



YAMAHA

PARTS LIST

MODEL **RD200** ('75)

MODEL **RD200DX** ('75)

(TYPE 397)

FOR EUROPE

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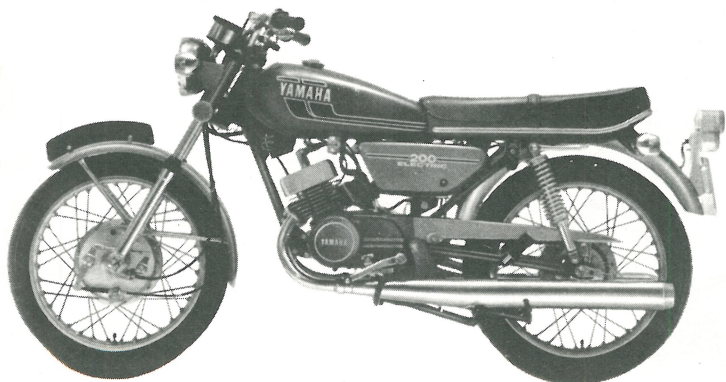
PARTS LIST

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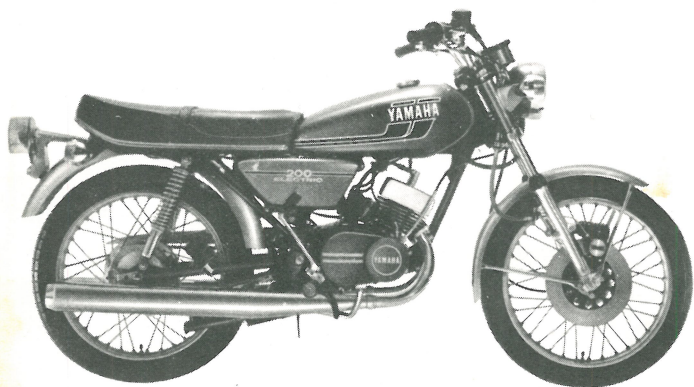
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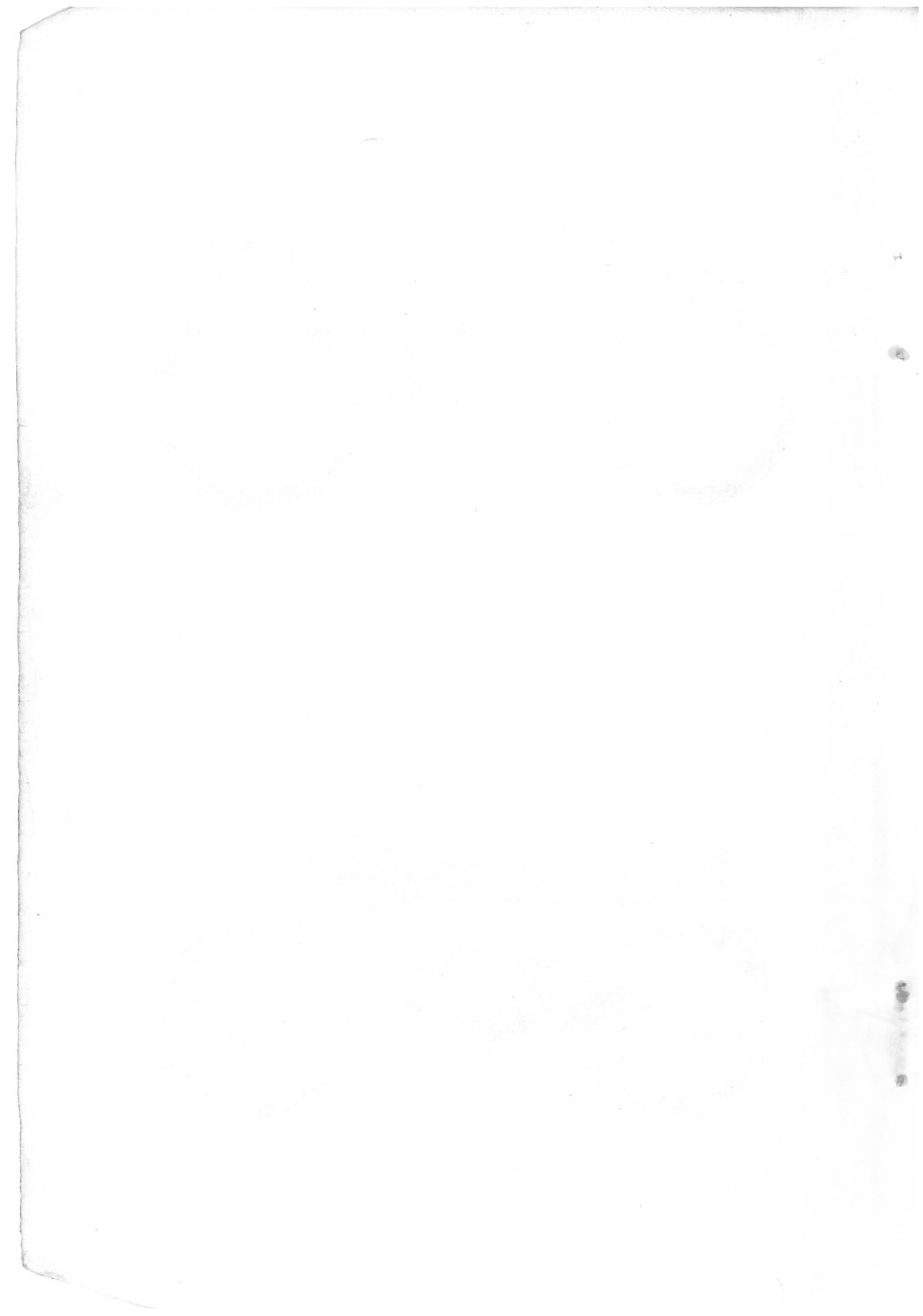
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RD200



RD200DX



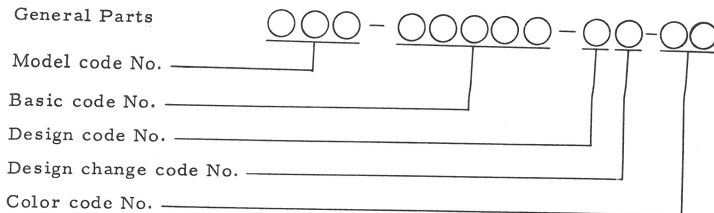
FOREWORD

This Parts List related to the parts in use for the YAMAHA RD200/RD200DX. When you ordering replacement parts for the RD200/RD200DX, refer to this Parts List and write both part numbers and part names correctly.

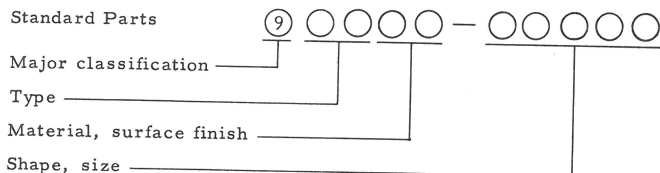
1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:

General Parts



Standard Parts



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

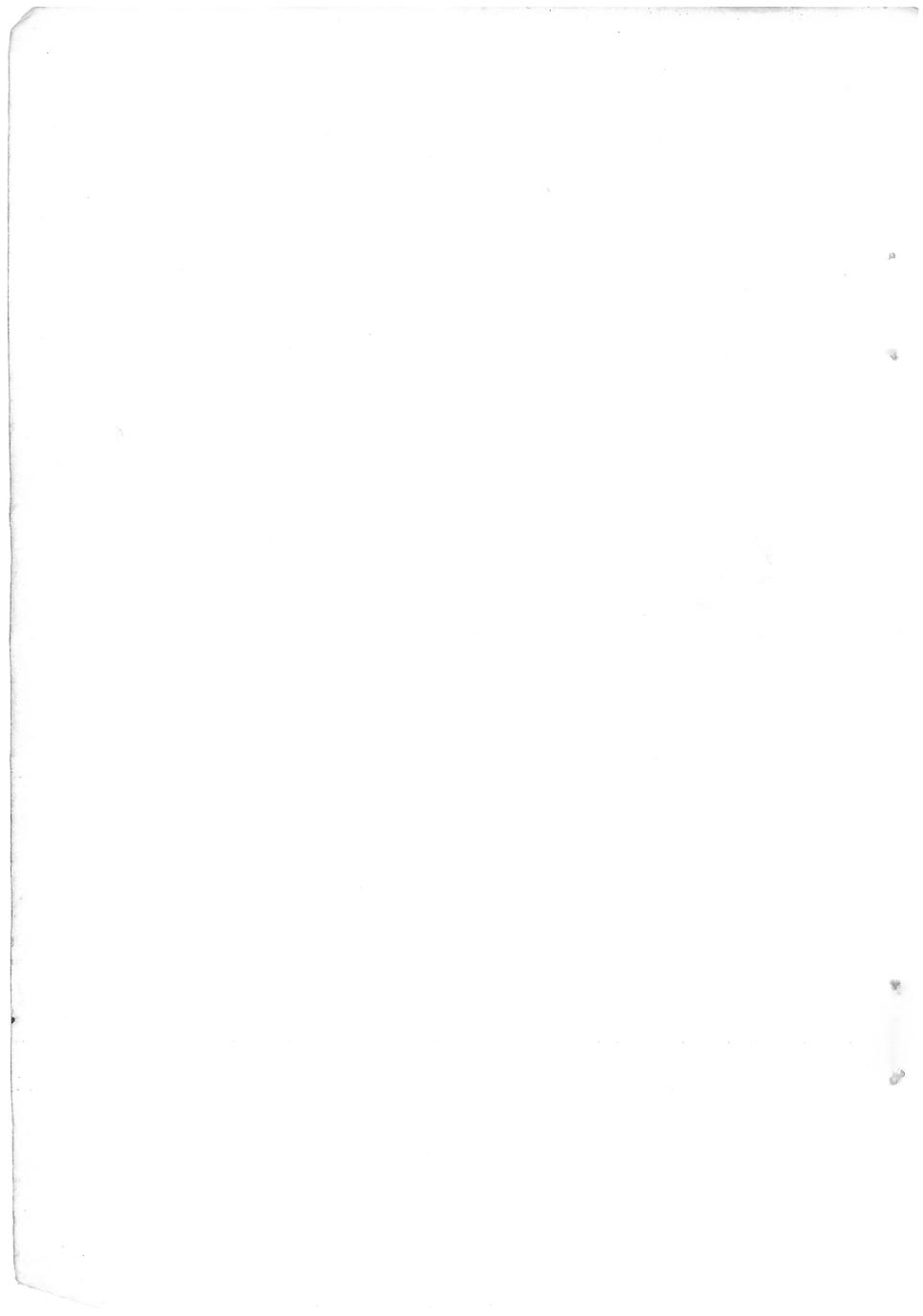
Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
:	
:	
:	
:	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD	"SD" type oil seal
SO	"SO" type oil seal
SW	"SW" type oil seal
E	"E" type circlip
R	"R" type circlip
F/No.	Frame No. (Applicable machine No.)

- (4) The parts marked with "X" in your country column are exclusive for your country, therefore, you should place an order only those parts. Meanwhile, the other parts are common for all European countries, and then we do not mention the names of countries.
- (5) This parts marked with * in the remark column of this list are not supplied with by Yamaha, those have to be found locally.
- (6) Please be advised that we supply you with Head Lamp Unit Ass'y, Tail Lamp Unit Ass'y and Flasher Lamp Ass'y without bulbs.
- (7) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (8) This Parts List is based on the model in the production line on Mar., 10, 1975. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.



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CHASSIS

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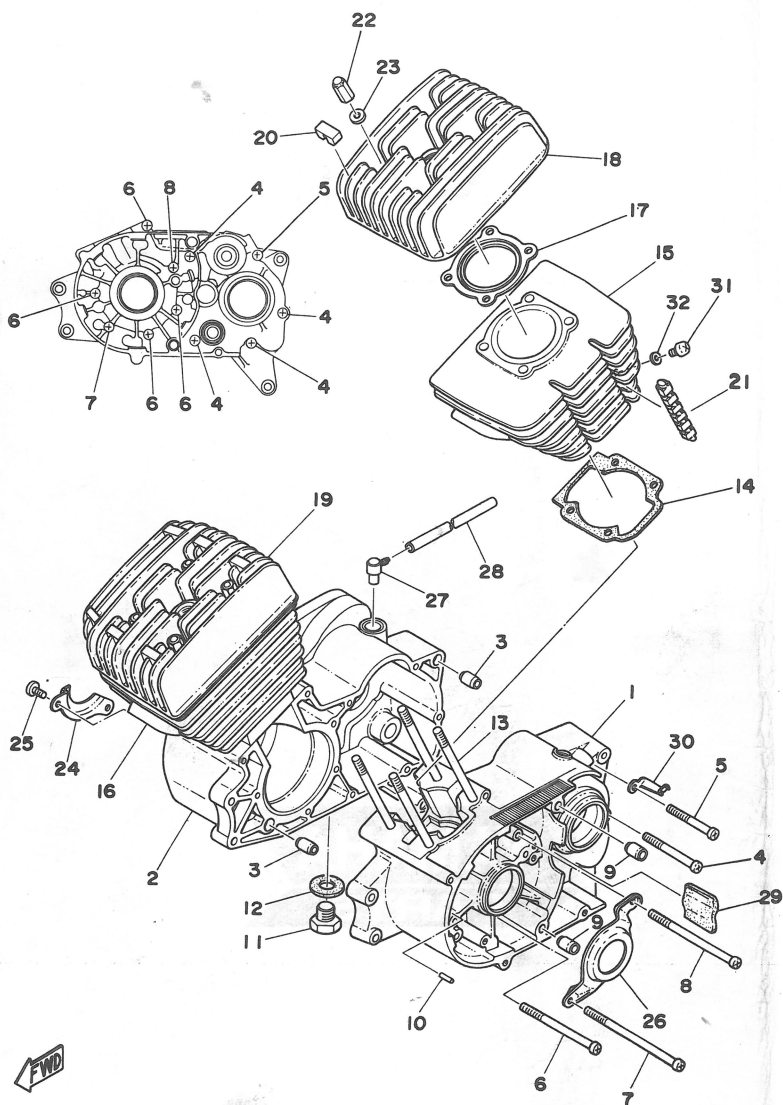
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ENGINE



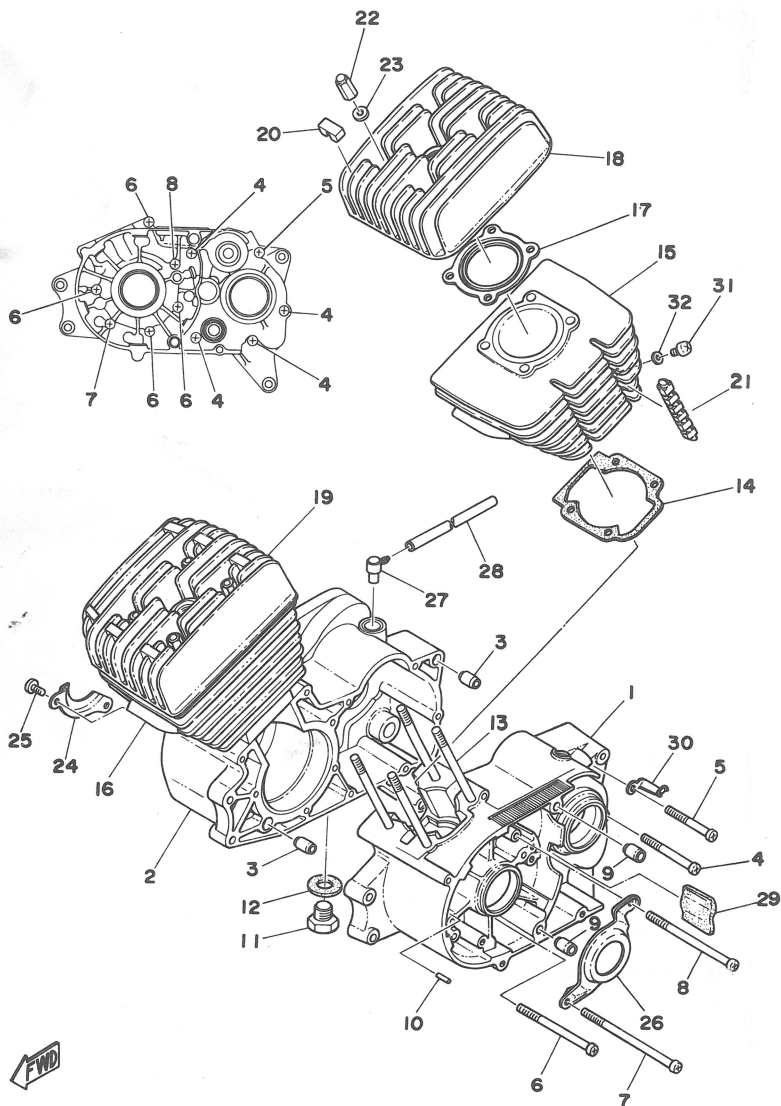
Fig. 1 CRANKCASE · CYLINDER



CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
1- 1	397-15111-00	CASE, crank left	1	1		
1- 2	397-15121-00	CASE, crank right	1	1		
1- 3	91810-05016	PIN, dowel (8.4-12-16)	2	2		
1- 4	92501-06060	SCREW, panhead	4	4		
1- 5	92501-06050	SCREW, panhead	1	1		
1- 6	92501-06085	SCREW, panhead	4	4		
1- 7	92501-06110	SCREW, panhead	1	1		
1- 8	92501-06100	SCREW, panhead	1	1		
1- 9	91810-02015	PIN, dowel (6.4-10-15)	2	2		
1-10	93603-14026	PIN, dowel (3-17.8)	1	1		
1-11	90340-12005	PLUG, drain (132-15351-00)	1	1		
1-12	90430-12038	GASKET, drain plug (132-15353-00)	1	1		12.5-19-1.5
1-13	90116-07033	BOLT, stud (174-11361-00)	8	8		
1-14	397-11351-00	GASKET, cylinder	2	2		
1-15	397-11311-02	CYLINDER, left	1	1		
1-16	397-11321-02	CYLINDER, right	1	1		
1-17	273-11181-00	GASKET, cylinder head	2	2		
1-18	417-11111-00	HEAD, cylinder left	1	1		
1-19	417-11121-00	HEAD, cylinder right	1	1		
1-20	416-11161-00	ABSORBER	16	16		
1-21	417-11162-01	ABSORBER	4	4		
1-22	90176-07003	NUT, cap (166-11171-60)	8	8		
1-23	90201-07077	WASHER, plate (131-11175-00)	8	8		
1-24	397-15118-00	HOLDER	1	1		
1-25	92501-06012	SCREW, panhead	2	2		
1-26	389-15128-00	HOLDER	1	1		
1-27	120-15371-00	BREATHING	1	1		
1-28	90446-06008	HOSE (248-15373-00 5-150)	1	1		

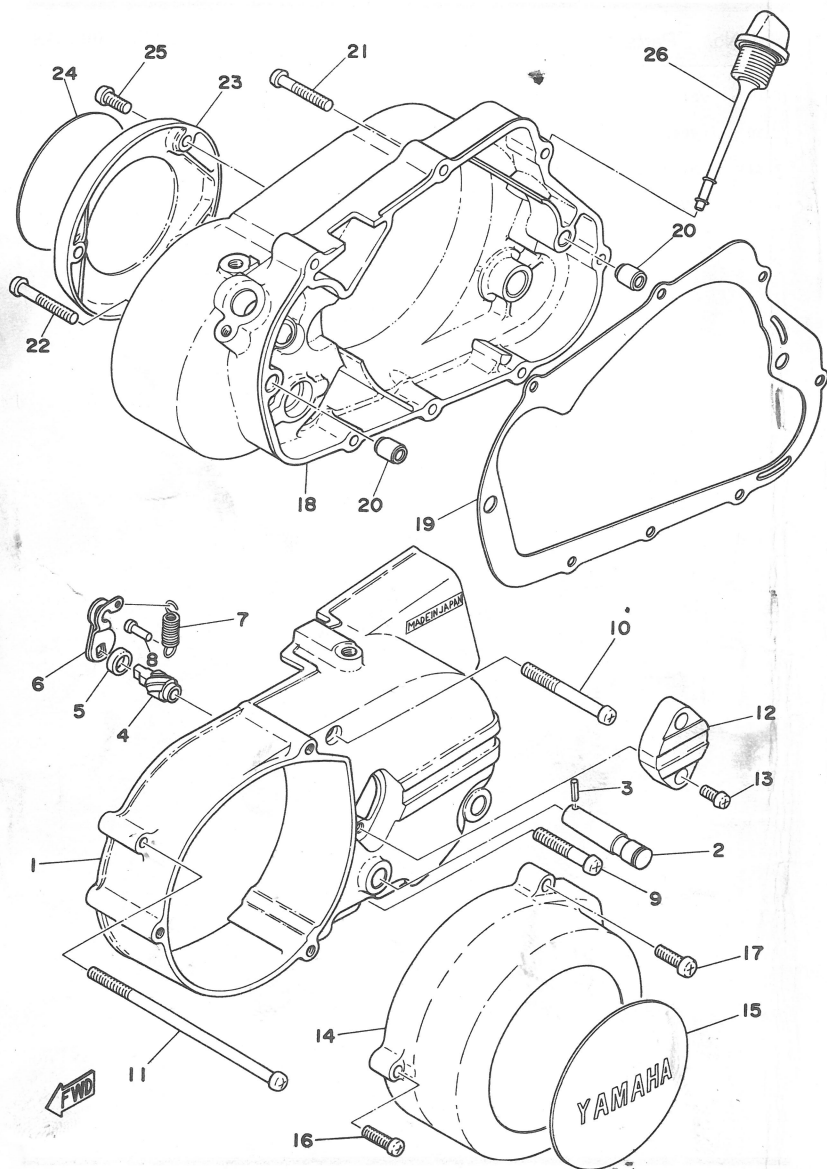
Fig. 1 CRANKCASE · CYLINDER



CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
1-29	241-15357-00	GROMMET	1	1		
1-30	90465-08046	CLAMP (337-81328-00)	1	1		
1-31	92503-06008	SCREW, panhead	2	2		
1-32	90430-06011	GASKET (137-13167-00)	2	2		

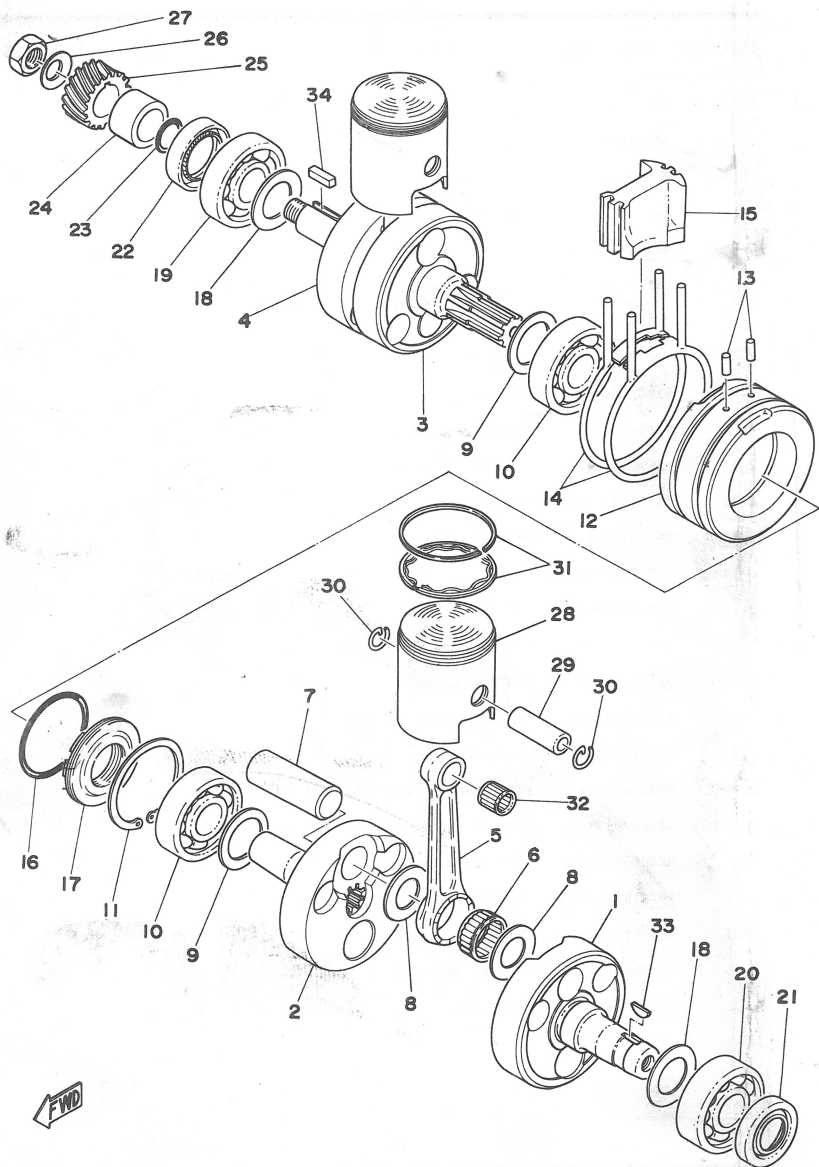
Fig. 2 CRANKCASE COVER



CRANKCASE COVER

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
2- 1	337-15410-00	CRANKCASE COVER ASS'Y, left	1	1		
2- 2	307-18188-00	. SHAFT	1	1		
2- 3	91609-30022	. PIN, spring	1	1		
2- 4	241-16341-01	. SCREW, push	1	1		
2- 5	93104-11028	. OIL SEAL (SO-10.5-15-3)	1	1		
2- 6	241-16342-00	. LEVER, push	1	1		
2- 7	90506-10019	. SPRING (132-16345-00)	1	1		
2- 8	132-16346-00	. HOOK, spring	1	1		
2- 9	92506-06040	SCREW, panhead	2	2		
2-10	92506-06060	SCREW, panhead	1	1		
2-11	92506-06140	SCREW, panhead	1	1		
2-12	337-15417-00	COVER, cap	1	1		
2-13	98506-05012	SCREW, panhead	2	2		
2-14	397-15415-00	COVER, generator	1	1		
2-15	389-15425-00	COVER	1	1		
2-16	92506-06025	SCREW, panhead	1	1		
2-17	92506-06020	SCREW, panhead	2	2		
2-18	337-15421-00	COVER, crankcase right	1	1		
2-19	237-15324-00	GASKET, crankcase right	1	1		
2-20	91810-02015	PIN, dowel (6.4-10-15)	2	2		
2-21	92506-06035	SCREW, panhead	7	7		
2-22	92506-06040	SCREW, panhead	1	1		
2-23	397-15416-00	COVER, oil pump	1	1		
2-24	389-15426-00	COVER	1	1		
2-25	92506-06015	SCREW, panhead	3	3		
2-26	307-15363-00	PLUG, oil	1	1		

Fig. 3 CRANK · PISTON



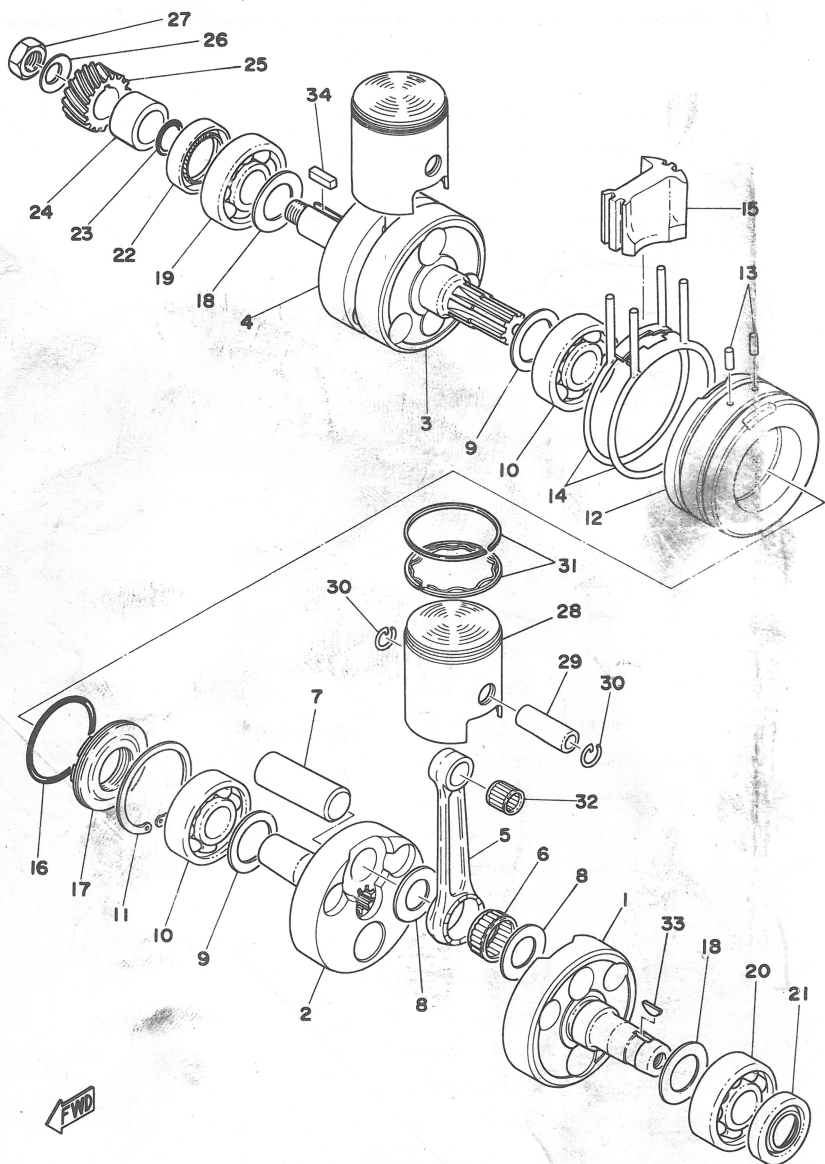
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CRANK · PISTON

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Sony

Ref. No.	Parts No.	Description	Q'ty 200 200DX	Applicable Machine No.	Remarks
3- 0-1	397-11400-01	CRANK ASS'Y	1	1	
3- 1	397-11412-00	. CRANK 1, left	1	1	
3- 2	174-11422-01	. CRANK 1, right	1	1	
3- 3	174-11432-01	. CRANK 2, left	1	1	
3- 4	397-11442-00	. CRANK 2, right	1	1	
3- 5	397-11651-00	. ROD, connecting	2	2	
3- 6	93310-42012	. BEARING	2	2	
3- 7	174-11681-00	. PIN, crank	2	2	
3- 8	174-11685-00	. WASHER, crank pin	4	4	
3- 9	132-11561-00-03	. SHIM, crank (25.5-35-0.3) ..	2	2	U.R.U.R.
	132-11561-00-05	. SHIM, crank (25.5-35-0.5) ..			
3-10	93306-20526	. BEARING (B6205C4)	2	2	
3-11	93450-52010	. CIRCLIP (52φ)	1	1	
3-12	174-11511-01	. COVER, crank	1	1	
3-13	93604-18058	. PIN, dowel (4-17.8)	2	2	
3-14	174-11512-02	. SEAL, crank cover	2	2	
3-15	397-11541-00	. METAL, filler	1	1	
3-16	93210-46044	. O-RING (3-46.2)	1	1	
3-17	174-11515-00	. SEAL, labyrinth	1	1	
3-18	132-11561-00-03	SHIM (25.5-35-0.3)	2	2	U.R.U.R.
	132-11561-00-05	SHIM (25.5-35-0.5)			
3-19	93306-30509	BEARING (B6305C3)	1	1	
3-20	93306-20517	BEARING (B6205C4)	1	1	
3-21	93102-20117	OIL SEAL (SD-20-40-8)	1	1	
3-22	93103-32031	OIL SEAL (SW-32-48-8)	1	1	
3-23	93210-18023	O-RING (1.2-17.6)	1	1	
3-24	174-11523-00	COLLAR, distance	1	1	
3-25	397-16111-00	GEAR, primary driven (16T) ...	1	1	
3-26	90208-12015	WASHER (164-16119-00)	1	1	

Fig. 3 CRANK · PISTON



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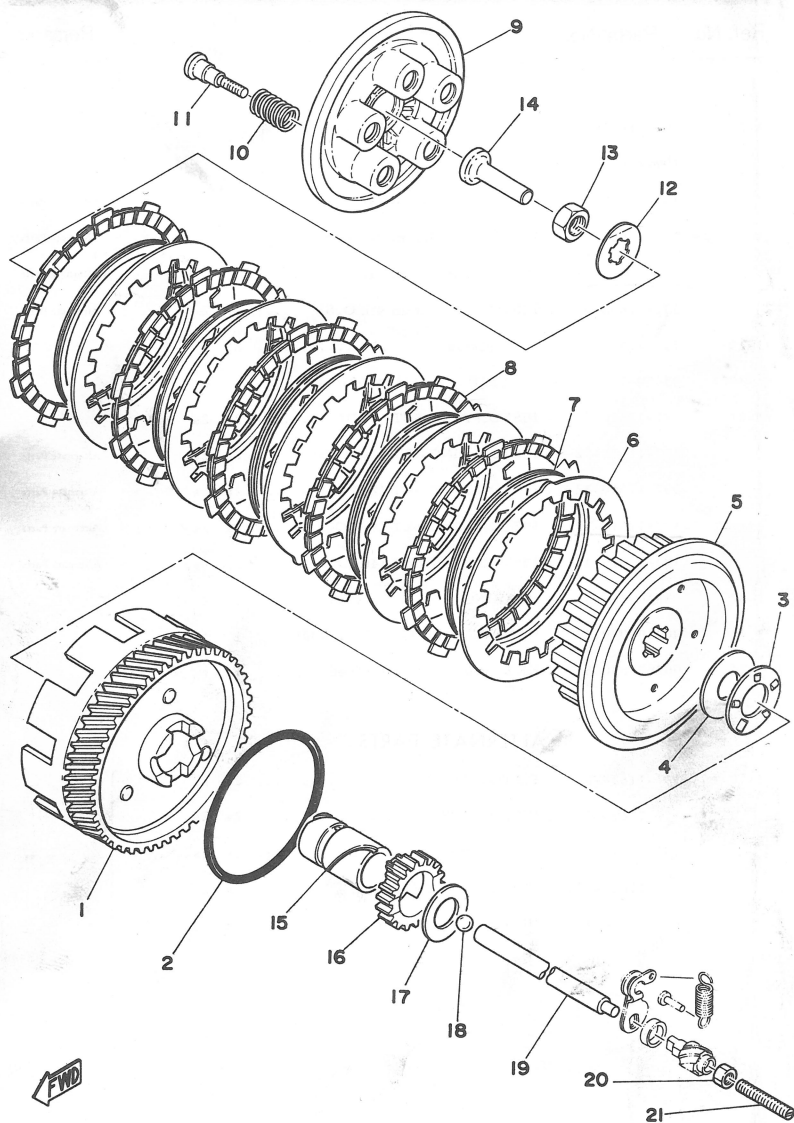
CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
3-27	90179-12044	NUT (353-16144-00)	1	1		
3-28	397-11631-00-96	PISTON (51.96mm STD)	2	2	U. R. U. R.	
	397-11631-00-97	PISTON (51.97mm STD)				
	397-11635-00	PISTON (52.25mm 1st O.S)	2	2		Alternate Parts
	397-11636-00	PISTON (52.50mm 2nd O.S)	2	2		Alternate Parts
	397-11637-00	PISTON (52.75mm 3rd O.S)	2	2		Alternate Parts
	397-11638-00	PISTON (53.00mm 4th O.S)	2	2		Alternate Parts
3-29	131-11633-00	PIN, piston	2	2		
3-30	93450-15023	CIRCLIP (131-11634-00)	4	4		
3-31	397-11610-02	PISTON RING SET (STD)	2s	2s		
	397-11610-12	PISTON RING SET (1st O.S)	2s	2s		Alternate Parts
	397-11610-22	PISTON RING SET (2nd O.S)	2s	2s		Alternate Parts
	397-11610-32	PISTON RING SET (3rd O.S)	2s	2s		Alternate Parts
	397-11610-42	PISTON RING SET (4th O.S)	2s	2s		Alternate Parts
3-32	93310-21403	BEARING	2	2		
3-33	90280-03017	KEY, woodruff (146-11545-00) ...	1	1		
3-34	90282-05005	KEY, woodruff (353-11546-00) ...	1	1		

ALTERNATE PARTS

3- 0-2	397-11630-00	PISTON ASS'Y (STD)	2s	2s	} Ref. No. 28, 29, 30, 31
	397-11630-10	PISTON ASS'Y (1st O.S)	2s	2s	
	397-11630-20	PISTON ASS'Y (2nd O.S)	2s	2s	
	397-11630-30	PISTON ASS'Y (3rd O.S)	2s	2s	
	397-11630-40	PISTON ASS'Y (4th O.S)	2s	2s	

Fig. 4 CLUTCH



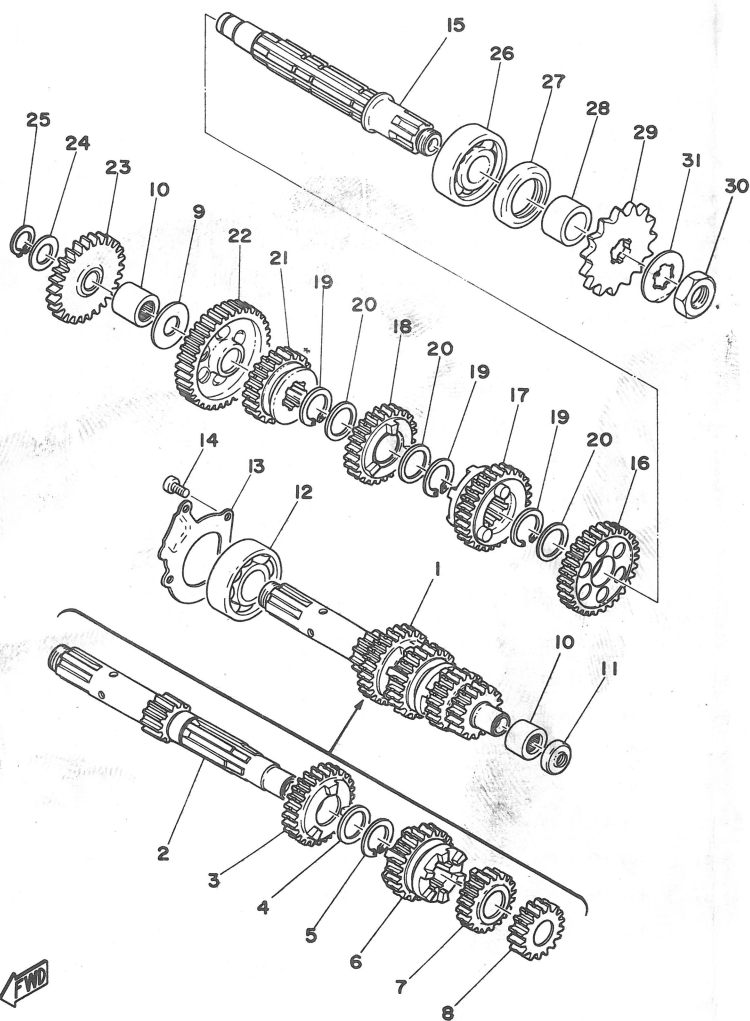
CLUTCH

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200 200DX			
4- 0-1	174-16301-60	CLUTCH ASS'Y	1	1		
4- 1	174-16105-01	. PRIMARY DRIVEN GEAR COMP. (53T)	1	1		
4- 2	93210-85075	. O-RING	1	1		
4- 3	93341-22603	. BEARING, thrust	1	1		
4- 4	174-16154-00	. PLATE, thrust (20-38-2.0) ...	1	1		
4- 5	174-16371-01	. BOSS, clutch	1	1		
4- 6	336-16324-00	. PLATE, clutch	5	5		
4- 7	137-16367-00	. RING, cushion	5	5		
4- 8	132-16321-00	. PLATE, friction	5	5		
4- 9	132-16351-00	. PLATE, pressure	1	1		
4-10	90501-20122	. SPRING (137-16333-00)	5	5		
4-11	90149-05057	. SCREW (137-16337-01)	5	5		
4-12	90215-16020	WASHER, lock (102-17464-00) ..	1	1		
4-13	90179-16018	NUT (102-17463-00)	1	1		
4-14	174-16356-00	ROD, push 1	1	1		
4-15	90387-20439	COLLAR (443-16176-01)	1	1		
4-16	251-15631-01	GEAR, kick pinion (18T)	1	1		
4-17	174-16164-00	PLATE, thrust (20.2-31-2.0) ..	1	1		
4-18	93505-16006	BALL (5/16 inch)	1	1		
4-19	237-16357-01	ROD, push 2	1	1		
4-20	95303-06700	NUT	1	1		
4-21	90113-06013	BOLT, set (241-16343-00)	1	1		

TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty 200 200DX	Applicable Machine No.	Remarks
5- 1	397-17410-00	MAIN AXLE COMP.	1	1	
5- 2	397-17411-00	. AXLE, main (12T)	1	1	
5- 3	397-17151-00	. GEAR, 5th pinion (25T)	1	1	
5- 4	90201-20266	. WASHER, plate (132-17216-00)	1	1	
5- 5	93440-20043	. CIRCLIP (132-17414-00)	1	1	
5- 6	397-17141-00	. GEAR, 4th pinion (22T)	1	1	
5- 7	397-17131-00	. GEAR, 3rd pinion (19T)	1	1	
5- 8	397-17121-00	. GEAR, 2nd pinion (16T)	1	1	
5- 9	164-17427-00-08 SHIM, drive axle (15.2-30-0.8)	} U.R.U.R	2	2	
	164-17427-00-10 SHIM, drive axle (15.2-30-1.0)				
	164-17427-00-12 SHIM, drive axle (15.2-30-1.2)				
5-10	93315-31502	BEARING	2	2	
5-11	237-15389-00	SEAL, push rod	1	1	
5-12	93306-30408	BEARING (B6304Z)	1	1	
5-13	248-17471-01	PLATE, cover	1	1	
5-14	98501-05010	SCREW, panhead	3	3	
5-15	397-17421-00	AXLE, drive	1	1	
5-16	397-17221-00	GEAR, 2nd wheel (30T)	1	1	
5-17	397-17231-00	GEAR, 3rd wheel (27T)	1	1	
5-18	397-17241-00	GEAR, 4th wheel (23T)	1	1	
5-19	93440-20043	CIRCLIP (132-17414-00)	3	3	
5-20	90201-20266	WASHER, plate (132-17216-00) ..	3	3	
5-21	397-17251-00	GEAR, 5th wheel (21T)	1	1	
5-22	174-17211-00	GEAR, 1st wheel (34T)	1	1	
5-23	403-15651-00	GEAR, kick idle (26T)	1	1	
5-24	132-15653-00-10 WASHER, thrust (13.3-22-1.0)	} U.R.U.R	1	1	
	132-15653-00-12 WASHER, thrust (13.3-22-1.2)				
	132-15653-00-14 WASHER, thrust (13.3-22-1.4)				
5-25	93410-13004	CIRCLIP (S-13)	1	1	

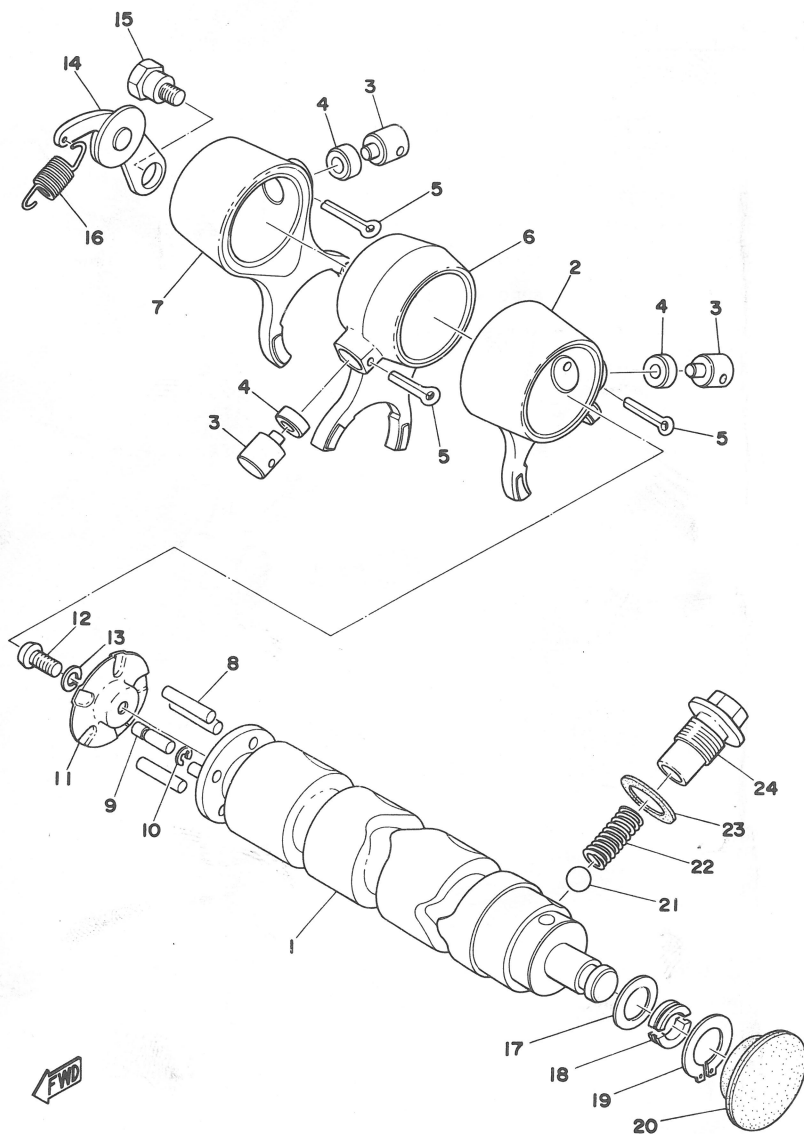
Fig. 5 TRANSMISSION



TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
5-26	93306-30401	BEARING (B6304)		1 1		
5-27	93102-28021	OIL SEAL (SD-28-44-7)		1 1		
5-28	90387-20346	COLLAR (102-17462-00)		1 1		
5-29	174-17461-40	SPROCKET, drive (14T)		} U.R.U.R 1 1		STD
	174-17461-50	SPROCKET, drive (15T)				
	174-17461-60	SPROCKET, drive (16T)				
	174-17461-70	SPROCKET, drive (17T)				
5-30	90179-16018	NUT (102-17463-00)		1 1		
5-31	90215-16020	WASHER (107-17464-00)		1 1		

Fig. 6 SHIFTER 1

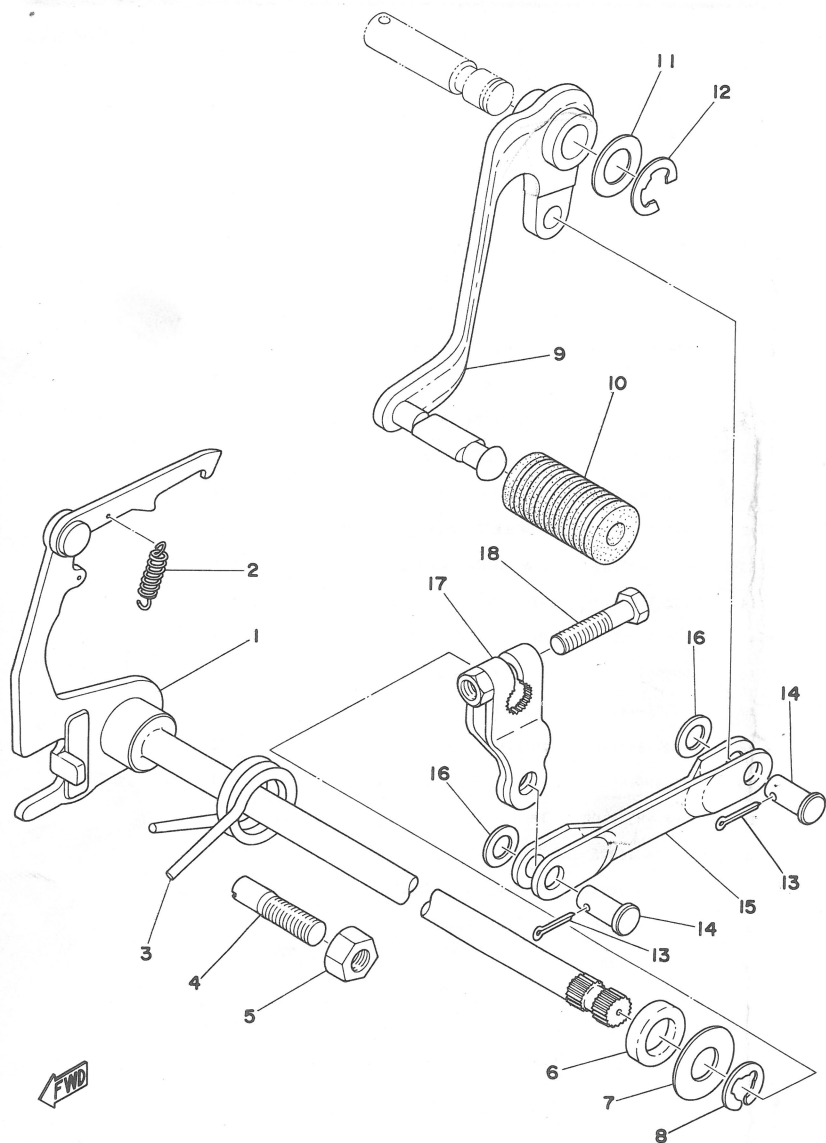


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SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
6- 0-1	174-18500-03	SHIFTER ASS'Y	1	1		
6- 1	174-18541-03	. CAM, shift	1	1		
6- 2	174-18511-00	. FORK, shift 1	1	1		
6- 3	90250-10020	. PIN (164-18552-01)	3	3		
6- 4	164-18551-00	. ROLLER, cam follower	3	3		
6- 5	91401-25020	. PIN, cotter	3	3		
6- 6	174-18512-00	. FORK, shift 2	1	1		
6- 7	174-18513-00	. FORK, shift 3	1	1		
6- 8	93604-22050	. PIN, dowel (4-21-8)	4	4		
6- 9	90249-04039	. PIN (174-18544-00)	1	1		
6-10	93430-03014	. CIRCLIP (E-2.5)	1	1		
6-11	164-18561-00	. PLATE, side	1	1		
6-12	98501-05012	. SCREW, panhead	1	1		
6-13	92901-05100	. WASHER, spring	1	1		
6-14	132-18140-01	STOPPER LEVER ASS'Y	1	1		
6-15	90109-06001	BOLT (132-18177-00)	1	1		
6-16	90506-09112	SPRING, stopper	1	1		
6-17	90201-12166	WASHER, plate (164-18572-00)	1	1		
6-18	164-18571-00	HOLDER, shift cam	2	2		
6-19	93440-15012	CIRCLIP	1	1		
6-20	307-18533-00	PLUG, blind	1	1		
6-21	93505-16006	BALL (5/16 inch)	1	1		
6-22	90501-12083	SPRING (174-18558-00)	1	1		
6-23	137-15353-00	GASKET (14.5-21-1.5)	1	1		
6-24	90109-14385	BOLT	1	1		

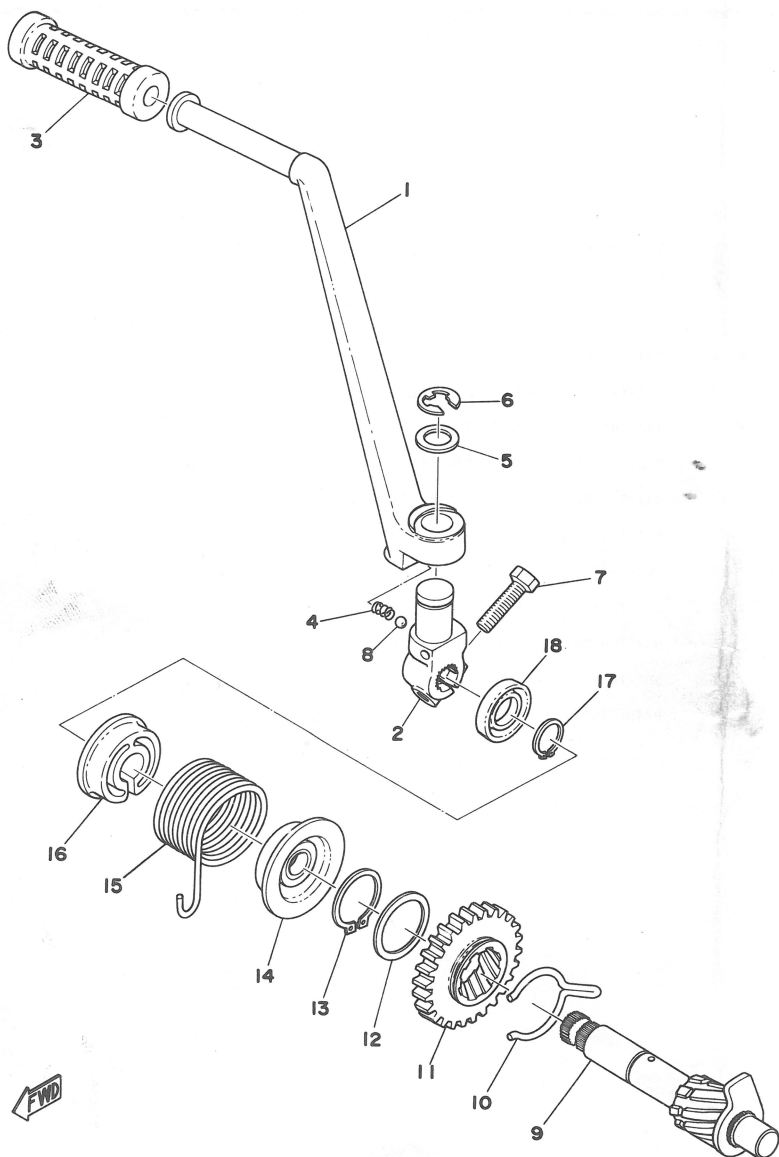
Fig. 7 SHIFTER 2



SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
7- 1	174-18101-02	CHANGE SHAFT ASS'Y	 1	1		
7- 2	90506-09009	SPRING (132-18123-00)	 1	1		
7- 3	90508-32207	SPRING (132-18124-00)	 1	1		
7- 4	90149-08094	SCREW, adjusting	 1	1		
7- 5	95301-08600	NUT	 1	1		
7- 6	93101-12004	OIL SEAL (S-12-22-5)	 1	1		
7- 7	90201-12183	WASHER, plate (132-18137-00)	.. 1	1		
7- 8	93430-10016	CIRCLIP (E-10)	 1	1		
7- 9	337-18111-00-93	PEDAL, change	 1	1		
7-10	132-18113-01	COVER, change pedal	 1	1		
7-11	90201-12174	WASHER, plate (183-22142-10)	.. 1	1		
7-12	93430-10016	CIRCLIP (E-10)	 1	1		
7-13	91401-16012	PIN, cotter	 2	2		
7-14	90240-08013	PIN (307-18118-00)	 2	2		
7-15	337-18115-00	ROD, change	 1	1		
7-16	90201-08085	WASHER, plate (141-18139-00)	.. 2	2		
7-17	307-18112-00-93	ARM, change	 1	1		
7-18	97301-06030	BOLT, hexagon	 1	1		

Fig. 8 KICK STARTER

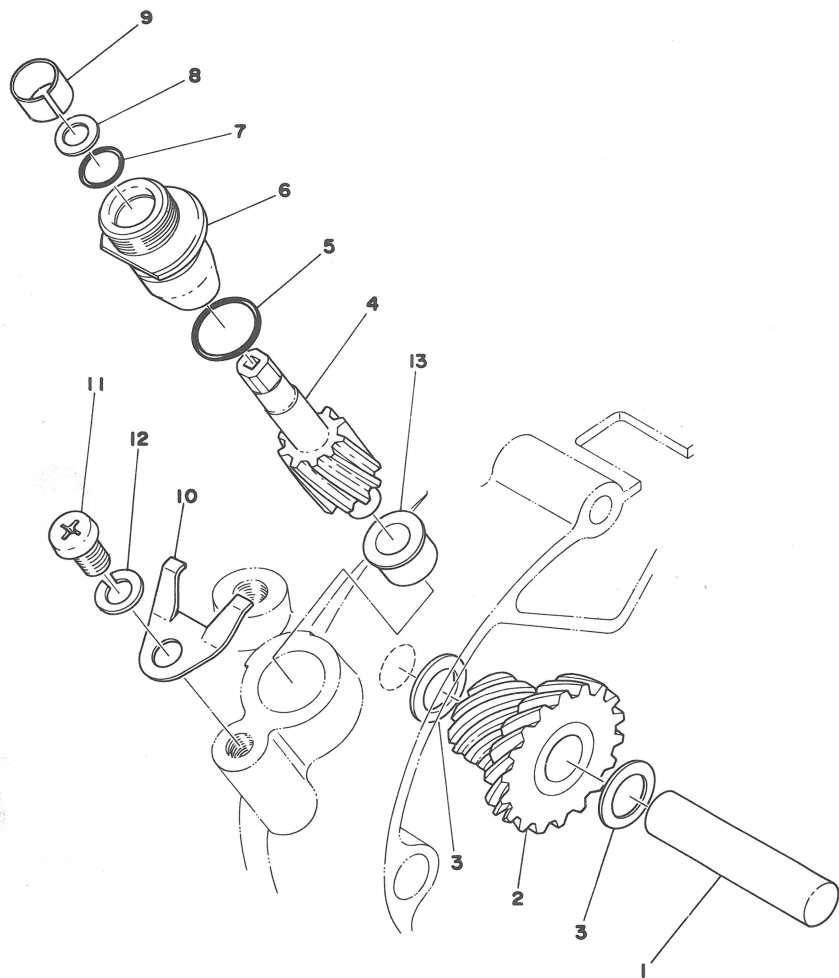


FWD

KICK STARTER

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200 200DX			
8- 1	278-15611-00-93	CRANK, kick	1	1		
8- 2	337-15621-01-91	BOSS, kick crank	1	1		
8- 3	156-15618-01	COVER, kick lever	1	1		
8- 4	90501-12081	SPRING (278-15622-00)	1	1		
8- 5	90201-15234	WASHER, plate (278-15613-00) ..	1	1		
8- 6	93430-10016	CIRCLIP (E-10)	1	1		
8- 7	97311-06025	BOLT	1	1		
8- 8	93507-32009	BALL (7/32 inch)	1	1		
8- 9	337-15660-00	KICK AXLE ASS'Y	1	1		
8-10	251-15687-00	CLIP, kick	1	1		
8-11	251-15641-01	GEAR, kick (26T)	1	1		
8-12	117-15644-00	SHIM (25.1-32-1.0)	1	1		
8-13	93410-25017	CIRCLIP (S-25)	1	1		
8-14	132-15664-00	GUIDE, kick spring	1	1		
8-15	90508-26136	SPRING (304-15665-00)	1	1		
8-16	132-15676-00	COVER, kick spring	1	1		
8-17	93410-15005	CIRCLIP (S-15)	1	1		
8-18	93109-15001	OIL SEAL (SDO-15-26-6)	1	1		

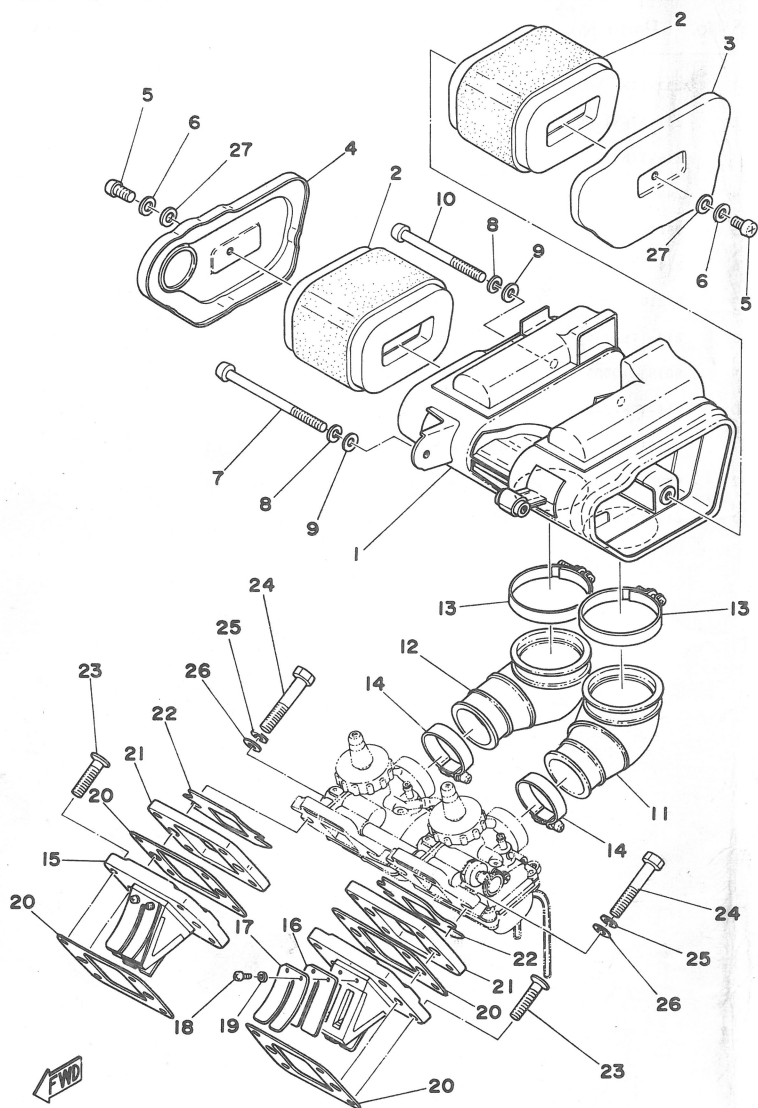
Fig. 9 TACHOMETER GEAR



TACHOMETER GEAR

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
9- 1	237-17861-00	AXLE, drive gear	1	1		
9- 2	237-17831-00	GEAR, drive	1	1		
9- 3	248-17837-00	SHIM (10.2-16-1.0)	2	2		
9- 4	248-17841-00	GEAR, driven	1	1		
9- 5	93210-13016	O-RING (1.8-13)	1	1		
9- 6	214-17811-01	HOUSING	1	1		
9- 7	93210-07100	O-RING (2.2-7.2)	1	1		
9- 8	214-17847-00	SHIM (7.5-10.8-0.4)	1	1		
9- 9	90383-10005	BUSHING (214-17815-00)	1	1		
9-10	214-17812-00	STOPPER	1	1		
9-11	92501-06010	SCREW, panhead	1	1		
9-12	92901-06100	WASHER, spring	1	1		
9-13	214-17843-00	BUSHING	1	1		

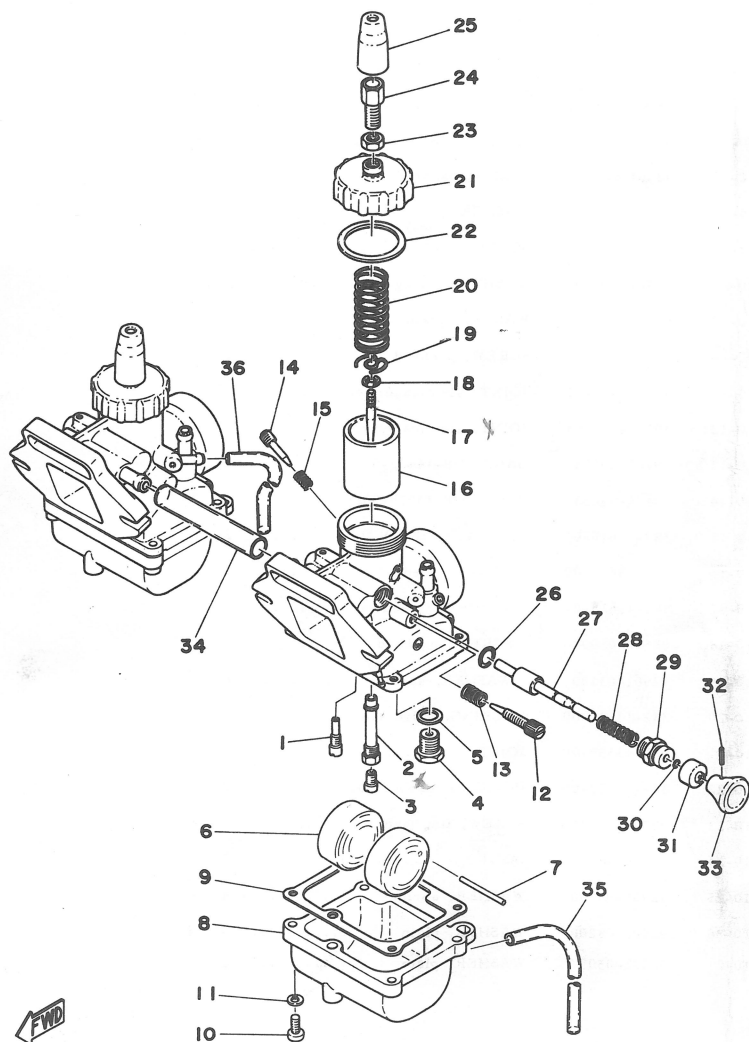
Fig. 10 INTAKE



INTAKE

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
10- 1	397-14411-00	CASE, air cleaner	1	1		
10- 2	396-14451-01	ELEMENT, air cleaner	2	2		
10- 3	389-14412-01	CAP, cleaner case left	1	1		
10- 4	397-14422-00	CAP, cleaner case right	1	1		
10- 5	92501-06010	SCREW, panhead	2	2		
10- 6	92901-06200	WASHER, plain	2	2		
10- 7	92501-06080	SCREW, panhead	1	1		
10- 8	92901-06100	WASHER, spring	2	2		
10- 9	92901-06200	WASHER, plain	2	2		
10-10	92501-06070	SCREW, panhead	1	1		
10-11	397-14453-01	JOINT, air cleaner left	1	1		
10-12	397-14463-01	JOINT, air cleaner right	1	1		
10-13	90460-49058	BAND (278-14455-00)	2	2		
10-14	90460-39053	BAND (278-13575-00)	2	2		
10-15	389-13610-01	REED VALVE ASS'Y	2	2		
10-16	389-13613-00	. VALVE, reed	4	4		
10-17	389-13616-01	. STOPPER, reed valve	4	4		
10-18	98512-03008	. SCREW, panhead	8	8		
10-19	92901-03100	. WASHER, spring	8	8		
10-20	389-13621-00	PACKING, valve seat	4	4		
10-21	389-13555-00	JOINT	2	2		
10-22	389-13622-00	PACKING, carburetor	2	2		
10-23	92706-06025	SCREW, flat head	8	8		
10-24	91316-08040	BOLT	4	4		
10-25	92906-08100	WASHER, spring	4	4		
10-26	92906-08200	WASHER, plain	4	4		
10-27	90202-05057	WASHER, plate	2	2		

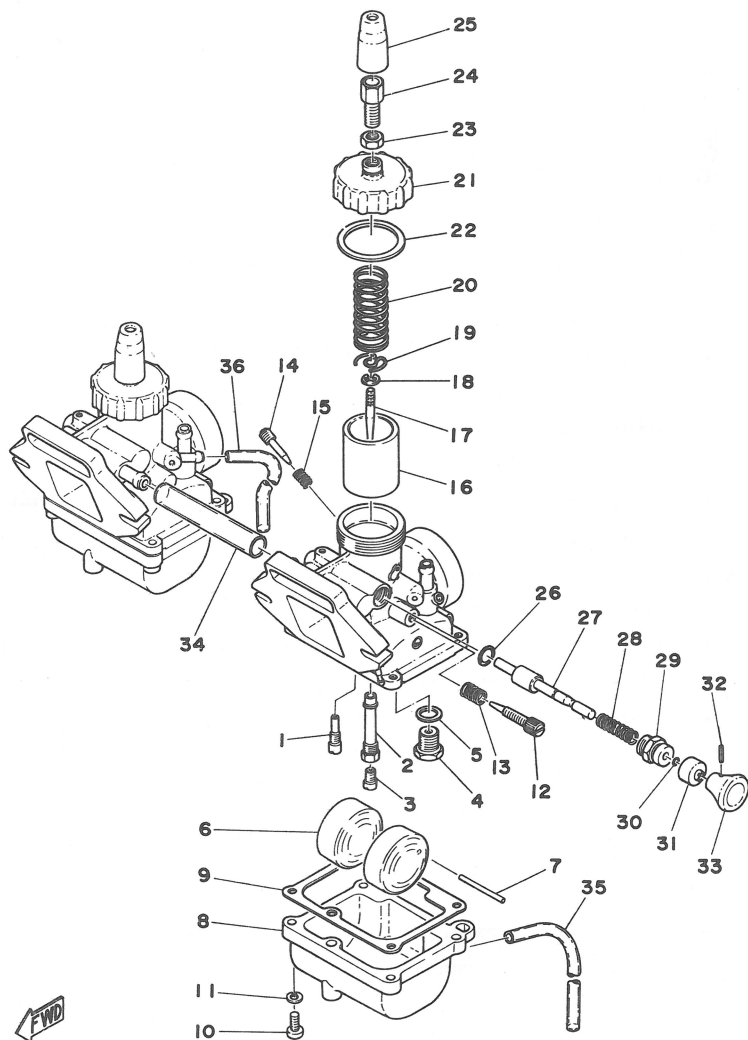
Fig. 11 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
11- 0-1	417-14301-90	CARBURETOR ASS'Y, left	1	1		
11- 0-2	417-14302-90	CARBURETOR ASS'Y, right	1	1		
11- 1	367-14342-22	. JET, pilot (#44)	2	2		
11- 2	396-14341-00	. NOZZLE, main	2	2		
11- 3	396-14343-44	. JET, main (#88)	U. R. U. R. 2 2			STD
	396-14343-46	. JET, main (#92)				
	396-14343-47	. JET, main (#94)				
	396-14343-48	. JET, main (#96)				
	396-14343-50	. JET, main (#100)				
11- 4	396-14390-25	. VALVE SEAT ASS'Y (#2.5)	2	2		
11- 5	367-14195-00	. WASHER, valve seat	2	2		
11- 6	367-14385-00	. FLOAT	2	2		
11- 7	367-14386-00	. PIN, float	2	2		
11- 8	397-14181-00-33	. BODY, float chamber	2	2		Yamaha Black
11- 9	389-14384-00	. GASKET, float chamber	2	2		
11-10	98501-04010	. SCREW, panhead	8	8		
11-11	92901-04100	. WASHER, spring	8	8		
11-12	396-14211-00	. SCREW, pilot adjusting	2	2		
11-13	389-14212-00	. SPRING, pilot adjusting	2	2		
11-14	396-14323-00	. SCREW, air adjusting	2	2		
11-15	389-14333-00	. SPRING, air adjusting	2	2		
11-16	397-14312-25	. VALVE, throttle left	1	1		
	397-14313-25	. VALVE, throttle right	1	1		
11-17	397-14336-00	. NEEDLE (4F51-2)	2	2		
11-18	389-14137-00	. CLIP	2	2		
11-19	396-14136-00	. SPRING, seat	2	2		
11-20	396-14331-00	. SPRING, throttle valve	2	2		
11-21	389-14168-00-33	. CAP, mixing chamber	2	2		Yamaha Black
11-22	389-14126-00	. PACKING	2	2		
11-23	288-14161-00	. NUT, wire adjusting	2	2		

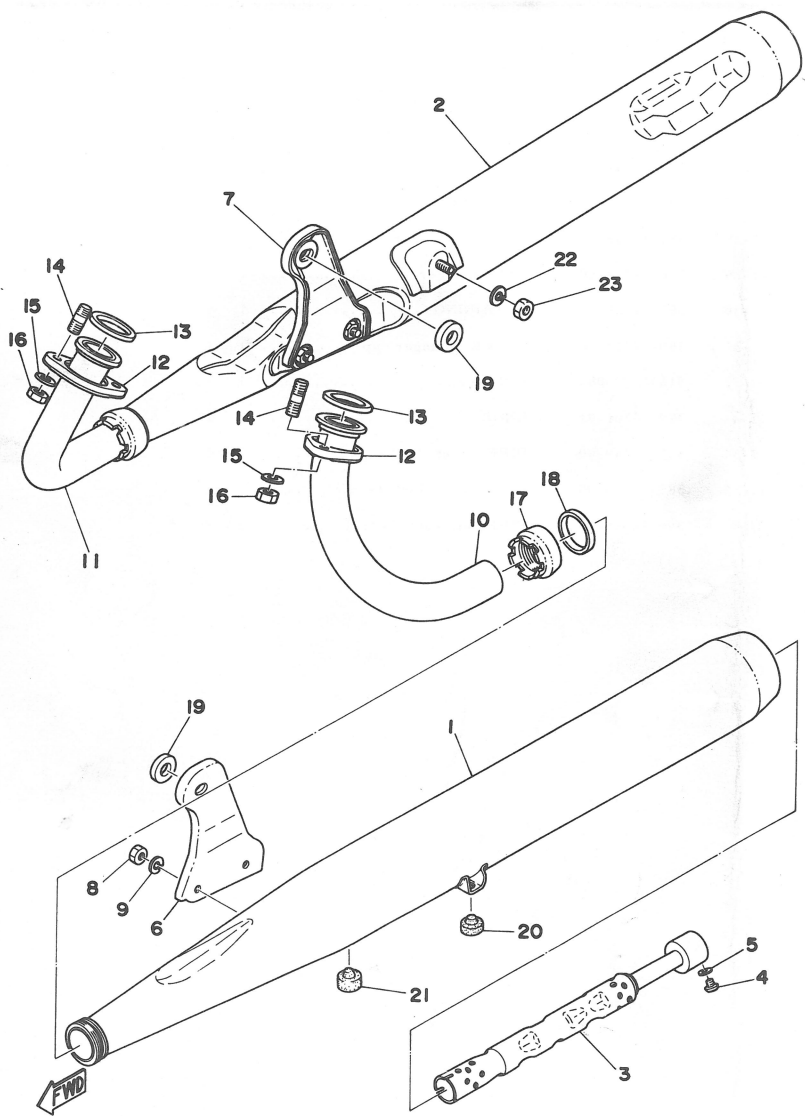
Fig. 11 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
11-24	396-14124-00	. SCREW, wire adjusting	 2	2		
11-25	367-14169-00	. CAP	 2	2		
11-26	389-14147-00	. O-RING	 1	1		
11-27	396-14371-00	. PLANGER, starter	 1	1		
11-28	389-14335-00	. SPRING, plunger	 1	1		
11-29	396-14374-00	. CAP, plunger	 1	1		
11-30	389-14138-00	. RETAINING	 1	1		
11-31	389-14373-00	. COVER, plunger cap	 1	1		
11-32	91690-20008	. PIN, spring	 1	1		
11-33	389-14261-01	. KNOB	 1	1		
11-34	397-14349-00	. PIPE, joint	 1	1		
11-35	389-14396-00	. PIPE, over flow (3-160)	 2	2		
11-36	396-14348-00	. PIPE, air vent (3-220)	 2	2		

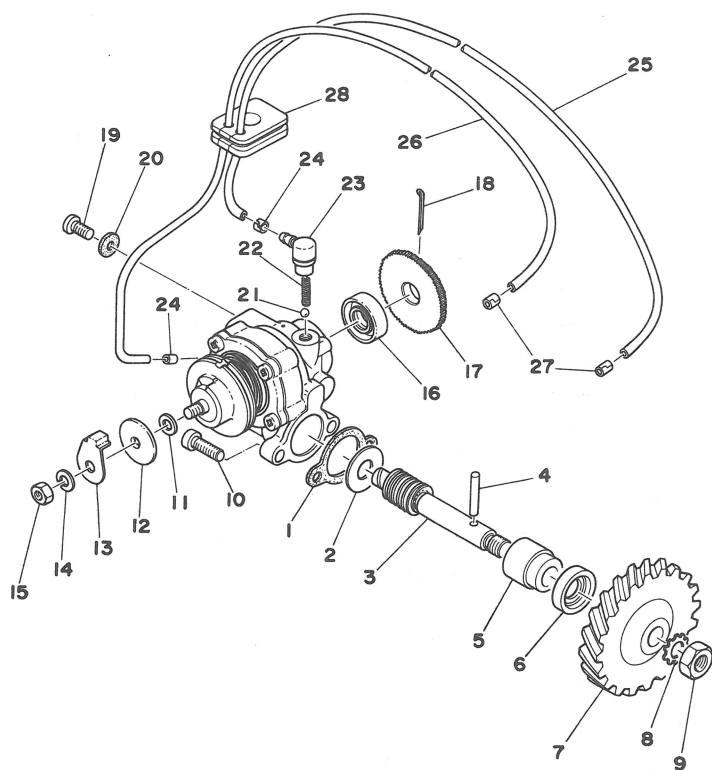
Fig. 12 EXHAUST



EXHAUST

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
12- 1	397-14710-01	MUFFLER ASS'Y, left	1	1		
12- 2	397-14720-01	MUFFLER ASS'Y, right	1	1		
12- 3	397-14753-00	. SILENCER	2	2		
12- 4	98501-05010	. SCREW, panhead	2	2		
12- 5	92901-05100	. WASHER, spring	2	2		
12- 6	397-14771-00-33	. STAY, muffler left	1	1		Yamaha Black
12- 7	397-14781-00-33	. STAY, muffler right	1	1		Yamaha Black
12- 8	95301-08600	. NUT	4	4		
12- 9	92901-08100	. WASHER, spring	4	4		
12-10	397-14611-02	PIPE, exhaust left	1	1		
12-11	397-14621-02	PIPE, exhaust right	1	1		
12-12	307-14612-00	NUT, ring	2	2		
12-13	132-14613-00	GASKET, exhaust	2	2		
12-14	90116-08116	BOLT, stud	4	4		
12-15	92901-08100	WASHER, spring	4	4		
12-16	95303-08600	NUT	4	4		
12-17	132-14713-00	NUT, muffler joint	2	2		
12-18	132-14714-01	GASKET, muffler joint	2	2		
12-19	337-14779-00	COLLAR, distance (15-30-6.5)	2	2		
12-20	102-27114-00	STOPPER, main stand	1	1		
12-21	371-27114-00	STOPPER, main stand	1	1		
12-22	92901-08100	WASHER, spring	2	2		
12-23	95301-08600	NUT, hexagon	2	2		

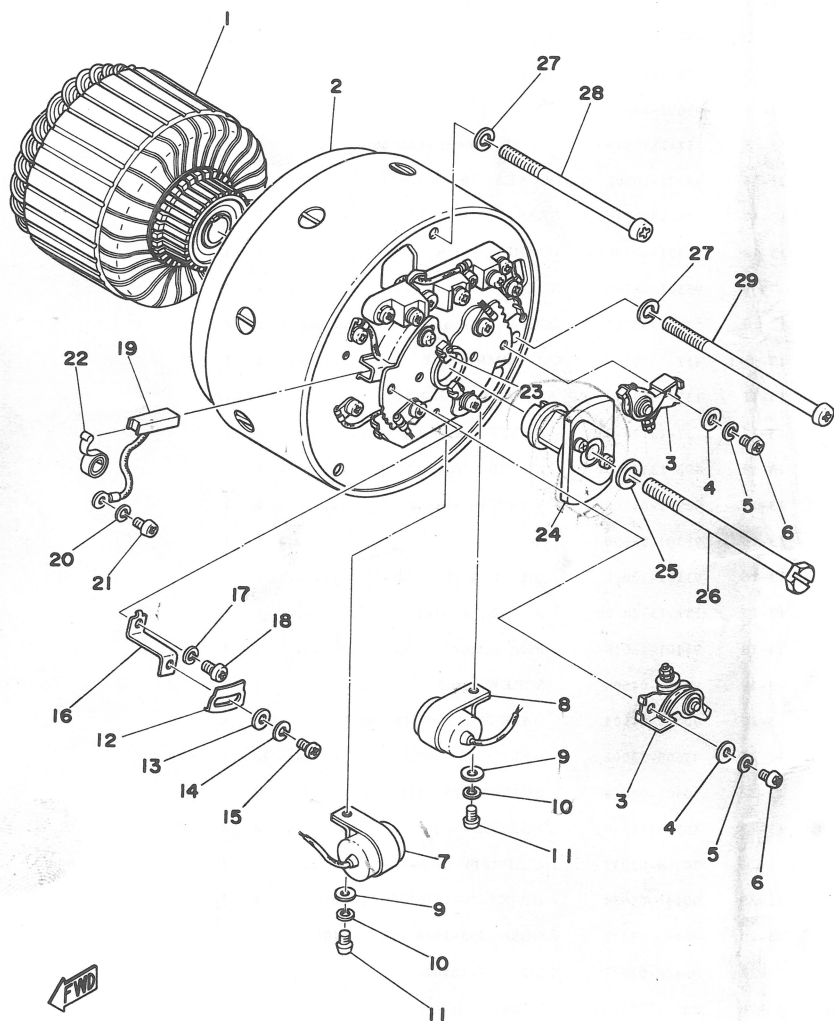
Fig.13 OIL PUMP



OIL PUMP

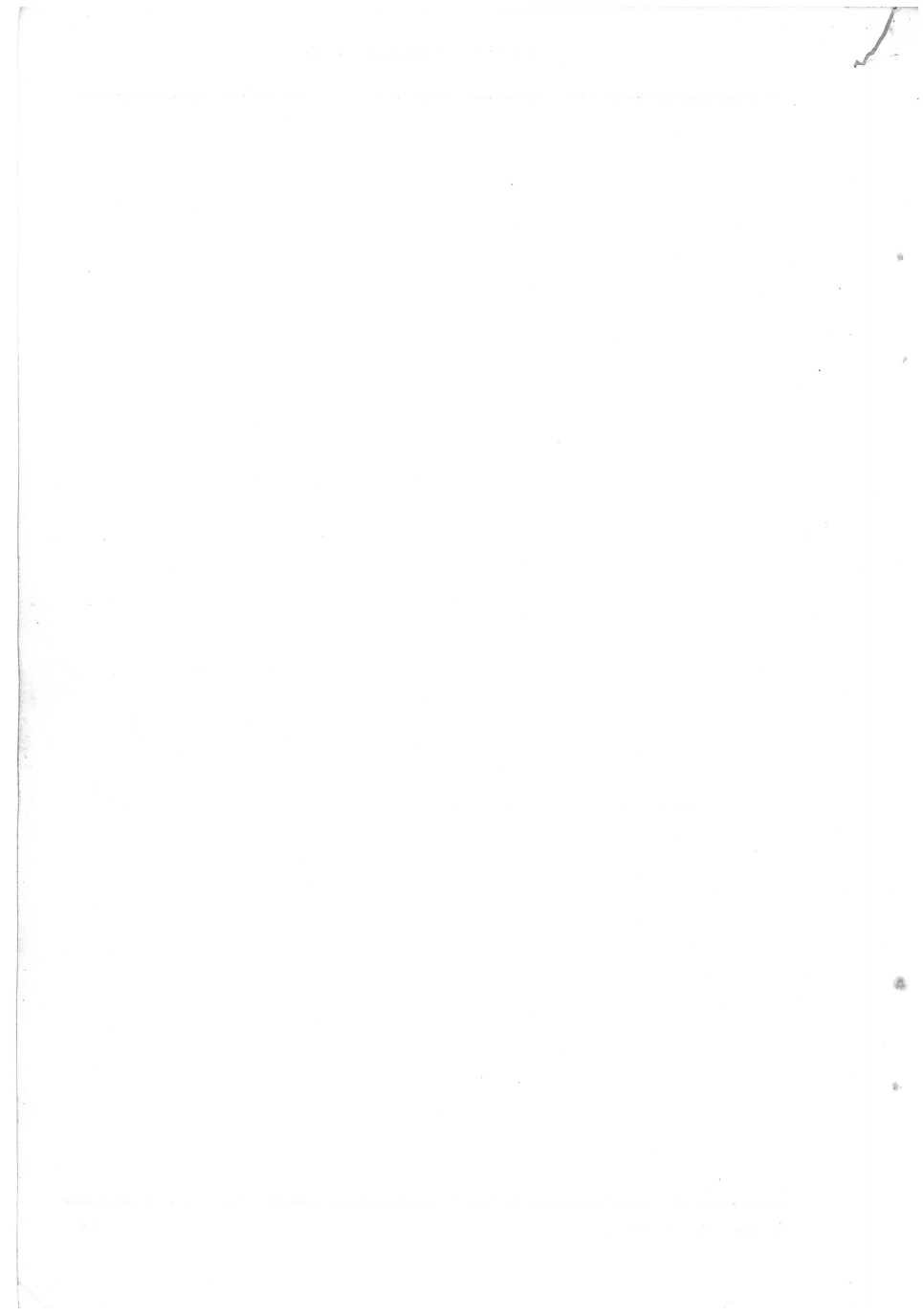
Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
13- 1	126-13116-00	GASKET, pump case	1	1		
13- 2	256-17837-00	SHIM	1	1		
13- 3	174-13175-00	SHAFT, worm	1	1		
13- 4	93603-22028	PIN, dowel (3-21.8)	1	1		
13- 5	137-13176-00	METAL, worm shaft outer	1	1		
13- 6	93101-10002	OIL SEAL (S-10-22-7)	1	1		
13- 7	174-13178-00	GEAR, drive (20T)	1	1		
13- 8	92901-08400	WASHER, tooth	1	1		
13- 9	95301-08700	NUT	1	1		
13-10	98501-05015	SCREW, panhead	2	2		
13- 0-1	417-13101-00	OIL PUMP ASS'Y	1	1		
13-11	137-13137-00-10	. SHIM (5.8-10-0.1)			U.R.U.R	
13-12	137-13138-01	. PLATE, adjusting	1	1		
13-13	402-13146-00	. COVER	1	1		
13-14	92901-05100	. WASHER, spring	1	1		
13-15	95301-05600	. NUT	1	1		
13-16	93101-10001	. OIL SEAL (S-10-21-5)	1	1		
13-17	137-13128-00	. PLATE, starter	1	1		
13-18	91401-12018	. PIN, cotter	1	1		
13-19	98901-04008	. SCREW, bind	1	1		
13-20	90430-04004	. GASKET (137-13187-00)	1	1		
13-21	93505-32002	. BALL (5/32 inch)	2	2		
13-22	90501-02018	. SPRING (278-13169-00)	2	2		
13-23	353-13552-01	. NOZZLE	2	2		
13-24	90468-02033	. CLIP (214-13164-00)	2	2		
13-25	90445-05034	. HOSE (278-13161-00 3-420)	1	1		
13-26	90445-05217	. HOSE (353-13161-00 3-240)	1	1		
13-27	90468-02033	CLIP (214-13164-00)	2	2		
13-28	293-13174-00	HOLDER, oil pipe	1	1		

Fig. 14 STARTER GENERATOR



STARTER GENERATOR

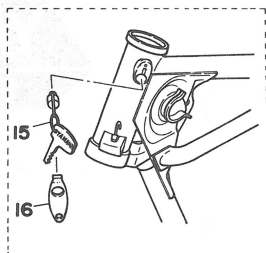
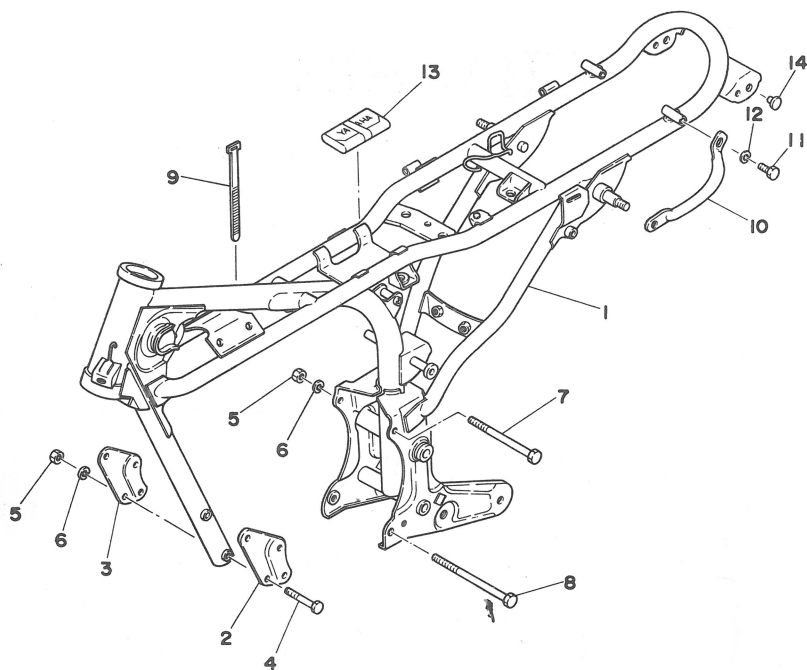
Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
14- 0-1	397-81100-10	STARTER GENERATOR ASS'Y	1	1		
14- 1	397-81155-10	. ARMATURE	1	1		
14- 2	397-81110-10	. STATOR ASS'Y	1	1		
14- 3	183-81421-10	. . CONTACT BREAKER ASS'Y	2	2		
14- 4	92901-04200	. . WASHER, plain	2	2		
14- 5	92901-04100	. . WASHER, spring	2	2		
14- 6	165-81145-21	. . SCREW, cylinder head (4-8)	2	2		
14- 7	132-81226-10	. . CONDENSER, left	1	1		
14- 8	132-81225-10	. . CONDENSER, right	1	1		
14- 9	92901-04200	. . WASHER, plain	2	2		
14-10	92901-04100	. . WASHER, spring	2	2		
14-11	165-81145-21	. . SCREW, panhead	2	2		
14-12	133-81132-10	. . PLATE, timing	1	1		
14-13	92901-04200	. . WASHER, plain	1	1		
14-14	92901-04100	. . WASHER, spring	1	1		
14-15	164-81245-21	. . SCREW, panhead	1	1		
14-16	299-81133-10	. . FIXTURE, timing plate	1	1		
14-17	92901-04100	. . WASHER, spring	1	1		
14-18	164-81245-21	. . SCREW, panhead	1	1		
14-19	101-81111-10	. . BRUSH	4	4		
14-20	92901-04100	. . WASHER, spring	4	4		
14-21	98501-04008	. . SCREW, panhead	4	4		
14-22	141-81113-10	. . SPRING, brush	4	4		
14-23	207-81331-10	. . LUBRICATOR	2	2		
14-24	337-81153-10	. . GOVERNOR ASS'Y	1	1		
14-25	92901-08100	WASHER, spring	1	1		
14-26	90143-07016	SCREW (372-81152-10)	1	1		
14-27	92901-06100	WASHER, spring	3	3		
14-28	92501-06085	SCREW, panhead	1	1		
14-29	92501-06095	SCREW, panhead	2	2		



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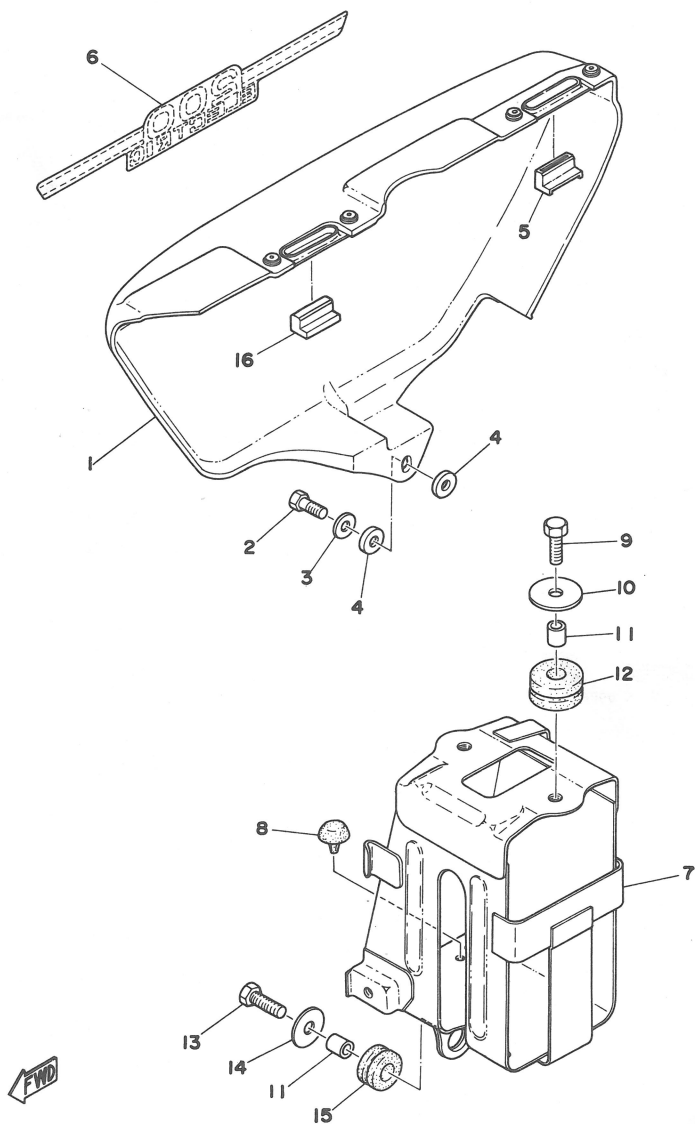
Fig. 15 FRAME



FRAME

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks	
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND		ITALY
15- 1	398-21110-01-33	FRAME COMP.	1	x						x				x		Yamaha Black
	397-21110-21-33	FRAME COMP.	1					x								Yamaha Black
	417-21110-40-33	FRAME COMP.	1		x											Yamaha Black
	417-21110-20-33	FRAME COMP.	1	x												Yamaha Black
15- 2	337-21315-00	STAY, engine front left	1 1	x	x	x		x		x				x		
15- 3	337-21316-00	STAY, engine front right	1 1	x	x	x		x		x				x		
15- 4	95821-08060	BOLT, hexagon	4 4	x	x	x		x		x				x		
15- 5	95301-08600	NUT, hexagon	6 6	x	x	x		x		x				x		
15- 6	92901-08100	WASHER, spring	6 6	x	x	x		x		x				x		
15- 7	95821-08115	BOLT, hexagon	1 1	x	x	x		x		x				x		
15- 8	90105-08028	BOLT	1 1	x	x	x		x		x				x		
15- 9	803-82591-00	BAND	2 2	x	x	x		x		x				x		
15-10	337-21165-00-93	HANDLE, standing	1 1	x	x	x		x		x				x		
15-11	97301-06020	BOLT	1		x											
15-12	92901-06100	WASHER, spring	1		x											
15-13	397-28100-11	TOOL ASS'Y	1 1	x	x	x		x		x				x		
15-14	90338-09060	PLUG	2		x											
15-15	169-23480-10	STEERING LOCK ASS'Y	1	x		x										*
15-16	134-23484-10	CAP, handle lock	1	x		x										*

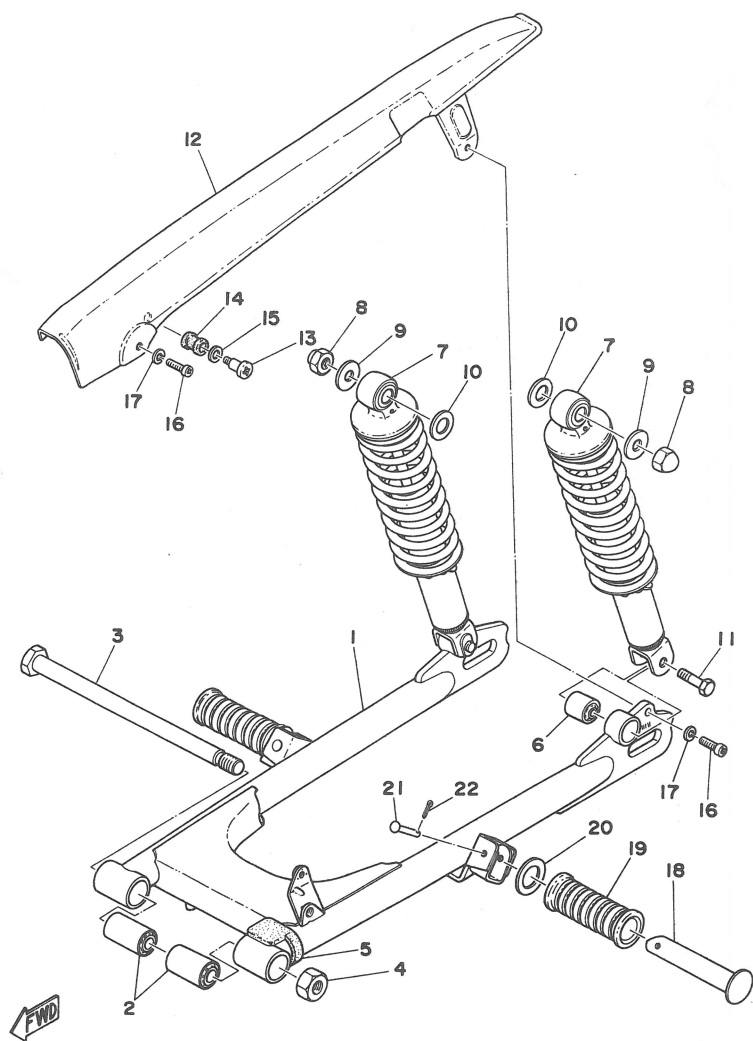
Fig.16 SIDE COVER - BATTERY BOX



SIDE COVER · BATTERY BOX

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
16- 1	417-21711-00-F7	COVER, side	1	1		High Sparkle Blue
16- 2	90109-06005	BOLT (337-84752-00)	1	1		
16- 3	90201-08100	WASHER, plate	1	1		
16- 4	360-21746-00	DAMPER, side cover 2	2	2		
16- 5	416-21717-00	DAMPER, side cover	1	1		
16- 6	417-21783-31	EMBLEM 200	1	1		
16- 7	397-21170-00	BATTERY BOX COMP.	1	1		
16- 8	141-21717-00	DAMPER, side cover	4	4		
16- 9	97301-06020	BOLT, hexagon	2	2		
16-10	90201-06074	WASHER, plate (248-21757-00) ..	2	2		
16-11	90387-07390	COLLAR	3	3		
16-12	248-21717-00	DAMPER, battery box	2	2		
16-13	97301-06025	BOLT, hexagon	1	1		
16-14	90201-06067	WASHER, plate	1	1		
16-15	90480-14102	GROMMET (214-21717-00)	1	1		
16-16	371-21737-00	DAMPER, side cover	1	1		

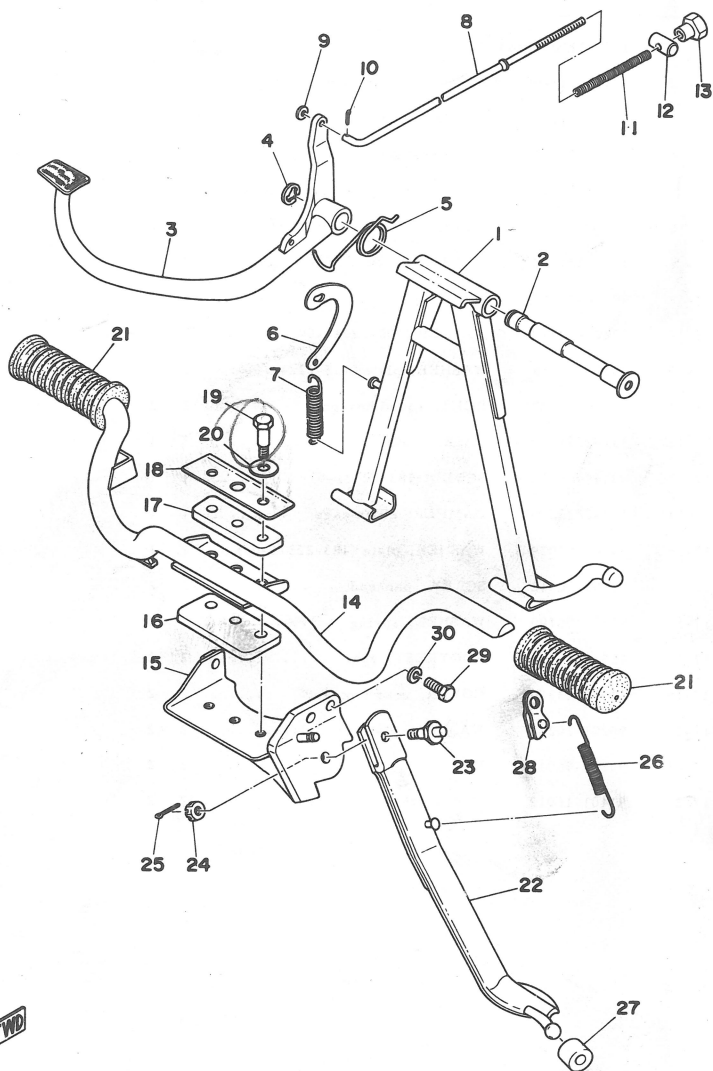
Fig. 17 REAR ARM · REAR CUSHION · CHAIN CASE



REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
17- 1	417-22110-00-33	REAR ARM COMP.	1	1		Yamaha Black
17- 2	174-22123-00	BUSHING, rear arm	2	2		
17- 3	337-22141-00	SHAFT, pivot	1	1		
17- 4	90170-14163	NUT, hexagon	1	1		
17- 5	173-22151-00	SEAL, guard	1	1		
17- 6	164-22216-00	BUSHING, rear cushion	2	2		
17- 7	337-22210-20	REAR CUSHION ASS'Y	2	2		
17- 8	90176-10013	NUT, cap	2	2		
17- 9	90201-10140	WASHER (102-22243-00)	2	2		
17-10	90201-14218	WASHER, plate (135-22243-00) ..	2	2		
17-11	90106-08027	BOLT, round hexagon	2	2		
17-12	337-22311-00-93	CASE, chain	1	1		
17-13	90149-06012	SCREW (183-22331-01)	1	1		
17-14	183-22332-01	DAMPER, chain case	1	1		
17-15	90201-07079	WASHER, plate (183-22316-01) ..	1	1		
17-16	92501-06012	SCREW, panhead	2	2		
17-17	92901-06100	WASHER, spring	2	2		
17-18	465-27431-00	FOOTREST, rear	2	2		
17-19	120-27433-00	COVER, rear footrest	2	2		
17-20	90201-20279	WASHER, plate	2	2		
17-21	90240-06042	PIN	2	2		
17-22	91401-16012	PIN, cotter	2	2		

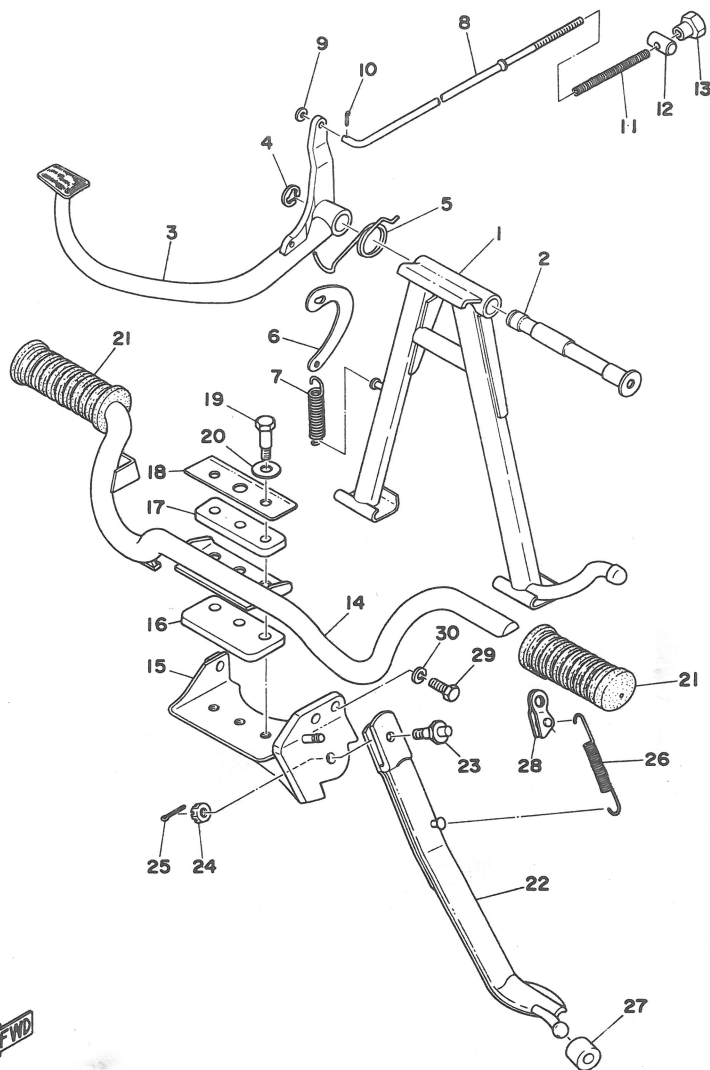
Fig. 18 STAND · FOOTREST · BRAKE PEDAL



STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Q'ty 200 200DX	Applicable Machine No.	Remarks
18- 1	337-27111-00	STAND, main	1 1		
	417-27111-00	STAND, main	1		Destined for W. GERMANY
18- 2	122-27112-00	SHAFT, main stand	1 1		
18- 3	337-27211-00-93	PEDAL, brake	1 1		
18- 4	93430-12008	CIRCLIP (E-12)	1 1		
18- 5	90508-32056	SPRING (183-27216-00)	1 1		
18- 6	174-27115-00	LINK, main stand	1 1		
18- 7	90506-32056	SPRING, tension (174-27116-00)	1 1		
18- 8	337-27231-00	ROD, brake	1 1		
18- 9	92901-06600	WASHER, plate	1 1		
18-10	91401-20012	PIN, cotter	1 1		
18-11	90501-10245	SPRING, rod (180-27236-00) ...	1 1		
18-12	90249-12008	PIN (156-27237-00)	1 1		
18-13	90179-06176	NUT	1 1		
18-14	337-27411-00	FOOTREST	1 1		
18-15	337-27412-00	BRACKET, footrest	1 1		
18-16	132-27422-00	DAMPER, rubber 2	1 1		
18-17	132-27414-00	DAMPER, rubber 1	1 1		
18-18	132-27417-00	WASHER, special	1 1		
18-19	90109-08193	BOLT	3 3		
18-20	90201-10132	WASHER, plate	3 3		
18-21	156-27413-00	COVER, footrest	2 2		
18-22	507-27311-00	STAND, side	1 1		
	417-27311-00	STAND, side	1		Destined for W. GERMANY
18-23	90109-10399	BOLT	1 1		
18-24	90171-10012	NUT, castle	1 1		
18-25	91401-20025	PIN, cotter	1 1		
18-26	90507-29022	SPRING	1 1		
	90507-29009	SPRING	1		Destined for W. GERMANY

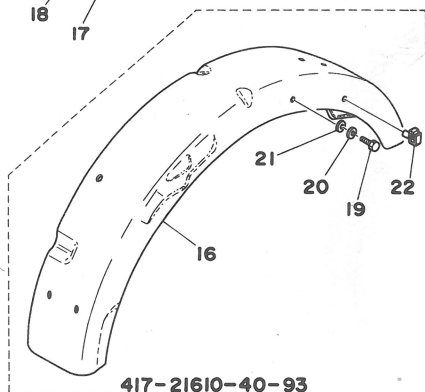
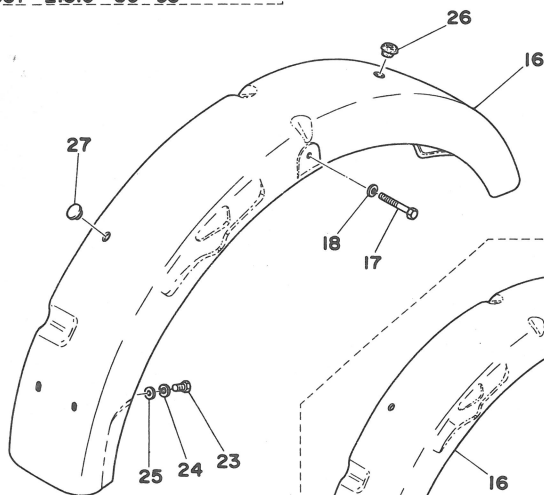
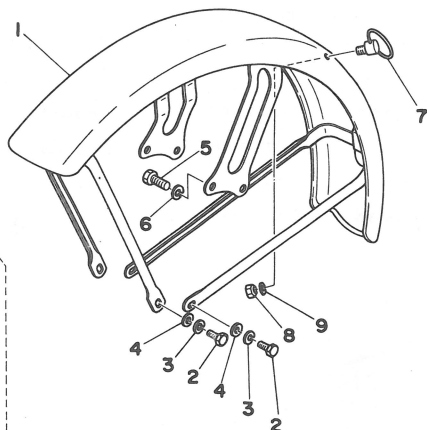
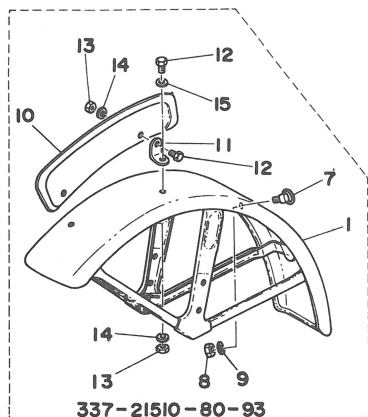
Fig. 18 STAND · FOOTREST · BRAKE PEDAL



STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
18-27	278-27314-00	STOPER, side stand	1			Destined for W. GERMANY
18-28	507-27315-01	LINK, side stand	1	1		
	465-27315-00	LINK, side stand	1			Destined for W. GERMANY
18-29	97301-08020	BOLT	1	1		
18-30	92901-08100	WASHER, spring	1	1		

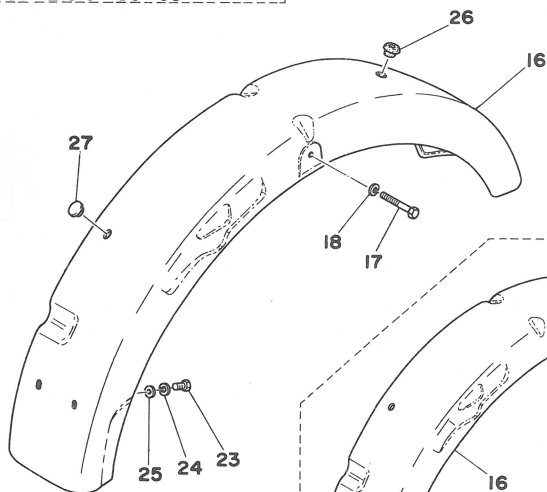
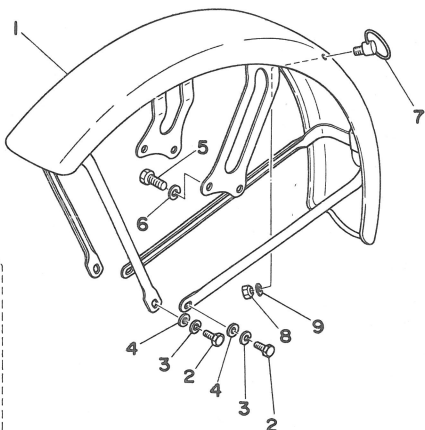
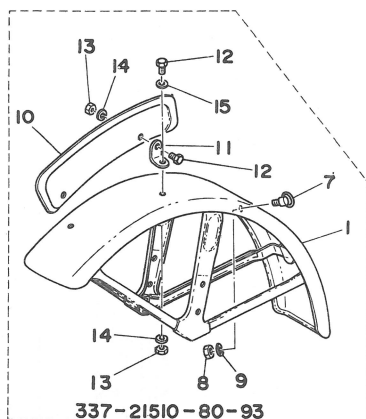
Fig. 19 FRONT FENDER · REAR FENDER



FRONT FENDER · REAR FENDER

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	SWITZERLAND	GERMANY	WEST GERMANY	NETHERLANDS	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	
19- 1	337-21510-80-93	FRONT FENDER COMP.	1											x	
	404-21510-02-93	FRONT FENDER COMP.	1	x	x	x	x			x					
19- 2	97301-08012	BOLT	4										x		
	97303-06015	BOLT	4	x	x	x	x			x					
19- 3	92901-08100	WASHER, spring	4										x		
	92903-06100	WASHER, spring	4	x	x	x	x			x					
19- 4	92903-06600	WASHER, plain	4	x	x	x	x			x					
19- 5	90101-08281	BOLT	2	x	x	x	x			x					
19- 6	92901-08100	WASHER, spring	2	x	x	x	x			x					
19- 7	174-21518-00-93	HOLDER, wire	1	1	x	x	x	x		x			x		
19- 8	95301-06600	NUT, hexagon	1	1	x	x	x	x		x			x		
19- 9	92901-06100	WASHER, spring	1	1	x	x	x	x		x			x		
19-10	122-21582-81-33	PLATE, license	1										x		Yamaha Black
19-11	173-21581-80-93	PLATE, fitting	2										x		
19-12	97303-06012	BOLT	4										x		
19-13	95301-06600	NUT, hexagon	4										x		
19-14	92901-06100	WASHER, spring	4										x		
19-15	92903-06600	WASHER, plain	2										x		
19-16	337-21610-00-93	REAR FENDER COMP. ..	1	x	x					x					
	417-21610-40-93	REAR FENDER COMP. ..	1			x									
	397-21610-40-93	REAR FENDER COMP. ..	1							x					
	337-21610-30-93	REAR FENDER COMP. ..	1										x		
19-17	97301-06045	BOLT	2	2	x	x				x		x	x		
19-18	92901-06100	WASHER, spring	2	2	x	x				x		x	x		
19-19	97301-06015	BOLT, hexagon	2			x									
19-20	92901-06100	WASHER, spring	2			x									
19-21	92901-06600	WASHER, plate	2			x									
19-22	90464-04014	CLAMP (341-21637-00) ..	1			x				x					
19-23	97301-06012	BOLT	2	2	x	x	x			x			x		

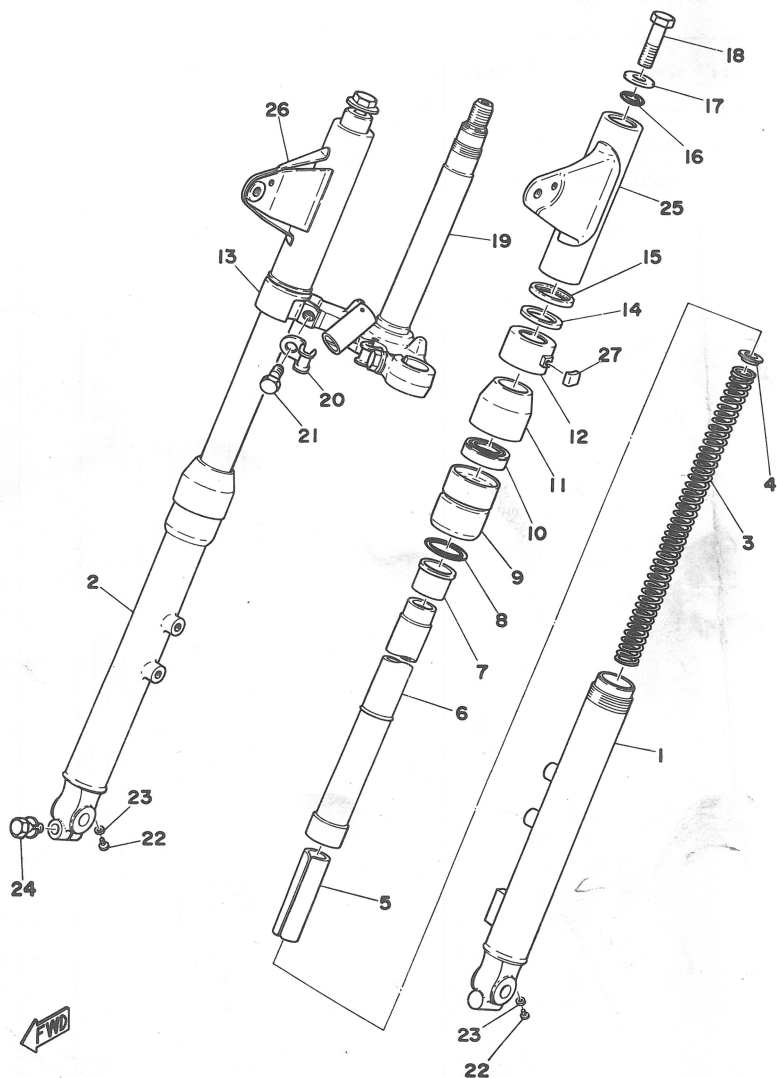
Fig. 19 FRONT FENDER · REAR FENDER



FRONT FENDER · REAR FENDER

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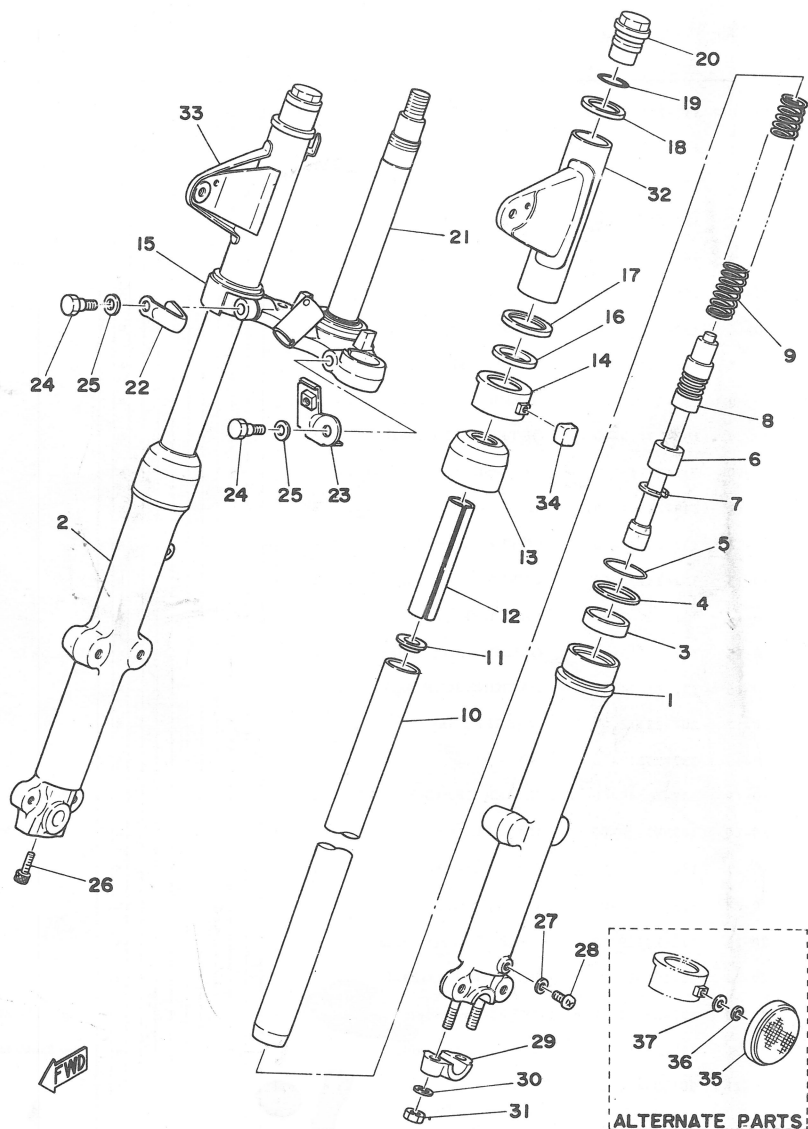
Fig. 20 FRONT FORK (ENGLAND)



FRONT FORK (ENGLAND)

Ref. No.	Parts No.	Description	Q'ty	200 200DX	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	GERMANY	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
20- 0-1	337-23101-90	FRONT FORK ASS'Y	1														x	
20- 1	337-23126-60-93	. TUBE, outer left	1														x	
20- 2	337-23136-60-93	. TUBE, outer right ...	1														x	
20- 3	337-23141-60	. SPRING, fork	2														x	
20- 4	337-23142-60	. SEAT, spring upper ...	2														x	
20- 5	315-23118-50	. SPACER	2														x	
20- 6	337-23124-60	. TUBE, inner	2														x	
20- 7	137-23125-00	. METAL, side	2														x	
20- 8	137-23147-00	. O-RING	2														x	
20- 9	193-23150-40	. OUTER NUT COMP. ..	2														x	
20-10	137-23145-01	. . OIL SEAL	2														x	
20-11	248-23144-00	. SEAL, dust	2														x	
20-12	337-23122-50	. COVER, outer left ...	1														x	
20-13	337-23132-50	. COVER, outer right ..	1														x	
20-14	137-23163-00	. PACKING	2														x	
20-15	337-23116-60	. GUIDE, cover under ..	2														x	
20-16	337-23114-60	. PACKING (O-RING) ..	2														x	
20-17	207-23112-00	. WASHER, cap	2														x	
20-18	337-23111-60	. BOLT, cap	2														x	
20-19	337-23340-60-33	. UNDER BRACKET COMP.	1														x	Yamaha Black
20-20	183-23318-00	. HOLDER, wire	2														x	
20-21	122-23346-01	. BOLT, under bracket	2														x	
20-22	122-23119-01	. PLUG, drain	2														x	
20-23	122-23129-00	. GASKET, drain plug ..	2														x	
20-24	90119-08010	. BOLT (122-23128-00) ..	1														x	
20-25	337-23121-60-F7	COVER, upper left	1														x	High Sparkle Blue
20-26	337-23131-60-F7	COVER, upper right ...	1														x	High Sparkle Blue
20-27	90338-16061	PLUG (256-83329-00) ..	2														x	

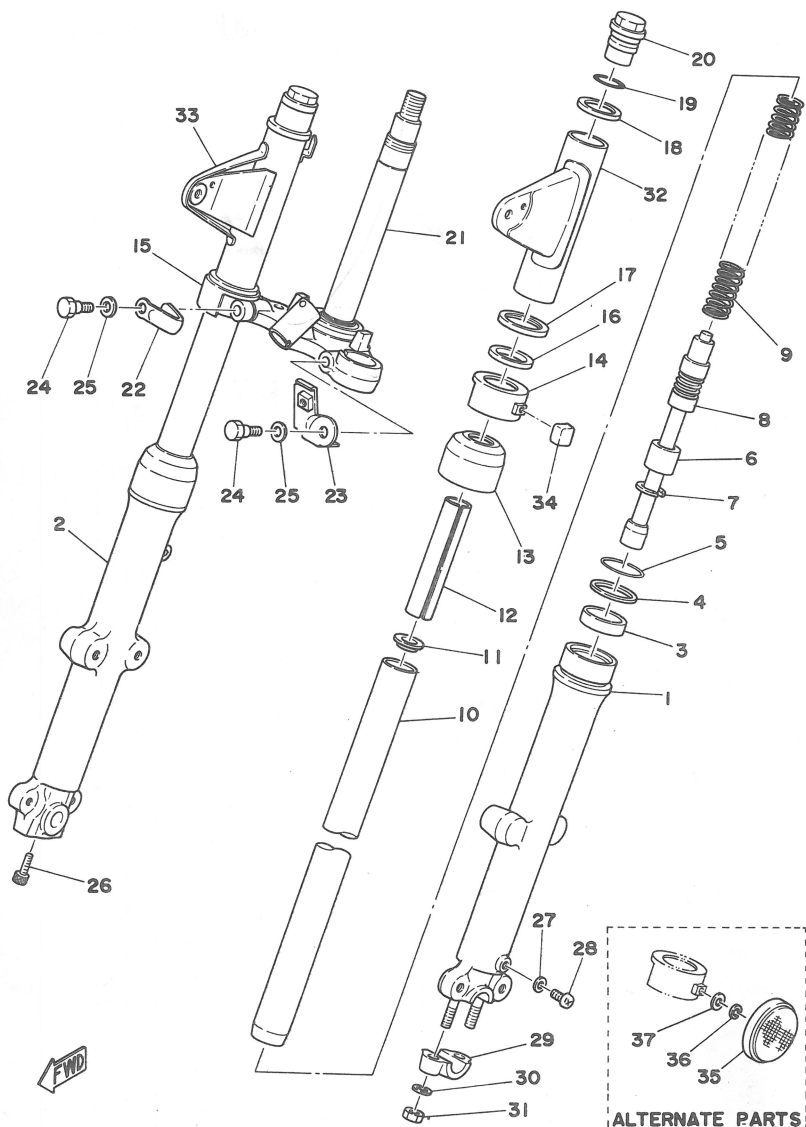
Fig. 21 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	
21- 0-1	535-23101-00	FRONT FORK ASS'Y ...	1					x			x				
	535-23101-E0	FRONT FORK ASS'Y ...	1		x										
	535-23101-30	FRONT FORK ASS'Y ...	1			x									
	535-23101-F0	FRONT FORK ASS'Y ...	1	x											
21- 1	535-23126-00	. TUBE, outer left	1	x	x	x		x		x					
21- 2	535-23136-00	. TUBE, outer right ...	1	x	x	x		x		x					
21- 3	137-23145-01	. . OIL SEAL	2	x	x	x		x		x					
21- 4	315-23146-50	. . WASHER, oil seal ..	2	x	x	x		x		x					
21- 5	315-23156-50	. . CLIP, oil seal	2	x	x	x		x		x					
21- 6	535-23171-00	. PISTON, front fork ...	2	x	x	x		x		x					
21- 7	535-23183-00	. CIRCLIP	2	x	x	x		x		x					
21- 8	535-23170-00	. CYLINDER COMP. front fork	2	x	x	x		x		x					
21- 9	337-23141-60	. SPRING, fork	2	x	x	x		x		x					
21-10	535-23124-00	. TUBE, inner	2	x	x	x		x		x					
21-11	337-23142-60	. SEAT, spring upper ..	2	x	x	x		x		x					
21-12	535-23118-00	. SPACER	2	x	x	x		x		x					
21-13	535-23144-00	. SEAL, dust	2	x	x	x		x		x					
21-14	535-23122-00	. COVER, outer left ...	1	x	x	x		x		x					
21-15	535-23132-00	. COVER, outer right ..	1	x	x	x		x		x					
21-16	137-23163-00	. PACKING	2	x	x	x		x		x					
21-17	337-23116-60	. GUIDE, cover under ..	2	x	x	x		x		x					
21-18	535-23116-00	. COVER, upper	2	x	x	x		x		x					
21-19	146-23114-00	. PACKING (O-RING) ...	2	x	x	x		x		x					
21-20	248-23111-01	. BOLT, cap	2	x	x	x		x		x					
21-21	535-23340-00-33	. UNDER BRACKET COMP.	1	x				x		x					Yamaha Black
	535-23340-F0-33	. UNDER BRACKET COMP.	1	x											Yamaha Black
	535-23340-30-33	. UNDER BRACKET COMP.	1		x										Yamaha Black

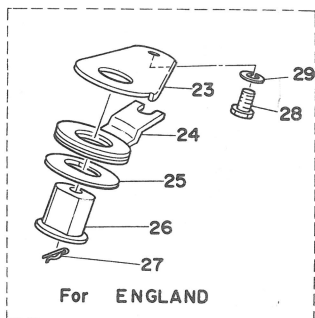
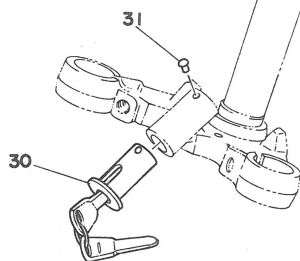
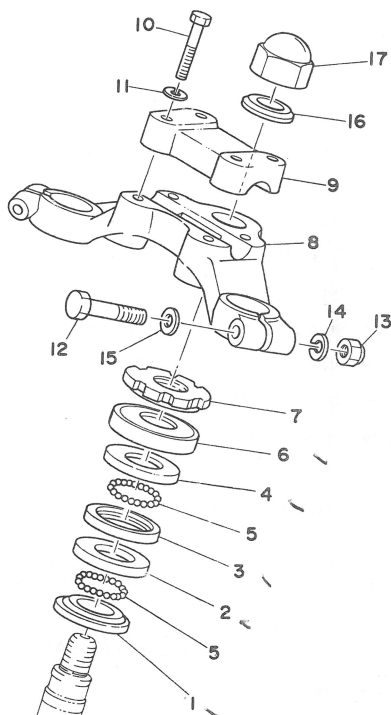
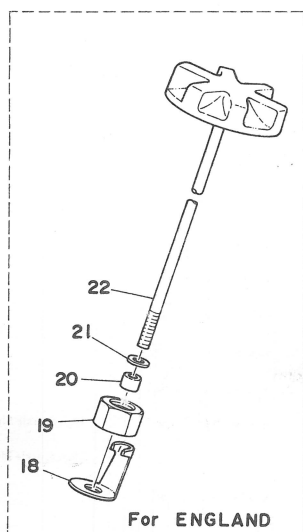
Fig. 21 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY			
21-22	260-23318-40	. HOLDER, wire	2		x	x			x						
	260-23318-40	. HOLDER, wire	1	x	x										
21-23	360-21343-A0	. BRACKET, horn	1	x	x										
21-24	122-23346-01	. BOLT, under bracket ..	2	x	x	x	x		x						
21-25	214-23158-00	. PACKING	2	x	x	x	x		x						
21-26	91311-08020	. BOLT	2	x	x	x	x		x						
21-27	122-23129-00	. GASKET, drain plug ..	2	x	x	x	x		x						
21-28	122-23119-01	. PLUG, drain	2	x	x	x	x		x						
21-29	291-23167-60	. HOLDER, axle	1	x	x	x	x		x						
21-30	92901-08100	. WASHER, spring	2	x	x	x	x		x						
21-31	90170-08176	. NUT	2	x	x	x	x		x						
21-32	535-23121-00-F7	COVER, upper left	1	x	x	x	x		x				High Sparkle Blue		
21-33	535-23131-00-F7	COVER, upper right ...	1	x	x	x	x		x				High Sparkle Blue		
21-34	90338-16061	PLUG (256-83329-00) ...	2	x	x	x	x		x						
ALTERNATE PARTS															
21-35	341-85111-00	REFLECTOR	2	x	x	x	x		x						
21-36	92901-05100	WASHER, spring	2	x	x	x	x		x						
21-37	92901-05200	WASHER, plain	2	x	x	x	x		x						

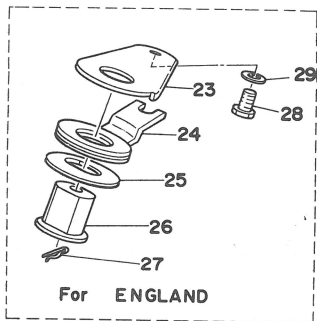
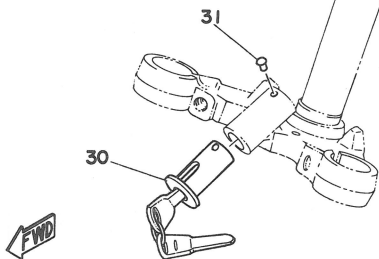
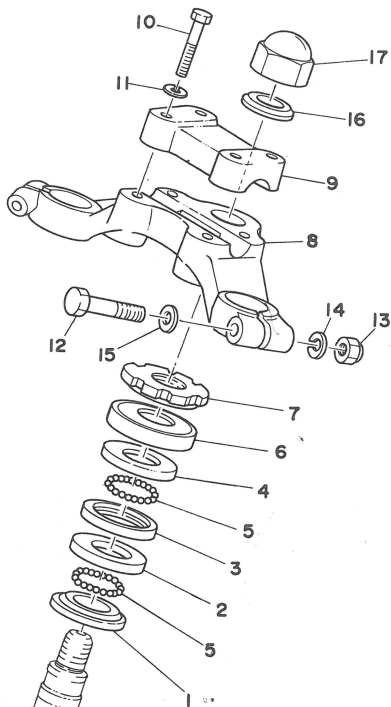
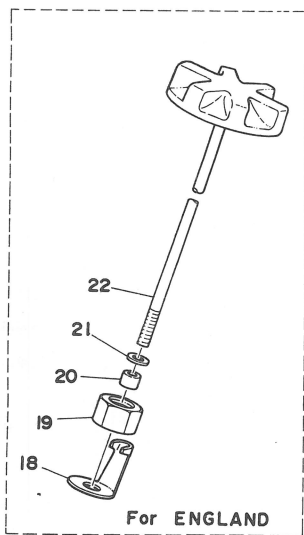
Fig. 22 STEERING



STEERING

Ref. No.	Parts No.	Description	Q'ty	200	200DX	FRANCE	HOLLAND	SWITZERLAND	W. GERMANY	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
22- 1	156-23411-00	RACE, ball 1	1 1	x	x	x		x			x		x			x		110
22- 2	156-23412-00	RACE, ball 2	1 1	x	x	x		x			x		x			x		110
22- 3	183-23412-00	RACE, ball 2	1 1	x	x	x		x			x		x			x		110
22- 4	183-23411-00	RACE, ball 1	1 1	x	x	x		x			x		x			x		110
22- 5	93501-04011	BALL (1/4 inch)	38 38	x	x	x		x			x		x			x		3
22- 6	136-23415-00	COVER, ball race	1 1	x	x	x		x			x		x			x		18
22- 7	90179-25033	NUT (137-23454-00)	1 1	x	x	x		x			x		x			x		
22- 8	535-23435-00-98	CROWN, handle	1	x	x	x		x			x		x					Frosting Black
	337-23435-00-98	CROWN, handle	1													x		Frosting Black
22- 9	164-23441-00-98	HOLDER, handle upper ..	1 1	x	x	x		x			x		x			x		Frosting Black
22-10	97304-08035	BOLT, hexagon	4 4	x	x	x		x			x		x			x		
22-11	92901-08100	WASHER, spring	4 4	x	x	x		x			x		x			x		
22-12	97303-08050	BOLT, hexagon	2	x	x	x		x			x		x					
22-13	95303-08800	NUT, crown	2	x	x	x		x			x		x					
22-14	92901-08100	WASHER, spring	2	x	x	x		x			x		x					
22-15	90201-08083	WASHER, plate	2	x	x	x		x			x		x					
22-16	90209-17057	WASHER (174-23443-00)	1 1	x	x	x		x			x		x			x		
22-17	90176-16016	NUT, cap	1 1	x	x	x		x			x		x			x		
22-18	246-23428-00	SPRING, damper	1													x		
22-19	90170-16164	NUT, hexagon	1													x		
22-20	90202-06008	WASHER, plate (141-23427-00)	1													x		
22-21	90201-06061	WASHER, plate (156-23418-00)	1													x		
22-22	307-23419-00	SHAFT, damper	1													x		
22-23	174-23421-00	PLATE, damper 1	1													x		
22-24	183-23422-00	PLATE, damper 2	1													x		
22-25	174-23425-00	DAMPER, friction	1													x		
22-26	90179-06032	NUT (174-23453-00)	1													x		

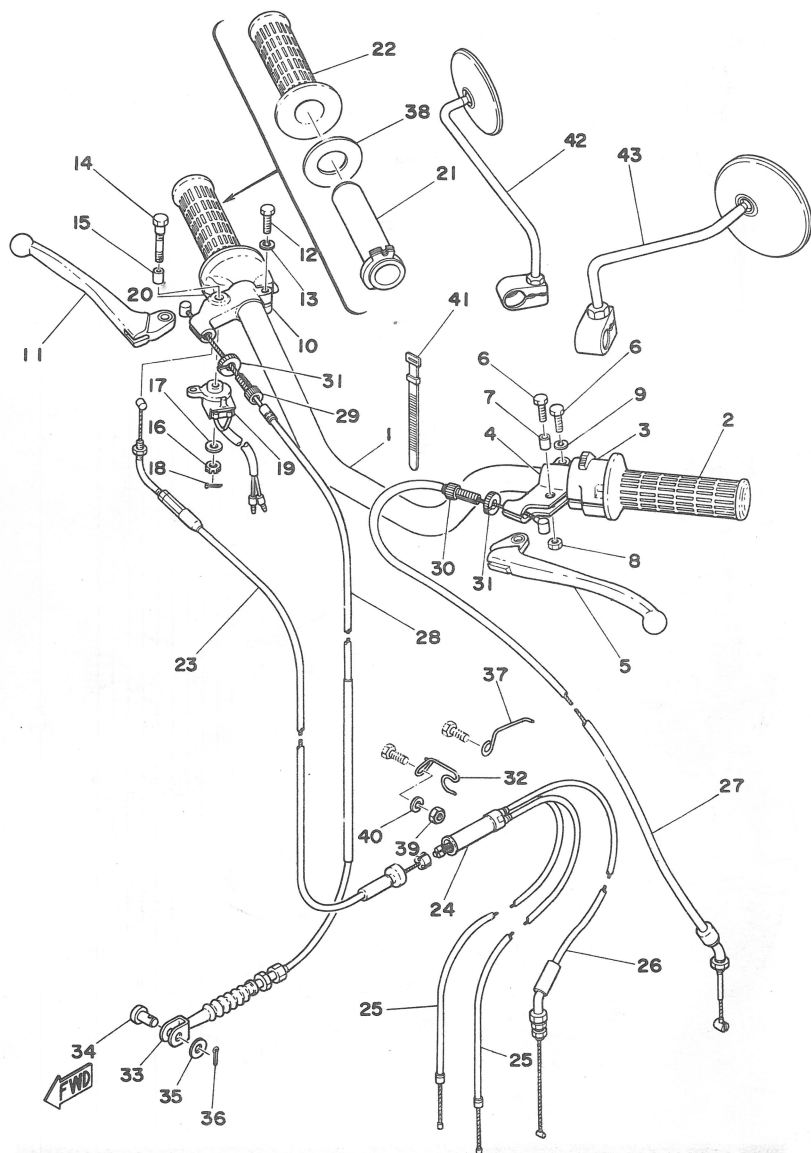
Fig. 22 STEERING



STEERING

Ref. No.	Parts No.	Description	Q'ty												Remarks
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	
22-27	156-83525-00	CLIP	1											x	
22-28	97301-06010	BOLT	1											x	
22-29	92901-06100	WASHER, spring	1											x	
22-30	122-23480-00	STEERING LOCK ASS'Y ..	1 1	x				x			x		x	x	
22-31	122-23483-00	RIVET, screw	1 1	x				x			x		x	x	

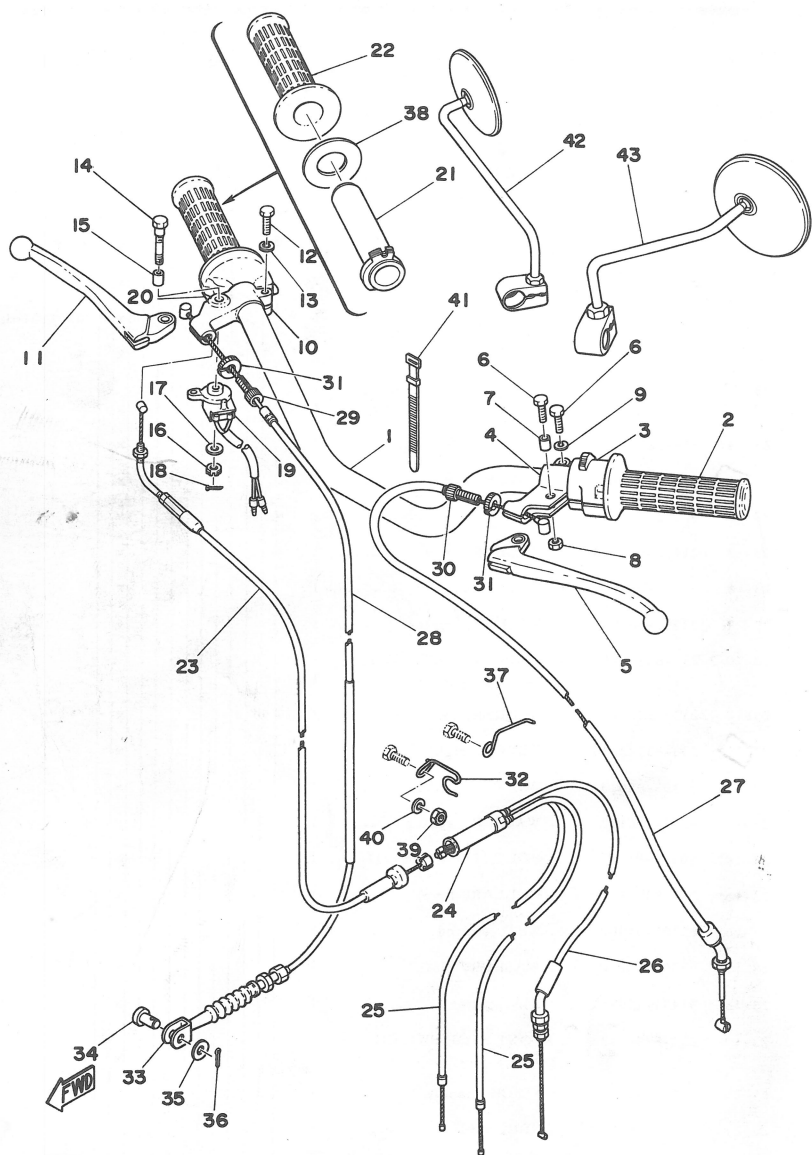
Fig. 23 HANDLE · WIRE (ENGLAND)



HANDLE · WIRE (ENGLAND)

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	SWITZERLAND	W. GERMANY	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	
23- 1	174-26111-00-93	HANDLE	1											x	STD
	337-26111-00	HANDLE	1											x	Up
	307-26111-20	HANDLE	1											x	Bar
	212-26111-00	HANDLE	1											x	Bridge
23- 2	235-26241-10	GRIP, left	1											x	
23- 3	237-83972-10	SWITCH, handle 4	1											x	STD · Up · Bridge
	237-83972-20	SWITCH, handle 4	1											x	Bar
23- 0-1	214-82910-02	LEVER HOLDER ASS'Y, left	1											x	
23- 4	214-82911-01	. HOLDER, lever left ...	1											x	
23- 5	214-83912-00	. LEVER, left	1											x	
23- 6	97303-06020	. BOLT	2											x	
23- 7	214-83913-00	. COLLAR, lever	1											x	
23- 8	95301-06600	. NUT	1											x	
23- 9	92901-06100	. WASHER, spring	1											x	
23- 0-2	233-82920-32	LEVER HOLDER ASS'Y, right	1											x	
23-10	233-82921-31	. HOLDER, lever right ..	1											x	
23-11	233-83922-30	. LEVER, right	1											x	
23-12	97303-06020	. BOLT	1											x	
23-13	92901-06100	. WASHER, spring	1											x	
23-14	90109-05197	. BOLT (233-83915-01) ..	1											x	
23-15	214-83913-00	. COLLAR, lever	1											x	
23-16	95301-05900	. NUT, slotted	1											x	
23-17	92901-05200	. WASHER, plain	1											x	
23-18	91401-12015	. PIN, cotter	1											x	
23-19	232-83980-30	FRONT STOP SWITCH ASS'Y	1											x	
23-20	237-83976-00	SWITCH, handle 1	1											x	
23-21	214-26243-00	TUBE, guide	1											x	

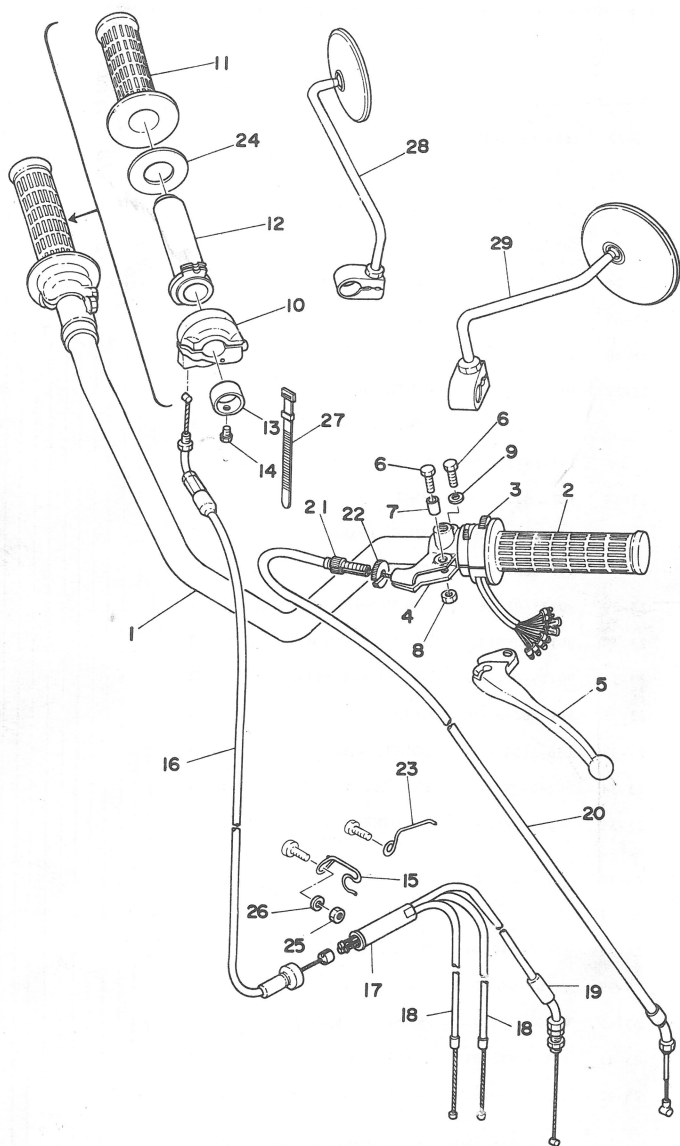
Fig. 23 HANDLE · WIRE (ENGLAND)



HANDLE · WIRE (ENGLAND)

Ref. No.	Parts No.	Description	Q'ty	200 200DX	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
23-22	235-26242-10	GRIP, right	1											x		
23-23	397-26311-30	WIRE, throttle 1	1											x		STD
	397-26311-60	WIRE, throttle 1	1											x		Up · Bridge
	397-26311-20	WIRE, throttle 1	1											x		Bar
23-24	360-26261-01	CYLINDER, wire	1											x		
23-25	397-26312-01	WIRE, throttle 2	2											x		
23-26	397-26321-00	WIRE, pump	1											x		
23-27	397-26335-30	WIRE, clutch	1											x		STD
	397-26335-00	WIRE, clutch	1											x		Up · Bridge
	397-26335-20	WIRE, clutch	1											x		Bar
23-28	397-26341-30	WIRE, brake	1											x		STD
	397-26341-00	WIRE, brake	1											x		Up · Bridge
	397-26341-20	WIRE, brake	1											x		Bar
23-29	90123-08046	BOLT, wire adjusting ..	1											x		
23-30	90123-08013	BOLT (156-26346-00) ..	1											x		
23-31	90179-08148	NUT (168-26344-00) ...	2											x		
23-32	397-26278-00	CLIP, wire	1											x		
23-33	156-26347-00	JOINT, wire	1											x		
23-34	90240-08012	PIN (156-27229-00)	1											x		
23-35	90201-08083	WASHER, plate (156-27226-00)	1											x		
23-36	91401-20012	PIN, cotter	1											x		
23-37	326-26328-00	GUIDE, wire	1											x		
23-38	278-26249-00	RING, leaf	1											x		
23-39	95301-06600	NUT, hexagon	1											x		
23-40	92901-06100	WASHER, spring	1											x		
23-41	168-83936-01	BAND, switch cord ...	2											x		
23-42	407-26290-60	BACK MIRROR ASS'Y, right	1											x		
23-43	407-26290-50	BACK MIRROR ASS'Y, left	1											x		Optional Parts

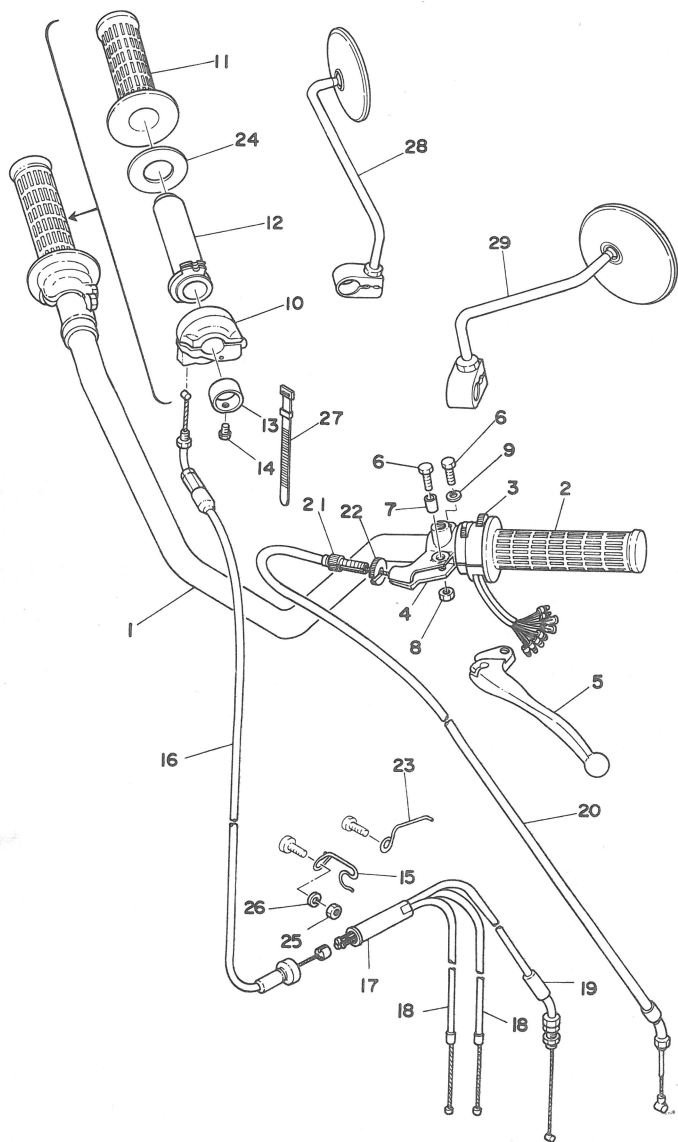
Fig. 24 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	200 200DX												Remarks
				FRANCE	HOLLAND	GERMANY	SWITZERLAND	BEIGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	
24- 1	337-26111-00	HANDLE	1	x	x	x	x	x	x	x						Up
	416-26111-20	HANDLE	1	x	x	x	x	x	x	x						Bar
	212-26111-00	HANDLE	1	x	x	x	x	x	x	x						Bridge
24- 2	235-26241-10	GRIP, left	1	x	x	x	x	x	x	x						
24- 3	237-83972-10	SWITCH, handle 4	1	x	x	x	x	x	x	x						Up · Bridge
	237-83972-00	SWITCH, handle 4	1	x	x	x	x	x	x	x						Bar
24- 0-1	498-82910-10	LEVER HOLDER ASS'Y, left	1	x	x	x	x	x	x	x						
24- 4	498-82911-00	. HOLDER, lever left ...	1	x	x	x	x	x	x	x						
24- 5	214-83912-00	. LEVER, left	1	x	x	x	x	x	x	x						
24- 6	97303-06020	. BOLT	2	x	x	x	x	x	x	x						
24- 7	214-83913-00	. COLLAR, lever	1	x	x	x	x	x	x	x						
24- 8	95301-06600	. NUT	1	x	x	x	x	x	x	x						
24- 9	92901-06100	. WASHER, spring	1	x	x	x	x	x	x	x						
24-10	237-83976-00	SWITCH, handle 1	1	x	x	x	x	x	x	x						
24-11	235-26242-10	GRIP, right	1	x	x	x	x	x	x	x						
24-12	214-26243-00	TUBE, guide	1	x	x	x	x	x	x	x						
24-13	351-26259-00-98	COLLAR	1	x	x	x	x	x	x	x						Frosting Black
24-14	98501-05008	SCREW, panhead	1	x	x	x	x	x	x	x						
24-15	397-26278-00	CLIP, wire	1	x	x	x	x	x	x	x						
24-16	397-26311-60	WIRE, throttle 1	1	x	x	x	x	x	x	x						Up · Bridge
	397-26311-20	WIRE, throttle 1	1	x	x	x	x	x	x	x						Bar
24-17	360-26261-01	CYLINDER, wire	1	x	x	x	x	x	x	x						
24-18	397-26312-01	WIRE, throttle 2	2	x	x	x	x	x	x	x						
24-19	397-26321-00	WIRE, pump	1	x	x	x	x	x	x	x						
24-20	397-26335-00	WIRE, clutch	1	x	x	x	x	x	x	x						Up · Bridge
	397-26335-20	WIRE, clutch	1	x	x	x	x	x	x	x						Bar
24-21	90123-08046	BOLT (156-26346-00) ...	1	x	x	x	x	x	x	x						
24-22	90179-08148	NUT (168-26344-00)	1	x	x	x	x	x	x	x						

Fig. 24 HANDLE · WIRE

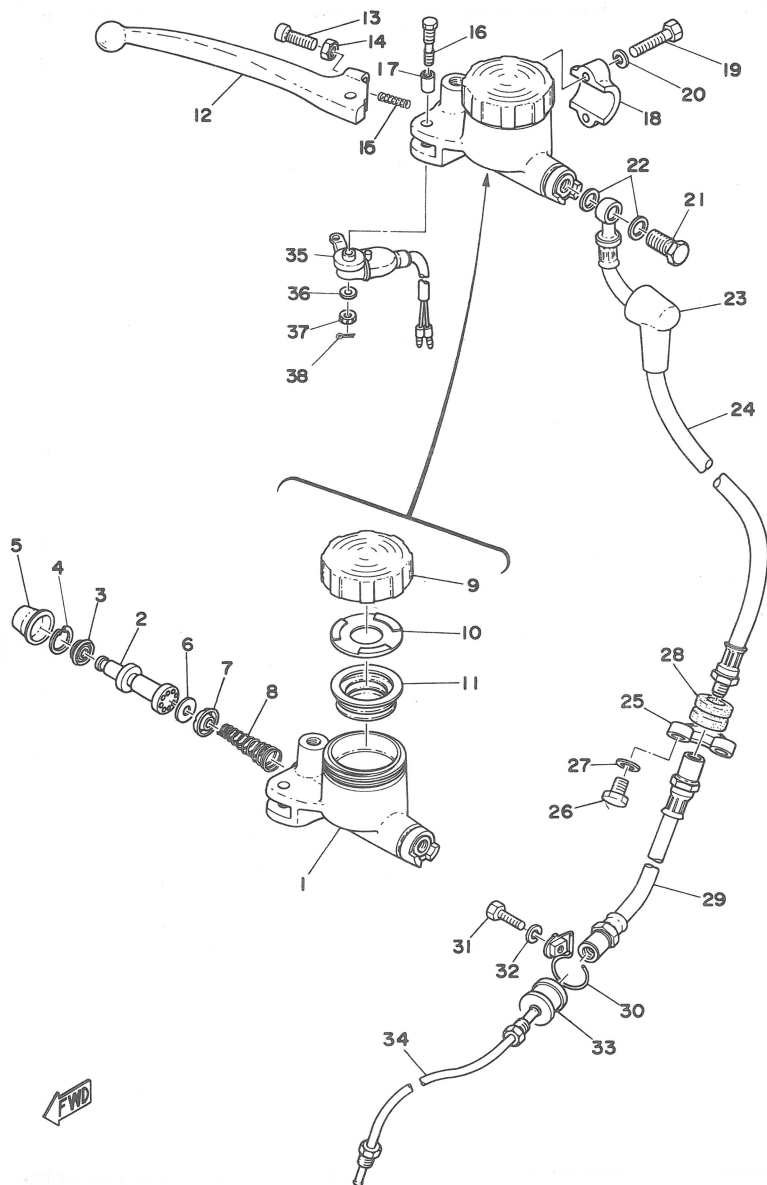


HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	200 200DX												Remarks
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	
24-23	326-26328-00	GUIDE, wire	1	x	x	x	x	x	x		x					
24-24	278-26249-00	RING, leaf	1	x	x	x	x	x	x		x					
24-25	95301-06600	NUT, hexagon	1	x	x	x	x	x	x		x					
24-26	92901-06100	WASHER, spring	1	x	x	x	x	x	x		x					
24-27	168-83936-01	BAND, switch cord	2	x	x	x	x	x	x		x					
24-28	407-26290-60	BACK MIRROR ASS'Y, right	1		x	x	x	x			x					
	341-26290-70	BACK MIRROR ASS'Y, right	1	x												
24-29	407-26290-50	BACK MIRROR ASS'Y, left	1		x	x	x	x			x					Optional Parts
	341-26290-20	BACK MIRROR ASS'Y, left	1	x												Optional Parts



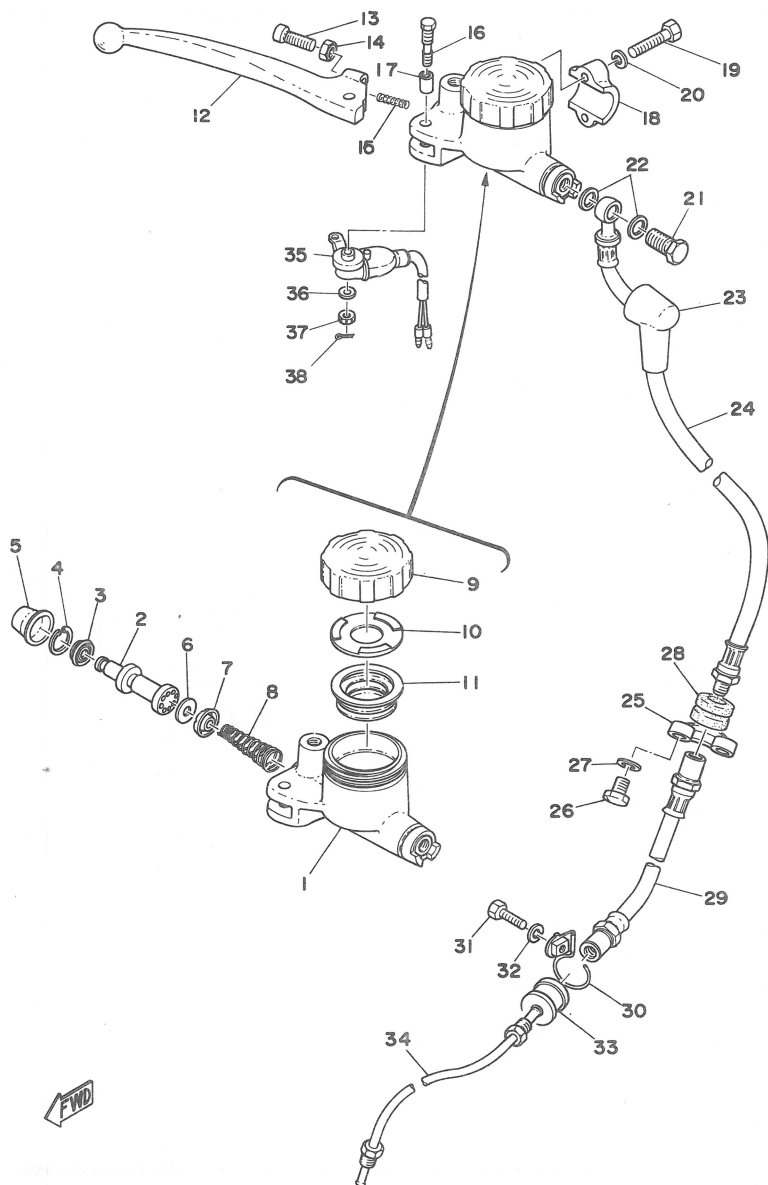
Fig. 25 MASTER CYLINDER · BRAKE HOSE



MASTER CYLINDER · BRAKE HOSE

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	FINLAND	SWEDEN	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	
25- 0-1	535-25850-60	MASTER CYLINDER ASS'Y	1	x	x	x	x		x		x				
25- 0-2	535-20000-60	. CYLINDER KIT, master (Ref. No. 2~9)	1	x	x	x	x		x		x				
25- 9	341-25852-00	. CAP, reservoir	1	x	x	x	x		x		x				
25-10	341-25855-30	. PLATE, diaphragm ..	1	x	x	x	x		x		x				
25-11	341-25854-00	. DIAPHRAGM, reservoir	1	x	x	x	x		x		x				
25-12	306-83922-01	LEVER, right	1	x	x	x	x		x		x				
25-13	90146-06005	SCREW (306-83928-01) ..	1	x	x	x	x		x		x				
25-14	90170-06010	NUT, hexagon (306-83927-00)	1	x	x	x	x		x		x				
25-15	90501-10312	SPRING (306-83924-00) ..	1	x	x	x	x		x		x				
25-16	90109-06103	BOLT (306-83925-00) ..	1	x	x	x	x		x		x				
25-17	90179-06171	NUT (306-83923-00) ...	1	x	x	x	x		x		x				
25-18	341-25867-00	BRACKET, master	1	x	x	x	x		x		x				
25-19	97321-06025	BOLT, hexagon	2	x	x	x	x		x		x				
25-20	92901-06100	WASHER, spring	2	x	x	x	x		x		x				
25-21	90401-10034	BOLT, union	1	x	x	x	x		x		x				
25-22	90201-10118	WASHER, plate (306-25878-00)	2	x	x	x	x		x		x				
25-23	306-25862-00	BOOT, master cylinder	1	x	x	x	x		x		x				
25-24	464-25872-00	HOSE, brake 1	1	x	x	x	x		x		x				
	416-25872-22	HOSE, brake 1	1	x	x	x	x		x		x				Alternate Parts Bar Handle
25-25	306-25875-00	HOLDER, brake hose 1	1	x	x	x	x		x		x				
25-26	97301-06020	BOLT, hexagon	2	x	x	x	x		x		x				
25-27	92901-06100	WASHER, spring	2	x	x	x	x		x		x				
25-28	341-25881-00	RUBBER, brake hose ..	1	x	x	x	x		x		x				
25-29	306-25873-03	HOSE, brake 2	1	x	x	x	x		x		x				
25-30	404-25876-00	HOLDER, brake hose 2	1	x	x	x	x		x		x				
25-31	97301-06025	BOLT, hexagon	1	x	x	x	x		x		x				
25-32	92901-06100	WASHER, spring	1	x	x	x	x		x		x				

Fig. 25 MASTER CYLINDER · BRAKE HOSE

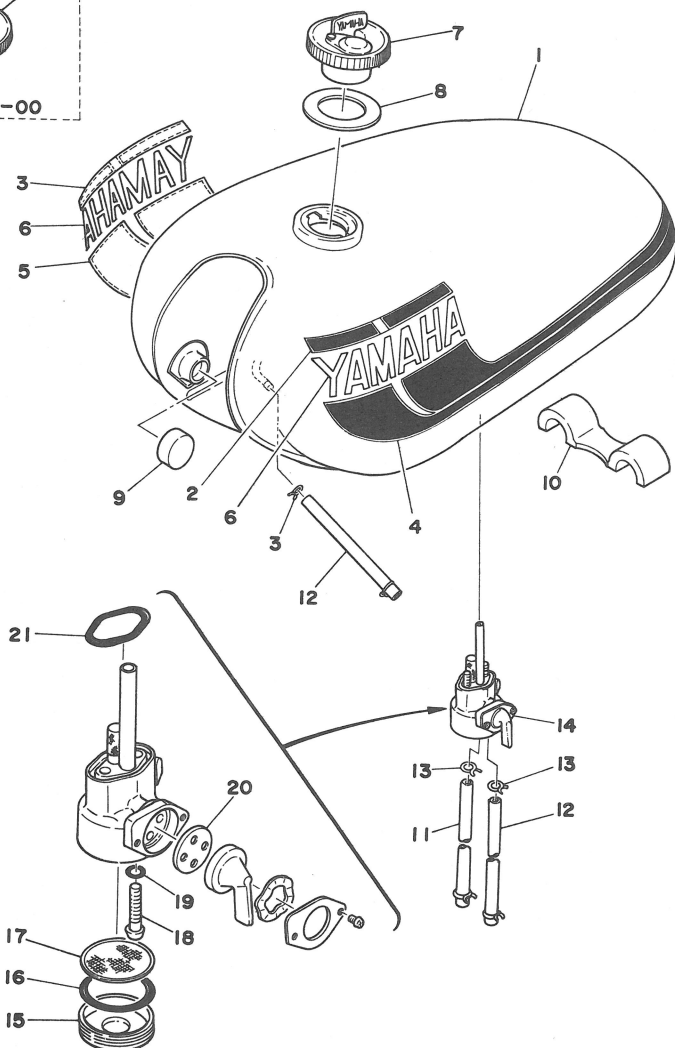
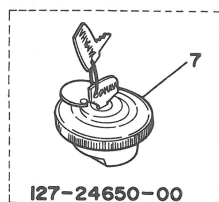


FWD

MASTER CYLINDER · BRAKE HOSE

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks	
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND		ITALY
25-33	306-25881-00	RUBBER, brake hose ...	1	x	x	x	x	x		x						
25-34	404-25871-01	PIPE, brake	1	x	x	x	x	x		x						
25-35	404-83980-30	FRONT STOP SWITCH ASS'Y	1	x	x	x	x	x		x						
25-36	92901-05200	WASHER, plain	1	x	x	x	x	x		x						
25-37	95301-05900	NUT, slotted	1	x	x	x	x	x		x						
25-38	91401-12015	PIN, cotter	1	x	x	x	x	x		x						

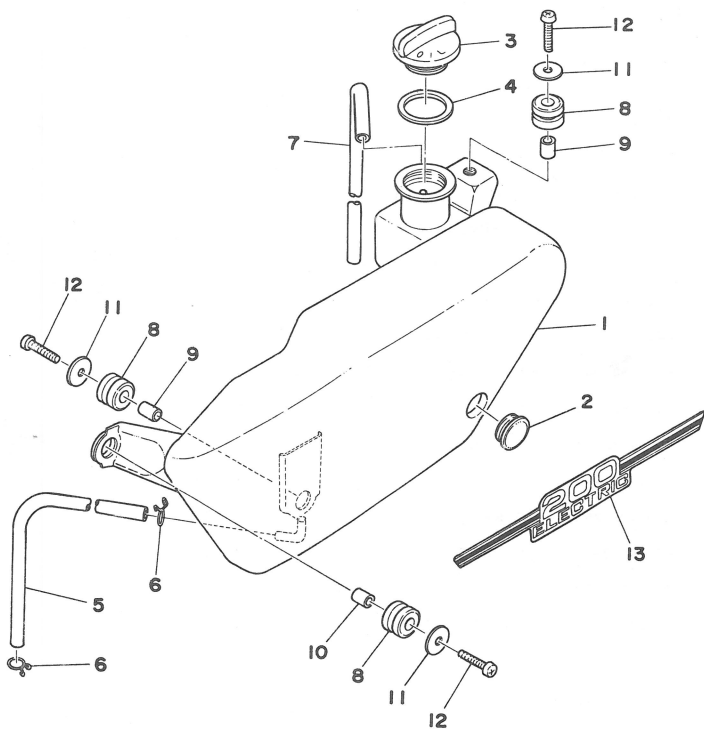
Fig. 26 FUEL TANK



FUEL TANK

Ref. No.	Parts No.	Description	Q'ty 200 200DX	Applicable Machine No.	Remarks
26- 1	398-24110-11-W5	FUEL TANK COMP.	1	1	High Sparkle Blue
26- 2	479-24244-00	. GRAPHIC, fuel tank upper left	1	1	
26- 3	479-24245-00	. GRAPHIC, fuel tank upper right	1	1	
26- 4	479-24246-00	. GRAPHIC, fuel tank under left	1	1	
26- 5	479-24247-00	. GRAPHIC, fuel tank under right	1	1	
26- 6	322-24161-00	. EMBLEM, fuel tank	2	2	
26- 7	417-24602-01	CAP ASS'Y	1	1	
	127-24650-00	CAP ASS'Y	1		Destined for W. GERMANY
26- 8	498-24612-00	. PACKING, cap	1	1	
26- 9	122-24181-00	DAMPER, locating	2	2	
26-10	307-24182-00	DAMPER, locating	1	1	
26-11	90445-09078	HOSE (132-24311-00 5-190)	1	1	
26-12	90445-09083	HOSE (137-24331-00 5-155)	2	2	
26-13	90467-08003	CLIP (101-24356-00)	6	6	
26-14	360-24500-00	FUEL COOK ASS'Y	1	1	
26-15	360-24521-00	. CUP, filter	1	1	
26-16	168-24522-00	. GASKET, filter	1	1	
26-17	360-24515-00	. NET, filter	1	1	
26-18	92501-06025	. SCREW, panhead	2	2	
26-19	360-24512-00	. GASKET	2	2	
26-20	137-24523-00	. VALVE	1	1	
26-21	168-24512-00	. GASKET, body	1	1	

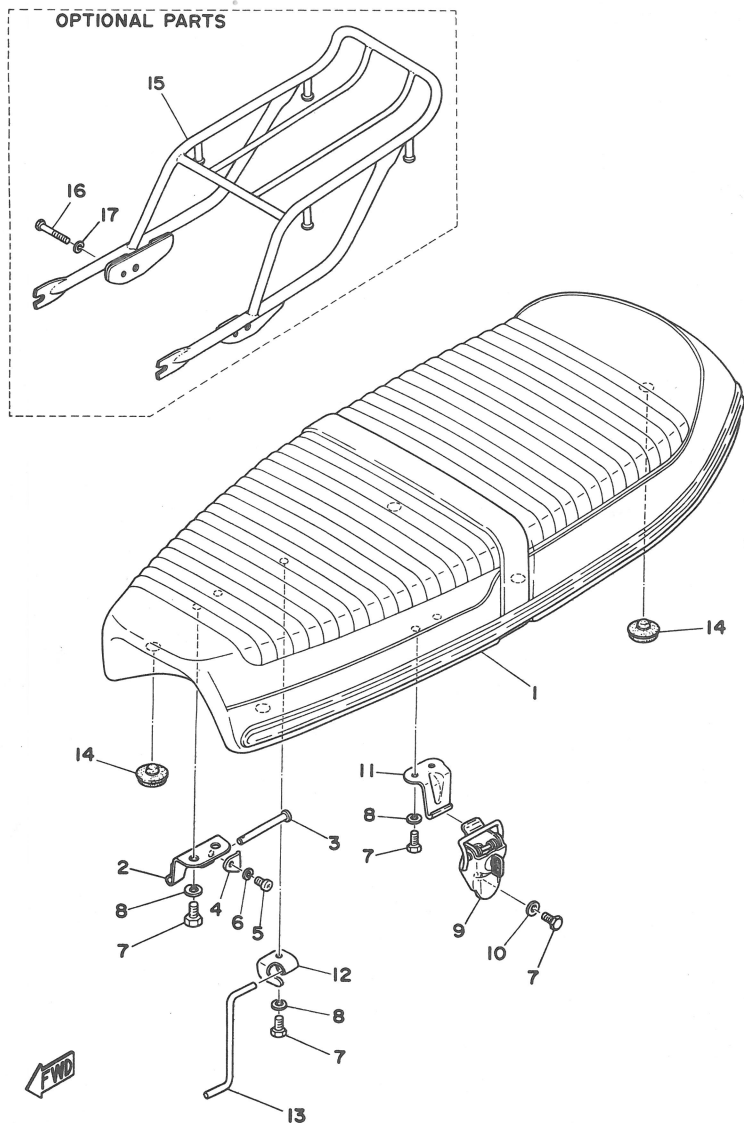
Fig. 27 OIL TANK



OIL TANK

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
27- 1	417-21705-00-F7	OIL TANK COMP.	1	1		High Sparkle Blue
27- 2	360-21761-00	. GAUGE, level	1	1		
27- 3	214-21771-00	CAP, oil tank	1	1		
27- 4	90430-29114	GASKET (214-21772-00)	1	1		
27- 5	90445-09174	HOSE (248-21766-00 5-420) ...	1	1		
27- 6	90467-08003	CLIP (101-24356-00)	2	2		
27- 7	90445-08047	HOSE (168-82112-00 5-580)	1	1		
27- 8	90430-14102	GROMMET (214-21717-00)	3	3		
27- 9	90387-07390	COLLAR	2	2		
27-10	90387-06388	COLLAR (322-21544-00)	1	1		
27-11	90201-06067	WASHER, plate	3	3		
27-12	92501-06025	SCREW, panhead	3	3		
27-13	417-21783-31	EMBLEM 200	1	1		

Fig. 28 SEAT



SEAT

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
28- 1	398-24730-02	DOUBLE SEAT ASS'Y	1	1		
28- 1-1	398-24731-00	. COVER, double seat	1	1		
28- 2	389-24726-00	HINGE, seat	2	2		
28- 3	91501-05055	PIN, clevis	2	2		
28- 4	389-24756-00	STOPPER	2	2		
28- 5	92501-06008	SCREW, panhead	2	2		
28- 6	92901-06100	WASHER, spring	2	2		
28- 7	97301-06012	BOLT	8	8		
28- 8	92901-06100	WASHER, spring	7	7		
28- 9	353-24705-04	SEAT LEVER ASS'Y	1	1		
28-10	92901-06200	WASHER, plate	1	1		
28-11	278-24728-00	BRACKET, seat	1	1		
28-12	276-24748-00	BRACKET, seat stoper	1	1		
28-13	337-24768-00	STOPPER, seat	1	1		
28-14	174-24741-00	PAD, seat	5	5		

OPTIONAL PARTS

28-15	337-24830-00	SUB CARRIER ASS'Y	1	1		Except W. Germany
28-16	97301-06050	BOLT	2	2		
28-17	92901-06100	WASHER, spring	2	2		

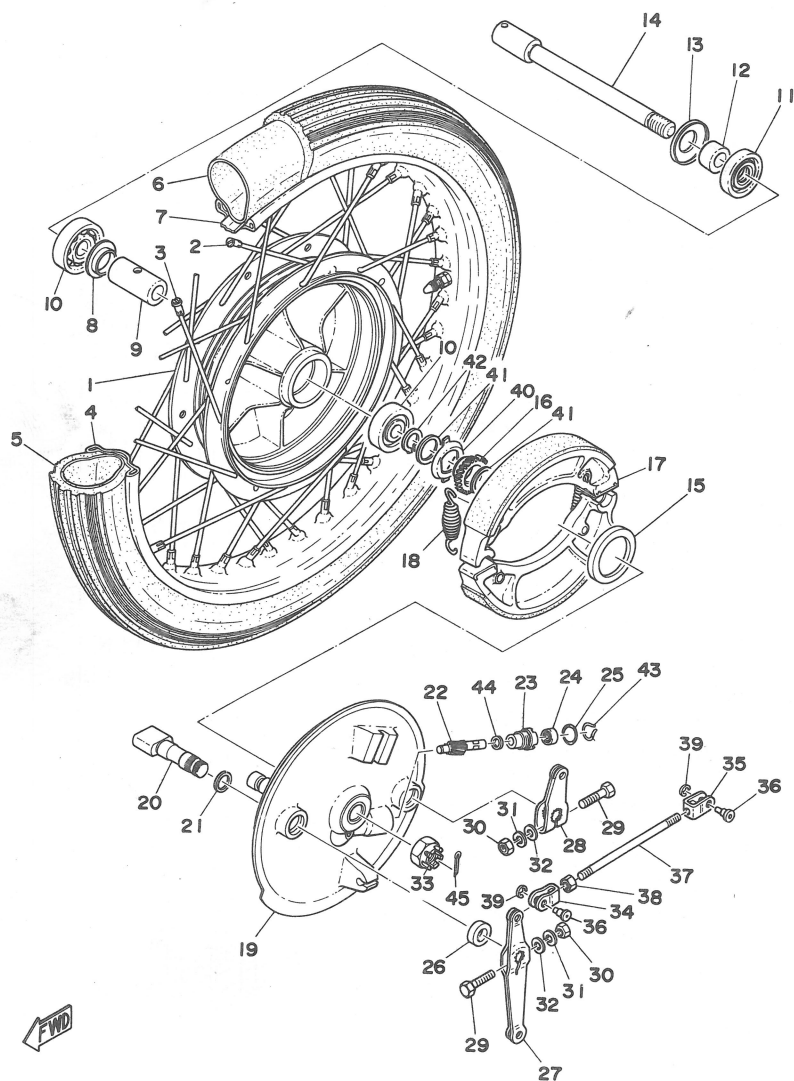
Fig. 29 FRONT WHEEL (ENGLAND)



FRONT WHEEL (ENGLAND)

Ref. No.	Parts No.	Description	Q'ty												Remarks		
				200	200DX	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY		AUSTRIA	ITALY
29- 1	246-25111-00	HUB, front	1													x	
29- 0-1	174-25104-00	SPOKE SET	1s													x	
29- 2	174-25196-90	. SPOKE SET, inner (10PCS)	1s													x	
29- 3	174-25197-90	. SPOKE SET, outer (10PCS)	1s													x	
29- 4	94416-18013	RIM (1.60A-18)	1													x	
29- 5	94127-18024	TIRE, front (2.75-18-4PR) 1														x	
29- 6	94227-18009	TUBE (2.75-18)	1													x	
29- 7	94327-18008	BAND, rim (2.75-18)	1													x	
29- 8	148-25115-00	FLANGE, spacer	1													x	
29- 9	90560-15136	SPACER (136-25317-00) 1														x	
29-10	93306-30203	BEARING (B6302Z)	2													x	
29-11	93102-22014	OIL SEAL (SD-22-42-7) 1														x	
29-12	90387-15421	COLLAR (174-25183-00) 1														x	
29-13	246-25118-00	COVER, hub dust	1													x	
29-14	246-25181-00	SHAFT, wheel	1													x	
29-15	93105-53013	OIL SEAL (SDD-53-65-7) 1														x	
29-16	246-25135-00	GEAR, drive	1													x	
29-17	168-25130-00	BRAKE SHOE COMP. ..	1													x	
29-18	90507-20002	SPRING, tension (246-25333-00)	2													x	
29-19	337-25121-00	PLATE, brake shoe	1													x	
29-20	246-25151-00	CAM SHAFT	2													x	
29-21	148-25353-00	SHIM, cam shaft	2													x	
29-22	214-25138-00	GEAR, meter	1													x	
29-23	109-25136-00	BUSHING	1													x	
29-24	93104-07003	OIL SEAL (SO-7-14-4) ..	1													x	
29-25	93210-14104	O-RING (2.4-13.8)	1													x	
29-26	148-25359-00	SEAL, cam shaft	2													x	

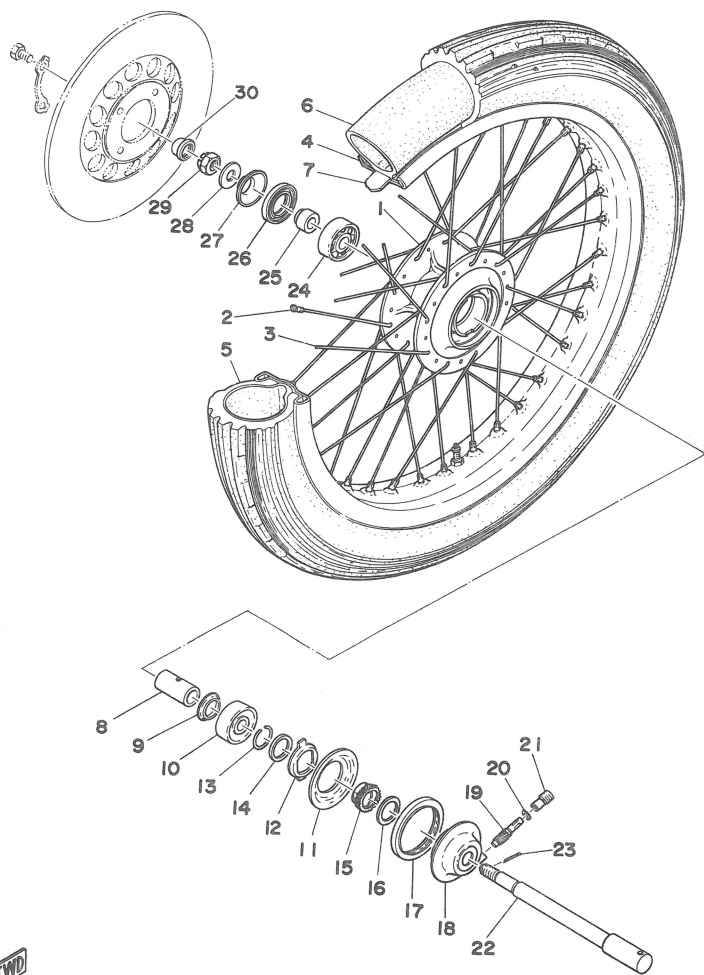
Fig. 29 FRONT WHEEL (ENGLAND)



FRONT WHEEL (ENGLAND)

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	SWITZERLAND	W. GERMANY	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY
29-27	337-25155-00	LEVER, cam shaft 1 ...	1											x	
29-28	337-25156-00	LEVER, cam shaft 2 ...	1											x	
29-29	97303-06030	BOLT, hexagon	2											x	
29-30	95303-06600	NUT, hexagon	2											x	
29-31	92901-06100	WASHER, spring	2											x	
29-32	92901-06600	WASHER, plate	2											x	
29-33	90171-14006	NUT, castle (214-25182-01)	1											x	
29-34	152-25163-00	END, rod 1	1											x	
29-35	152-25164-00	END, rod 2	1											x	
29-36	90249-06095	PIN (152-25165-00)	2											x	
29-37	152-25161-00	ROD, connecting	1											x	
29-38	95303-06700	NUT, hexagon	1											x	
29-39	93430-04003	CIRCLIP (E-4)	2											x	
29-40	246-25149-00	CLUTCH, meter	1											x	
29-41	90201-22283	WASHER, plate (214-25147-00)	2											x	
29-42	93410-22014	CIRCLIP (E-22)	1											x	
29-43	102-25137-00	RING, stop	1											x	
29-44	90201-07076	WASHER, plate (183-25146-00)	1											x	
29-45	91401-30030	PIN, cotter	1											x	

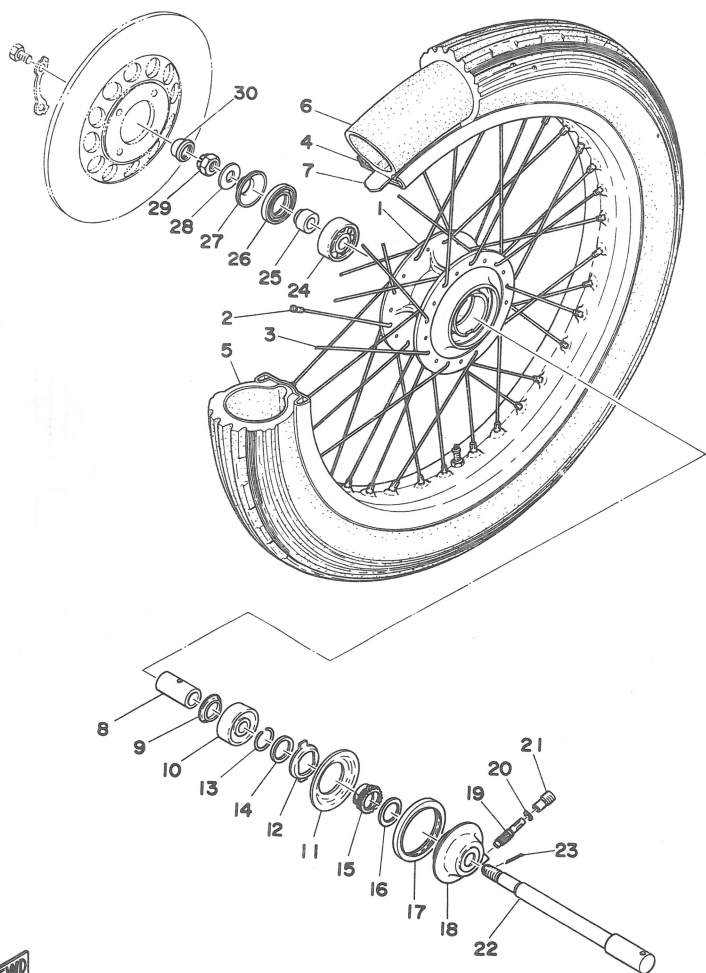
Fig. 30 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	
30- 1	404-25111-00	HUB, front	1	x	x	x		x				x			
30- 0-1	404-25104-00	SPOKE SET	1s	x	x			x				x			
30- 2	404-25196-90	. SPOKE SET, inner (10PCS)	1s	x	x			x				x			
30- 3	404-25197-90	. SPOKE SET, outer (10PCS)	1s	x	x			x				x			
	416-25104-10	SPOKE SET	1s		x										
	416-25196-80	. SPOKE SET, inner (10PCS)	1s		x										
	416-25197-80	. SPOKE SET, inner (10PCS)	1s		x										
30- 4	94416-18094	RIM (1.60A-18)	1	x	x			x				x			
	94418-18084	RIM (1.85B-18)	1		x										
30- 5	94127-18024	TIRE (2.75-18-4PR)	1	x	x	x		x				x			
30- 6	94227-18009	TUBE (2.75-18)	1	x	x	x		x				x			
30- 7	94327-18008	BAND, rim (2.75-18) ...	1	x	x	x		x				x			
30- 8	404-25117-00	SPACER, bearing	1	x	x	x		x				x			
30- 9	148-25115-00	FLANGE, spacer	1	x	x	x		x				x			
30-10	93306-30203	BEARING (B6302Z) ...	1	x	x	x		x				x			
30-11	341-25846-00	RETAINER, clutch	1	x	x	x		x				x			
30-12	341-25149-00	CLUTCH, meter	1	x	x	x		x				x			
30-13	341-25137-00	RING, stop	1	x	x	x		x				x			
30-14	90201-25286	WASHER, plate (341-25147-00)	1	x	x	x		x				x			
30-15	404-25135-00	GEAR, drive	1	x	x	x		x				x			
30-16	90201-25490	WASHER (152-17226-00)	1	x	x	x		x				x			
30-17	93105-45017	OIL SEAL (SDD-45-56-6)	1	x	x	x		x				x			
30-18	404-25191-00	HOUSING, gear unit	1	x	x	x		x				x			
30-19	404-25138-00	GEAR, meter	1	x	x	x		x				x			
30-20	102-18416-00	WASHER	1	x	x	x		x				x			
30-21	306-25136-00	BUSHING	1	x	x	x		x				x			

Fig. 30 FRONT WHEEL

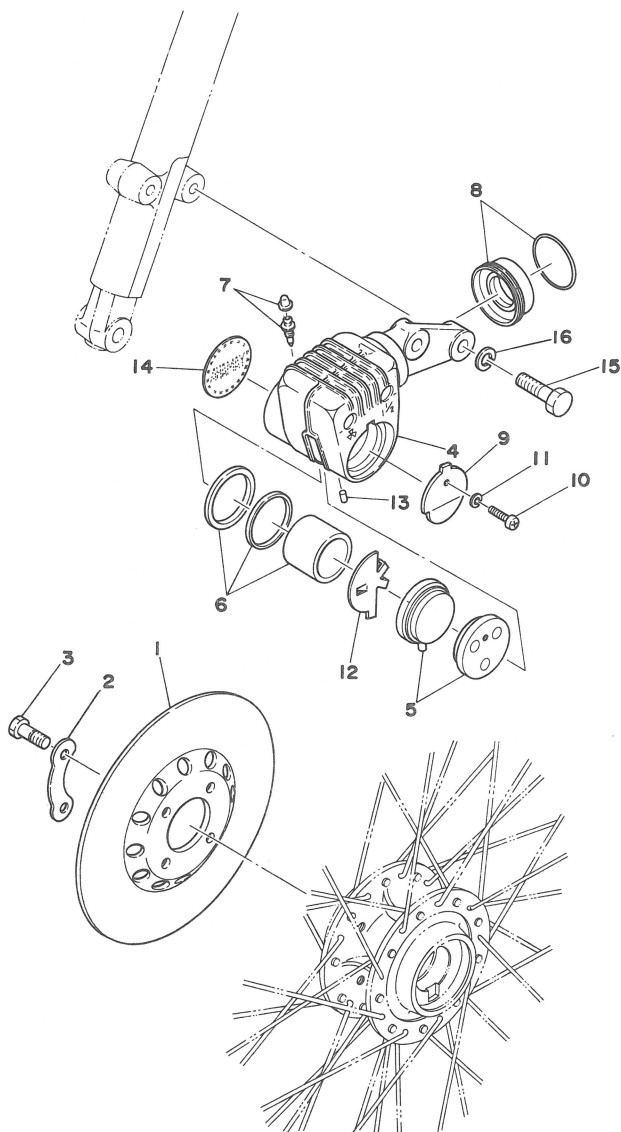


FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY
30-22	404-25181-00	SHAFT, wheel	1	x	x	x	x	x		x					
30-23	91401-30030	PIN, cotter	1	x	x	x	x	x		x					
30-24	93306-30203	BEARING (B6302Z) ...	1	x	x	x	x	x		x					
30-25	90387-15256	COLLAR (404-25183-00)	1	x	x	x	x	x		x					
30-26	93102-22014	OIL SEAL (SD-22-42-7)	1	x	x	x	x	x		x					
30-27	246-25118-00	COVER, hub dust	1	x	x	x	x	x		x					
30-28	92901-14200	WASHER, plate	1	x	x			x		x					
	90209-14136	WASHER	1			x									
30-29	90171-14006	NUT, castle (214-25182-09)	1	x	x	x	x	x		x					
30-30	521-25127-00	COVER, nut	1			x									



Fig. 31 DISK BRAKE · CALIPER

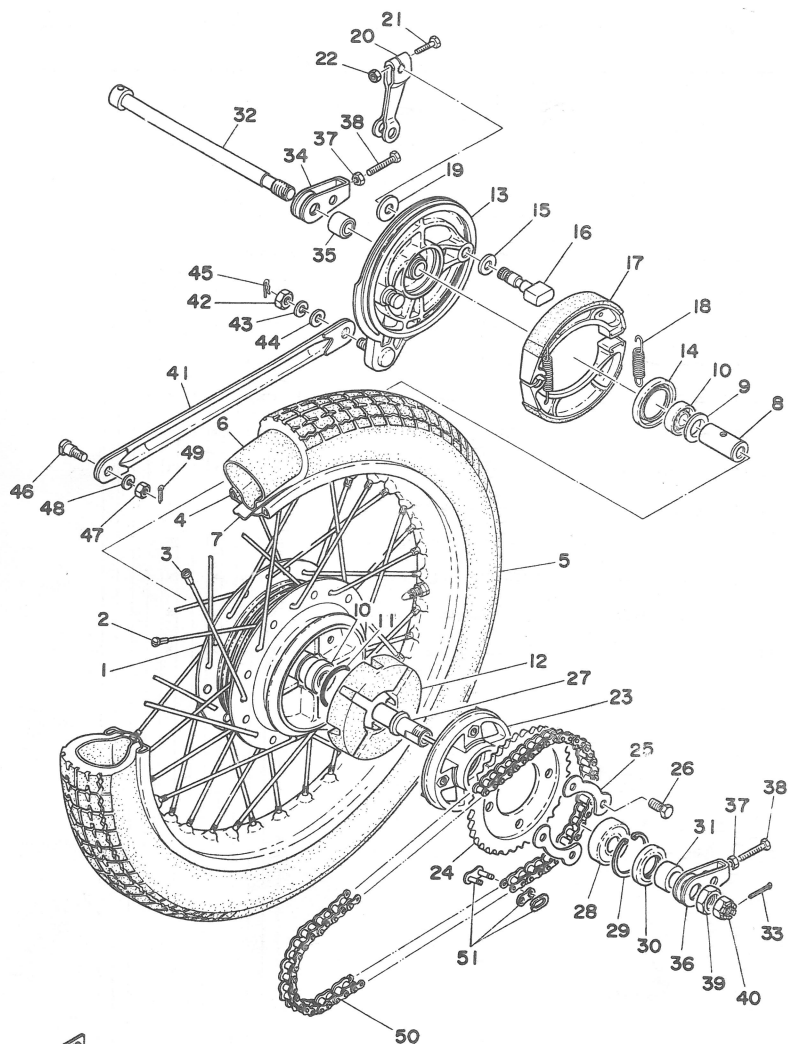


DISK BRAKE - CALIPER

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY	
31- 1	404-25831-00	DISK, brake	1	x	x	x	x		x						
31- 2	404-25412-00	WASHER, lock	2	x	x	x	x		x						
31- 3	90109-08367	BOLT	4	x	x	x	x		x						
31- 4	535-25810-00	CALIPER ASS'Y	1	x	x	x	x		x						
31- 5	404-20000-11	. PAD LINING ASS'Y ...	1s	x	x	x	x		x						
31- 6	404-20000-20	. PISTON ASS'Y, caliper	1s	x	x	x	x		x						
31- 7	404-20000-30	. BREED SCREW ASS'Y	1s	x	x	x	x		x						
31- 8	404-20000-41	. BOOT ASS'Y	1s	x	x	x	x		x						
31- 9	404-25919-00	. SUPPORT, pad	1	x	x	x	x		x						
31-10	98501-05012	. SCREW, panhead	1	x	x	x	x		x						
31-11	92901-05100	. WASHER, spring	1	x	x	x	x		x						
31-12	464-25827-00	. SHIM, anti squeak	1	x	x	x	x		x						
31-13	535-25915-00	. RUBBER, damping	1	x	x	x	x		x						
31-14	306-25829-00	. EMBLEM, caliper	1	x	x	x	x		x						
31-15	90101-08244	BOLT, hexagon	2	x	x	x	x		x						
31-16	92901-06100	WASHER, spring	2	x	x	x	x		x						



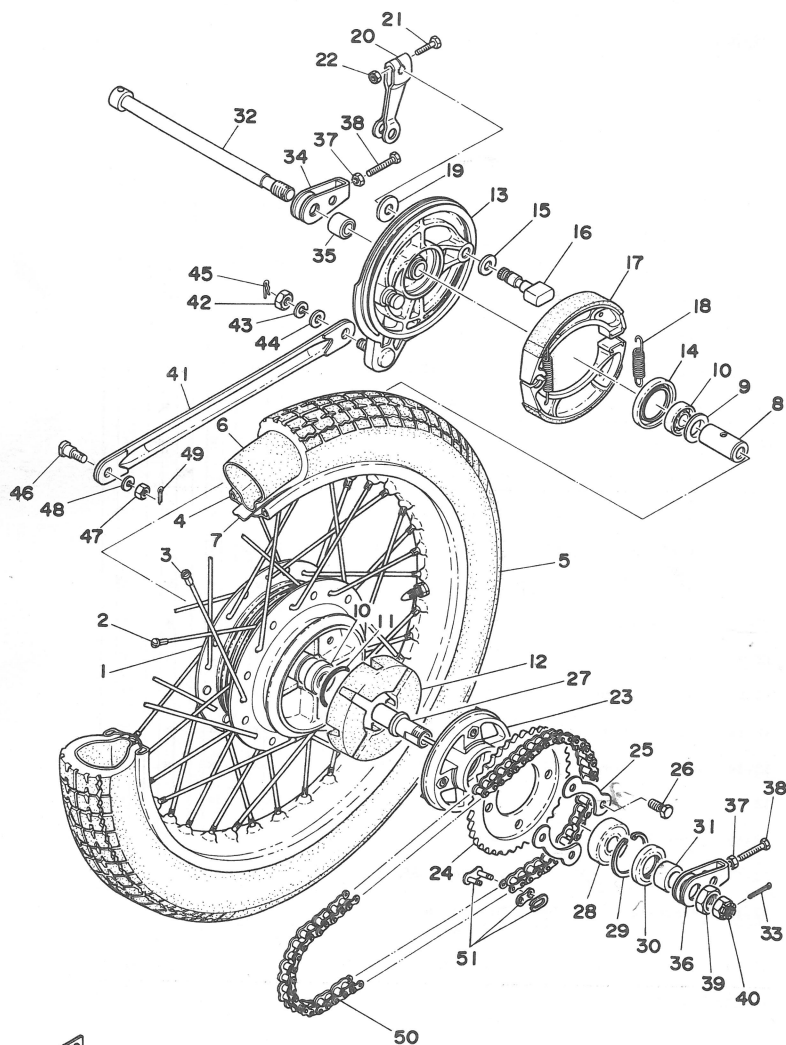
Fig. 32 REAR WHEEL



REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty															Remarks
				200	200DX	FRANCE	HOLLAND	WEST GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ITALY		
32- 1	174-25311-00	HUB, rear	1 1	x	x	x				x		x		x				
32- 0-1	141-25304-00	SPOKE SET	1s 1s	x	x	x				x		x		x				
32- 2	141-25396-90	. SPOKE SET, inner (10PCS)	1s 1s	x	x	x				x		x		x				
32- 3	141-25397-90	. SPOKE SET, outer (10PCS)	1s 1s	x	x	x				x		x		x				
32- 4	94416-18016	RIM (1.60A-18)	1 1	x	x	x				x		x		x				
	94421-18152	RIM (2.15-18)	1				x											
32- 5	94130-18098	TIRE (3.00-18-4PR)	1 1	x	x	x				x		x		x				
	94132-18167	TIRE (3.25-18-6PR)	1				x											
32- 6	94230-18012	TUBE (3.00-18)	1 1	x	x					x		x		x				
	94232-18020	TUBE (3.25-18)	1				x											
32- 7	94327-18008	BAND, rim (2.75-18) ...	1 1	x	x	x				x		x		x				
32- 8	90560-15136	SPACER (136-25317-00)	1 1	x	x	x				x		x		x				
32- 9	136-25115-00	FLANGE, spacer	1 1	x	x	x				x		x		x				
32-10	93306-20204	BEARING (B6202Z)	2 2	x	x	x				x		x		x				
32-11	93210-43043	O-RING (42.5-3.0)	1 1	x	x	x				x		x		x				
32-12	174-25364-00	DAMPER, clutch	1 1	x	x	x				x		x		x				
32-13	136-25321-01	PLATE, brake shoe	1 1	x	x	x				x		x		x				
32-14	93101-42018	OIL SEAL (S-42-56-6) ...	1 1	x	x	x				x		x		x				
32-15	136-25153-00	SHIM, cam shaft	1 1	x	x	x				x		x		x				
32-16	136-25351-01	CAM SHAFT	1 1	x	x	x				x		x		x				
32-17	174-25330-00	BRAKE SHOE COMP. ...	2 2	x	x	x				x		x		x				
32-18	90506-18103	SPRING, tension (137-25133-00)	2 2	x	x	x				x		x		x				
32-19	137-25159-00	SEAL, cam shaft (12-17-2)	1 1	x	x	x				x		x		x				
32-20	337-25355-00	LEVER, cam shaft	1 1	x	x	x				x		x		x				
32-21	97303-06030	BOLT, hexagon	1 1	x	x	x				x		x		x				
32-22	95301-06600	NUT, hexagon	1 1	x	x					x		x		x				
	90185-06034	NUT U	1				x											

Fig. 32 REAR WHEEL



REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
200 200DX																
32-23	174-25366-01	CLUTCH, hub	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-24	174-25435-20	GEAR, sprocket wheel (35T)	1 1	x	x	x	x	x	x	x	x	x	x	x		
	174-25436-20	GEAR, sprocket wheel (36T)		x	x	x	x	x	x	x	x	x	x	x		
	174-25437-20	GEAR, sprocket wheel (37T)		x	x	x	x	x	x	x	x	x	x	x		
32-25	148-25412-00	WASHER, lock	2 2	x	x	x	x	x	x	x	x	x	x	x		
32-26	90105-10005	BOLT (141-25411-00)	4 4	x	x	x	x	x	x	x	x	x	x	x		
32-27	174-25387-00	SHAFT, sprocket wheel	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-28	93306-20404	BEARING (B6204Z)	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-29	93420-47008	CIRCLIP (R47)	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-30	93106-30008	OIL SEAL (DD-30-47-5)	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-31	90387-20160	COLLAR (174-25386-01)	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-32	397-25381-00	SHAFT, wheel	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-33	91401-30030	PIN, cotter	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-34	174-25389-00	PULLER, chain right	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-35	90387-26197	COLLAR (174-25383-00)	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-36	174-25388-00	PULLER, chain left	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-37	95301-06600	NUT, hexagon	2 2	x	x	x	x	x	x	x	x	x	x	x		
32-38	90101-06016	BOLT, hexagon (167-25379-00)	2 2	x	x	x	x	x	x	x	x	x	x	x		
32-39	90170-20167	NUT, hexagon	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-40	90171-14006	NUT, castle (214-25182-01)	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-41	256-25371-00	BAR, tension	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-42	95301-10700	NUT, hexagon	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-43	92901-12100	WASHER, spring	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-44	92901-10600	WASHER, plate	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-45	90468-12006	CLIP (136-25375-00)	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-46	90109-08375	BOLT	1 1	x	x	x	x	x	x	x	x	x	x	x		
32-47	95301-08600	NUT, hexagon	1 1	x	x	x	x	x	x	x	x	x	x	x		

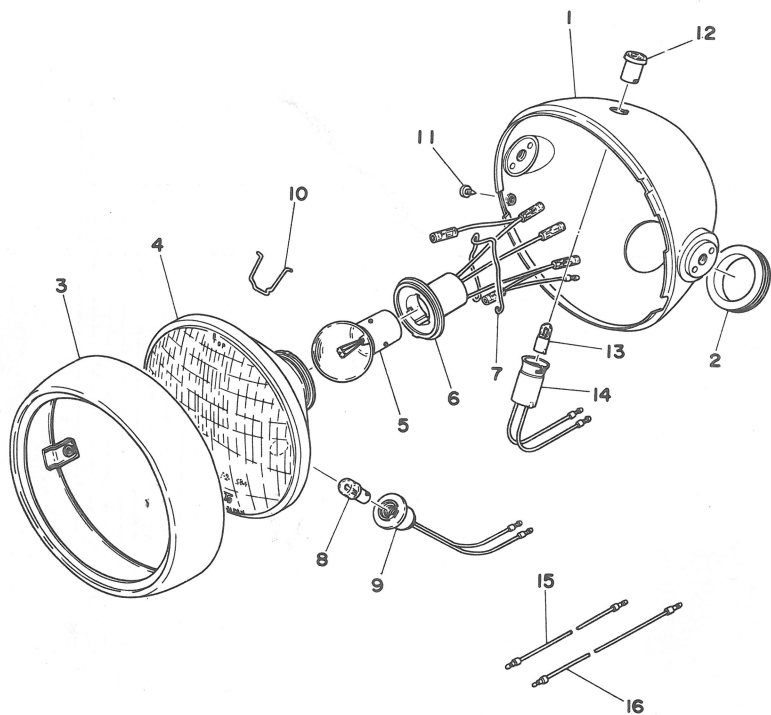
Fig. 32 REAR WHEEL



REAR WHEEL

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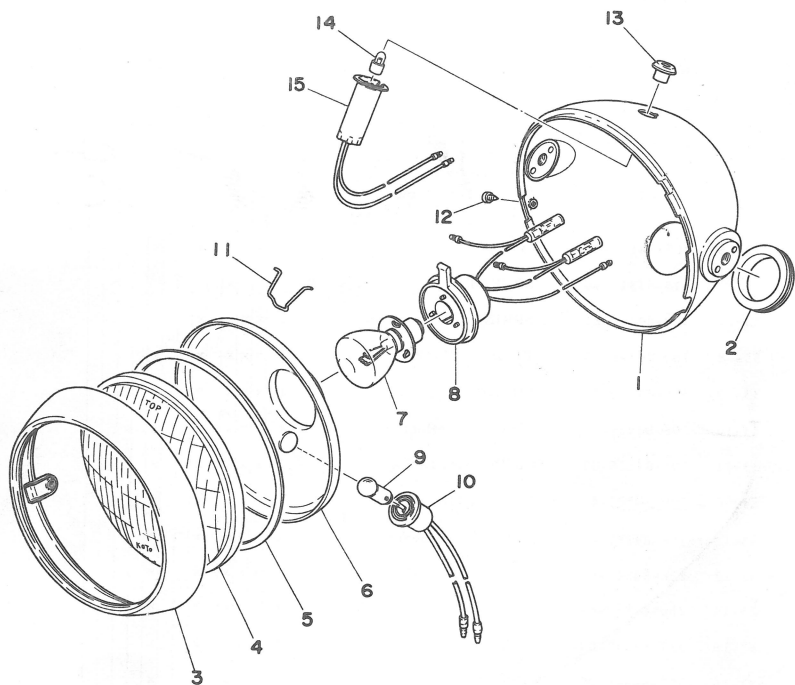
Fig. 33 HEAD LAMP



HEAD LAMP

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	SWITZERLAND	WEST GERMANY	NETHERLANDS	FINLAND	DENMARK	NOWAY	AFRICA	ENGLAND	ITALY	
33- 1	237-84330-60-F7	BODY ASS'Y	1	x	x	x	x	x	x	x					High Sparkle Blue
33- 2	214-84153-60	. GROMMET	1	x	x	x	x	x	x	x					
33- 0-1	307-84303-21	HEAD LAMP UNIT ASS'Y	1	x	x		x	x	x						
	416-84303-45	HEAD LAMP UNIT ASS'Y	1		x										
33- 3	308-84115-21	. RIM, head lamp	1	x	x	x	x	x	x						
33- 4	307-84320-21	. LENS ASS'Y	1	x	x		x	x	x						
	460-84320-45	. LENS ASS'Y	1		x										
33- 5	278-84314-21	. BULB, head lamp (12V-36/36W)	1	x	x		x	x	x						*
	169-84314-10	. BULB, head lamp (12V-35/35W)	1		x										*
33- 6	308-84112-21	. SOCKET	1	x	x		x	x	x						
	416-84312-40	. SOCKET	1		x										
33- 7	308-84135-21	. SPRING	1	x	x	x	x	x	x						
33- 8	169-84346-10	. BULB (12V-4W)	1	x	x	x	x	x	x						*
33- 9	306-84346-40	. SOCKET	1	x	x	x	x	x	x						
33-10	308-84124-20	SPRING, reflector set	4	x	x	x	x	x	x						
33-11	195-84325-00	SCREW, rim fitting	1	x	x	x	x	x	x						
33- 0-2	306-84301-40	PILOT LAMP ASS'Y	1	x	x	x	x	x	x						
33-12	306-84357-40	. BODY, high beam	1	x	x	x	x	x	x						
33-13	256-84347-00	. BULB (12V-2W)	1	x	x	x	x	x	x						
33-14	256-84350-61	. SOCKET CORD ASS'Y	1	x	x	x	x	x	x						
33-15	337-84348-00	WIRE, lead 1	1	x	x	x	x	x	x						
33-16	337-84349-00	WIRE, lead 2	1	x	x	x	x	x	x						

Fig. 34 HEAD LAMP (ENGLAND)

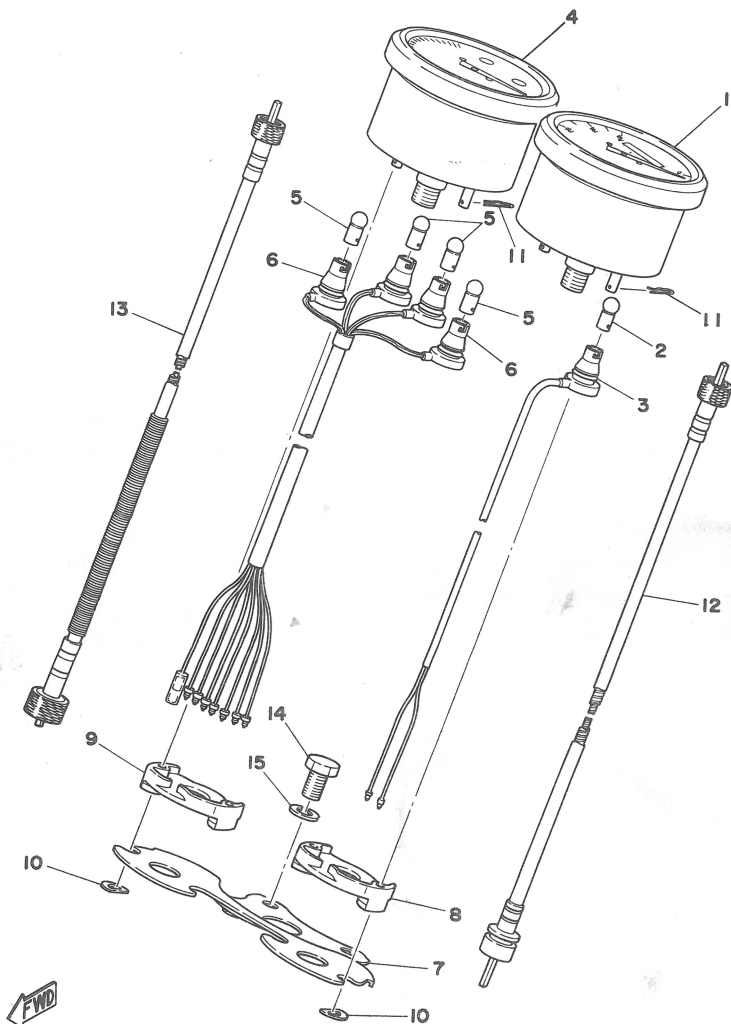


HEAD LAMP (ENGLAND)

Ref. No.	Parts No.	Description	Q'ty	200 200DX	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
34- 1	237-84330-60-F7	BODY ASS'Y	1										x		High Sparkle Blue
34- 2	214-84153-60	. GROMMET	1										x		
34- 0-1	237-84310-30	HEAD LAMP UNIT ASS'Y	1										x		
34- 3	237-84315-30	. RIM, head lamp	1										x		
34- 4	136-84321-00	. LENS, head lamp	1										x		
34- 5	136-84322-00	. GASKET, lens	1										x		
34- 6	137-84323-30	. REFLECTOR	1										x		
34- 7	235-84314-00	. BULB, head lamp (12V-35/25W)	1										x		
34- 8	237-84312-30	. SOCKET	1										x		
34- 9	306-84347-30	. BULB (12V-3.4W)	1										x		
34-10	183-84345-30	. SOCKET, pilot lamp ..	1										x		
34-11	195-84324-00	. SPRING, reflector set	4										x		
34-12	195-84325-00	SCREW, rim fitting	1										x		
34- 0-2	306-84301-40	PILOT LAMP ASS'Y	1										x		
34-13	306-84357-40	. BODY, high beam	1										x		
34-14	256-84347-00	. BULB (12V-2W)	1										x		
34-15	256-84350-61	. SOCKET CORD ASS'Y	1										x		

85
156
251
11

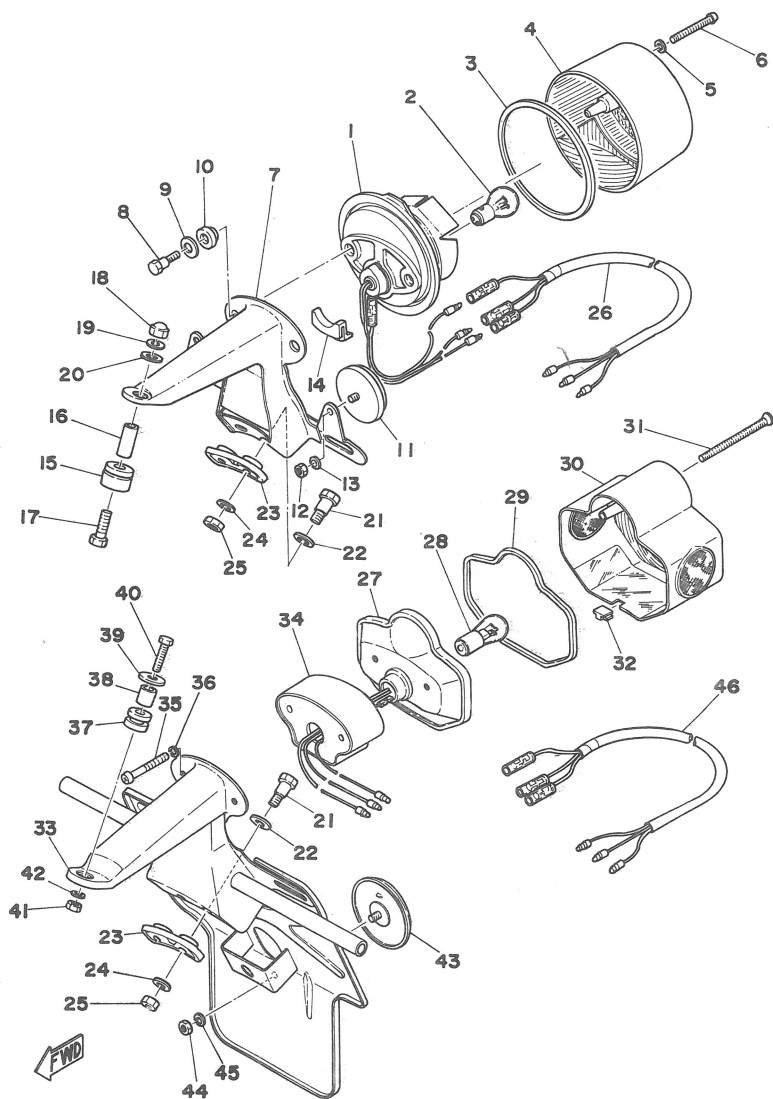
Fig. 35 SPEEDOMETER · TACHOMETER



SPEEDOMETER · TACHOMETER

Ref. No.	Parts No.	Description	Q'ty		Applicable Machine No.	Remarks
			200	200DX		
35- 1	396-83510-20	SPEEDOMETER ASS'Y		1		Km/h
	396-83510-40	SPEEDOMETER ASS'Y		1 1		Mile/h
35- 2	123-83516-20	. BULB (12V-3W)		1 1		
35- 3	235-83536-21	. SOCKET, meter		1 1		
35- 4	397-83540-00	TACHOMETER ASS'Y		1 1		
35- 5	123-83516-20	. BULB (12V-3W)		4 4		
35- 6	337-83520-00	. SOCKET ASS'Y		1 1		
35- 7	337-83519-00-33	BRACKET, meter		1 1		Yamaha Black
35- 8	214-83523-00	DAMPER		1 1		
35- 9	237-83523-00	DAMPER		1 1		
35-10	90209-05029	WASHER (214-83524-00)		4 4		
35-11	90468-10050	CLIP (156-83525-00)		4 4		
35-12	252-83550-00	SPEEDOMETER CABLE ASS'Y	..	1		
	351-83550-00	SPEEDOMETER CABLE ASS'Y	..	1		
35-13	252-83560-00	TACHOMETER CABLE ASS'Y	..	1 1		
35-14	97301-08015	BOLT		2 2		
35-15	92901-08100	WASHER, spring		2 2		

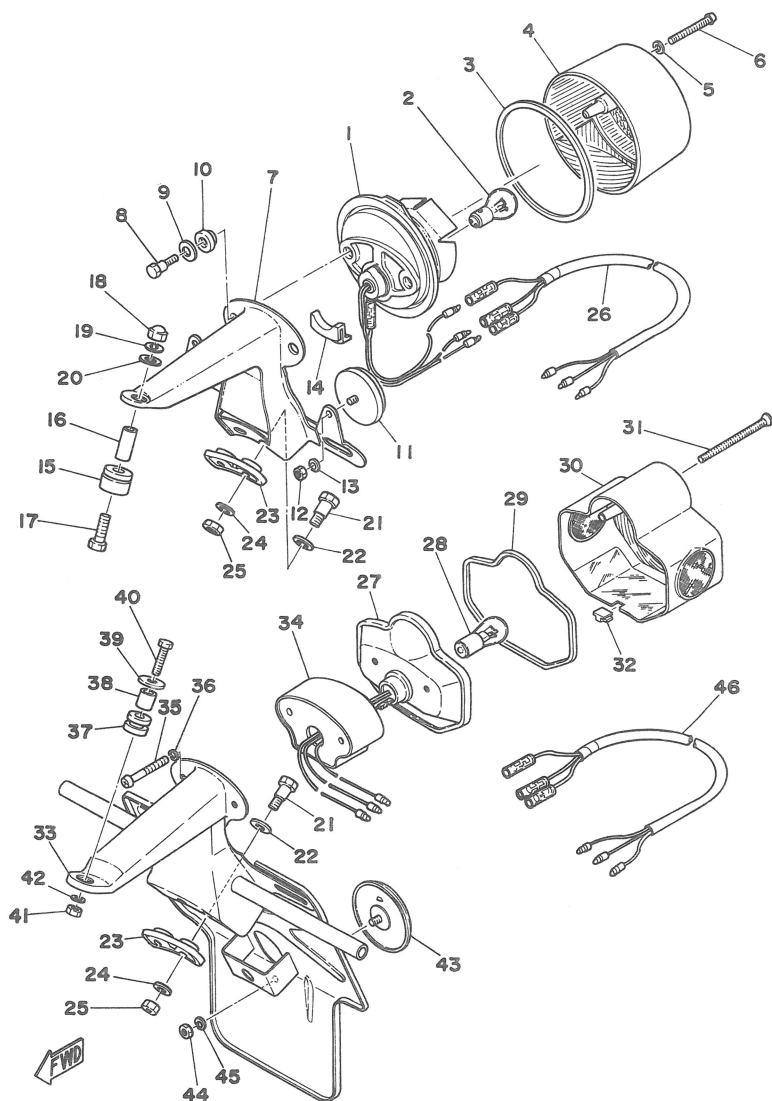
Fig. 36 TAIL LAMP



TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	SWITZERLAND	W. GERMANY	BELGIUM	SWEDEN	DENMARK	FINLAND	NORWAY	AUSTRIA	ITALY	
36- 0-1	460-84710-20	TAIL LAMP UNIT ASS'Y	1	x	x			x		x					
36- 1	460-84711-20	. BASE, tail lamp	1	x	x			x		x					
36- 2	306-84714-40	. BULB, tail lamp (12V-21/5W)	1	x	x			x		x					*
36- 3	275-84523-60	. GASKET, lens	1	x	x			x		x					
36- 4	456-84521-20	. LENS, tail lamp	1	x	x			x		x					
36- 5	341-84722-60	. WASHER	3	x	x			x		x					
36- 6	341-84724-60	. SCREW, lens fitting	3	x	x			x		x					
36- 7	479-84551-01-35	BRACKET, license	1	x	x			x		x					Silver
36- 8	479-84526-00	SCREW	2	x	x			x		x					
36- 9	437-84525-60	WASHER, special	2	x	x			x		x					
36-10	275-84527-60	DAMPER	2	x	x			x		x					
36-11	449-85131-00	REFLECTOR	2	x	x			x		x					
36-12	95303-05600	NUT	2	x	x			x		x					
36-13	92903-05100	WASHER, spring	2	x	x			x		x					
36-14	437-84527-60	DAMPER	1	x	x			x		x					
36-15	90480-14102	DAMPER (214-21717-00)	1	x	x	x		x		x					
36-16	90387-07390	COLLAR (214-21633-00)	1	x	x	x		x		x					
36-17	97303-06025	BOLT, hexagon	1	x	x	x		x		x					
36-18	95301-06600	NUT, hexagon	1	x	x	x		x		x					
36-19	92901-06100	WASHER, spring	1	x	x	x		x		x					
36-20	90209-06095	WASHER (102-28323-00)	1	x	x	x		x		x					
36-21	337-84752-00	BOLT, fitting	2	x	x	x		x		x					
36-22	92901-08600	WASHER, plain	2	x	x	x		x		x					
36-23	337-84753-00	DAMPER	1	x	x	x		x		x					
36-24	92901-06100	WASHER, spring	2	x	x	x		x		x					
36-25	95301-06600	NUT	2	x	x	x		x		x					
36-26	412-84517-00	CORD, tail lamp	1	x	x			x		x					
36- 0-2	278-84710-41	TAIL LAMP UNIT ASS'Y	1			x									

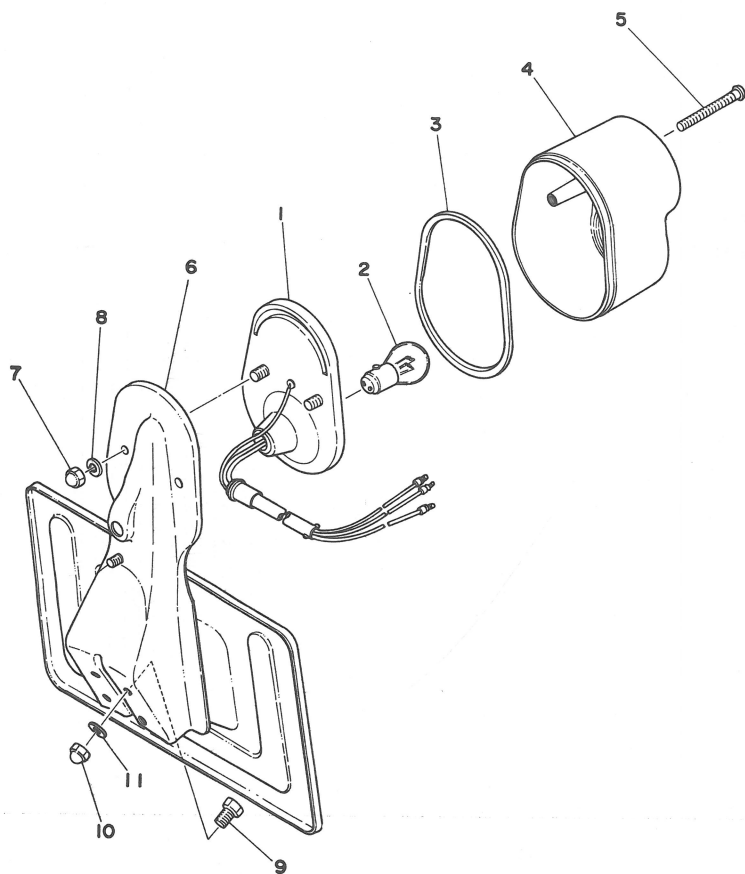
Fig. 36 TAIL LAMP



TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty															Remarks
				200 200DX														
				FRANCE	HOLLAND	SWITZERLAND	W. GERMANY	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY			
36-27	278-84711-41	. BASE, tail lamp	1			x												
36-28	306-84714-40	. BULB, tail lamp (12V-21/5W)	1			x										*		
36-29	256-84723-60	. GASKET, lens	1			x												
36-30	306-84721-41	. LENS, tail lamp	1			x												
36-31	256-84724-60	. SCREW, lens fitting ..	2			x												
36-32	278-84718-40	. GROMMET	1			x												
36-33	306-84751-40-35	BRACKET, license	1			x										Silver		
36-34	278-84729-40	SPACER	1			x												
36-35	92503-06045	SCREW, panhead	2			x												
36-36	92901-06100	WASHER, spring	2			x												
36-37	90480-14104	GROMMET (275-84559-00)	1			x												
36-38	90387-07004	COLLAR	1			x												
36-39	90209-06095	WASHER (102-28323-00)	1	x		x												
36-40	97303-06025	BOLT, hexagon	1	x		x												
36-41	95301-06600	NUT, hexagon	1	x		x												
36-42	92901-06100	WASHER, spring	1	x		x												
36-43	848-85131-01	REFLECTOR	1			x												
36-44	95301-05600	NUT	1			x												
36-45	92901-05100	WASHER, spring	1			x												
36-46	214-84517-00	CORD, tail lamp	1			x												

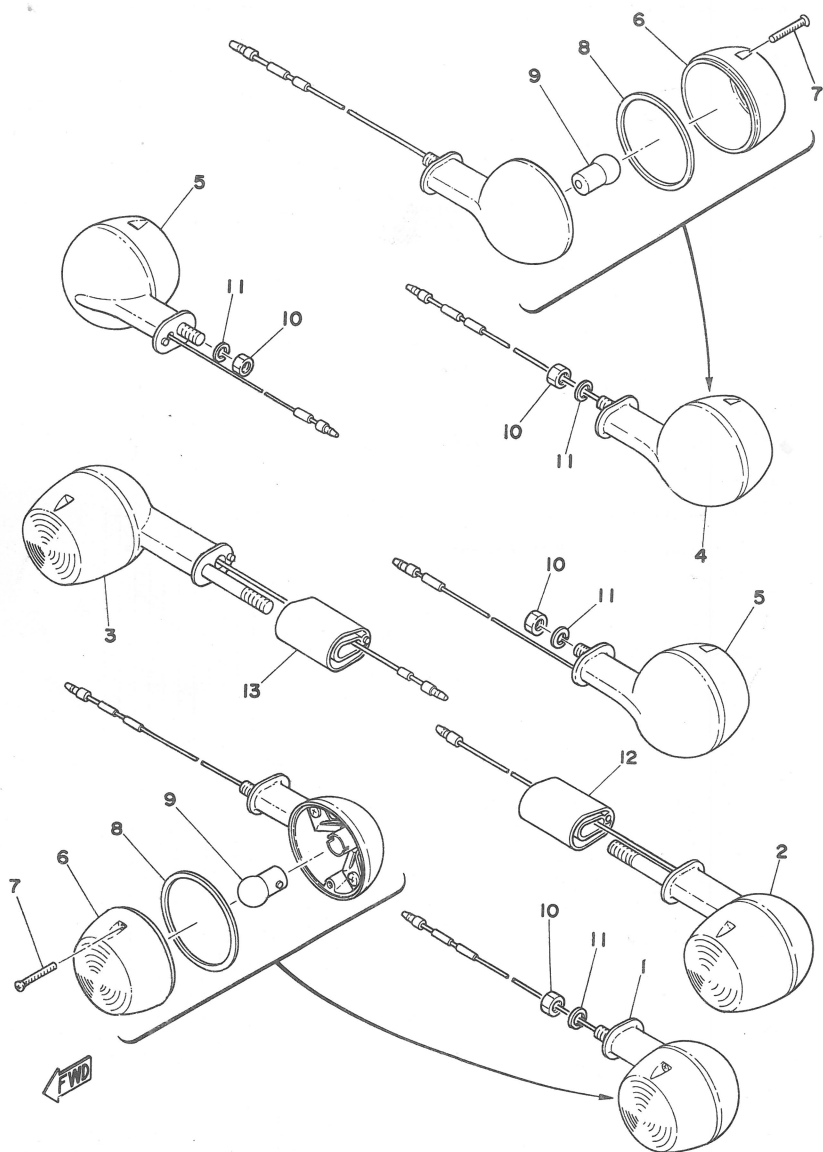
Fig. 37 TAIL LAMP (ENGLAND)



TAIL LAMP (ENGLAND)

Ref. No.	Parts No.	Description	Q'ty	200	200DX	FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	Remarks
37- 0-1	307-84710-30	TAIL LAMP UNIT ASS'Y	1														x	
37- 1	307-84711-30	. BASE, tail lamp	 1														x	
37- 2	137-84714-61	. BULB, tail lamp (12V-23/8W)	 1														x	
37- 3	122-84523-30	. GASKET, tail lens	 1														x	
37- 4	127-84521-31	. LENS, tail lamp	 1														x	
37- 5	127-84524-30	. SCREW, lens fitting	.. 2														x	
37- 6	168-84751-30-35	BRACKET, license	 1														x	Silver
37- 7	95301-06800	NUT, crown	 2														x	
37- 8	92901-06100	WASHER, spring	 2														x	
37- 9	97301-06012	BOLT	 4														x	
37-10	95301-06600	NUT	 4														x	
37-11	92901-06100	WASHER, spring	 4														x	

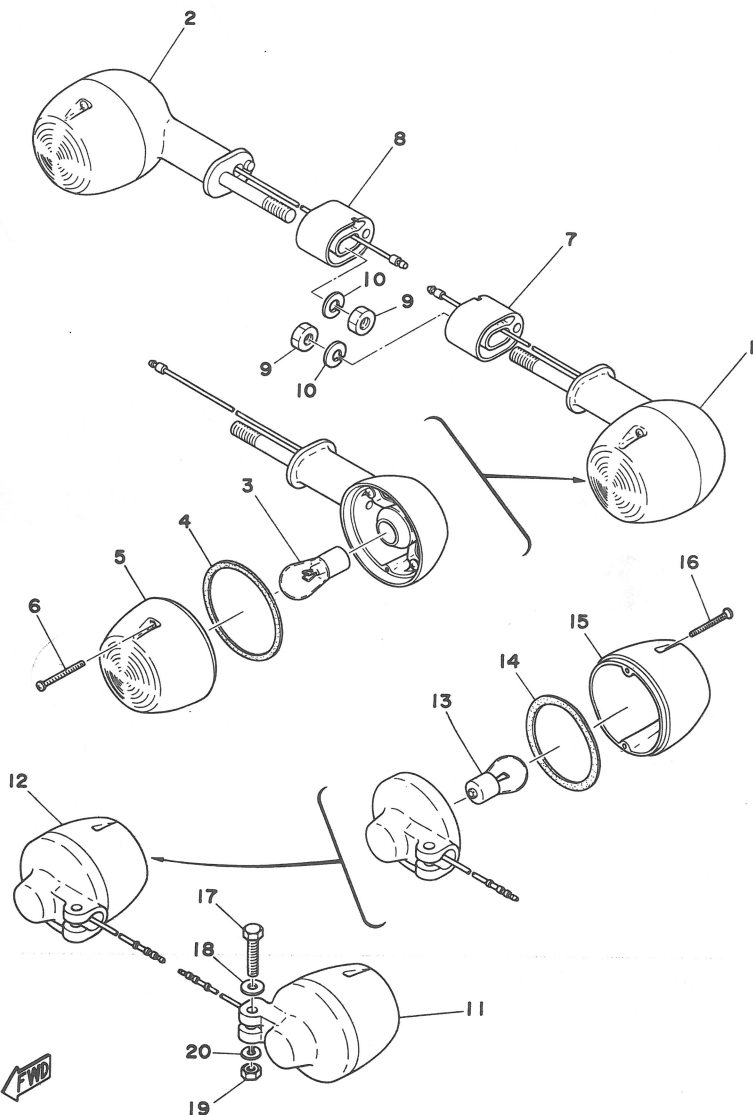
Fig. 38 FLASHER LAMP



FLASHER LAMP

Ref. No.	Parts No.	Description	Q'ty	200 200DX										Remarks
				FRANCE	HOLLAND	WEST GERMANY	SOUTH GERMANY	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND	
38- 1	278-83310-45-93	FRONT FLASHER LAMP ASS'Y	2 2	x	x					x			x	
38- 2	416-83310-40-93	FRONT FLASHER LAMP ASS'Y, left	1					x						
38- 3	416-83320-40-93	FRONT FLASHER LAMP ASS'Y, right	1					x						
38- 4	337-83330-20-93	REAR FLASHER LAMP ASS'Y	2 2	x	x					x			x	
38- 5	235-83330-95-93	REAR FLASHER LAMP ASS'Y	2					x						
38- 6	183-83332-21	. LENS, flasher	4 4	x	x			x		x			x	
38- 7	183-83333-21	. SCREW, lens fitting ..	8 8	x	x			x		x			x	
38- 8	183-83313-70	. GASKET, flasher lens ..	4 4	x	x			x		x			x	
38- 9	136-83311-20	. BULB, flasher (12V-8W)	4 4	x	x			x		x			x	
38-10	95301-08600	NUT	4 4	x	x			x		x			x	
38-11	92901-08100	WASHER, spring	4 4	x	x			x		x			x	
38-12	260-83316-30	COLLAR, flasher 1	1					x						
38-13	260-83326-30	COLLAR, flasher 2	1					x						

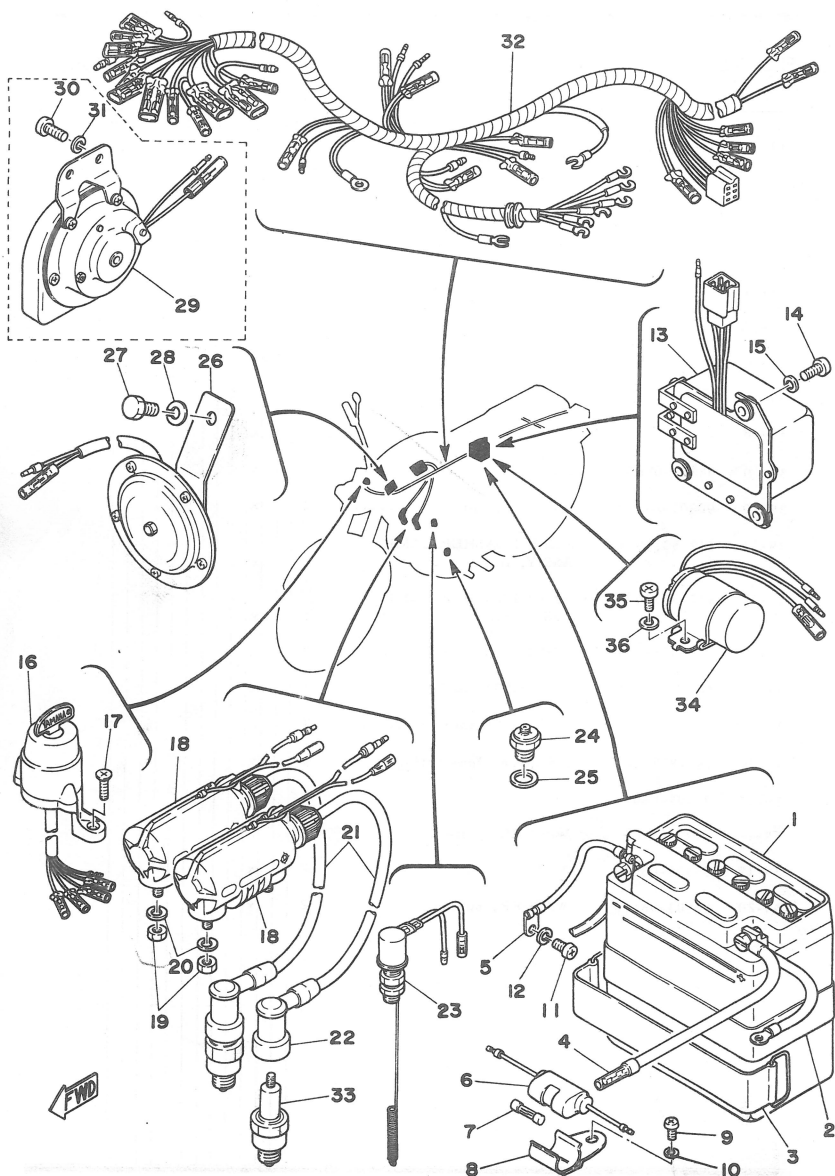
Fig. 39 FLASHER LAMP (W. GERMANY)



FLASHER LAMP(W. GERMANY)

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	HOLLAND	SWITZERLAND	GERMANY	BELGIUM	SWEDEN	DENMARK	NORWAY	AUSTRIA	ENGLAND	ITALY	
39- 1	396-83310-40-93	FRONT FLASHER LAMP ASS'Y, left	1	x											
39- 2	396-83320-40-93	FRONT FLASHER LAMP ASS'Y, right	1	x											
39- 3	306-83311-40	. BULB, flasher (12V-21W)	2	x											*
39- 4	183-83313-70	. GASKET, flasher lens	2	x											
39- 5	183-83312-70	. LENS, flasher	2	x											
39- 6	183-83333-71	. SCREW, lens fitting ..	4	x											
39- 7	260-83316-30	COLLAR, flasher 1 ...	1	x											
39- 8	260-83326-30	COLLAR, flasher 2 ...	1	x											
39- 9	95301-08600	NUT	2	x											
39-10	92901-08100	WASHER, spring	2	x											
39-11	417-83330-40-93	REAR FLASHER LAMP ASS'Y, left	1	x											
39-12	417-83340-40-93	REAR FLASHER LAMP ASS'Y, right	1	x											
39-13	306-83311-40	. BULB, flasher (12V-21W)	2	x											*
39-14	306-83313-40	. GASKET, flasher lens	2	x											
39-15	306-83332-40	. LENS, flasher	2	x											
39-16	183-83333-71	. SCREW, lens fitting ...	4	x											
39-17	97303-06030	BOLT	4	x											
39-18	92903-06600	WASHER, plate	2	x											
39-19	95306-06600	NUT	2	x											
39-20	92903-06100	WASHER, spring	2	x											

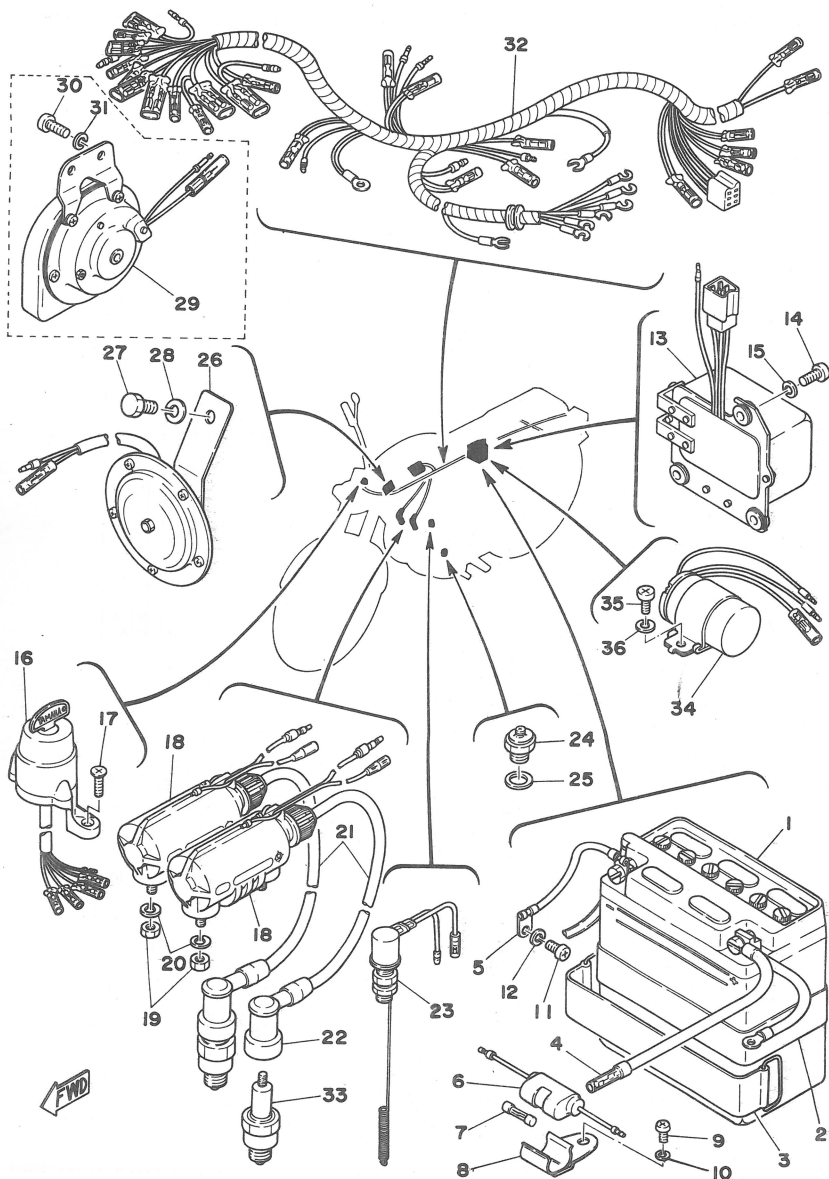
Fig. 40 ELECTRICAL



ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks
				FRANCE	IRELAND	WEST GERMANY	NETHERLANDS	SWEDEN	FINLAND	DENMARK	AUSTRIA	ENGLAND	ITALY		
40- 1	173-82110-70	BATTERY ASS'Y	 1 1	x	x	x	x	x		x		x		FB, 12N9-3A-1	
40- 1-1	104-82111-20	. CAP, battery	 6 6	x	x	x	x	x		x		x			
40- 2	165-82124-00	BAND, battery	 1 1	x	x	x	x	x		x		x			
40- 3	337-82131-00	BAND, battery	 1 1	x	x	x	x	x		x		x			
40- 4	337-82115-00	WIRE, plus lead	 1 1	x	x	x	x	x		x		x			
40- 5	337-82116-00	WIRE, minus lead	 1 1	x	x	x	x	x		x		x			
40- 6	164-82150-00	FUSE HOLDER ASS'Y	... 1 1	x	x	x	x	x		x		x			
40- 7	148-82151-00	. FUSE	 2 2	x	x	x	x	x		x		x			
40- 8	337-82152-00	HOLDER, fuse	 1 1	x	x	x	x	x		x		x			
40- 9	92501-06010	SCREW, panhead	 1 1	x	x	x	x	x		x		x			
40-10	92901-06100	WASHER, spring	 1 1	x	x	x	x	x		x		x			
40-11	92501-06010	SCREW, panhead	 1 1	x	x	x	x	x		x		x			
40-12	92901-06100	WASHER, spring	 1 1	x	x	x	x	x		x		x			
40-13	337-81910-10	VOLTAGE REGULATOR ASS'Y	 1 1	x	x	x	x	x		x		x			
40-14	92501-06015	SCREW, panhead	 3 3	x	x	x	x	x		x		x			
40-15	92901-06100	WASHER, spring	 3 3	x	x	x	x	x		x		x			
40-16	397-82508-80	MAIN SWITCH ASS'Y	... 1 1	x	x		x	x		x		x			
	417-82508-45	MAIN SWITCH ASS'Y	... 1		x										
40-17	98701-05015	SCREW, flathead	 2 2	x	x	x	x	x		x		x			
40-18	254-82310-60	IGNITION COIL ASS'Y	.. 2 2	x	x	x	x	x		x		x			
40-19	95301-06600	NUT	 4 4	x	x	x	x	x		x		x			
40-20	92901-06100	WASHER, spring	 4 4	x	x	x	x	x		x		x			
40-21	183-82341-00	CORD, high-tension	... 2 2	x	x	x	x	x		x		x			
40-22	808-82370-10	PLUG CAP ASS'Y	 2 2	x	x	x	x	x		x		x			
40-23	307-82530-00	STOP SWITCH ASS'Y	... 1 1	x	x	x	x	x		x		x			
40-24	136-82540-00	NEUTRAL SWITCH ASS'Y	1 1	x	x	x	x	x		x		x			
40-25	90430-11034	GASKET (136-82543-00)	.. 1 1	x	x	x	x	x		x		x			
40-26	396-83371-50	HORN	 1	x	x										

Fig. 40 ELECTRICAL



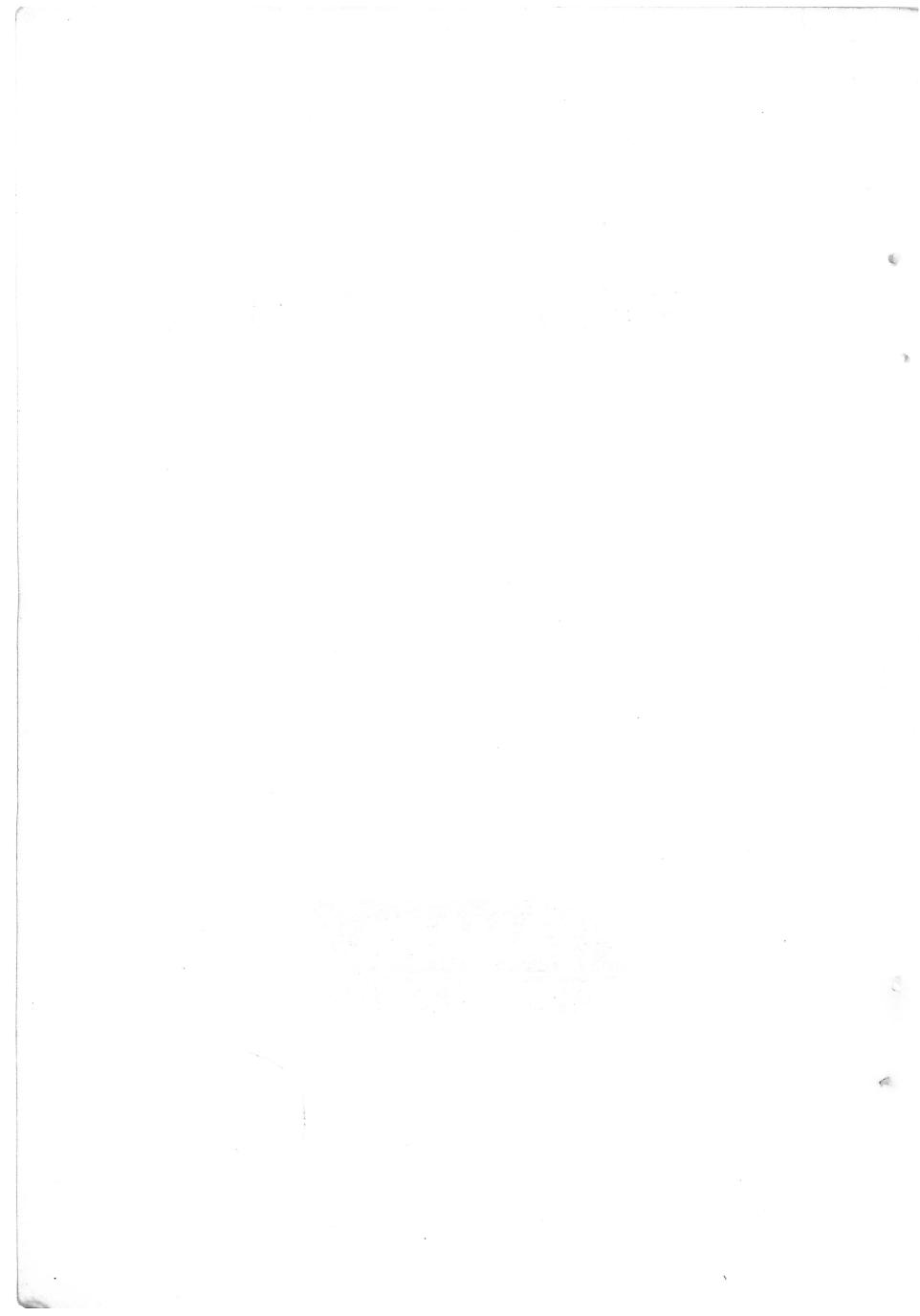
ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty	200 200DX											Remarks	
				FRANCE	HOLLAND	W. GERMANY	SWITZERLAND	BELGIUM	SWEDEN	FINLAND	DENMARK	NORWAY	AUSTRIA	ENGLAND		ITALY
40-27	97301-08015	BOLT, hexagon	1	x	x											
40-28	92901-08100	WASHER, spring	1	x	x											
40-29	183-83371-21	HORN	1	1		x	x		x		x		x			
40-30	92501-06015	SCREW, panhead	2	2		x	x		x		x		x			
40-31	92901-06100	WASHER, spring	2	2		x	x		x		x		x			
40-32	397-82590-11	WIRE HARNESS ASS'Y ..	1	1	x	x	x		x		x		x			
40-33	94701-00045	PLUG, spark (B-8ES) ..	2	2	x	x	x		x		x		x			
40-34	397-83350-20	FLASHER RELAY ASS'Y	1	1	x	x		x		x			x			
	397-83350-41	FLASHER RELAY ASS'Y	1		x											
40-35	92501-06015	SCREW, panhead	1	x	x	x		x		x		x		x		
40-36	92901-06100	WASHER, spring	1	x	x	x		x		x		x		x		



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30-20	102-18416-00	4- 8	132-16321-00	32- 2	141-25396-90
29-43	102-25137-00	2- 8	132-16346-00	32- 3	141-25397-90
12-20	102-27114-00	4- 9	132-16351-00	14-22	141-81113-10
40- 1-1	104-82111-20	7-10	132-18113-01	21-19	146-23114-00
29-23	109-25136-00	6-14	132-18140-01	29- 8	148-25115-00
8-12	117-15644-00	18-17	132-27414-00	30- 9	148-25115-00
1-27	120-15371-00	18-18	132-27417-00	29-21	148-25353-00
17-19	120-27433-00	18-16	132-27422-00	29-26	148-25359-00
19-10	122-21582-81-33	14- 8	132-81225-10	32-25	148-25412-00
20-22	122-23119-01	14- 7	132-81226-10	40- 7	148-82151-00
21-28	122-23119-01	14-12	133-81132-10	29-37	152-25161-00
20-23	122-23129-00	15-16	134-23484-10	29-34	152-25163-00
21-27	122-23129-00	22- 6	136-23415-00	29-35	152-25164-00
20-21	122-23346-01	32- 9	136-25115-00	8- 3	156-15618-01
21-24	122-23346-01	32-15	136-25153-00	22- 1	156-23411-00
22-30	122-23480-00	32-13	136-25321-01	22- 2	156-23412-00
22-31	122-23483-00	32-16	136-25351-01	23-33	156-26347-00
26- 9	122-24181-00	40-24	136-82540-00	18-21	156-27413-00
18- 2	122-27112-00	38- 9	136-83311-20	22-27	156-83525-00
37- 3	122-84523-30	34- 4	136-84321-00	5- 9	164-17427-00-08
35- 2	123-83516-20	34- 5	136-84322-00	5- 9	164-17427-00-10
35- 5	123-83516-20	13-17	137-13128-00	5- 9	164-17427-00-12
13- 1	126-13116-00	13-11	137-13137-00-10	6- 4	164-18551-00
26- 7	127-24650-00	13-12	137-13138-01	6-11	164-18561-00
37- 4	127-84521-31	13- 5	137-13176-00	6-18	164-18571-00
37- 5	127-84524-30	6-23	137-15353-00	17- 6	164-22216-00
3-29	131-11633-00	4- 7	137-16367-00	22- 9	164-23441-00-98
3- 9	132-11561-00-03	20- 7	137-23125-00	14-15	164-81245-21
3-18	132-11561-00-03	20-10	137-23145-01	14-18	164-81245-21
3- 9	132-11561-00-05	21- 3	137-23145-01	40- 6	164-82150-00
3-18	132-11561-00-05	20- 8	137-23147-00	14- 6	165-81145-21
12-13	132-14613-00	20-14	137-23163-00	14-11	165-81145-21
12-17	132-14713-00	21-16	137-23163-00	40- 2	165-82124-00
12-18	132-14714-01	26-20	137-24523-00	26-21	168-24512-00
5-24	132-15653-00-10	32-19	137-25159-00	26-16	168-24522-00
5-24	132-15653-00-12	34- 6	137-84323-30	29-17	168-25130-00
5-24	132-15653-00-14	37- 2	137-84714-61	23-41	168-83936-01
8-14	132-15664-00	16- 8	141-21717-00	24-27	168-83936-01

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37- 6	168-84751-30-35	28-14	174-24741-00	24- 1	212-26111-00
15-15	169-23480-10	29- 0-1	174-25104-00	9- 6	214-17811-01
33- 5	169-84314-10	29- 2	174-25196-90	9-10	214-17812-00
33- 8	169-84346-10	29- 3	174-25197-90	9-13	214-17843-00
19-27	170-21746-00	32- 1	174-25311-00	9- 8	214-17847-00
19-11	173-21581-80-93	32-17	174-25330-00	27- 3	214-21771-00
17- 5	173-22151-00	32-12	174-25364-00	21-25	214-23158-00
40- 1	173-82110-70	32-23	174-25366-01	29-22	214-25138-00
3- 2	174-11422-01	32-27	174-25387-00	23-21	214-26243-00
3- 3	174-11432-01	32-36	174-25388-00	24-12	214-26243-00
3-12	174-11511-01	32-34	174-25389-00	23- 0-1	214-82910-02
3-14	174-11512-02	32-24	174-25435-20	23- 4	214-82911-01
3-17	174-11515-00	32-24	174-25436-20	35- 8	214-83523-00
3-24	174-11523-00	32-24	174-25437-20	23- 5	214-83912-00
3- 7	174-11681-00	23- 1	174-26111-00-93	24- 5	214-83912-00
3- 8	174-11685-00	18- 6	174-27115-00	23- 7	214-83913-00
13- 3	174-13175-00	17-14	183-22332-01	23-15	214-83913-00
13- 7	174-13178-00	20-20	183-23318-00	24- 7	214-83913-00
4- 1	174-16105-01	22- 4	183-23411-00	33- 2	214-84153-60
4- 4	174-16154-00	22- 3	183-23412-00	34- 2	214-84153-60
4-17	174-16164-00	22-24	183-23422-00	36-46	214-84517-00
4- 0-1	174-16301-60	14- 3	183-81421-10	23-19	232-83980-30
4-14	174-16356-00	40-21	183-82341-00	23- 0-2	233-82920-32
4- 5	174-16371-01	39- 5	183-83312-70	23-10	233-82921-31
5-22	174-17211-00	38- 8	183-83313-70	23-11	233-83922-30
5-29	174-17461-40	39- 4	183-83313-70	23- 2	235-26241-10
5-29	174-17461-50	38- 6	183-83332-21	24- 2	235-26241-10
5-29	174-17461-60	38- 7	183-83333-21	23-22	235-26242-10
5-29	174-17461-70	39- 6	183-83333-71	24-11	235-26242-10
7- 1	174-18101-02	39-16	183-83333-71	38- 5	235-83330-95-93
6- 0-1	174-18500-03	40-29	183-83371-21	35- 3	235-83536-21
6- 2	174-18511-00	34-10	183-84345-30	34- 7	235-84314-00
6- 6	174-18512-00	20- 9	193-23150-40	2-19	237-15324-00
6- 7	174-18513-00	34-11	195-84324-00	5-11	237-15389-00
6- 1	174-18541-03	33-11	195-84325-00	4-19	237-16357-01
19- 7	174-21518-00-93	34-12	195-84325-00	9- 2	237-17831-00
17- 2	174-22123-00	20-17	207-23112-00	9- 1	237-17861-00
22-23	174-23421-00	14-23	207-81331-10	35- 9	237-83523-00
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24- 3	237-83972-00	36-29	256-84723-60	34- 0-2	306-84301-40
23- 3	237-83972-10	36-31	256-84724-60	33- 9	306-84346-40
24- 3	237-83972-20	21-22	260-23318-40	34- 9	306-84347-30
23-20	237-83976-00	21-22	260-23318-40	33-12	306-84357-40
24-10	237-83976-00	38-12	260-83316-30	34-13	306-84357-40
34- 0-1	237-84310-30	39- 7	260-83316-30	36- 2	306-84714-40
34- 8	237-84312-30	38-13	260-83326-30	36-28	306-84714-40
34- 3	237-84315-30	39- 8	260-83326-30	36-30	306-84721-41
33- 1	237-84330-60-F7	1-17	273-11181-00	36-33	306-84751-40-35
34- 1	237-84330-60-F7	36- 3	275-84523-60	12-12	307-14612-00
1-29	241-15357-00	36-10	275-84527-60	2-26	307-15363-00
2- 4	241-16341-01	28-12	276-24748-00	7-17	307-18112-00-93
2- 6	241-16342-00	8- 1	278-15611-00-93	2- 2	307-18188-00
22-18	246-23428-00	28-11	278-24728-00	6-20	307-18533-00
29- 1	246-25111-00	23-38	278-26249-00	22-22	307-23419-00
29-13	246-25118-00	24-24	278-26249-00	26-10	307-24182-00
30-27	246-25118-00	18-27	278-27314-00	23- 1	307-26111-20
29-16	246-25135-00	38- 1	278-83310-45-93	40-23	307-82530-00
29-40	246-25149-00	33- 5	278-84314-21	33- 0-1	307-84303-21
29-20	246-25151-00	36- 0-2	278-84710-41	33- 4	307-84320-21
29-14	246-25181-00	36-27	278-84711-41	37- 0-1	307-84710-30
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12-15	92901-08100	2- 5	93104-11028	5-19	93440-20043
12-22	92901-08100	30-17	93105-45017	3-30	93450-15023
14-25	92901-08100	29-15	93105-53013	3-11	93450-52010
15- 6	92901-08100	32-30	93106-30008	4-18	93505-16006
18-30	92901-08100	8-18	93109-15001	6-21	93505-16006
19- 3	92901-08100	9- 7	93210-07100	13-21	93505-32002
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32-48	92901-08100	4- 2	93210-85075	29- 5	94127-18024
35-15	92901-08100	32-10	93306-20204	30- 5	94127-18024
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13- 8	92901-08400	29-10	93306-30203	30- 6	94227-18009
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30- 7	94327-18008	29-30	95303-06600	11-10	98501-04010
32- 7	94327-18008	39-19	95303-06600	24-14	98501-05008
29- 4	94416-18013	29-38	95303-06700	5-14	98501-05010
32- 4	94416-18016	12-16	95303-08600	12- 4	98501-05010
30- 4	94416-18094	22-13	95303-08800	6-12	98501-05012
30- 4	94418-18084	15- 4	95821-08060	31-10	98501-05012
32- 4	94421-18152	15- 7	95821-08115	13-10	98501-05015
32-50	94514-28110	22-28	97301-06010	2-13	98506-05012
32-51	94614-28001	19-23	97301-06012	10-18	98512-03008
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19- 8	95301-06600	25-26	97301-06020		
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23- 8	95301-06600	25-31	97301-06025		
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