x	x	x	x	
32-17	93104-27026	OIL SEAL (S0-27-52-5)	1 1	x	x	x	x	x	x	x	x	x	
32-18	1L9-25367-00	COVER	1 1	x	x	x	x	x	x	x	x	x	
32-19	90387-17551	COLLAR	1 1	x	x	x	x	x	x	x	x	x	
32-20	92901-14200	WASHER, palin	1 1	x	x	x	x	x	x	x	x	x	
32-21	90171-14020	NUT, castle (275-25382-00)	1 1	x	x	x	x	x	x	x	x	x	
32-22	2R8-25438-20-33	GEAR, sprocket wheel (38T)	1 1	x	x	x	x	x	x	x	x	x	Yamaha Black
	2R8-25436-20-33	GEAR, sprocket wheel (36T)	1 1				x						Yamaha Black
32-23	90201-66585	WASHER (66.5-80-2)	1 1	x	x	x	x	x	x	x	x	x	

Fig. 32 REAR WHEEL (CASTING WHEEL TYPE)



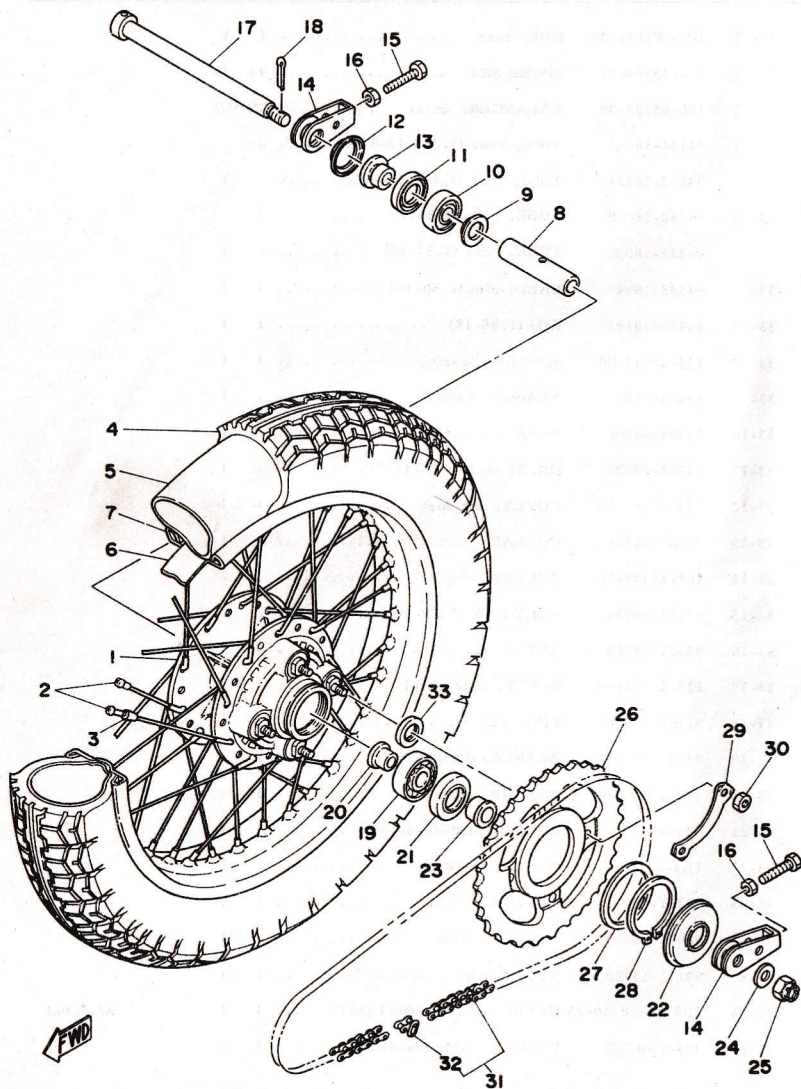
Ref. No.	Part No.	Description	Q'ty	250	400	FRANCE	GERMANY	ITALY	NETHERLANDS	SPAIN	SWEDEN	SWITZERLAND	UNITED KINGDOM	USA	REMARKS
32-24	93410-65040	CIRCLIP (S-62)	1	1		x	x	x	x	x	x	x	x	x	
32-25	1J3-25412-00	WASHER, lock	2	2		x	x	x	x	x	x	x	x	x	
32-26	95302-12700	NUT, hexagon	4	4		x	x	x	x	x	x	x	x	x	
32-27	94580-10096	CHAIN (DK50DS-96L)	1	1		x	x	x	x	x	x	x	x	x	
32-28	94685-30011	. JOINT, chain	1	1		x	x	x	x	x	x	x	x	x	
32-29	1A1-25398-01	BALANCER, wheel (20g)	U.N.U.N			x	x	x	x	x	x	x	x	x	
	1A1-25399-00	BALANCER, wheel (10g)				x	x	x	x	x	x	x	x	x	
32-30	90387-20565	COLLAR	4	4		x	x	x	x	x	x	x	x	x	

Fig. 33 REAR WHEEL
(SPOKE WHEEL TYPE
(ALTERNATE PARTS ENGLAND ONLY))



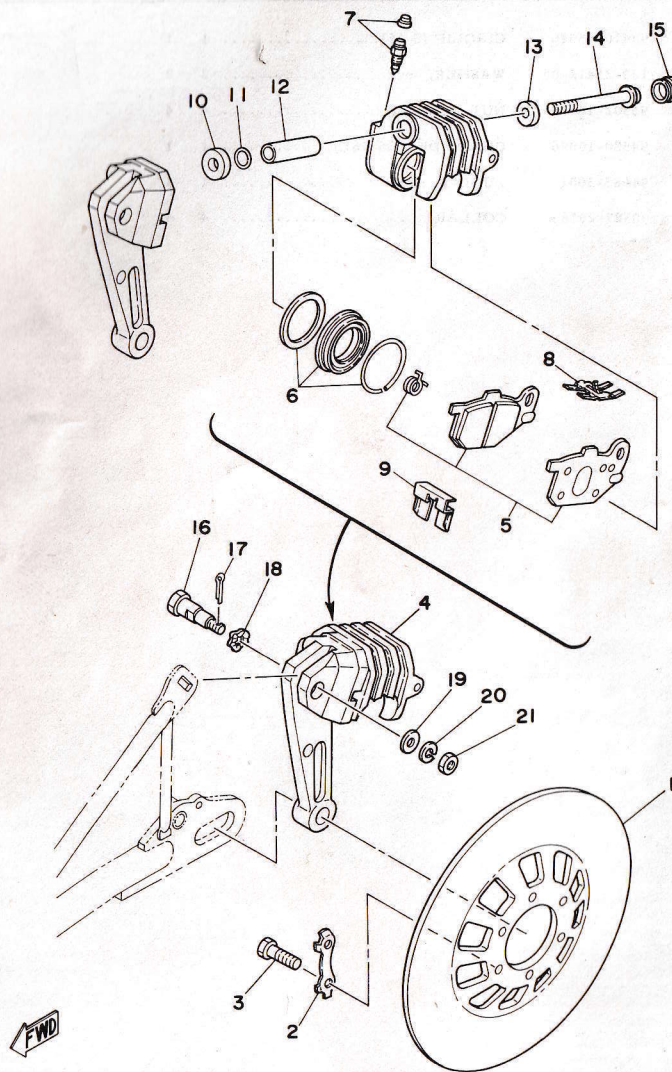
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
33- 1	1U5-W2531-00	HUB, rear	1	1		
33- 2	1J3-25304-01	SPOKE SET	1s	1s		
33- 3	156-25398-00	BALANCER, wheel	UN	UN		
33- 4	94132-18223	TIRE, rear (3.25S-18-4PR)	1			
	94135-18224	TIRE, rear (3.50S-18-4PR)		1		
33- 5	94232-18020	TUBE, rear (3.25-18)	1			
	94235-18022	TUBE, rear (3.50-18)		1		
33- 6	94325-18043	BAND, rim (2.50-18)	1	1		
33- 7	94418-18181	RIM (1.85-18)	1	1		
33- 8	1J3-25317-00	SPACER, bearing	1	1		
33- 9	152-25115-00	FLANGE, spacer	1	1		
33-10	93306-30306	BEARING (B6303)	1	1		
33-11	93102-28022	OIL SEAL (SD-28-47-7)	1	1		
33-12	1J3-25118-00	COVER, hub dust	1	1		
33-13	90387-17536	COLLAR	1	1		
33-14	168-25389-10	PULLER, chain	2	2		
33-15	90101-08034	BOLT (168-25379-00)	2	2		
33-16	95301-08700	NUT	2	2		
33-17	1J3-25381-00	SHAFT, rear wheel	1	1		
33-18	91401-30030	PIN, cotter	1	1		
33-19	93306-30416	BEARING (B6304RS)	1	1		
33-20	1A1-25377-00	COLLAR, shaft	1	1		
33-21	93104-27026	OIL SEAL (S0-27-52-5)	1	1		
33-22	1L9-25367-00	COVER, hub dust	1	1		
33-23	90387-17551	COLLAR	1	1		
33-24	92901-14200	WASHER, plain	1	1		
33-25	90171-14020	NUT, castle	1	1		
33-26	2R8-25438-20-33	GEAR, sprocket wheel (38T)	1	1		Yamaha Black
33-27	90201-66585	WASHER, plate (66.5-80-2)	1	1		

Fig. 33 REAR WHEEL
(SPOKE WHEEL TYPE
(ALTERNATE PARTS ENGLAND ONLY))



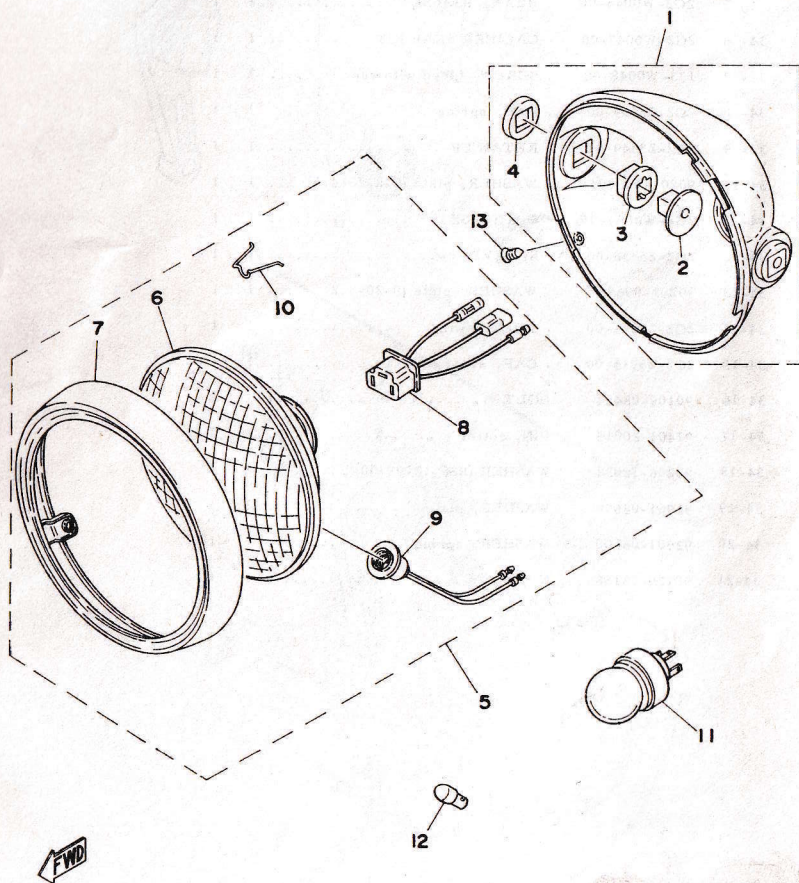
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
33-28	93410-65040	CIRCLIP (S-65)	1	1		
33-29	1J3-25412-00	WASHER, lock	2	2		
33-30	95302-12700	NUT, hexagon	4	4		
33-31	94580-10096	CHAIN (DK50DS-96L)	1	1		
33-32	94685-30011	JOINT, chain	1	1		
33-33	90387-20565	COLLAR	4	4		

Fig. 34 REAR DISK BRAKE • CALIPER



Ref. No.	Part No.	Description	Q'ty		Remarks
			250	400	
34- 1	1J3-25831-50	DISK, brake	1	1	
34- 2	1J3-25834-01	WASHER, lock	3	3	
34- 3	90101-08312	BOLT, hexagon	6	6	
34- 4	2R8-25810-50	REAR CALIPER ASS'Y	1	1	
34- 5	2G2-W0045-00	. BRAKE PAD SET	1	1	
34- 6	2G2-W0047-00	. CALIPER SEAL KIT	1	1	
34- 7	1J3-W0048-00	. SCREW, bleed with cap	1	1	
34- 8	2G2-25919-00	. PAD, spring	1	1	
34- 9	2G2-25849-01	. RETAINER	1	1	
34-10	90201-08689	. WASHER, plate (8.2-28-4.5)	1	1	
34-11	2G2-W0044-00	. O-RING SET	1	1	
34-12	2G2-25838-00	. SLEEVE	1	1	
34-13	90201-09690	. WASHER, plate (9-20-3.2)	1	1	
34-14	2G2-25821-00	. BOLT, swing	1	1	
34-15	2G2-25916-00	. CAP, swing bolt	1	1	
34-16	90109-08454	BOLT	1	1	
34-17	91401-20015	PIN, cotter	1	1	
34-18	90206-12034	WASHER (826-18195-00)	1	1	
34-19	92901-08600	WASHER, plate	1	1	
34-20	92901-08100	WASHER, spring	1	1	
34-21	90170-08158	NUT	1	1	

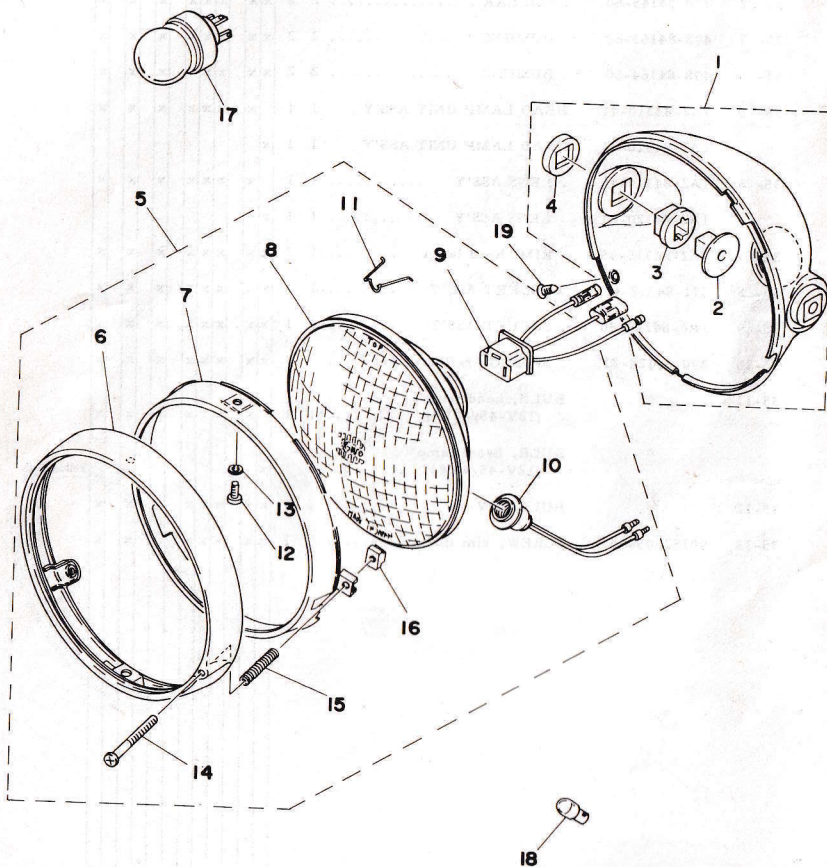
Fig. 35 HEAD LAMP 1



Ref. No.	Part No.	Description	Q'ty												Remarks
				250	400	FRANCE	GERMANY	NETHERLANDS	SPAIN	SWEDEN	SWITZERLAND	UNITED KINGDOM	USA	ITALY	
35- 1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y	1 1	x	x		x	x	x	x	x	x	x	x	Yamaha Black
35- 2	498-84145-60	. COLLAR	2 2	x	x		x	x	x	x	x	x	x	x	
35- 3	498-84163-60	. BUSHING	2 2	x	x		x	x	x	x	x	x	x	x	
35- 4	498-84164-60	. BUSHING	2 2	x	x		x	x	x	x	x	x	x	x	
35- 5	1A2-84310-41	HEAD LAMP UNIT ASS'Y	1 1	x	x	x	x	x	x	x	x	x	x	x	
	1A2-84310-21	HEAD LAMP UNIT ASS'Y	1 1	x											
35- 6	1A2-84320-46	. LENS ASS'Y	1 1	x	x	x	x	x	x	x	x	x	x	x	
	1A2-84320-21	. LENS ASS'Y	1 1	x											
35- 7	1A2-84315-45	. RIM, head lamp	1 1	x	x		x	x	x	x	x	x	x	x	
35- 8	371-84312-60	. SOCKET ASS'Y	1 1	x	x		x	x	x	x	x	x	x	x	
35- 9	1R6-84146-30	. SOCKET ASS'Y	1 1	x	x		x	x	x	x	x	x	x	x	
35-10	290-84124-21	. SPRING, reflector set	3 3	x	x		x	x	x	x	x	x	x	x	
35-11	*	BULB, head lamp (12V-45/40W)	1 1	x	x	x	x	x	x	x	x	x	x	x	
	*	BULB, head lamp (12V-45/40W)	1 1	x											Yellow Bulb
35-12	*	BULB (12V-4W)	1 1	x	x		x	x	x	x	x	x	x	x	
35-13	90152-05005	SCREW, rim fitting	1 1	x	x		x	x	x	x	x	x	x	x	

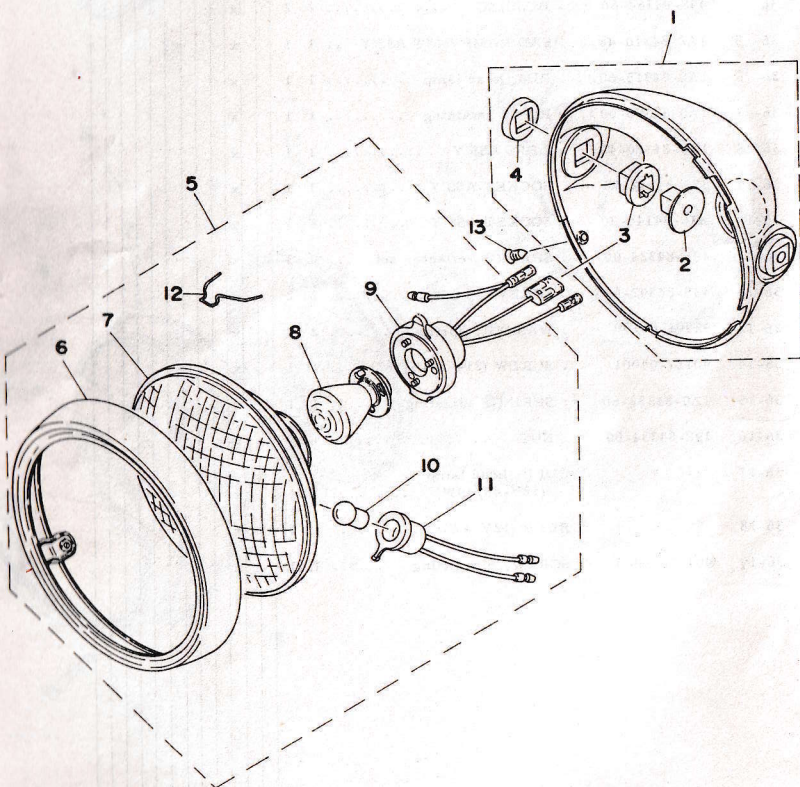
*; The parts marked with * in the part No. column are not supplied with by Yamaha, those have to be found locally.

Fig. 36 HEAD LAMP 2



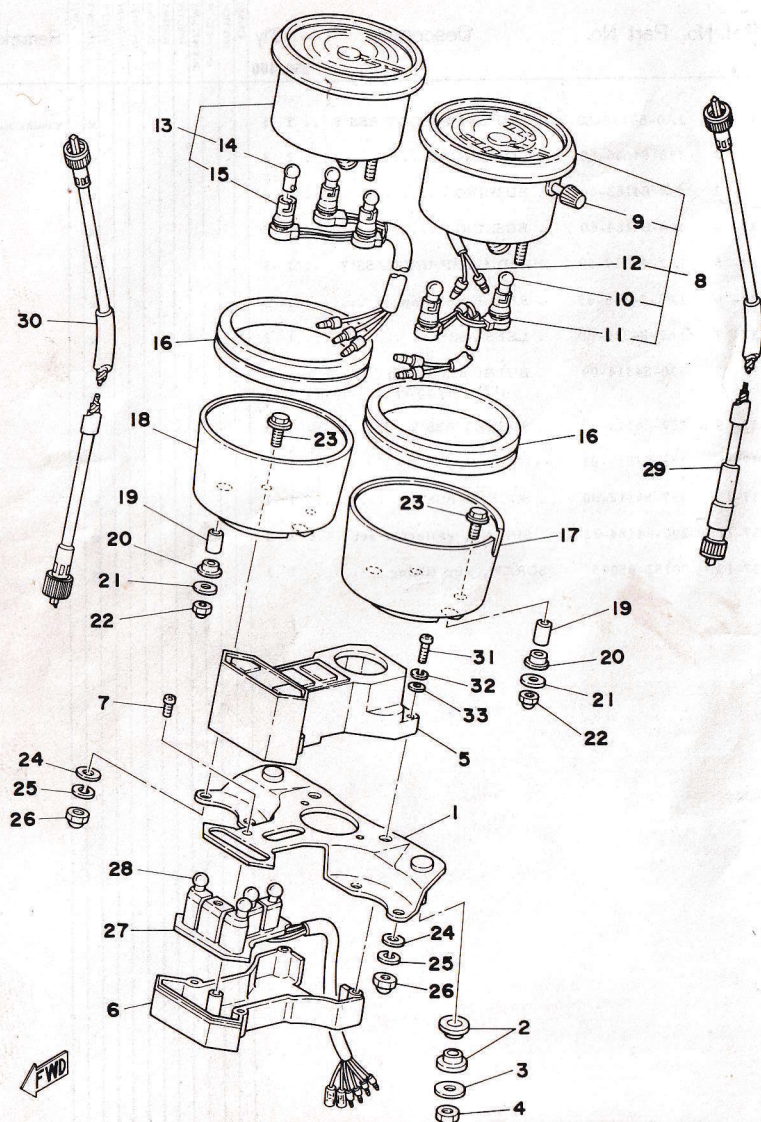
Ref. No.	Part No.	Description	Q'ty	250 400	FRANCE	GERMANY	ITALY	ENGLAND	AUSTRIA	NETHERLANDS	SPAIN	SWITZERLAND	YUGOSLAVIA	Remarks
36- 1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y ..	1 1		x									Yamaha Black
36- 2	498-84145-60	. COLLAR	2 2		x									
36- 3	498-84163-60	. BUSHING	2 2		x									
36- 4	498-84164-60	. BUSHING	2 2		x									
36- 5	1A2-84310-46	HEAD LAMP UNIT ASS'Y ..	1 1		x									
36- 6	1A0-84315-60	. RIM, head lamp	1 1		x									
36- 7	1A0-84395-60	. RING, retaining	1 1		x									
36- 8	1A2-84320-46	. LENS ASS'Y	1 1		x									
36- 9	371-84312-60	. SOCKET ASS'Y	1 1		x									
36-10	1R6-84146-30	. SOCKET ASS'Y	1 1		x									
36-11	195-84324-00	. SPRING, reflector set ...	3 3		x									
36-12	438-84392-60	. SCREW	2 2		x									
36-13	92901-05100	. WASHER, spring	2 2		x									
36-14	90157-04001	. SCREW (214-84131-61) ...	1 1		x									
36-15	1A0-84332-60	. SPRING, adjusting	1 1		x									
36-16	198-84334-60	. NUT	1 1		x									
36-17	*	BULB, head lamp (12V-45/40W)	1 1		x									
36-18	*	BULB (12V-4W)	1 1		x									
36-19	90152-05005	SCREW, rim fitting	1 1		x									

Fig. 37 HEAD LAMP 3



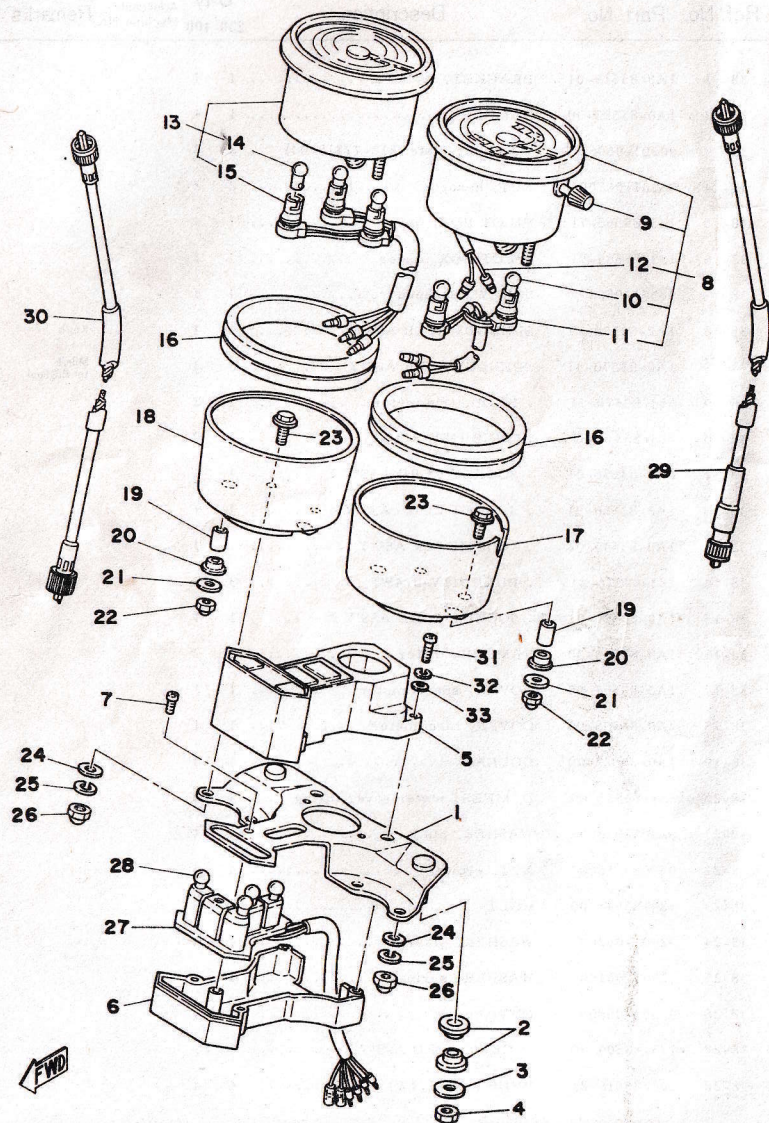
Ref. No.	Part No.	Description	Q'ty	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	Remarks
			250 400												
37- 1	1A0-84330-60-33	HEAD LAMP BODY ASS'Y ..	1 1											X	Yamaha Black
37- 2	498-84145-60	. COLLAR	2 2											X	
37- 3	498-84163-60	. BUSHING	2 2											X	
37- 4	498-84164-60	. BUSHING	2 2											X	
37- 5	1A2-84310-30	HEAD LAMP UNIT ASS'Y ..	1 1											X	
37- 6	1A2-84315-45	. RIM, head lamp	1 1											X	
37- 7	1A2-84320-30	. LENS ASS'Y	1 1											X	
37- 8	830-84314-09	. BULB, head lamp (12V-35/35W)	1 1											X	
37- 9	359-84312-00	. SOCKET ASS'Y	1 1											X	
37-10	123-83516-21	. BULB (12V-3.4W)	1 1											X	
37-11	357-84312-00	. SOCKET ASS'Y	1 1											X	
37-12	290-84124-21	. SPRING, reflector set ..	3 3											X	
37-13	90152-05005	SCREW, rim fitting	1 1											X	

Fig. 38 SPEEDOMETER · TACHOMETER



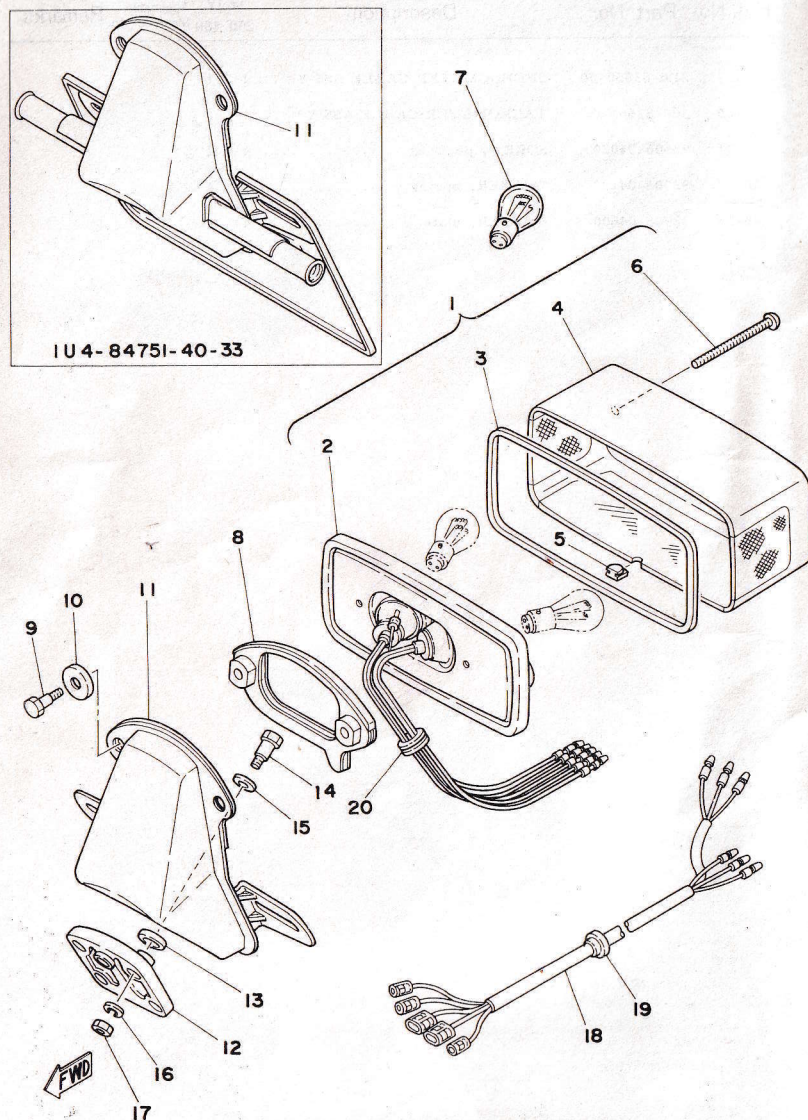
Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
38- 1	1A0-83519-01	BRACKET, meter	1	1	
38- 2	1A0-83523-00	DAMPER	4	4	
38- 3	90201-06063	WASHER, plate (810-77318-00)	2	2	
38- 4	95301-06600	NUT, hexagon	2	2	
38- 5	1J3-83568-71	PILOT BOX, upper	1	1	
38- 6	1J3-83569-71	PILOT BOX, under	1	1	
38- 7	98501-05010	SCREW, panhead	1	1	
38- 8	1A2-83570-21	SPEEDOMETER ASS'Y	1	1	Km/h
	1A0-83570-41	SPEEDOMETER ASS'Y	1	1	Mile/h for England
38- 9	584-83578-71	. KNOB, trip meter	1	1	
38-10	123-83516-21	. BULB (12V-3.4W)	2	2	
38-11	1A0-83536-01	. SOCKET CORD ASS'Y 1	1	1	
38-12	1A0-83556-01	. SOCKET CORD ASS'Y 4	1	1	
38-13	1A0-83540-02	TACHOMETER ASS'Y	1	1	
38-14	123-83516-21	. BULB (12V-3.4W)	3	3	
38-15	1A0-83520-01	. SOCKET CORD ASS'Y 3	1	1	
38-16	1A0-83513-00	DAMPER, meter	2	2	
38-17	1A0-83507-00	COVER, speedometer	1	1	
38-18	1A0-83508-00	COVER, tachometer	1	1	
38-19	1A0-83522-00	COLLAR	4	4	
38-20	584-83523-00	DAMPER, meter cover fitting	4	4	
38-21	92901-05200	WASHER, plain	4	4	
38-22	95303-05800	NUT, crown	4	4	
38-23	584-83546-00	BOLT	4	4	
38-24	92901-06200	WASHER, plain	4	4	
38-25	92901-06100	WASHER, spring	4	4	
38-26	95303-06800	NUT, crown	4	4	
38-27	1J3-83509-70	SOCKET CORD ASS'Y	1	1	
38-28	123-83516-21	BULB (12V-3.4W)	4	4	

Fig. 38 SPEEDOMETER · TACHOMETER



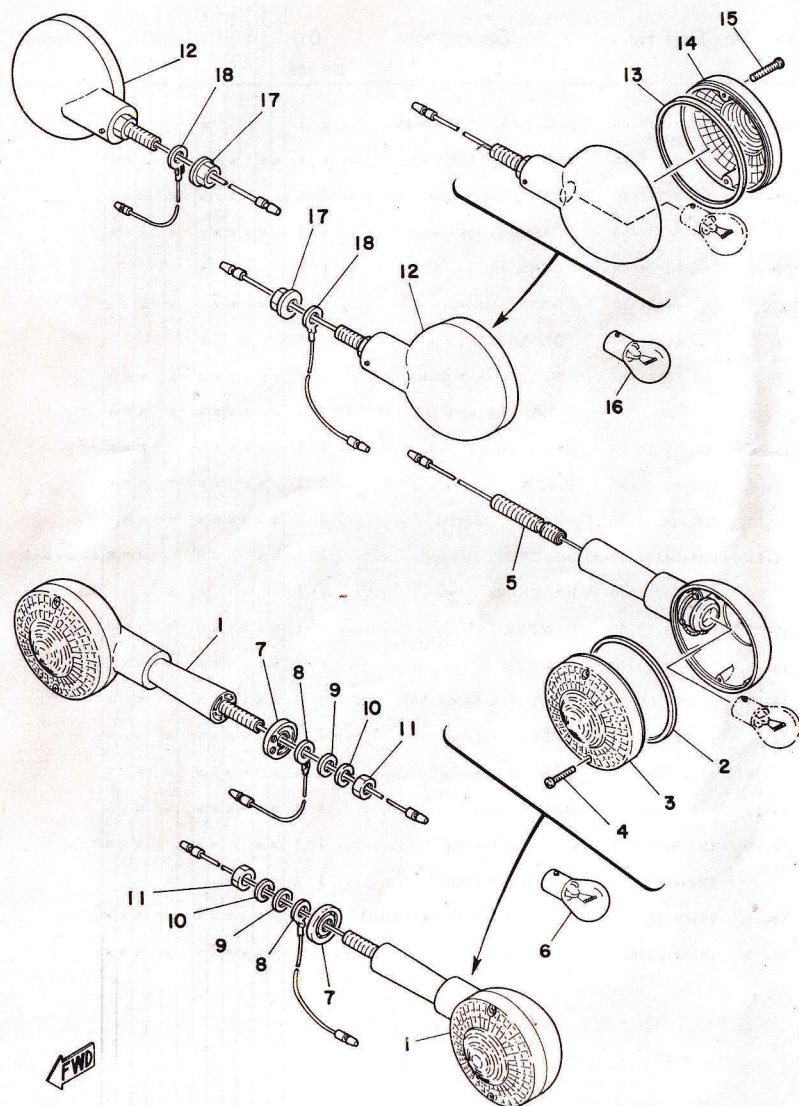
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
38-29	2L0-83550-00	SPEEDOMETER CABLE ASS'Y	1	1		
38-30	360-83560-01	TACHOMETER CABLE ASS'Y	1	1		
38-31	98506-04020	SCREW, panhead	4	4		
38-32	92906-04100	WASHER, spring	4	4		
38-33	92906-04600	WASHER, plate	4	4		

Fig. 39 TAIL LAMP



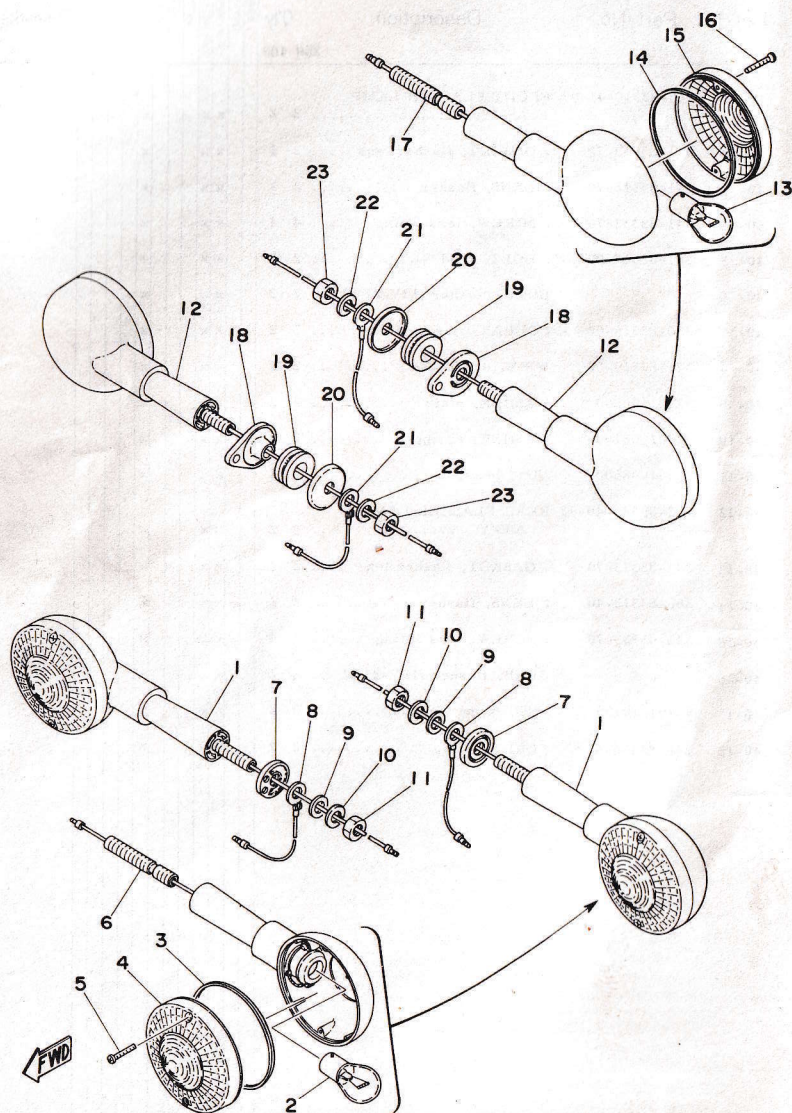
Ref. No.	Part No.	Description	Q'ty 250 400	FRANCE	HOLLAND	SWITZERLAND	WEST GERMANY	AUSTRIA	FINLAND	DENMARK	NORWAY	ENGLAND	ITALY	Remarks
39- 1	1U4-84710-40	TAIL LAMP UNIT ASS'Y .. 1 1		x										
	1U4-84710-70	TAIL LAMP UNIT ASS'Y .. 1 1		x	x	x	x	x	x	x	x	x	x	
39- 2	1U4-84711-40	. BASE, tail lamp 1 1		x	x	x	x	x	x	x	x	x	x	
39- 3	1A0-84723-60	. GASKET, tail lamp 1 1		x	x	x	x	x	x	x	x	x	x	
39- 4	1A2-84721-40	. LENS, tail lamp 1 1			x									
	1A2-84721-70	. LENS, tail lamp 1 1		x	x			x	x	x	x	x	x	
39- 5	1A2-84718-40	. GROMMET 1 1			x									
39- 6	1A0-84724-60	. SCREW, lens fitting 2 2		x	x	x	x	x	x	x	x	x	x	
39- 7	*	BULB, tail lamp (12V-21/5W) 2 2		x	x	x	x	x	x	x	x	x	x	
39- 8	1A0-84712-60	SEAT, base 1 1		x	x	x	x	x	x	x	x	x	x	
39- 9	1A0-84726-60	SCREW 2 2		x	x	x	x	x	x	x	x	x	x	
39-10	2H7-84754-00	WASHER, special 2 2		x	x	x	x	x	x	x	x	x	x	
39-11	1U4-84751-20-33	BRACKET, licence 1 1		x	x							x	x	Yamaha Black
	1U4-84751-40-33	BRACKET, licence 1 1			x	x						x	x	Yamaha Black
39-12	1A2-84753-00	DAMPER 1 1		x	x	x	x	x	x	x	x	x	x	
39-13	1A2-84753-10	DAMPER 4 4		x	x	x	x	x	x	x	x	x	x	
39-14	90109-06022	BOLT (338-84552-00) 4 4		x	x	x	x	x	x	x	x	x	x	
39-15	92901-08200	WASHER, plain 4 4		x	x	x	x	x	x	x	x	x	x	
39-16	92901-06100	WASHER, spring 4 4		x	x	x	x	x	x	x	x	x	x	
39-17	95301-06600	NUT, hexagon 4 4		x	x	x	x	x	x	x	x	x	x	
39-18	2R8-84717-00	CORD, tail lamp 1 1		x	x							x	x	
	2R8-84717-40	CORD, tail lamp 1 1				x	x					x	x	
39-19	90480-16112	GROMMET (395-84518-00) 1 1		x	x	x	x	x	x	x	x	x	x	
39-20	90480-12067	GROMMET 1 1		x	x	x	x	x	x	x	x	x	x	

Fig. 40 FLASHER LAMP 1



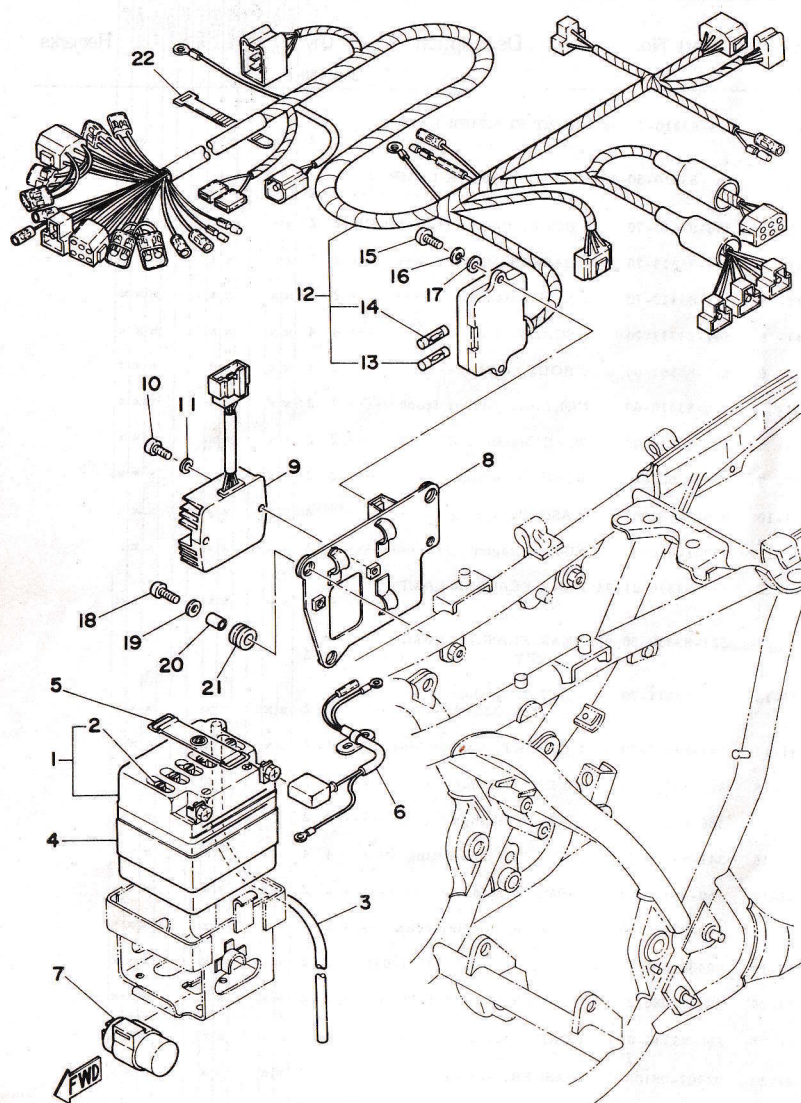
Ref. No.	Part No.	Description	Q'ty	FRANCE	GERMANY	NETHERLANDS	SPAIN	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	Remarks
			250 400											
40- 1	366-83310-41-93	FRONT FLASHER LAMP ASS'Y	2 2	x	x					x				
40- 2	341-83313-70	. GASKET, flasher lens	2 2	x	x					x				
40- 3	341-83312-70	. LENS, flasher	2 2	x	x					x				
40- 4	341-83333-70	. SCREW, lens fitting	4 4	x	x					x				
40- 5	341-83367-00	. BOLT, stud	2 2	x	x					x				
40- 6	*	BULB, flasher (12V-21W)	2 2	x	x					x				
40- 7	360-83316-00	COLLAR, flasher front	2 2	x	x					x				
40- 8	371-82519-00	WIRE, earth lead	2 2	x	x					x				
40- 9	92901-08200	WASHER, plain	2 2	x	x					x				
40-10	92901-08100	WASHER, spring	2 2	x	x					x				
40-11	95301-08600	NUT, hexagon	2 2	x	x					x				
40-12	533-83330-40-93	REAR FLASHER LAMP ASS'Y	2 2	x	x					x				
40-13	341-83313-70	. GASKET, flasher lens	2 2	x	x					x				
40-14	366-83312-40	. LENS, flasher	2 2	x	x					x				
40-15	341-83333-70	. SCREW, lens fitting	4 4	x	x					x				
40-16	*	BULB, flasher (12V-21W)	2 2	x	x					x				
40-17	95701-10100	NUT, flange	2 2	x	x					x				
40-18	256-83336-91	CORD	2 2	x	x					x				

Fig. 41 FLASHER LAMP 2



Ref. No.	Part No.	Description	Q'ty	250	400	FRANCE	HOLLAND	SWITZERLAND	W. GERMANY	FINLAND	SWEDEN	BELGIUM	NORWAY	AUSTRIA	ITALY	Remarks
41- 1	360-83310-71-93	FRONT FLASHER LAMP ASS'Y	2 2	x	x											
	360-83310-50-93	FRONT FLASHER LAMP ASS'Y	2 2													
41- 2	256-83311-70	. BULB, flasher (12V-32CP)	2 2	x	x											
41- 3	341-83313-70	. GASKET, flasher lens	2 2	x	x											
41- 4	341-83312-70	. LENS, flasher	2 2	x	x											
41- 5	341-83333-70	. SCREW, lens fitting	4 4	x	x											
41- 6	341-83367-00	. BOLT, stud	2 2	x	x											
41- 7	360-83316-00	COLLAR, flasher front	2 2	x	x											
41- 8	371-82519-00	WIRE, earth lead	2 2	x	x											
41- 9	92901-08200	WASHER, plain	2 2	x	x											
41-10	92901-08100	WASHER, spring	2 2	x	x											
41-11	95301-08600	NUT, hexagon	2 2	x	x											
41-12	360-83330-21-93	REAR FLASHER LAMP ASS'Y	2 2	x	x											
	521-83330-50-93	REAR FLASHER LAMP ASS'Y	2 2													
41-13	256-83311-70	. BULB, flasher (12V-32CP)	2 2	x	x											
41-14	341-83313-70	. GASKET, flasher lens	2 2	x	x											
41-15	341-83312-70	. LENS, flasher	2 2	x	x											
	366-83312-40	. LENS, flasher	2 2													
41-16	341-83333-70	. SCREW, lens fitting	4 4	x	x											
41-17	360-83367-00	. BOLT, stud	2 2	x	x											
41-18	360-83326-00	COLLAR, flasher rear	2 2	x	x											
41-19	90480-18128	GROMMET (360-83321-00)	2 2	x	x											
41-20	90201-08612	WASHER (8.5-30-1.6)	2 2	x	x											
41-21	256-83336-01	CORD	2 2	x	x											
41-22	92901-08100	WASHER, spring	2 2	x	x											
41-23	95301-08600	NUT, hexagon	2 2	x	x											

Fig. 42 ELECTRICAL 1



Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
42- 1	118-82110-71	BATTERY ASS'Y	1	1	U.R. U.R.
	118-82110-80	BATTERY ASS'Y			
42- 2	104-82111-20	. CAP, battery	6	6	
42- 3	90445-08047	HOSE (168-82112-00 5-580)	1	1	
42- 4	235-82124-00	BAND, battery	1	1	
42- 5	122-82131-00	BAND, battery	1	1	
42- 6	1A0-82117-00	WIRE, lead	1	1	
42- 7	1A0-83350-70	FLASHER RELAY ASS'Y	1	1	
	1E7-83350-40	FLASHER RELAY ASS'Y	1	1	for W. Germany
42- 8	2R8-21543-00	PLATE 1	1	1	
42- 9	2J2-81960-A0	RECTIFIER REGULATOR ASS'Y ..	1	1	
42-10	92501-06015	SCREW, panhead	2	2	
42-11	92901-06100	WASHER, spring	2	2	
42-12	2R8-82590-80	WIRE HARNESS ASS'Y	1	1	
42-13	1A0-82151-00	. FUSE (10A)	3	3	
42-14	1A0-82161-00	. FUSE (20A)	2	2	
42-15	98501-05016	SCREW, panhead	2	2	
42-16	92901-05100	WASHER, spring	2	2	
42-17	92901-05600	WASHER, plate	2	2	
42-18	92501-06015	SCREW, panhead	3	3	
42-19	90201-06052	WASHER, plate (136-22316-00) ...	3	3	
42-20	90387-07389	COLLAR (256-21544-00)	3	3	
42-21	90480-13018	GROMMET	3	3	
42-22	803-82591-00	BAND	1	1	

Diagram illustrating the installation of a rear window antenna system on a vehicle chassis. The diagram shows the chassis structure with various components labeled with numbers 1 through 19. A separate inset shows a detailed view of the antenna assembly components.

Key components and their locations:

- 1:** Antenna unit mounted on the rear window.
- 2:** Antenna cable running along the rear window frame.
- 3:** Mounting bracket for the antenna unit.
- 4:** Mounting screw for the antenna unit.
- 5:** Antenna cable connector.
- 6:** Antenna cable connector housing.
- 7:** Antenna cable connector housing cap.
- 8:** Antenna cable connector housing cap screw.
- 9:** Antenna cable connector housing cap nut.
- 10:** Antenna cable connector housing cap nut.
- 11:** Antenna cable connector housing cap nut.
- 12:** Antenna cable connector housing cap nut.
- 13:** Antenna cable connector housing cap nut.
- 14:** Antenna cable connector housing cap nut.
- 15:** Antenna cable connector housing cap nut.
- 16:** Antenna cable connector housing cap nut.
- 17:** Antenna cable connector housing cap nut.
- 18:** Antenna cable connector housing cap nut.
- 19:** Antenna cable connector housing cap nut.

A "FWD" arrow is located in the bottom left corner, indicating the front of the vehicle.

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REPAIR KIT



Fig. 44 REPAIR KIT

Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
44- 1	2R8-11630-00	PISTON ASS'Y (STD)	2s		
	2R8-11630-10	PISTON ASS'Y (1st O.S)	2s		
	2R8-11630-20	PISTON ASS'Y (2nd O.S)	2s		
	2R8-11630-30	PISTON ASS'Y (3rd O.S)	2s		
	2R8-11630-40	PISTON ASS'Y (4th O.S)	2s		
	2R9-11630-00	PISTON ASS'Y (STD)	2s		
	2R9-11630-10	PISTON ASS'Y (1st O.S)	2s		
	2R9-11630-20	PISTON ASS'Y (2nd O.S)	2s		
	2R9-11630-30	PISTON ASS'Y (3rd O.S)	2s		
	2R9-11630-40	PISTON ASS'Y (4th O.S)	2s		
44- 2	93450-17025	. CIRCLIP (137-11634-00)	4	4	Ref. No. 4-25
44- 3	280-11633-00	. PIN, piston	2		4-26
	278-11633-00	. PIN, piston	2		4-26
44- 4	1A0-11631-00-96	. PISTON (STD)	2		} 4-27
	1A0-11631-00-98	. PISTON (STD)	2		
	1A0-11635-00	. PISTON (1st O.S)	2		
	1A0-11636-00	. PISTON (2nd O.S)	2		
	1A0-11637-00	. PISTON (3rd O.S)	2		
	1A0-11638-00	. PISTON (4th O.S)	2		
	1A1-11631-00-96	. PISTON (STD)	2		
	1A1-11631-00-98	. PISTON (STD)	2		
	1A1-11635-00	. PISTON (1st O.S)	2		
	1A1-11636-00	. PISTON (2nd O.S)	2		
	1A1-11637-00	. PISTON (3rd O.S)	2		
	1A1-11638-00	. PISTON (4th O.S)	2		

Ref. No.	Part No.	Description	Q'ty 250 400	Applicable Machine No.	Remarks
44- 5	2R8-11610-00	. PISTON RING SET (STD)	2s		
	2R8-11610-10	. PISTON RING SET (1st O.S)	2s		
	2R8-11610-20	. PISTON RING SET (2nd O.S)	2s		
	2R8-11610-30	. PISTON RING SET (3rd O.S)	2s		
	2R8-11610-40	. PISTON RING SET (4th O.S)	2s		
	1A1-11601-00	. PISTON RING SET (STD)	2s		
	1A1-11601-10	. PISTON RING SEG (1st O.S)	2s		
	1A1-11601-20	. PISTON RING SET (2nd O.S)	2s		
	1A1-11601-30	. PISTON RING SET (3rd O.S)	2s		
	1A1-11601-40	. PISTON RING SET (4th O.S)	2s		
44- 6	2R8-11650-00	CONNECTING ROD ASS'Y	2s		
	2R9-11650-00	CONNECTING ROD ASS'Y	2s		
44- 7	90209-22071	. WASHER (164-11685-00)	4	4	4-4
44- 8	93310-42231	. BEARING, con-rod big end	2	2	4-5
44- 9	2R8-11651-00	. ROD, connecting	2		4-6
	2R9-11651-00	. ROD, connecting	2		4-6
44-10	2R8-11681-00	. PIN, crank	2		4-7
	2R9-11681-00	. PIN, crank	2		4-7
44-11	93310-216A3	. BEARING, con-rod small end	2		4-24
	93310-216E1	. BEARING, con-rod small end	2		4-24
44-12	2R8-W0001-00	GASKET KIT	1s		
	2R9-W0001-00	GASKET KIT	1s		
44-13	1A0-11181-01	. GASKET, cylinder head	2		1-2
	1A1-11181-00	. GASKET, cylinder head	2		1-2
44-14	278-11351-01	. GASKET, cylinder	2	2	1-5
44-15	137-15353-00	. GASKET, drain plug	1	1	2-16
44-16	93210-11073	. O-RING	4		2-25
44-17	1A0-15461-00	. GASKET, crankcase cover right	1	1	3-14
44-18	93210-27194	. O-RING (2.5-27)	1	1	3-20

Fig.44 REPAIR KIT

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	400		
44-19	137-15353-00	. GASKET, drain plug	1	1		Ref. No 7-31
44-20	93210-29147	. O-RING (2.4-29.4)	1	1		7-33
44-21	93210-13016	. O-RING (1.8-13)	1	1		10-11
44-22	353-17816-00	. SEAL, housing	1	1		10-13
44-23	1A1-13621-01	. PACKING, valve seat	2	2		11-39
44-24	360-14184-01	. GASKET, float chamber	2	2		12-10
44-25	2R8-14714-00	. GASKET, muffler joint	2			13-6
	2R9-14714-01	. GASKET, muffler joint		2		13-6
44-26	1A0-14613-00	. GASKET, exhaust pipe	2	2		13-11
44-27	126-13116-00	. GASKET, pump case	1	1		14-1
44-28	90430-04004	. GASKET (137-13187-00)	1	1		14-15
44-29	2R8-W0003-00	OIL SEAL KIT	1s	1s		
44-30	93103-25108	. OIL SEAL	1	1		4-16
44-31	93103-40077	. OIL SEAL (SW-40-62-10)	1	1		4-20
44-32	237-15389-00	. SEAL, push rod	1	1		5-18
44-33	214-16347-01	. SEAL, dust	1	1		5-20
44-34	93102-35054	. OIL SEAL (SD-35-62-6)	1	1		6-34
44-35	93101-12004	. OIL SEAL (S-12-22-5)	1	1		8-19
44-36	93104-11056	. OIL SEAL (S-12-17-2.5)	1	1		8-21
44-37	93104-20007	. OIL SEAL (SO-20-30-4.5)	1	1		9-9
44-38	93101-10002	. OIL SEAL (S-10-22-7)	1	1		14-5

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44- 6	1A0-11650-00	3- 6	1A0-15415-00	16-21	1A0-23408-00
14-10	1A0-13101-01	3-17	1A0-15416-00	26-14	1A0-24181-00
14- 8	1A0-13178-00	3- 9	1A0-15417-00	26-13	1A0-24186-00
11-32	1A0-13610-00	3-11	1A0-15421-00	26-15	1A0-24500-02
11-33	1A0-13613-00	3- 7	1A0-15435-00	26-20	1A0-24512-00
11-34	1A0-13613-00	3-12	1A0-15435-00	26-18	1A0-24521-00
11-36	1A0-13624-00	3-14	1A0-15461-00	26-21	1A0-24524-01
12-26	1A0-14112-20	3-21	1A0-15491-00	26-19	1A0-24529-01
12-27	1A0-14112-20	3-22	1A0-15497-00	26- 4	1A0-24602-00
12-26	1A0-14112-25	4-21	1A0-16111-00	28-22	1A0-24705-00
12-27	1A0-14112-25	5- 8	1A0-16351-00	28-17	1A0-24726-00
12-27	1A0-14113-25	5- 4	1A0-16371-00	25- 6	1A0-25824-01
12-51	1A0-14169-00	6- 1	1A0-17411-00	25- 1	1A0-25850-02
12-39	1A0-14171-00	6-18	1A0-17420-00	25- 3	1A0-25854-01
12-42	1A0-14175-00	6-36	1A0-17461-70	25- 4	1A0-25855-01
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34- 6	2G2-W0047-00	4-27	2R8-11637-00	18- 1	2R8-22110-00-33
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34-12	2G2-25838-00	4- 7	2R8-11681-00	22-13	2R8-23110-00
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1- 4	2R8-11321-00	9-13	2R8-15676-00	26- 3	2R8-24245-00
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4- 8	2R8-11422-00	6-10	2R8-17151-00	28- 4	2R8-24757-10
4-11	2R8-11432-00	6- 7	2R8-17161-00	28- 5	2R8-24767-00
4-12	2R8-11442-00	10- 6	2R8-17831-00	28- 5	2R8-24767-10
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29- 3	94227-18095	19- 8	95301-08900	8-14	97311-06020
30- 5	94227-18095	13-20	95301-10800	43-13	97321-06016
30- 5	94230-18012	23-24	95302-10700	25- 8	97321-06025
29- 3	94230-18084	32-26	95302-12700	2-13	97321-06045
32- 3	94232-18020	33-30	95302-12700	2- 3	97321-06055
33- 5	94232-18020	38-22	95303-05800	2-12	97321-06055
32- 3	94232-18085	38-26	95303-06800	2-11	97321-06090
32- 3	94232-18096	13-13	95303-08600	9- 6	97321-08030
33- 5	94235-18022	23-15	95303-08800	23-12	97323-08055
30- 6	94325-18043	24- 9	95601-06100	12-15	98501-04016
33- 6	94325-18043	25-12	95601-06100	26- 5	98501-05008
30- 7	94418-18084	16- 5	95701-08100	2-20	98501-05010
33- 7	94418-18181	16-16	95701-08100	7-18	98501-05010
32-27	94580-10096	16-13	95701-10100	38- 7	98501-05010
33-31	94580-10096	40-17	95701-10100	5-22	98501-05012
32-28	94685-30011	16- 4	95821-08055	7-14	98701-05012
33-32	94685-30011	16-15	95821-08070	7-34	98701-05012
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1-11	94701-00046	16-11	95821-10080	42-15	98501-05016
28-36	95301-04600	28- 7	97301-05014	43- 7	98501-05018
11-14	95301-05600	10-17	97301-06010	11-11	98501-05025
14-14	95301-05600	22-38	97301-06012	11-37	98502-03010
21-32	95301-05600	26-10	97301-06012	12-32	98502-03010
28-10	95301-05600	21- 7	97301-06016	38-31	98506-04020
8- 7	95301-06600	21-23	97301-06016	3-23	98506-05012
11-15	95301-06600	27-10	97301-06016	10- 9	98701-05012
21-15	95301-06600	11-21	97301-06020	7- 4	98701-05020
21-24	95301-06600	20-12	97301-06020	14-16	98901-04008
38- 4	95301-06600	24- 7	97301-06022		
39-17	95301-06600	11-40	97301-06025		
20-13	95301-06700	17- 6	97301-06025		
2- 9	95301-08600	25-27	97301-06025		
40-11	95301-08600	27-12	97301-06025		
41-11	95301-08600	27-22	97301-06050		
41-23	95301-08600	13-15	97301-08014		
19- 8	95301-08700	28-14	97301-08014		
20- 8	95301-08700	20-18	97301-08016		



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